

LUPATECH

General Catalog / 3b

Product Data and Specifications
Solenoid Valves

Approvals and Certificates





UL Recognized





Engineering for Industrial Automation





Jefferson A Leader in Industrial Automation

efferson Lupatech is a group of companies that serve 3 business lines - Energy Products, Flow Control and Metallurgy. **JEFFERSON SUDAMERICANA S.A.** is part of the Flow Control group.

The company has been manufacturing solenoid valves, magnetic level switches and other industrial automation equipment for over 45 years. Since its birth it has dedicated itself to serve and respond to the needs of its customers, continuously incorporating new features. Constantly perfecting its products, using state of the art machinery, it is now a redesigned organization to comply to the **ISO 9001** standards, with a product engineering and market-designed orientation controlled by engineers and technical specialists that check all the manufacturing stages that have made **JEFFERSON**, not only a pioneer in Latin Argentina, but a leader in the control of fluids.

Currently, its catalog of standard products includes over 3.000 models between solenoid valves and magnetic level switches which satisfy different needs and industrial requirements to control the most diverse liquids and gases such as water, air, steam, oils, refrigerants, oxygen, liquid nitrogen (-200°C), corrosive fluids and many others.

Its principal customers cover a wide spectre of world-wide industry: petroleum; engineering; laboratories; construction; food and beverage; heating; automobiles; metallurgical; textile; chemical & petrochemical; etc.

JEFFERSON's head offices and principal manufacturing plant is situated in Buenos Aires, Argentina only twenty minutes away from Ezeiza International Airport and the banking district in downtown. Equipped with the latest designed CNC machinery all assisted by computers it produces high quality products for its local and export markets.

Its products have international recognition as attested by the approvals of **UNDERWRITERS LABORATORIES (UL)** in the USA, **CANADIAN STANDARDS ASSOCIATION (CSA)** in Canada, amongst other, which has permitted Jefferson to introduce its products range -in direct competition with other market leaders- in more than 22 countries covering the Five Continents in such competitive markets as the USA, Canada, Mexico, Brazil, Autralia, Japan, Taiwan, Greece and recently, in closed countries such as Japan, Taiwan and Singapore, with special models.

Jefferson's international insertion is reflected with the establishment in Brazil through **JEFFERSON SOLENOIDBRAS LTDA.**, in Mexico through **VALJEFF S.A. de C.V.**, in the U.S.A. through **JEFFERSON SOLENOID VALVES U.S.A. INC.** with seat in Miami and sales offices in New York, from which they are taken care of U.S.A. market and Canada. In addition a network of distributors in the rest of the countries of America and the rest of the world, fulfill the objective to cover with sales and services in all the orb.

JEFFERSON is continuously visiting sites, assisting industrial projects to understand the markets' needs and offer solutions -which may require new designs- thinking and planning for the future **•**

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General Catalog / 3b

Product Data and Specifications

Solenoid Valves

LUPATECH

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| | Direct acting. | D-12 / D-13 |
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|-------------|---|-------------|
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NEW SOLENOID VALVE MODELS

- Intrinsically Safe.
- Low Power.
- For Vacuum Systems.
- Slow-Opening for Gas 1/2" & 3/4".
- Hydraulic, Water Hammer-Proof.
- ATEX Explosion-Proof Coils.
- For CNG Compressors.
- For CNG Automotive Use.

To request a technical bulletin for models that are not included in this catalog, please contact JEFFERSON at:

info@jeffersonvalves.com



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F-1

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Solenoid valves Engineering Information

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Introduction

Solenoid valves are always present in every current industrial process operating with fluids such as liquids, steam or gases, serving as an automation or safety device.

Selecting them properly allows to save money and guarantees the best performance and long useful life for the system.

This manual aims at that objective and it provides the design or maintenance engineer with all the necessary information to choose the best valve for projects or replacements.

Definition and scope

Solenoid valves are a combination of two functional units:

The electromagnetic package, which comprises a solenoid with its plunger, and the valve body including the passage/s and port/s.

Needle type metal guillotine plugs, or elastomer or PTFE disks, close the passage orifice/s. Some models have a sliding closure with seal rings.

Having selected the correct model, it can be applied to a great variety of fluids, whether corrosive or not, provided they are free from suspended solids and have a viscosity below 60 cst, unless they belong to some specific models which exceed that value.

Generally, pressure ranges from vacuum to a maximum of 0.1 to 17 bar for most models, except one model that goes up to 100 bar and another one to 250 bar. However, these values are exceeded in some special constructions. Temperature ranges from -200°C to 180°C at most.

Solenoid valve types

Ways - Positions - Resting Position

According to the number of ports, solenoid valves are classified as: 2-Way, 3-Way, 4-Way and 5-Way valves.

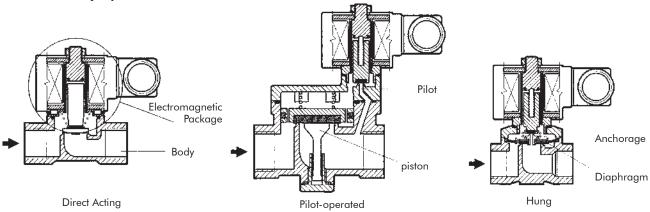
According to their operation, they may be monostable or bistable. When de-energized, the monostable valve's solenoid reverts to a stable position. On the other hand, bistable ones include one coil at each position and may work with current pulse.

Monostable 2-way valves which close when de-energized are called *Normally Closed Valves*. On the contrary, those which remain open are called *Normally Open Valves*. Monostable 3-way valves have different denominations depending on how they work, i.e. *Normally Closed, Normally Open, Convergent, Divergent.* The ones that may be operated in any way are called *Universal.*

3, 4 or 5-way valves may have 2 or 3 positions; the last having one stable position and two unstable, with one coil each.

Direct Acting - Pilot operated - Combined

According to their operation mode, valves may be direct acting, pilot operated or a combination of both: hung valves.



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Manual Reset

Many safety systems require manual reset solenoid valves.

Automatic operation (due to the absence or presence of electric signal) takes place only to adopt one position, which may be open or closed, but it does not return to the previous one unless the operator in charge manually activates a lever ad hoc. 1332 and 1369 Series are examples of these devices.

Valves operated with air, water or any other auxiliary fluid.

These are not solenoid valves, though they may be considered as such when a pilot solenoid valve integrated to the equipment carries the auxiliary fluid signal.



Pefferson manufactures two kinds of devices:

• Pneumatic Operators: These substitute the electric operator (solenoid) and are actuated by an auxiliary pneumatic signal to change the valve position. They may be applied to most of the solenoid valve series. For more details, see **1372** Series: Pneumatic Devices.

• Pneumatic or Hydraulic Cylinders: These are applied to globe or diaphragm type valves, and large valves that are operated by means of an auxiliary fluid such as air, water or others. Cylinder sizing is related to the main fluid pressure, the auxiliary fluid pressure and the valve size. The system is completed with a pilot solenoid valve integrated to the equipment.

Application: uses

This manual groups the different valve series into families according to their standard use or by specific industrial area with special requirements and parameters. However, they shall not be restricted only to these applications.

These families are:

General purpose valves

These are used in a great variety of systems and different industrial areas that handle water, air, steam, light oils, neutral gases and cryogenic fluids, from vacuum to high pressure and high temperature.

Some application examples are: automatic petrol and beverage pumps, sector-programmed park irrigation, sown land, dancing water fountains, oxyacetylene welding equipments, electric welding under inert atmosphere, fire-extinguisher systems, liquid or gas dosing, liquid level regulation, packing machines, water treatment systems, pneumatic expellers, car washing machines, building exterior cleaning machines, nickel-plating process, galvanization, coffee machines, car systems against theft or gas selection systems, air heating systems, hot water, steam, hot oils, laboratory or industrial cryogenic systems, low and high vacuum regulation, ink drying systems, etc.

Refrigeration Valves

These are used for refrigerating fluids in their different aggregation degrees. So the connections and construction materials are specific for commercial or industrial refrigeration systems. You shall find information about this kind of valves in the Refrigeration Manual.

Fuel Valves

These are used for automation, for the security of combustion equipments for boilers, furnaces, etc., and for the oil and petrochemical industries.

Directional Valves for Pneumatic and / or Hydraulic Systems

These are 3, 4 and 5-way valves used to direct the flow needed to operate single or double acting cylinders.

They are also used when two fluids are to enter the same circuit (convergence), or one fluid into two circuits (divergence).

Valves for corrosive or contaminated products These valves use plastic materials which are compatible with the fluid, isolating the internal materials that are not compatible, such as the fixed core and the plunger, so as to avoid corrosion or fluid contamination.

Pneumatically and / or Hydraulically Operated Valves

These are used when there are no solenoid valves available due to size, pressure, working temperature, type of fluid or special service conditions (explosive areas, corrosive fluids, etc.).

Dust collector Valves

Due to their special design, response time and flow, these are used for shaking dust collector sleeves by means of periodical pressurized air pulses.

Manual Reset Valves

These are used in shut-off security systems for temperature limit, pressure, lack of flame, level, etc. They are widely used in the oil industry and combustion.

A-3



Necessary data for selecting and / or purchasing solenoid valves.

Solenoid Valves provide an easy, safe and economical solution for a great variety of security and control systems, though they are limited in respect to pressure, temperature, viscosity, flow and fluid corrosion and dirtyness.

Fluid characteristics

The liquid or gaseous product to be handled must be clean and free from suspended foreign particles. Therefore, in order to guarantee continuous faultless service it is essential to place a strainer before the valve and very close to it, with *a particle retention* capacity of 100 microns or less.

Generally, viscosity shall not exceed 60 cSt (SAE 10 at 30ºC). However, some direct acting models may work with greater viscosity.

Another important aspect is the fluid compatibility with the valve materials that are in contact with it. For this reason, different materials are used to manufacture the body, seal, seat, diaphragm, piston, shading coil, etc, for a single valve. Each valve series provides complete information.

Size and Type of connection

Connection size is indicated in inches and its fractions. Connection type depends on the specific use and application area. For General Use, Combustion or Pneumatics: Threaded **BSP** or **NPT**. Flanged upon request. Refrigeration: SAE flare threads, flanged or welding ends.

Installation

The best valve position is over horizontal pipeline with the coil upright. For some models this is the only position acceptable.

Pressure Differential

Pressure differential, or pressure drop or charge loss, is the static pressure difference between the valve's inlet and outlet. [Its symbol is Δp .]

Maximum Operating Pressure Differential It is established with the valve closed. When

pressure exceeds the maximum value shown for each valve model, the valve cannot operate.

Minimum Operating Presure Differential

The minimum operating pressure differential is the minimum difference in pressure required to open a pilot operated valve and keep it open (Not required for direct acting or hung type valves).

Maximum Line Pressure

It is usually equal to maximum differential pressure, except in cases of residual pressure or vacuum from the outlet.

Hydraulic Test Pressure

It is the pressure at which the valve's design is tested, and equals 5 times the maximum line pressure. This safety factor securely prevents strain or breakage of the external components in case of accidental overpressure in the line.

Counterpressure

Two-way solenoid valves do not allow output pressure or counterpressure to be greater than the input pressure. In this case, it is necessary to use retention valves to prevent counterpressure from entering the circuit before the valve.

Operating Temperature

Each model indicates the maximum fluid temperature allowed for that specific valve.

There are two aspects related to this temperature: Construction materials and the coil thermal class. Ambient temperature is also relevant, since the sum of the fluid's heat absorbed by the coil when it exceeds 80°C. and the heat generated by itself when energized, must be dissipated into the environment.

In these cases, it is advisable to place the valve in a ventilated area which shall not exceed 40°C.

If these conditions are not complied with, as a hard and fast rule, the following correction shall be used:

Maximum temperature indicated in the value + $30^{\circ}C =$ = fluid temperature + ambient temperature.

Ambient Conditions

Besides temperature, there are other factors to be considered, such as internal or external use, humidity, rain, water showers, corrosive, explosive or prone to flood environments. "M" and "G" size coils are often encapsulated, with DIN connections and IP65 protection (water and weather proof).

For explosive ambients Jefferson manufactures encapsulated explosion and weather proof coils, according to IEC79-18 m., ZC type. [Non capsulated coils are used in valves that have a weather proof housing, "Y" type, weather and explosion proof, "Z" type, or internal use, "C" type.]

Response Time

It is the period of time from the commutation of the electric signal to the moment the valve has arrived to 90% of its change of position. Solenoid valves are fast operating. Direct acting models open or close with air at 6 bar at a rate that ranges from 8 to 50 milliseconds (ms). Pilot operated valves are slower and range from 50 a 800 ms according to the model and size.

In some models, response time with liquids may double the response time with air, especially when closing.



Can correct them according to service conditions upon request, by slightly modifying the standard valves.



For this reason, when response time is critical for the system where the valve is to be installed, we advise to consult *reference* 's Technical Department.

Electric Power Supply

Since there is a special coil for each type of current and voltage with the exact power to operate upon a specific service condition, valves shall only be used with their technically appropriate coil.

produces coils with a wide range of power, sizes, housings and connections for voltages from 12 to 440 V, alternating current of 50 Hz, 60 Hz and direct current.

See Coils and Housings.

Power Control:

Device placed between electric power supply and coil.

It offers 2 main functions:

- Higher magnetic force at opening.
- Lower power during hold-in.

PC allows nominal voltage to enter the coil directly for 100 milliseconds, and later goes down to 20% (minimizing its power to 4%).

Flow and Flow Factor

There are formulas, diagrams and charts which are based on the valve's flow factor, in order to determine the flow of a fluid that goes through a valve in certain conditions such as pressure differential, fluid temperature, state, density, viscosity, etc.

The value is set experimentally, and it is known as the flow factor "Kv" for the Metric system and "Cv" for the English system: pounds, feet, inches, gallons (USA). Calculations are valid only under fully open valve condition.

The flow factor Kv is the estimated flow of water in m³/h that goes through a valve with a pressure drop of 1 Bar, at ambient temperature.

So: For $\Delta p = 1$ bar Qn = 1 m³/h Kv = 1 Generally Qn = n m³/h Kv = n The flow factor Cv is the estimated flow of water in GPM that goes through a valve with a pressure drop of 1 psi.

So: For $\Delta p = 1$ psi Qn = 1 Gall/Min Cv = 1 Generally Qn = n Gall/Min Cv = n

| | Equiva | lences |
|---|--------|-----------|
| С | v = 1 | Kv = 0.85 |
| К | v = 1 | Cv = 1.17 |
| | | |

| Kv calculation for two valves or more. |
|--|
| 2 equal valves in series Kv _t = Kv ₁ x 0.7 |
| 2 or more, equal or different size valves in series $(1/Kv_1)^2 = (1/Kv_1)^2 + (1/Kv_2)^2 + + (1/Kv_n)^2$ |
| 2 or more, equal or different size valves in parallel $Kv_t = Kv_1 + Kv_2 + + Kv_n$ |

 $K \boldsymbol{v}_{\boldsymbol{t}} {:} \; K \boldsymbol{v}$ equivalent to one solenoid valve that replaces them.

Example:

Two Kv = 1 valves **in series**, are equivalent to 1 valve with Kv = 0.7

Two Kv = 1 valves in parallel, are equivalent to 1 valve with Kv = 2

 Kv_t simplifies the calculation using the formulas and graphics all at once, with no need to repeat the procedure for each particular valve.

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Formulas for flow calculation. Metric units.

| Flu | lids | Flow Calculation: $Q_v = $ liquids; $Q_n = $ gases; $Q_m = $ steam | Calculation of flow coefficient Kv (m³/h) | Pressure drop calculation (bar) |
|------------------|---------------------|--|---|--|
| Liquids | | $Q_v = Kv \sqrt{\frac{\Delta p}{\gamma}}$ | $K_{V} = Q_{v} \sqrt{\frac{\gamma}{\Delta p}}$ | $\Delta p = \gamma \left[\frac{Q_v}{Kv} \right]^2$ |
| Gases | P ₂ > ∆p | $Q_n = 500 . Kv \sqrt{\frac{P_2 . \Delta p}{\delta_n (273+t)}}$ | $Kv = \frac{Q_n}{500} \sqrt{\frac{\delta_n (273+t)}{P_2 \cdot \Delta p}}$ | $\Delta p = \frac{P_1}{2} \cdot \sqrt{\frac{P_1^2}{4}} \cdot C$ $C = \delta_n T \left[\frac{Q_n}{500 \text{ Kv}}\right]^2$ |
| | $P_2 \leq \Delta p$ | $Q_{n} = \frac{250 \cdot Kv \cdot P_{1}}{\sqrt{\delta_{n} (273 + t)^{1}}}$ | $Kv = \frac{Q_n \sqrt{\delta_n (273 + t)}}{250 \cdot P_1}$ | |
| Dry saturated | | $Q_m = Kv \cdot 31.7 \sqrt{\frac{\Delta p}{v_2}}$ | $Kv = \frac{Q_m}{31.7} \sqrt{\frac{v_2}{\Delta p}}$ | $\Delta p = \left[\frac{Q_{m}}{Kv \ 31.7}\right]^{2} \cdot V_{2}$ |
| steam | - | $Q_{m} = Kv \cdot 22.5 \sqrt{\frac{P_{1}}{v_{1}}}$ | $Kv = \frac{Q_m}{22.5} \sqrt{\frac{v_1}{P_1}}$ | |
| Symbol | Unit | Magnitude | | |

| Symbol | Unit | Magnitude |
|----------------|-------|---|
| Kv | m³/h | Valve flow factor at full open position |
| Q _V | m³/h | Liquid volumetric flow |
| Q _n | Nm³/h | Gas volumetric flow under normal conditions (atmospheric pressure = 760 mm Hg. and temperature 20° C). |
| Q _m | kg/h | Mass flow in dry saturated steam state. |
| γ | g/cm³ | Liquid specific weight at operating temperature. |
| δ _n | — | Air related density under normal pressure and temperature conditions. |
| t ₁ | ₽C | Fluid temperature upstream the valve. |
| Τ ₁ | ₽K | Absolute fluid temperature upstream the valve $(273 + t_{y})$. |
| V ₂ | m³/kg | Steam specific volume at the valve outlet and t_1 condition. |
| V ₁ | m³/kg | Steam specific volume at $P_{i} 2$ pressure and t_{i} temperature (overheat). |
| P ₁ | bar | Absolute pressure at the valve inlet (gauge pressure + atmospheric pressure). |
| Δρ | bar | Pressure drop across the valve. |
| P ₂ | bar | Absolute pressure at the valve outlet ($P_2 = P_1 - \Delta p$). |
| С | — | Constant. |

A-6

Tables and Formulas

For flow calculation. Metric units.

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| Relative d | ensity of | some gases and liq | uids. | | Some properties of dry saturated water steam. | | | | | |
|---------------------------|--|-----------------------------|----------------|----------------------|---|-------------------|-----------------------------|--|--|--|
| Gases | | Liquids | ; | | | | | | | |
| At 20 °C and 760 mm Hg | Air related density (δ _n) | At operating temperature | Temp. in ºC | S.W. g/cm³ (γ) | Gage pressure bar | Temperature °C | Specific Volume m³/kg | | | |
| Acetone | 1.06 | Acetone | 15 | 0.79 | 0 | 93.5 | 2.09 | | | |
| Acetylene | 0.90 | Alcohol ethil | 20 | 0.79 | 0 | 99.6 | 1.69 | | | |
| Air | 1.00 | Alcohol methyl | 20 | 0.81 | 0.1 | 102.3 | 1.69 | | | |
| Ammonia | 0.72 | Ammonia | 15 | 0.65 | 0.2 | 104.8 | 1.43 | | | |
| Argon | 1.38 | Benzene | 15 | 0.85 | 0.3 | 107.1 | 1.33 | | | |
| Butane | 2.07 | Diesel oil | 20 | 0.90 | 0.5 | 111.4 | 1.16 | | | |
| Carbon dioxide | 1.53 | Freon 12 | 20 | 1.33 | 0.7 | 115.2 | 1.03 | | | |
| Chlorine | 1.27 | Freon 22 | 20 | 1.21 | 1 | 120.2 | 0.89 | | | |
| Ethane | 2.49 | Fuel oil Nº 1 | 20 | 0.83 | 1.3 | 124.7 | 0.78 | | | |
| Ethane | 1.05 | Fuel oil Nº 2 | 20 | 0.84 | 1.6 | 128.7 | 0.69 | | | |
| Ethylene | 0.97 | Fuel oil Nº 3 | 20 | 0.89 | 2 | 133.5 | 0.61 | | | |
| Ethylene propane | 1.45 | Fuel oil Nº 4 | 20 | 0.90 | 2.5 | 138.9 | 0.52 | | | |
| Helium | 0.14 | Gasoil | 20 | 0.90 | 3 | 143.6 | 0.46 | | | |
| Hydrogen | 0.07 | Gasoline | 20 | 0.75 | 3.5 | 147.9 | 0.43 | | | |
| Hydrogen sulfide | 1.19 | Kerosene | 20 | 0.81 | 4 | 151.8 | 0.38 | | | |
| LPG grade 1 | 1.50 | Light crude oil | 20 | 0.91 | 4.5 | 156 | 0.34 | | | |
| LPG grade 2 | 1.90 | Liquid carbon dioxide | -50 | 1.15 | 5 | 159 | 0.32 | | | |
| Methane | 0.55 | Liquid nitrogen | -160 | 0.80 | 5.5 | 161 | 0.28 | | | |
| Natural gas (*) | 0.65* | Liquid oxygen | -160 | 1.20 | 6 | 165 | 0.27 | | | |
| Nitric oxide | 1.04 | LPG grade 1 | 20 | 0.51 | 6.5 | 168 | 0.26 | | | |
| Nitrogen | 0.97 | LPG grade 2 | 20 | 0.57 | 7 | 170 | 0.24 | | | |
| Nitrous oxide | 1.53 | Naphta | 20 | 0.76 | 7.5 | 173 | 0.23 | | | |
| Oxygen | 1.10 | Olive oil | 20 | 0.92 | 8 | 175 | 0.22 | | | |
| Ozone | 1.66 | Phenol | 20 | 1.02 | 8.5 | 177 | 0.20 | | | |
| Propane | 1.56 | SAE 10 (oil) | 20 | 0.88 | 9 | 180 | 0.19 | | | |
| Sulphur dioxide | 2.26 | Tupertine | 20 | 0.87 | 9.5 | 182 | 0.19 | | | |
| Sulphur oxide | 2.26 | Water | 15 | 1.00 | 10 | 184 | 0.18 | | | |

(*) This is a representative value. According to its composition, it varies from 0.60 to 0.70.

A-7

For flow calculation. English units.

Fefferson LUPATECH

Formulas for flow calculation. English units.

| Fluid | S | Flow Calculation; $Q_v = $ liquids; $Q_n = $ gases; $Q_m = $ steam | Calculation of flow coefficient Cv (GPM) | Pressure drop calculation (psi) |
|------------------|---------------------|--|--|---|
| Liquids | | $Q_v = Kv \sqrt{\frac{\Delta p}{\gamma}}$ | $Cv = Q_v \sqrt{\frac{\gamma}{\Delta p}}$ | $\Delta p = \gamma \left[\frac{Q_v}{Kv} \right]^2$ |
| Gases | P ₂ > Δp | $Q_n = 1412 . Cv \sqrt{\frac{P_2 . \Delta p}{\delta_n (460+t)}}$ | $Cv = \frac{Q_n}{1412} \sqrt{\frac{\delta_n (460+t)}{P_2 \cdot \Delta p}}$ | $\Delta p = \frac{P_1}{2} - \sqrt{\frac{P_1^2}{4}} - C$ $C = \delta_n T \left[\frac{Q_n}{1412 \text{ Cv}}\right]^2$ |
| | $P_2 \leq \Delta p$ | $Q_{n} = \frac{706 \cdot Cv \cdot P_{1}}{\sqrt{\delta_{n} (460 + t)^{1}}}$ | $Cv = \frac{Q_{n} \sqrt{\delta_{n} (460 + t)}}{706 \cdot P_{1}}$ | |
| Dry saturated | $P_2 > \Delta p$ | $Q_{\rm m} = Cv \cdot 64.2 \sqrt{\frac{\Delta p}{v_2}}$ | $Cv = \frac{Q_m}{64.2} \sqrt{\frac{v_2}{\Delta p}}$ | $\Delta p = \left[\frac{Q_m}{Cv \ 64.2}\right]^2 \cdot V_2$ |
| steam | $P_2 \le \Delta p$ | $Q_{m} = Cv \cdot 45.4 \sqrt{\frac{P_{1}}{v_{1}}}$ | $Cv = \frac{Q_m}{45.4} \sqrt{\frac{v_1}{P_1}}$ | |

| Symbol | Unit | Magnitude |
|----------------|--------|---|
| Cv | GPM | Valve flow factor at full open position |
| Q _V | GPM | Liquid volumetric flow |
| Q _n | SCFH | Gas volumetric flow under normal conditions (atmospheric pressure = 760 mm Hg. and temperature 68° F). |
| Q _m | lb/h | Mass flow in dry saturated steam state. |
| γ | — | Specific gravity at operating temperature. |
| δ | — | Specific gravity under normal pressure and temperature conditions. |
| t ₁ | ₽F | Fluid temperature upstream the valve. |
| T ₁ | ₽R | Absolute fluid temperature upstream the valve $(460 + t_i)$. |
| V ₂ | ft³/lb | Steam specific volume at the valve outlet and t_1 condition. |
| V ₁ | ft³/lb | Steam specific volume at $P_1 2$ pressure and t_1 temperature. |
| P ₁ | psia | Absolute pressure at the valve inlet (gauge pressure + atmospheric pressure). |
| Δρ | psi | Pressure drop across the valve. |
| P ₂ | psia | Absolute pressure at the valve outlet ($P_2 = P_1 - \Delta p$). |
| С | — | Constant. |

Tables and Formulas

For flow calculation. English units.

Pefferson

UPATECH

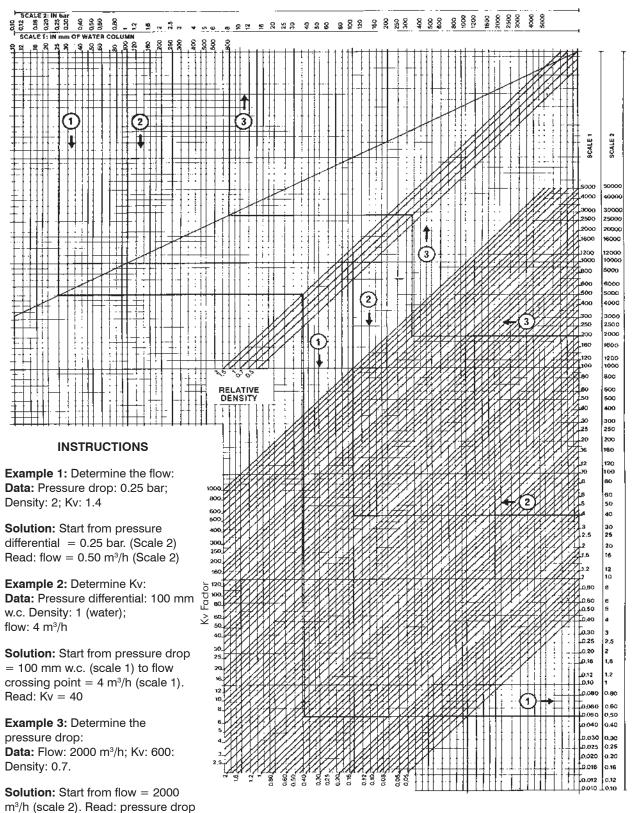
| Specific | gravity of | some gases and liqui | ds. | | Some properties of the dry saturated water steam. | | | | | |
|---------------------------|-----------------------------|-----------------------------|----------------|----------------------------|---|-------------------|------------------------------|--|--|--|
| Gases | | Liquids | ; | | | | | | | |
| At 68 °F and 760 mm Hg | Specific gravity (ðր) | At operating temperature | Temp. in °F | Specific gravity (γ) | Gage pressure psig | Temperature °F | Specific Volume ft³/lb | | | |
| Acetone | 1.06 | Acetone | 59 | 0.79 | -3 | 200.7 | 33.2 | | | |
| Acetylene | 0.90 | Acohol ethyl | 68 | 0.79 | 0 | 212 | 26.8 | | | |
| Air | 1.00 | Acohol methyl | 68 | 0.81 | 2 | 218.7 | 23.6 | | | |
| Ammonia | 0.72 | Ammonia | 59 | 0.65 | 4 | 224.4 | 21.4 | | | |
| Argon | 1.38 | Benzene | 59 | 0.85 | 6 | 230 | 19.4 | | | |
| Butane | 2.07 | Diesel oil | 68 | 0.90 | 7 | 232 | 18.6 | | | |
| Carbon dioxide | 1.53 | Freon 12 | 68 | 1.33 | 10 | 240 | 16.4 | | | |
| Chlorine | 1.27 | Freon 22 | 68 | 1.21 | 15 | 250 | 13.9 | | | |
| Ethane | 2.49 | Fuel oil Nº 1 | 68 | 0.83 | 20 | 259 | 12 | | | |
| Ethane | 1.05 | Fuel oil Nº 2 | 68 | 0.84 | 25 | 267 | 10.6 | | | |
| Ethylene | 0.97 | Fuel oil Nº 3 | 68 | 0.89 | 30 | 274 | 9.16 | | | |
| Ethylene propane | 1.45 | Fuel oil Nº 4 | 68 | 0.90 | 35 | 281 | 8.57 | | | |
| Helium | 0.14 | Gasoil | 68 | 0.90 | 40 | 287 | 7.83 | | | |
| Hydrogen | 0.07 | Gasoline | 68 | 0.75 | 45 | 292 | 7.21 | | | |
| Hydrogen sulfide | 1.19 | Kerosene | 68 | 0.81 | 50 | 298 | 6.68 | | | |
| LPG grade 1 | 1.50 | Light crude oil | 68 | 0.91 | 55 | 302 | 6.23 | | | |
| LPG grade 2 | 1.90 | Liquid carbon dioxide | -58 | 1.15 | 60 | 307 | 5.38 | | | |
| Methane | 0.55 | Liquid nitrogen | -256 | 0.80 | 65 | 311 | 5.49 | | | |
| Natural gas (*) | 0.65* | Liquid oxygen | -256 | 1.20 | 70 | 316 | 5.19 | | | |
| Nitric oxide | 1.04 | LPG grade 1 | 68 | 0.51 | 80 | 324 | 4.67 | | | |
| Nitrogen | 0.97 | LPG grade 2 | 68 | 0.57 | 90 | 331 | 4.24 | | | |
| Nitrous oxide | 1.53 | Naphta | 68 | 0.76 | 100 | 338 | 3.89 | | | |
| Oxygen | 1.10 | Olive oil | 68 | 0.92 | 110 | 344 | 3.59 | | | |
| Ozone | 1.66 | Phenol | 68 | 1.02 | 120 | 350 | 3.34 | | | |
| Propane | 1.56 | SAE 0 (oil) | 68 | 0.88 | 130 | 356 | 3.12 | | | |
| Sulphur dioxide | 2.26 | Tupertine | 68 | 0.87 | 140 | 361 | 2.93 | | | |
| Sulphur oxide | 2.26 | Water | 59 | 1.00 | 145 | 363 | 2.84 | | | |

(*) This is a representative value. According to its composition, it varies from 0.60 to 0.70.



Jefferson LUPATECH

PRESSURE DROP



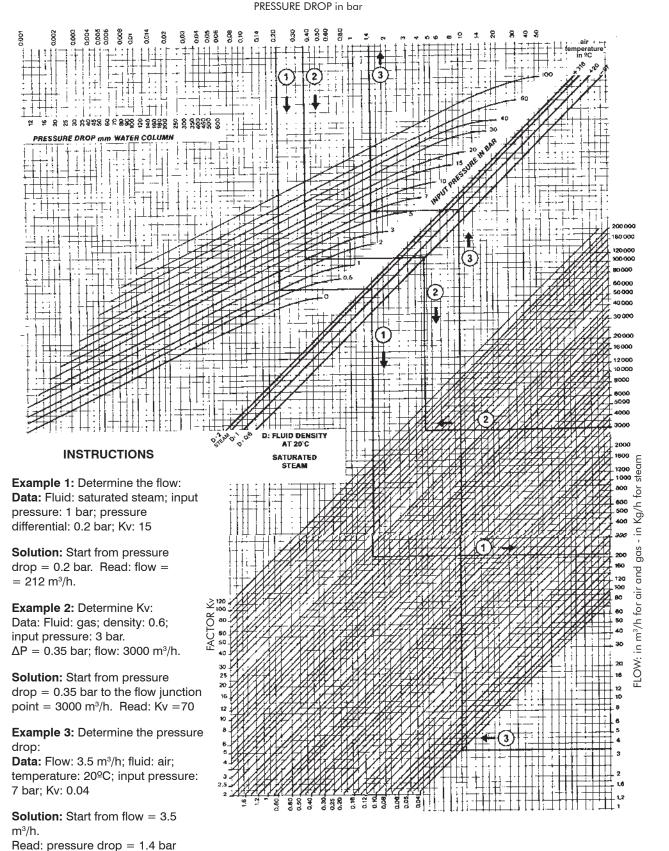
FLOW IN m³/h



= 8 bar (scale 2).







A-11

UUPATECH

Main characteristics.

efferso

UUPATECH



DIN 43650 shape A

Encapsulated Coils

DIN 43650 shape B

| Current | Integrated wa | 8650 Connection eather and humic ng. Plug-in conne or thread for 1/2''I | lity proof coil | | d weather, corrosion proof | IEC 79-18 m. Integrated explosion, weather and saline corrosion proof coil and housing. | | | | |
|---------|---------------|---|-----------------|---------------|-------------------------------|--|---------------|--|--|--|
| Hz | Size G | Siz | e M | Siz | | Size M | | | | |
| 112 | Shape B | Sha | pe A | 1/2"NPT C | onnection | 1/2"NPT Connection | | | | |
| | Class F 155°C | Class F 155°C | Class H 180°C | Class F 155°C | Class H 180°C | Class F 155°C | Class H 180°C | | | |
| D/C | GF06C | MF19C | MH19C | MF19Y | MF19Y MH19Y | | MH19Z | | | |
| A/C | | MF11C | MH11C | MF11Y | MH11Y | MF11Z | MH11Z | | | |
| 50 Hz | GF06C | MF16C | MH16C | MF16Y | MH16Y | MF16Z | MH16Z | | | |
| 50112 | | MF20C | MH20C | MF20Y | MH20Y | MF20Z | MH20Z | | | |
| A/C | | MF13C | MH13C | MF13Y | MH13Y | MF13Z | MH13Z | | | |
| 60 Hz | GF06C | MF16C | MH16C | MF16Y | MH16Y | MF16Z | MH16Z | | | |
| | | MF20C | MH20C | MF20Y | MH20Y | MF20Z | MH20Z | | | |

* Shape B stands for Shape B DIN 43650 Connections - * Shape A stands for Shape A DIN 43650 Connections.

Available tensions

| Volts | 12 | 24 | 48 | 110 | 120 | 220 | 240 |
|-------|-----|-----|-----|-----|-----|-----|-----|
| D / C | Yes | Yes | Yes | Yes | No | Yes | No |
| 50 Hz | Yes | Yes | Yes | Yes | No | Yes | Yes |
| 60 Hz | Yes |

DIN Connector types

| Strai | in-relief Pg9 | | St | rain-relief P | g11 | 1/2"NPT Connection | | | | |
|--------|---------------|--|--------|--------------------|-----------------------|--------------------|--------------------|-----------------------|--|--|
| Common | | | Common | Luminous gasket | Luminous connector | Common | Luminous gasket | Luminous connector | | |
| 1 | 4 7 | | 2 | 5 | 8 | 3 | 6 | 9 | | |

Encapsulated coil catalog numer creation keys:

| Μ | F | 11 | Υ | 220 | 50 | 1 |
|-----|-----|-----|-----|-------------------|-----|-----|
| (1) | (2) | (3) | (4) | 220 (5) | (6) | (7) |

Thermal Class:

Class F up to 155 °C

Class H up to 180 °C

(1, 2, 3, and 4) See the available encapsulated coils chart.

- 1 Size; 2 Thermal Class; 3 Power in Watts;
- 4 Coil Type:
 - C DIN Connection
 - Y threaded connection with 3 output leads (one for ground).
 - Z explosion proof, threaded connection with 3 output leads (one for ground).
- (5 and 6) See Available tension
- 5 Tension;
- 6 Type of current
- (7) Type of connectors (only for DIN connection. See chart).



Main characteristics.



Coated with glass fibre and insulating impregnation. Terminal cables for splicing.

| Current | Siz | e M | Si | ze S | Size B |
|--------------|---------------|---------------|---------------|--------------------------------------|---------------|
| ourroint | Class F 155°C | Class H 180°C | Class F 155°C | Class H 180°C | Class H 180°C |
| D/C | | M19H | | S48H S60H (1) | B113H (1) |
| A/C 50 Hz | M11F M16F | M11H M16H | S28F | S28H S46H S46P (3) S60H (2) | B113H (2) |
| A/C 60 Hz | M13F M16F | M13H M16H | | S30H S46H S46P S60H (2) | B113H (2) |

(1) Without rectifier bridge. (2) With rectifier bridge, only 110, 120, 220 and 240 V available. (3) Class H + polyester coating.

Available Tensions - Size M and S

| Volts | 12 | 24 | 48 | 110 | 120 | 220 | 240 | 380 | 440 |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| D / C | Yes | Yes | Yes | Yes | No | Yes | No | No | No |
| 50 Hz | Yes | Yes | Yes | Yes | No | Yes | Yes | Yes | No |
| 60 Hz | Yes | No | Yes |

Catalog number information:

S 20 H 220 50 (1) (2) (3) (4) (5)

Thermal Class:

Class F up to 155ºC Class H up to 180ºC (1, 2 and 3) See fibre coated coils chart.

- 1 Coil size; 2 Power in Watts;
- **3** Thermal class. $\mathbf{P} = \text{class } \mathbf{H} + \text{polyester coating.}$
- (4 and 5) See available tensions chart.
- 4 Tension.
- 5 Current.

Non capsulated coil housings

| | Classification | | Coil | size | |
|--------|---|---|--|--|--|
| a Gran | Classification | М | S | S (for 2088) | В |
| | Classification General internal use Weather and water proof (Prefix Y) Explosion and weather proof (Prefix Z) | Plate hole for Ø19 mm electric connection. Ground terminal (Suffix C) | Cast Iron 3/4" NF Connector | Painted cast iron 1/2" BSP or NPT Connector | Painted cast iron 1/2" BSP or NPT Connector |
| , L | water proof | Aluminium epoxy paint 1/2" BSP or NPT connection NEMA 4x and IP65 | Cast iron epoxy paint 1/2" BSP or NPT connection NEMA 4x and IP65 | Cast iron epoxy paint 1/2" BSP or NPT connection NEMA 4x and IP65 | Cast iron epoxy paint 1/2" BSP or NPT connection NEMA 4x and IP65 |
| | and weather proof | Aluminium epoxy paint 1/2" BSP or NPT connection ATEX - Directive 94 / 9 CE | Iron epoxy paint 1/2" BSP or NPT connection According to IEC 79 1 "d" | Iron epoxy paint 1/2" BSP or NPT connection According to IEC 79 1 "d" | Iron epoxy paint 1/2" BSP or NPT connection According to IEC 79 1 "d" |

Solenoid and pneumatically operated valves.



General Purpose

| | | | | C | onn | ecti | ion | (ins | 5.) | | | | xim mp. | | | .p ar | | p si | Flu | ids c | or typ | ical a | pplic | atio | ns |
|--------|------|-----|-----|-----|-----|------|-----|------|------|--------------|------|---------|------------|------------|---------|----------|---------|---------|------------------------|----------------------------|-----------------|--------|--------|----------|--------|
| Series | Page | 1/8 | 1/4 | 3/8 | 1/2 | 3/4 | 1 | 11/2 | 2 | 2 1/2 | 3 | 80 | 150 | 180 | Minimum | Maximum | Minimum | Maximum | Air and inert gases | Water and light liquids | Thermal oils | Steam | Oxygen | Gasoline | Vacuum |
| 1314 | B-2 | | | | | | | | | | | 0 | 0 | 0 | 0 | 15 | 0 | 225 | А | А | Т | Т | Ν | V | A-V |
| 1327 | B-4 | | | | | | | | | | | 0 | 0 | 0 | 0 | 100 | 0 | 1500 | А | А | Т | Т | Ν | V | A-V |
| 1335 | B-6 | | | | | | | | | | | 0 | 0 | | 0 | 10 | 0 | 150 | А | А | V | Е | Ν | V | A-V |
| 1342 | B-8 | | | | | | | | | | | \circ | 0 | 0 | 0.2 | 17 | 3 | 255 | А | А | Т | Т | Ν | V | - |
| 1390 | B-10 | | | | | | | | | | | 0 | 0 | 0 | 0.1 | 15 | 1.5 | 225 | А | А | Т | Т | Ν | V | - |
| 1393 | B-12 | | | | | | | | | | | | | 0 | 0 | 4 | 0 | 60 | Т | Т | Т | Т | - | - | - |
| 2026 | B-14 | | | | | | | | | | | 0 | 0 | | 0 | 50 | 0 | 750 | А | А | - | E | Ν | V | A-V |
| 2036 | B-16 | | | | | | | | | | | 0 | | | 0.2 | 15 | 3 | 225 | А | А | - | - | - | - | - |
| 2036V | B-16 | | | | | | | | | | | | | \bigcirc | 0.3 | 10 | 4.5 | 150 | - | - | - | Т | - | - | - |
| | | | | | | | | Note | e: 1 | 327 | . 13 | 335, | 134 | 2. 13 | 390, 1 | / 139 | 3 NC | and I | VO. | | | | | | |

Combustion Use

| | | | | С | onn | ecti | ion | (ins | .) | | | | | ∆ ba | p ar | | p si | t. | 6 | | | F | luids | 5 | |
|--------|------|-----|-----|-----|-----|------|-----|------|----|------|---|-----------|---------|---------|---------|---------|---------|--------------|--------------------|---------------|--------|---------|-----------|-----|-------------------|
| Series | Page | 1/8 | 1/4 | 3/8 | 1/2 | 3/4 | 1 | 11/2 | 2 | 21/2 | 3 | N. Closed | N. Open | Minimum | Maximum | Minimum | Maximum | Manual Reset | Slow opening | Position ind. | Gasoil | Fueloil | Natural V | ГРG | Combustion Air |
| 1312 | C-8 | | | | | | | | | | | 0 | 0 | 0 | 21 | 0 | 315 | - | - | - | S | S | - | А | A |
| 1330 | C-10 | | | | | | | | | | | 0 | 0 | 0 | 0.2 | 0 | 3 | - | | | - | - | А | А | A |
| 2030 | C-10 | | | | | | | i | | | | 0 | 0 | 0.001 | 2 | 0.015 | 30 | - | 0 | 0 | - | - | А | А | А |
| 1332 | C-12 | | | | | | | | | | | 0 | - | 0 | 3 | 0 | 45 | 0 | - | \bigcirc | - | - | А | А | А |
| 1356 | C-14 | | | | | | | | | | | 0 | - | 0 | 20 | 0 | 300 | - | - | - | Т | Т | Т | Т | - |
| 1388 | C-16 | | | | | | | | | | | 0 | - | 0 | 5 | 0 | 75 | - | 0 | \bigcirc | - | - | А | А | А |
| 1327 | B-4 | | | | | | | | | | | 0 | 0 | 0 | 20 | 0 | 300 | - | - | - | V | Т | А | А | А |
| 2026 | B-14 | | | | | | | | | | | 0 | - | 0 | 10 | 0 | 150 | - | - | - | V | - | А | А | А |
| 1335 | B-6 | | | | | | | | | | | 0 | 0 | 0 | 10 | 0 | 150 | - | - | - | V | - | А | А | А |
| 1390 | B-10 | | | | | | | | | | | 0 | 0 | 0.1 | 15 | 0.1 | 225 | - | - | - | V | - | А | А | А |
| 2088 | C-20 | | | | | | | | | | | 0 | - | 0 | 3 | 0 | 45 | - | 0 | 0 | - | - | А | А | А |
| V171 | C-23 | | | | | | | | | | | \circ | - | 0 | 1.5 | 0 | 22.5 | | rmoele ty valve | | - | - | А | А | - |

Nomenclature: The letters indicated in Typical Applications refer to the seat, seal and diaphragm materials (if any), as follows: A = Buna N; N = Neoprene; E = EPDM; V = FKM; T = PTFE, S = AISI 304.

A-14

Selection Guide

2073 E-10

Solenoid and pneumatically operated valves.



UUPATECH

Pneumatic and hydraulic use.

| | | | | | ctio | | | us | | ; | 3 W | ays | | | | 4 | & 5 | Wa | ys | | | | | F | Fluid | S | |
|--------|------|------|-----|-----|------|-----|----------|------|-----|------|----------|------|-------|-------|-------|-------------|---------------|-------|----------|------------------|------------|------------|---------------------|--------------|--------------|--------------------------|---------------|
| Series | | rage | | | | | | Mini | mum | | | axir | nur | i — | | Mini | mum | Max | imum | su | Monostable | Ø | ted | | | | Hydraulic Oil |
| Se | | ĩ | 1/8 | 1/4 | 3/8 | 1/2 | 3/4 | | | Ν | <u> </u> | N | 0 | | J | | | | | Positions | nost | Bistable | Lubricated Air | Dry Air | S | Water | drau |
| | | | | | | | | bar | psi | bar | psi | bar | psi | bar | psi | bar | psi | bar | psi | Po | Mo | Bis | Lul Air | Dry | Gas | Wa | Hy |
| 1323 | D | -2 | | | | | | 0 | 0 | 12 | 180 | 12 | 180 | 8 | 120 | - | - | - | - | 2 | 0 | - | А | А | А | А | А |
| 1325 | D | -4 | | | | | | 0.5 | 7.5 | 10 | 150 | 10 | 150 | - | - | - | - | - | - | 2 | \bigcirc | - | А | А | А | А | А |
| 1339 | D | -6 | | | | | | - | - | - | - | - | - | - | - | 0.5 | 10 | 10 | 150 | 3 | 0 | - | А | А | А | А | А |
| 1350 | D | -8 | | | | | | - | - | - | - | - | - | - | - | 0.5 | 10 | 10 | 150 | 2 | 0 | \bigcirc | Α | А | А | А | А |
| 1351 | D- | 10 | | | | | | 0.5 | 7.5 | 10 | 150 | 10 | 150 | - | - | - | - | - | - | 2 | 0 | 0 | Α | А | А | А | А |
| 1365 | D- | 12 | | | | | | 0 | 0 | 15 | 225 | 15.5 | 232 | 9 | 135 | - | - | - | - | 2 | 0 | - | Α | А | А | А | А |
| 1375 | D- | 14 | | Ν | AM | JR | | - | - | - | - | - | - | - | - | 0.5 | 10 | 10 | 150 | 2 | 0 | - | Α | А | - | - | - |
| 1387 | D- | 15 | | Ν | AMI | JR | | 0 | 0 | 10 | 150 | - | - | - | - | - | - | - | - | 2 | 0 | - | Α | А | - | - | - |
| 1387 | D- | 15 | | Ν | AM | JR | | 0.5 | 7.5 | 10 | 150 | - | - | - | - | - | - | - | - | 2 | 0 | - | Α | А | - | - | - |
| 2050 | D- | 16 | | | | | | - | - | - | - | - | - | - | - | 0.5 | 10 | 10 | 150 | 2 | 0 | \bigcirc | Α | А | А | А | А |
| 2051 | D- | 18 | | | | | | 0.5 | 7.5 | 10 | 150 | 10 | 150 | - | - | - | - | - | - | 2 | 0 | 0 | Α | А | А | А | А |
| 2095 | D- | 20 | | N | AM | JR | | 0.8 | 12 | 8 | 120 | - | - | - | - | 0.8 | 12 | 8 | 120 | 2 | 0 | - | Α | А | - | - | - |
| 2024 | D- | 24 | | | - | | | - | - | - | - | - | - | - | - | 0.8 | 12 | | 150 | 2 | \bigcirc | - | А | А | - | - | - |
| Valve | s a | nd | | | | | | | | | | | ormal | lly C | losed | d. N | <u>): N</u> с | ormal | ly Ope | ən. Div | : Diver | gent. (| Con: Co | nverge | ent. | | |
| | 1 | | | | | | <u> </u> | ctio | | | | | | | | đ | | | | sp | F | luids | or ty | pical | appl | | |
| Series | Page | 1/8 | 1/4 | 3/8 | 1/2 | 3/4 | 1 | 11/2 | 2 2 | 21/2 | 3 | 4 | 6 | 8 | 0 | Temperature | ° F | bar | pressure | Auxiliary Fluids | Acids | Alkalis | Distillate water | Oil Products | Dirty Fluids | Neutral Gases and Air | Thermal Oils |
| | | | | | 1 | | | | So | lend | bid ' | Valv | es | for | + | | <u> </u> | | | stems | | 4 | | | | ~ 0 | - |

80 176 10 150 no

-

-

Solenoid Valves for Corrosives Fluids

| | | | 1103 | IVCS | i iuiu | 5 | | | | | | | | | |
|--|---------------------------------------|--------|------|------|--------|-------|------|------|------|---|---|---|---|--|--|
| 1360 E-6 | | 60 | 140 | 4 | 60 | no | 0 | 0 | 0 | 0 | - | 0 | 0 | | |
| S | olenoid Valves wit | h Mai | nual | Rese | t Dev | vice | | | | | | | | | |
| 1369 E-8 | | 80 | 176 | 20 | 300 | no | - | - | 0 | 0 | - | 0 | - | | |
| Valves with Pneumatic or Hydraulic Operators | | | | | | | | | | | | | | | |
| 372 E-11 80 176 10 150 yes 0 0 _ 0 _ _ _ | | | | | | | | | | | | | | | |
| Pneumatically or Hydraulically Operated Valves | | | | | | | | | | | | | | | |
| 1310 E-2 | 1310 E-2 300 572 20 300 yes O O _ O O | | | | | | | | | | | | | | |
| 1311 E-4 | | 150 | 302 | 7 | 105 | yes | 0 | 0 | 0 | 0 | 0 | 0 | - | | |
| Note: 1310, sp | cial construction f | for hi | gher | tem | perat | ure a | nd p | ress | ure. | | | | | | |

Continues in next page

 \bigcirc





| vaive | | | | | | | | • | | | | | <u> </u> | | | | | | | | | | | | | |
|-------------------|------------------------------------|----------|-------|-------|-------|-------|------|-------|------|--------------|------|-------|-------------|---------|-------------|--------|----------|--------|---------|----------|--------|-----------|----------|-------|-------|-----------|
| | | | | C | onn | ecti | on | (ins | .) | | | | ure | | ture | | - | | | F | luid a | applic | atior | IS | | |
| es | e | | | | | | | | | | | mn | erat | unu | erat | | ure | | Liq | uid | | (5 | | | | |
| Series | Page | ן 1/8 | 1/4 | 3/8 | 1/2 | 3/4 | 1 | 11/2 | 2 | 2 1/2 | 3 | linin | Temperature | laxir | Temperature | laxir | pressure | ne | _ | len | | CNG (VNG) | | | _ | oil |
| | | .,. | .,. | -,- | -,- | -, - | | | | ,_ | - | | | | | | 1 | Oxygen | Argon | Nitrogen | °02 | 5 Z | <u> </u> | Water | Steam | Light oil |
| | | | | | | | | | | | | ٥C | ٥F | ٥C | °F | bar | psi | Ô | Ar | Ï | ŭ | บ | Air | Ň | St | Ĩ |
| | | | | | | | | | | | Sc | olene | bid ۱ | /alve | es foi | | g (VN | IG) | | | | | | | | |
| 2094 | E-12 | 2 | | | | | | | | | | | | 80 | 176 | 250 | 3700 | - | - | - | - | 0 | 0 | - | - | - |
| | Pulse operated solenoid unit | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1370 | E-14 | | | | | | | | | | | | | 80 | 176 | 10 | 150 | - | - | - | - | - | 0 | 0 | - | 0 |
| | Digital condensation removal timer | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1398 | E-1 | 5 | | 1 | 1 | 1 | | | | | | | | 80 | 176 | 15 | 225 | - | - | - | - | - | 0 | 0 | - | 0 |
| | | | | | | | | | | S | ole | noid | l val | ves | for cr | yoge | enic fl | uids | | | | | | | | |
| UC | E-16 | 6 | | | | | | | | | | -200 | -328 | 50 | 122 | 15* | 225* | 0 | 0 | 0 | 0 | - | - | - | - | - |
| | | | | | | | | | | | | | Po | wer | contr | ol ** | | | | | | | | | | |
| СР | E-18 | 3 | | | | | | | | | | -200 | -328 | 180 | 356 | 250 | 3700 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| * CO ₂ | ma | kimu | m pre | essur | e: 70 |) bar | - 10 | 50 P | SI | | ab - | | ~ ~ D | | o 0: | A ogil | (10.0.1 | | Control | | | | | | | |
| _ ^ ^ Ih | ie po | wer | cont | OIIS | avai | aple | for | any s | oien | 1010 / | aive | usin | gaD | ііх тур | e Size | A COII | (12 & 2 | 24 VD(| oniy) | | | | | | | |

Valves and devices for special service (continued)

Recommendations:

Establish the necessary data for the correct selection of the solenoid valve or the pneumatically operated valve.

Do neither oversize, nor undersize the valve. Use the formulas and graphics shown in this manual, which will make your calculations easier.

Check that there is a strainer with a mesh size smaller than 100 microns immediately upstream the valve.

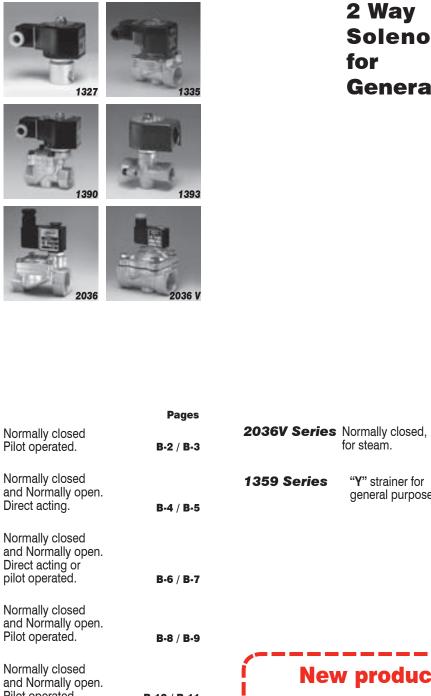
Make sure that the installer follows the mounting instructions indicated by *Affering*, specially regarding the coil connector airtightness when exposed to water, condensation or ambient humidity, and to the thorough cleaning of pipelines before operation.

Find out beforehand which are the recommended repair kits for each valve. They are inexpensive and the product design contemplates an easy and quick replacement. If the valves have been correctly selected, there will be no need to shut down the system in order to perform those replacements. At the **Repair Kits** chapter we indicate the component numbers corresponding to the standard models.

Contact *Allow* if you have any trouble reading this catalog or if you need to handle an unusual or special application.

Δ-16

Pefferson UPATECH



2 Way Solenoid Valves for General Purpose.



1314 Series

1314

| | Thor operated. | D-2 / D-3 | | | D -10 / D -11 |
|-------------|--|-------------|--------------------|--|-----------------------------|
| 1327 Series | Normally closed and Normally open. Direct acting. | B-4 / B-5 | 1359 Series | " Y " strainer for general purpose. | B-18 |
| 1335 Series | Normally closed and Normally open. Direct acting or pilot operated. | B-6 / B-7 | | | |
| 1342 Series | Normally closed and Normally open. Pilot operated. | B-8 / B-9 | | | |
| 1390 Series | Normally closed and Normally open. Pilot operated. | B-10 / B-11 | | v products | Refferson |
| 1393 Series | Normally closed and Normally open Direct acting. | B-12 / B-13 | | ystems. , Water Hammer-Proof. | |
| 2026 Series | Normally closed Microvalve Direct acting. | B-14 / B-15 | To request a techr | losion-Proof Coils. nical bulletin for models that are alog, please contact JEFFERS(| |
| 2036 Series | Normally closed. Pilot operated. | B-16 / B-17 | info | @jeffersonvalves.co | <u>ر</u> |
| | | | | | |

Pages

B-16 / B-17



Main characteristics

Normally closed. Pilot operated. Bronze, stainless steel body. BSP or NPT threaded connection. Brass, stainless steel piston, among others. Coil: Encapsulated up to 150 °C (302 °F) and coated with glass fibre and insulating impregnation up to 180 °C

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Contact our manufacturing plant for information on available models

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Applications:

- Pumps of re-circulation for cold or hot water.
- •Heating with low or high pressure steam.
- •Laundry equipments.
- •Spraying. Irrigation. Dishwashers.
- •Air dryers. water treatment. Vacuum systems

(356 °F), (for steam).

Interconnection cables. Internal general use housing. 3/4 " NF electric connection. Core: 430 F s.s.

Options:

- Explosion and / or weather proof housing.
- Manual operator on the main orifice.
- Flanged connections.

| | Mini | mum | | Maximu | m steam | | М | aximum o | other fluid | ls |
|-----------------|---------|------|------|--------|---------|--------|-----|----------|-------------|-----|
| Туре | IVIIIII | inam | PTFE | seat | EPDN | l seat | С | Α | С | С |
| | bar | psi | bar | psi | bar | psi | bar | psi | bar | psi |
| Hung piston | 0 | 0 | 7 | 105 | 3 | 45 | 7 | 105 | 7 | 105 |
| Floating piston | 0.1 | 1.5 | 10 | 150 | 3 | 45 | 15 | 225 | 10 | 150 |

Operating pressure differential

Technical specifications - Bronze body

| ø | | | | OW | Wei | ght | Maximun | n temp. and c | atalog Nº acc | ording to sea | t material | | | |
|--------|-------------|------|----|-----|-----|------|----------------|----------------|-----------------|-----------------|-----------------|--|--|--|
| Pipe | Ori | | | tor | lea | | Buna "N" | Neoprene | EPDM | FKM | PTFE | | | |
| ins | mm | ins. | Kv | Cv | kg | Lb | 80 °C / 176 °F | 80 °C / 176 °F | 145 °C / 293 °F | 150 °C / 302 °F | 180 °C / 356 °F | | | |
| | Hung piston | | | | | | | | | | | | | |
| 3/4" | 19 | 0.75 | 6 | 7 | 4 | 8,9 | 1314BA06A | 1314BN06A | 1314BE06A | 1314BV06A | 1314BST06A | | | |
| 1" | 26 | 1.02 | 10 | 12 | 4.9 | 10.9 | 1314BA08A | 1314BN08A | 1314BE08A | 1314BV08A | 1314BST08A | | | |
| 1,1/2" | 32 | 1.26 | 15 | 18 | 6.5 | 14.4 | 1314BA12A | 1314BN12A | 1314BE12A | 1314BV12A | 1314BST12A | | | |
| 2" | 38 | 1.50 | 23 | 27 | 7.3 | 16.2 | 1314BA16A | 1314BN16A | 1314BE16A | 1314BV16A | 1314BST16A | | | |
| | | | | | | | Floatir | ng piston | | | | | | |
| 3/4" | 19 | 0.75 | 6 | 7 | 4 | 8,9 | 1314BA06 | 1314BN06 | 1314BE06 | 1314BV06 | 1314BST06 | | | |
| 1" | 26 | 1.02 | 10 | 12 | 4,9 | 10.9 | 1314BA08 | 1314BN08 | 1314BE08 | 1314BV08 | 1314BST08 | | | |
| 1,1/2" | 32 | 1.26 | 15 | 18 | 6,5 | 14.4 | 1314BA12 | 1314BN12 | 1314BE12 | 1314BV12 | 1314BST12 | | | |
| 2" | 38 | 1.50 | 23 | 27 | 7,3 | 16.2 | 1314BA16 | 1314BN16 | 1314BE16 | 1314BV16 | 1314BST16 | | | |

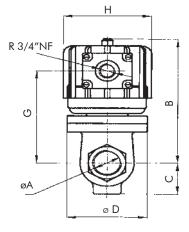
Note: In PTFE seat constructions, the piston is made of stainless steel AISI316.

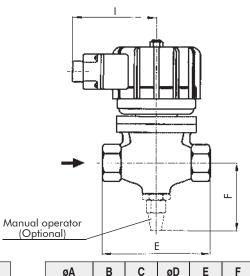
B-2



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General dimensions 1314





R 3/4"

R 1"

R 1.1/2" R 2"

5.91

6.18

7.09

7.09

1.26

1.61

1.93

2.01

2.99

3.54

3.94

3.94

3.94

4.72

5.87

5.87

3.15

3.50

3.82

3.94

| øA | В | С | øD | Е | F | G | øH | Ι |
|----------|-----|----|-----|-----|-----|-----|----|----|
| R 3/4" | 150 | 32 | 76 | 100 | 80 | 113 | | |
| R 1" | 157 | 41 | 90 | 120 | 89 | 120 | 99 | 95 |
| R 1.1/2" | 180 | 49 | 100 | 149 | 97 | 143 | | |
| R 2" | 180 | 51 | 100 | 149 | 100 | 147 | | |
| | | | | | | | | |

Measurements: mm

Special constructions

Stainless steel body:

- •AISI304: change letter **B** or **BS** for **S** in the catalog Nº. Example: 1314SA08, 1314ST08.
- •AISI316: change letter **B** or **BS** for **I** in the catalog Nº. Example: 1314IA08, 1314IT08.

Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxir tempe | | Available |
|----------|----------|-------|----------|---------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | °C | °F | tensions |
| CA 50 Hz | SH28C | 28 | 241 | 69 | 155 | 311 | 1 |
| | S28H (*) | 28 | 252 | 73 | 180 | 356 | 1 |
| | SH30C | 30 | 267 | 80 | 155 | 311 | 2 |
| CA 60 Hz | S30H (*) | 30 | 237 | 78 | 180 | 356 | 2 |
| CC | SH48 | 48 | 48 | 48 | 155 | 311 | 3 |
| | S48H (*) | 48 | 48 | 48 | 180 | 356 | 3 |

(*) For steam 1-(12,24,110,220,240)V **2**-(12,24,110,120,220,240)V **3**-(12,24,110,220)V

Application according to seat material

øН

3.90

L

3.74

G

4.45

4.72

5.63

5.79

| Options | Prefix | Suffix | Examples |
|---|--------|--------|----------------------|
| Weather proof housing | Y | | Y1314BST08A |
| Explosion and weather proof housing | Z | | Z 1314BST08A |
| Manual operator: on the main orifice | | -М | 1314BST08A -M |
| NPT connections | | Т | 1314BST08A T |
| Flanged connections | | В | 1314BST08A B |

Recommendations for installation

Place a strainer with a porosity $\leq 100\mu$ upstream the valve.

Mount the valve only over horizontal pipeline with the coil upright.

The valve input pressure must always be equal or greater than the output pressure.

| Seat material | Buna "N" | Neoprene | EPDM | FKM | PTFE |
|---------------------|---|--|-------------------------------------|--|--|
| Maximum temperature | +80 °C / 176 °F | +80 °C / 176 °F | +145 °C / 293 °F | +150 °C / 302 °F | +180 °C / 356 °F |
| Uses | Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum | Oxygen, alcohol, argon, other non-corrosive light gases and liquids, Freon 12. | Water steam, hot water, acetone. | Benzene, naphta, aromatics, etc. hot gases, high vacuum, diesel oil. | Steam, hot oils, corrosive fluids. |







1327 Series

Main characteristics

Normally closed and normally open. Direct action. No minimum differential pressure to operate. 1/4" BSP or NPT threaded connections. Brass, iron, stainless steel body. Core tube AISI 304 and 316. Plunger and fixed core AISI 430 F. Shading coil: copper, silver or aluminium Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

Applications:

- •Instrumentation. Laboratory.
- •Burner pilot for combustible gases and liquids.
- •Welding equipment. Humidifiers.
- •Dental equipment. Vacuum systems.
- ·Laundry and dry cleaning machines.
- •Heating with low or high pressure steam

Options:

- Energized coil indicator light.
- Explosion and / or weather proof coils and housings.
- •Manual operator.

| | fice | | ow | | (a) | Maximun | Maximum temp. and catalog Nº according to seat material | | | | | | | | |
|----------|--------|------|------|------|-----|----------------|---|-----------------|-----------------|-----------------|--|--|--|--|--|
| <u>k</u> | 0 | fac | tor | maxi | mum | | | | | | | | | | |
| mm | ins. | Kv | Cv | bar | psi | Buna "N" | Neoprene | EPDM | FKM | PTFE | | | | | |
| | inter. | | | Jour | por | 80 °C / 176 °F | 80 °C / 176 °F | 145 °C / 293 °F | 150 °C / 302 °F | 180 °C / 356 °F | | | | | |
| | | | | | | Norma | lly closed | | | • | | | | | |
| 1.25 | .049 | 0.05 | 0.06 | * | * | 1327BA122 | 1327BN122 | 1327BE122 | 1327BV122 | 1327BT122 | | | | | |
| 1.75 | .068 | 0.09 | 0.11 | 35 | 525 | 1327BA172 | 1327BN172 | 1327BE172 | 1327BV172 | 1327BT172 | | | | | |
| 2.25 | .088 | 0.13 | 0.15 | 20 | 300 | 1327BA222 | 1327BN222 | 1327BE222 | 1327BV222 | 1327BT222 | | | | | |
| 3.00 | .118 | 0.26 | 0.30 | 10 | 150 | 1327BA302 | 1327BN302 | 1327BE302 | 1327BV302 | 1327BT302 | | | | | |
| 4.00 | .157 | 0.43 | 0.50 | 5 | 75 | 1327BA402 | 1327BN402 | 1327BE402 | 1327BV402 | 1327BT402 | | | | | |
| 5.00 | .197 | 0.60 | 0.70 | 3 | 45 | 1327BA502 | 1327BN502 | 1327BE502 | 1327BV502 | - | | | | | |
| 5.25 | .206 | 0.65 | 0.76 | 2.2 | 33 | 1327BA522 | 1327BN522 | 1327BE522 | 1327BV522 | - | | | | | |
| | | | | | | | | | | | | | | | |

(a)Advise: when using direct current (DC), a 25% reduction on the maximum operating pressure differential is expected.

* With PTFE seat 100 bar/1500 psi. Other seats 70 bar/1500 psi.

| | Normally open | | | | | | | | | | | |
|------|---------------|------|------|------|-------|--------------|--------------|--------------|--------------|--------------|--|--|
| 1.25 | .049 | 0.05 | 0.06 | 50** | 750** | 1327BA122NA | 1327BN122NA | 1327BE122NA | 1327BV122NA | 1327BT122INA | | |
| 1.75 | .068 | 0.09 | 0.11 | 20** | 300** | 1327BA172NA | 1327BN172NA | 1327BE172NA | 1327BV172NA | 1327BT172INA | | |
| 2.25 | .088 | 0.13 | 0.15 | 12** | 180** | 1327BA222NA | 1327BN222NA | 1327BE222NA | 1327BV222NA | 1327BT222INA | | |
| 2.50 | .098 | 0.17 | 0.20 | 10 | 150 | 1327BA252NA | 1327BN252NA | 1327BE252NA | 1327BV252NA | - | | |
| 3.00 | .118 | 0.26 | 0.30 | 10 | 150 | 1327BA302INA | 1327BN302INA | 1327BE302INA | 1327BV302INA | 1327BT302INA | | |
| 4.00 | .157 | 0.43 | 0.50 | 5 | 75 | 1327BA402INA | 1327BN402INA | 1327BE402INA | 1327BV402INA | 1327BT402INA | | |
| | | | | | | | | | | | | |

****** With PTFE seat, maximum pressure 10bar / 150psi.



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B-4

Approximate weight: 0.5 kg. (1.1Lb)

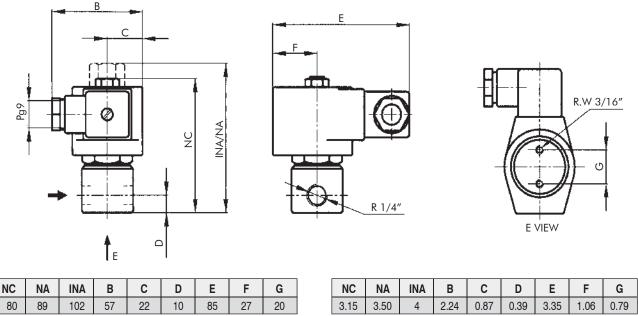
Technical specifications - Brass body



2 way solenoid valves General purpose.

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General dimensions 1327



Measurements: mm

| Measurements | : ins. |
|--------------|--------|

B-5

Special constructions

Stainless steel body.

- •AISI 304: change letter **B** for **S** in the catalog №. Example: 1327ST302
- •AISI 316: change letter **B** for **I** in the catalog №. Example: 1327IT302.

| | Coil | characteristics | \$ |
|--|------|-----------------|----|
|--|------|-----------------|----|

| Electric power | Coil | Coil Power | | -amper) | Maxii tempe | | Available |
|-------------------|-------|------------|--------|---------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | ٥Ċ | °F | tensions |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| AC 50 HZ | MH11C | 11 | 40 | 22 | 180 | 356 | 1 |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| AC 00 112 | MH13C | 13 | 45 | 27 | 180 | 356 | 2 |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Application according to seat material

| Options | Prefix | Suffix | Examples |
|--|--------|--------|---------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC1327BA302 |
| Explosion and weather proof coils. | zc | | ZC 1327BA302 |
| Weather proof housing. | Y | | Y 1327BA302 |
| Explosion and weather proof housing. | Z | | Z 1327BA302 |
| Manual operator: on the main orifice (*) | | - M | 1327BA302 -M |
| NPT connections | | Т | 1327BA122 T |
| Energized coil indicator light | See co | oils. | |

(*) Up to 20 bar - 300 psi. PTFE seat not available. Only NC versions.

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100\mu$. Any mounting position. The valve allows > output pressure than input pressure, but in these cases watertightness is not guaranteed when it is closed.

| Seat material | Buna "N" | Neoprene | EPDM | FKM | PTFE |
|---------------------|---|--|-------------------------------------|--|--|
| Maximum temperature | +80 °C / 176 °F | +80 °C / 176 °F | +145 °C / 293 °F | +150 °C / 302 °F | +180 °C / 356 °F |
| Uses | Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum | Oxygen, alcohol, argon, other non-corrosive light gases and liquids, Freon 12. | Water steam, hot water, acetone. | Benzene, naphta, aromatics, etc. hot gases, high vacuum, diesel oil. | Steam, hot oils, corrosive fluids. |





Main characteristics

Normally closed and normally open. BSP or NPT threaded connections. Forged brass, stainless steel body. Plastic or metal core diaphragm. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminium.

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Applications:

- •Washing machines.
- Lubricated air, hot air, dry air, etc.
- •Oxygen and acetylene equipments.
- •Fuel oil and gas burners.
- •Vacuum systems.

Encapsulated plug-in coils. Shape A DIN 43650 connection. IP65 and NEMA4 Protection.

Options:

- Énergized coil indicator light.
- Explosion and / or weather coils and housings.
- •Manual operator.

| | | · · | | | | | Pres | 0.1170 | Pres | sure | Pres | sure | Maximum | temp. and catalog | Nº according to sea | at material. |
|--------------|--------|--------|------|--------|-----|-------|------|--------|-----------|---------|--------|----------|----------------|-------------------|---------------------|------------------|
| Pipe size | Orific | e size | Flow | factor | We | eight | | mum | maxi A | | | mum C | Buna "N" | Neoprene | EPDM | FKM |
| ins. | mm | ins | Kv | Cv | Kg | Lb | bar | psi | bar | psi | bar | psi | 80 °C / 176 °F | 80 °C / 176 °F | +145 °C / 293 °F | +150 °C / 302 °F |
| | | | | | | | | | Dir | ect ac | ting-N | ormal | ly closed | - | - | - |
| 3/8" | 14 | 0.55 | 2.35 | 2.75 | 0.8 | 1.75 | 0 | 0 | 0.2 | 3 | 0.1 | 1.5 | 1335BA3D | 1335BN3D | 1335BE3D | 1335BV3D |
| 1/2" | 14 | 0.55 | 2.65 | 3.1 | 0.8 | 1.75 | 0 | 0 | 0.2 | 3 | 0.1 | 1.5 | 1335BA4D | 1335BN4D | 1335BE4D | 1335BV4D |
| 3/4" | 18 | 0.71 | 4.3 | 5.03 | 0.9 | 2.0 | 0 | 0 | 0.2 | 3 | 0.1 | 1.5 | 1335BA6D | 1335BN6D | 1335BE6D | 1335BV6D |
| 3/8" | 8 | 0.31 | 1.7 | 2 | 0.8 | 1.75 | 0 | 0 | 1 | 15 | 0.7 | 10 | 1335BA083D | 1335BN083D | 1335BE083D | 1335BV083D |
| 1/2" | 8 | 0.31 | 1.7 | 2 | 0.8 | 1.75 | 0 | 0 | 1 | 15 | 0.7 | 10 | 1335BA084D | 1335BN084D | 1335BE084D | 1335BV084D |
| 3/4" | 8 | 0.31 | 1.7 | 2 | 0.9 | 2 | 0 | 0 | 1 | 15 | 0.7 | 10 | 1335BA086D | 1335BN086D | 1335BE086D | 1335BV086D |
| | | | | | | | | | Floatir | ng dia | phrag | m-Nor | mally closed | | | |
| 3/8" | 14 | 0.55 | 2.35 | 2.75 | 0.8 | 1.75 | 0.1 | 1.5 | 10 | 150 | 6 | 90 | 1335BA3 | 1335BN3 | 1335BE3 | 1335BV3 |
| 1/2" | 14 | 0.55 | 2.65 | 3.1 | 0.8 | 1.75 | 0.1 | 1.5 | 10 | 150 | 6 | 90 | 1335BA4 | 1335BN4 | 1335BE4 | 1335BV4 |
| 3/4" | 18 | 0.71 | 4.3 | 5.03 | 0.9 | 2 | 0.1 | 1.5 | 10 | 150 | 6 | 90 | 1335BA6 | 1335BN6 | 1335BE6 | 1335BV6 |
| | | | | | | | | | Hung | g diap | hragm | -Norm | ally closed | | | |
| 3/8" | 14 | 0.55 | 2.35 | 2.75 | 0.8 | 1.75 | 0 | 0 | 7 | 105 | 6 | 90 | 1335BA3A | 1335BN3A | 1335BE3A | 1335BV3A |
| 1/2" | 14 | 0.55 | 2.65 | 3.1 | 0.8 | 1.75 | 0 | 0 | 7 | 105 | 6 | 90 | 1335BA4A | 1335BN4A | 1335BE4A | 1335BV4A |
| 3/4" | 18 | 0.71 | 4.3 | 5.03 | 0.8 | 2 | 0 | 0 | 7 | 105 | 6 | 90 | 1335BA6A | 1335BN6A | 1335BE6A | 1335BV6A |
| | | | | | | | | | Floati | ing dia | aphrag | jm-No | rmally open | | | |
| 3/8" | 14 | 0.55 | 2.35 | 2.75 | 0.8 | 1.75 | 0.1 | 1.5 | 10 | 150 | 10 | 150 | 1335BA3INA | 1335BN3INA | 1335BE3INA | 1335BV3INA |
| 1/2" | 14 | 0.55 | 2.65 | 3.1 | 0.8 | 1.75 | 0.1 | 1.5 | 10 | 150 | 10 | 150 | 1335BA4INA | 1335BN4INA | 1335BE4INA | 1335BV4INA |
| 3/4" | 18 | 0.71 | 4.3 | 5.03 | 0.9 | 2 | 0.1 | 1.5 | 10 | 150 | 10 | 150 | 1335BA6INA | 1335BN6INA | 1335BE6INA | 1335BV6INA |
| | | | | | | | | | Di | ī | cting- | | lly open | | | |
| 3/8" | 8 | 0.31 | 1.7 | 2 | 0.8 | 1.75 | 0 | 0 | 1 | 15 | 1 | 15 | 1335BA083DINA | 1335BN083DINA | 1335BE083DINA | 1335BV083DINA |
| 1/2" | 8 | 0.31 | 1.7 | 2 | 0.8 | 1.75 | 0 | 0 | 1 | 15 | 1 | 15 | 1335BA084DINA | 1335BN084DINA | 1335BE084DINA | 1335BV084DINA |
| 3/4" | 8 | 0.31 | 1.7 | 2 | 0.9 | 2 | 0 | 0 | 1 | 15 | 1 | 15 | 1335BA086DINA | 1335BN086DINA | 1335BE086DINA | 1335BV086DINA |
| 3/8" | 14 | 0.55 | 2.35 | 2.75 | 0.8 | 1.75 | 0 | 0 | 0.2 | 3 | 0.1 | 1.5 | 1335BA3DINA | 1335BN3DINA | 1335BE3DINA | 1335BV3DINA |
| 1/2" | 14 | 0.55 | 2.65 | 3.1 | 0.8 | 1.75 | 0 | 0 | 0.2 | 3 | 0.1 | 1.5 | 1335BA4DINA | 1335BN4DINA | 1335BE4DINA | 1335BV4DINA |
| 3/4" | 18 | 0.71 | 4.3 | 5.03 | 0.9 | 2 | 0 | 0 | 0.2 | 3 | 0.1 | 1.5 | 1335BA6DINA | 1335BN6DINA | 1335BE6DINA | 1335BV6DINA |

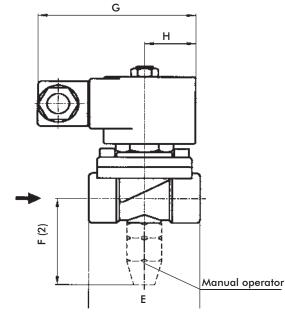
Technical specifications - Brass body

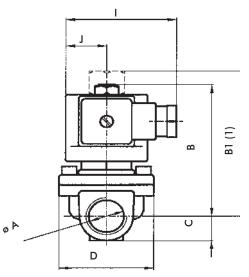




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General dimensions 1335 (1) Normally open version - (2) Manual operator (optional)





| | øA | В | B1 | С | D | Е | F | G | Н | Ι | J |
|-------|--------|----|----|----|----|----|-----|-----|-------|-------|------|
| Brass | R 3/8" | | | | | | - 0 | | | | |
| B | R 1/2" | 80 | 88 | 15 | 51 | 60 | 53 | | | | |
| | R 3/4" | | | | | | | 85 | 26 | 57 | 22 |
| AISI | R 1/2" | 82 | 90 | 17 | 58 | 72 | 55 | | | | |
| 304 | R 3/4" | | | | | | | | | | |
| | | | | | | | | Mea | surer | nents | : mm |



- Investment cast AISI316 Body (only 1/2" and 3/4"). Change letter **B** for I to Catalog №.
- Example: 1335IV4; 1335IV6.
- Vacuum systems: consult **JEFFERSON**.

Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available |
|----------|-------|-------|----------|---------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | °C | ٥F | tensions |
| AC 50 Hz | MF11C | 11 | 47 | 18 | 155 | 311 | 1 |
| AC 50 HZ | MH11C | 11 | 47 | 18 | 180 | 356 | 1 |
| AC 60 Hz | MF13C | 13 | 57 | 23 | 155 | 311 | 2 |
| AC OU HZ | MH13C | 13 | 57 | 23 | 180 | 356 | 2 |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Application according to seat material.

| | øA | В | B1 | С | D | Е | F | G | н | Т | J |
|-------|--------|------|------|------|------|------|------|------|------|------|------|
| Brass | R 3/8" | 0.45 | | 0.50 | 0.04 | 0.00 | 0.00 | | | | |
| ä | R 1/2" | 3.15 | 3.46 | 0.59 | 2.01 | 2.36 | | | | | |
| | R 3/4" | | | | | | | 3.35 | 1.02 | 2.24 | 0.87 |
| AISI | R 1/2" | 3.23 | 3.54 | 0.67 | 2.28 | 2.83 | 2.17 | | | | |
| 304 | R 3/4" | | | | | | | | | | |

Measurements: ins.

B-7

| Options | Prefix | Suffix | Examples |
|--|--------|--------|--------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1335BN4A |
| Explosion and weather proof coils. | zc | | ZC 1335BA4A |
| Weather proof housing. | Y | | Y 1335BA4A |
| Explosion and weather proof housing. | z | | Z 1335BA4A |
| Manual operator: on the main orifice (*) | | - M | 1335BA4A -M |
| NPT connections | | т | 1335BA4A T |
| Oxygen | | -0 | 1335BN43 -0 |
| Energized coil indicator light | See co | bils. | |

(*) Only NC versions

Recomendations for installation

Place a strainer upstream the valve with a porosity $\leq 100\mu$. Install the valve in any position, preferably over horizontal pipeline with the coil upright.

| Seat material | Buna "N" | Neoprene | EPDM | FKM |
|---------------------|---|---|-------------------------------------|--|
| Maximum temperature | +80 °C / 176 °F | +80 °C / 176 °F | +145 °C / 293 °F | +150 °C / 302 °F |
| Uses | Water, air, light oils. Neutral gases. Kerosene. Low and medium vacuum | Oxygen, alcohol, argon, other non-corrosive light gases and liquids. Freon 12. | Water steam, hot water, acetone. | Benzene, naphta, aroma- tics, benzene, etc. Hot gases. High vacuum. Diesel oil. |





UPATECH



Main characteristics.

Normally closed or normally open. Servo-operated action. ³/₄" to 3" BSP or NPT threaded connections. Body: Forged brass or stainless steel. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminium

New products *Jeffer* **CERTIFIED QUALITY SYSTEM** Hydraulic, Water Hammer-Proof Selenoid Valve Underwriters Laboratories Inc.® ΰU To request a technical bulletin for models that are not included in canadienne de normalisation $\{ \cdot \}$ this catalog, please contact **JEFFERSON** at: jsventas@jefferson.com.ar Contact our manufacturing plant for information on available models Applications: • Pumps. Laundry equipments. • Irrigation. Compressors. Pollution controls. • Heating with medium or high pressure steam. • Autoclaves. Industrial laundry equipments.

- Spraying. Irrigation.
- Air dryers. water treatment.

Shape A DIN 43650 Connection encapsulated coils. IP65 and NEMA4 Protection.

*Advise: when using direct current (DC), a 25% reduction on the

- **Options:**
- Energized coil indicator light.
- Explosion and / or weather proof coils and housings.
- Manual operator on main passage.
- Manual operator on pilot orifice.

Operating pressure differential

| Operati | ing pre | essure o | differen | tial | maximum operating pressure differential is expected | | | | | | | |
|---------|---------|----------|---------------|------|---|-----------|----------------------|-------|-------------|-------|--|--|
| | | Mini | mum | | Maximu | n steam | Maximum other fluids | | | | | |
| Туре | Others | s seats | Buna "N" seat | | PTFE | PTFE seat | | | Other seats | | | |
| | bar | psi | bar | psi | bar | psi | bar | psi | bar | psi | | |
| NC | 0.5 | 7.5 | 0.2 | 3 | 10 | 150 | 17 * | 255 * | 15 * | 225 * | | |
| NO | 0.5 | 7.5 | 0.2 | 3 | 10 | 150 | 10 | 150 | 10 | 150 | | |

Technical specifications - Brass body

| ø | (| - | | ow | Wei | aht | Maximun | n temp. and ca | atalog Nº acc | ording to sea | t material | |
|-----------|-----------------|------|----|-----|-------|-------------|----------------|----------------|-----------------|-----------------|-----------------|--|
| Pipe | Ori | | | tor | | | Buna "N" | Neoprene | EPDM | FKM | PTFE | |
| ins | mm | ins. | Kv | Cv | kg Lb | | 80 °C / 176 °F | 80 °C / 176 °F | 145 °C / 293 °F | 150 °C / 302 °F | 180 °C / 356 °F | |
| | Normally closed | | | | | | | | | | | |
| 3/4" | 20 | 0.79 | 5 | 5.9 | 1.2 | 2.6 | 1342BA06 | 1342BN06 | 1342BE06 | 1342BV06 | 1342BT06 | |
| 1" | 26 | 1.02 | 11 | 13 | 1.7 | 3.8 | 1342BA08 | 1342BN08 | 1342BE08 | 1342BV08 | 1342BT08 | |
| 1.1/2" | 38 | 1.50 | 25 | 29 | 3.1 | 6.8 | 1342BA12 | 1342BN12 | 1342BE12 | 1342BV12 | 1342BT12 | |
| 2" | 50 | 1.97 | 40 | 47 | 4.1 | 9.0 | 1342BA16 | 1342BN16 | 1342BE16 | 1342BV16 | 1342BT16 | |
| 2.1/2" | 76 | 3.00 | 66 | 77 | 19 | 42 | 1342BA20 | 1342BN20 | 1342BE20 | 1342BV20 | 1342BT20 | |
| 3 | 76 | 3.00 | 85 | 99 | 18 | 40 | 1342BA24 | 1342BN24 | 1342BE24 | 1342BV24 | 1342BT24 | |
| | | | | | | | Norm | ally open | | | | |
| 3/4" | 20 | 0.79 | 5 | 5.9 | 1.2 | 2.6 | 1342BA06INA | 1342BN06INA | 1342BE06INA | 1342BV06INA | 1342BT06INA | |
| 1" | 26 | 1.02 | 11 | 13 | 1.7 | 3.8 | 1342BA08INA | 1342BN08INA | 1342BE08INA | 1342BV08INA | 1342BT08INA | |
| 1.1/2" | 38 | 1.50 | 25 | 29 | 3.1 | 6.8 | 1342BA12INA | 1342BN12INA | 1342BE12INA | 1342BV12INA | 1342BT12INA | |
| 2" | 50 | 1.97 | 40 | 47 | 4.1 | 9.0 | 1342BA16INA | 1342BN16INA | 1342BE16INA | 1342BV16INA | 1342BT16INA | |
| 2.1/2" | 76 | 3.00 | 66 | 77 | 19 | 42 | 1342BA20INA | 1342BN20INA | 1342BE20INA | 1342BV20INA | 1342BT20INA | |
| 3 76 3.00 | | 85 | 99 | 18 | 40 | 1342BA24INA | 1342BN24INA | 1342BE24INA | 1342BV24INA | 1342BT24INA | | |

B-8





UUPATECH

B-9

| Gener | ØA B C D D, E F G H I ØA B C D D, E F G H I ØA B C D D, E F G H I ØA B C D D, E F G H I | | | | | | | | | | | | | | | | | | | |
|-------------|---|----|-----|-----------------------|-----|-----|-----|----|----|--|-------------|------|------|------|-----------------------|------|------|------|------|------|
| øA | В | С | D | D ₁ | Е | F | G | Н | Ι | | øA | В | С | D | D ₁ | Е | F | G | Н | I |
| R 3/4" | 52 | 26 | 104 | 114 | 71 | 68 | 84 | | | | R 3/4" | 2.05 | 1.02 | 4.09 | 4.49 | 2.80 | 2.68 | 3.31 | | |
| R 1" | 67 | 30 | 108 | 118 | 96 | 72 | 104 | 27 | 35 | | R 1" | 2.64 | 1.18 | 4.25 | 4.65 | 3.78 | 2.83 | 4.09 | 1.06 | 1.38 |
| R 1,1/2" | 81 | 36 | 119 | 129 | 114 | 79 | 122 | | | | R 1,1/2" | 3.19 | 1.42 | 4.69 | 5.08 | 4.49 | 3.11 | 4.80 | | |
| R 2" | 97 | 44 | 125 | 135 | 128 | 85 | 138 | | | | R 2" | 3.82 | 1.73 | 4.92 | 5.31 | 5.04 | 3.35 | 5.43 | | |
| R 2,1/2"-3" | 163 | 89 | 214 | 224 | 224 | 170 | - | | | | R 2,1/2"-3" | 6.42 | 3.50 | 8.43 | 8.82 | 8.82 | 6.69 | - | | |

Measurements: mm

Special constructions

Stainless steel body:

- •AISI304: change letter **B** for **S** in the catalog N^{\circ}. Example: 1342ST08.
- •AISI316: change letter **B** for **I** in the catalog Nº. Example: 1342IT08.

Coil characteristics

| Electric power | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available |
|-------------------|-------|-------|----------|---------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | °C | °F | tensions |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| AO 30 112 | MH11C | 11 | 40 | 22 | 180 | 356 | 1 |
| | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| AC 60 Hz | MH13C | 13 | 45 | 27 | 180 | 356 | 2 |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

| 3.19 | 1.42 | 4.69 | 5.08 | 4.49 | 3.11 | 4.80 | | | | | | |
|------|--------------------|------|------|------|------|------|--|--|--|--|--|--|
| 3.82 | 1.73 | 4.92 | 5.31 | 5.04 | 3.35 | 5.43 | | | | | | |
| 6.42 | 3.50 | 8.43 | 8.82 | 8.82 | 6.69 | - | | | | | | |
| | Measurements: ins. | | | | | | | | | | | |

| Options | Prefix | Suffix | Examples |
|--|--------|--------|---------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1342BA08 |
| Explosion and weather proof coils. | ZC | | ZC 1342BA08 |
| Weather proof housing. | Y | | Y 1342BA08 |
| Explosion and weather proof housing. | Z | | Z 1342BA08 |
| Manual operator: on main orifice. (**) | | - M | 1342BA08 -M |
| Manual operator on pilot orifice. (*) (**) | | -MP | 1342BA08 -MP |
| NPT connections | | Т | 1342BA08 T |
| Energized coil indicator light | See co | ils. | |

(*) PTFE seat not available

(**) Only NC versions.

Recommendations for installation.

Place a strainer upstream the valve with a porosity $\leq 100\mu$. Mount the valve preferably over horizontal pipeline with the coil upright. The valve input pressure must always be > than the output pressure. In order to allow the normally closed or normally open valve to open, the minimum pressure indicated for each model must be respected.

Application according to seat material

| Seat material | Buna "N" | Neoprene | EPDM | FKM | PTFE |
|---------------------|---|--|-------------------------------------|--|--|
| Maximum temperature | +80 °C / 176 °F | +80 °C / 176 °F | +145 °C / 293 °F | +150 °C / 302 °F | +180 °C / 356 °F |
| Uses | Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum | Oxygen, alcohol, argon, other non-corrosive light gases and liquids, Freon 12. | Water steam, hot water, acetone. | Benzene, naphta, aromatics, etc. hot gases, diesel oil. | Steam, hot oils, corrosive fluids. |







Hern

UUPATECH

Applications:

- •Pumps, laundry equipments.
- Irrigation. Compressors. Pollution control.
- Heating with medium or high pressure steam.
- Spraying. Irrigation.
- Air dryers. Water treatment.
- •Autoclaves. Industrial laundry equipments.

Main characteristics

Normally closed and normally open. Piston servo-operated action. Brass, stainless steel body. BSP or NPT threaded connections. Buna N seats for neutral fluids up to 80 °C and PTFE up to 180 °C. Encapsulated coils. Shape A DIN 43650 Connection. IP65 and NEMA4 Protection.

Options:

- Energized coil indicator light.
- Explosion and / or weather proof coils and housings.
- •Manual operator.

| Opera | ting | pressure | differential | |
|-------|------|----------|--------------|--|
| | | | | |

| *Advise: when using direct current (DC), a 25% reduction on t | he |
|---|----|
| maximum operating pressure differential is expected | |

| | Minimum Maximum steam | | | | | | Maximum other fluid | | | |
|------|-----------------------|-----|------|------|------|--------|----------------------|-------|--|--|
| Туре | IVIIIII | mum | PTFE | seat | EPDN | l seat | Maximum other fluids | | | |
| | bar | psi | bar | psi | bar | psi | bar | psi | | |
| NC | 0.1 | 1.5 | 10 | 150 | 3 | 45 | 15 * | 225 * | | |
| NO | 0.1 | 1.5 | 10 | 150 | 3 | 45 | 10 | 150 | | |

Technical specifications - Brass body

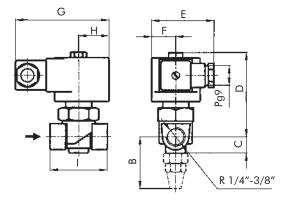
| ø | Q Ori |) fioo | | w | Wei | aht | Maximun | n temp. and c | atalog Nº acc | ording to sea | t material | |
|------|-----------------|-----------|-----------|------|------|------|----------------|----------------|-----------------|-----------------|-----------------|--|
| Pipe | mm | ince | rac Kv | tor | kg | Lb | Buna "N" | Neoprene | EPDM | FKM | PTFE | |
| | | 1115. | 1.1 | Cv. | ку | | 80 °C / 176 °F | 80 °C / 176 °F | 145 °C / 293 °F | 150 °C / 302 °F | 180 °C / 356 °F | |
| | Normally closed | | | | | | | | | | | |
| 1/4" | 6 | 0.24 | 0.80 | 0.94 | 0.70 | 1.6 | 1390BA2 | 1390BN2 | 1390BE2 | 1390BV2 | 1390BT2 | |
| 3/8" | 9 | 0.35 | 1.60 | 1.87 | 0.65 | 1.4 | 1390BA3 | 1390BN3 | 1390BE3 | 1390BV3 | 1390BT3 | |
| 1/2" | 12 | .47 | 2.35 | 2.75 | 0.90 | 2.00 | 1390BA4 | 1390BN4 | 1390BE4 | 1390BV4 | 1390BT4 | |
| | | | | | | | Norma | ally open | | | | |
| 1/4" | 6 | 0.24 | 0.80 | 0.94 | 0.70 | 1.6 | 1390BA2INA | 1390BN2INA | 1390BE2INA | 1390BV2INA | 1390BT2INA | |
| 3/8" | 9 | 0.35 | 1.60 | 1.87 | 0.65 | 1.4 | 1390BA3INA | 1390BN3INA | 1390BE3INA | 1390BV3INA | 1390BT3INA | |
| 1/2" | 12 | .47 | 2.35 | 2.75 | 0.90 | 2.00 | 1390BA4INA | 1390BN4INA | 1390BE4INA | 1390BV4INA | 1390BT4INA | |

B-10



ferso UUPATECH

General dimensions 1390

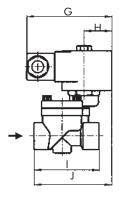


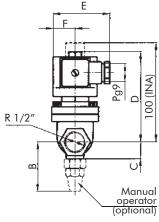
| øA | В | С | D | Е | F | G | Н | Ι | J | | |
|------------------|----|----|----|----|----|----|----|----|----|--|--|
| R 1/4" | 40 | 15 | 77 | 57 | 22 | 05 | 27 | 50 | | | |
| R 3/8" | 48 | 15 | 77 | 57 | 22 | 85 | 21 | 52 | - | | |
| R 1/2" | 50 | 17 | 91 | 57 | 22 | 85 | 27 | 65 | 78 | | |
| Measurements: mm | | | | | | | | | | | |

Special constructions

Stainless steel body:

- •AlSI304: change letter **B** for **S** in the catalog N^o. Example: 1390ST4.
- •AlSl316: change letter **B** for **I** in the catalog №. Example: 1390IT4.





| øA | В | С | D | Е | F | G | Н | Ι | J |
|--------|------|------|------|------|------|------|------|------|------|
| R 1/4" | 1 00 | 0.59 | 3.03 | 2.24 | 0.97 | 3.35 | 1.06 | 2.05 | |
| R 3/8" | 1.89 | 0.59 | 3.03 | 2.24 | 0.07 | 3.30 | 1.00 | 2.00 | - |
| R 1/2" | 1.97 | 0.67 | 3.58 | 2.24 | 0.87 | 3.35 | 1.06 | 2.56 | 3.07 |
| | | | | | | | | | |

Measurements: ins.

B-11

| Options | Prefix | Suffix | Examples |
|--|--------|--------|-------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1390BA4 |
| Explosion and weather proof coils. | ZC | | ZC 1390BA4 |
| Weather proof housing. | Y | | Y 1390BA4 |
| Explosion and weather proof housing. | Z | | Z 1390BA4 |
| Manual operator: (*) | | - M | 1390BA4 -M |
| NPT connections | | Т | 1390BA4 T |
| Energized coil indicator light | See co | oils. | |

Coil characteristics

| Electric power | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available |
|-------------------|-------|-------|----------|---------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | °C | °F | tensions |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| AC 50 HZ | MH11C | 11 | 40 | 22 | 180 | 356 | 1 |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| | MH13C | 13 | 45 | 27 | 180 | 356 | 2 |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Application according to seat material

(*) Only NC versions.

Recommendations for installation

Place a strainer upstream the valve with a porosity \leq 100m. Mount the valve in any position, preferably over horizontal pipeline with the coil upright. The valve input pressure must always be > than the pressure downstream from the valve. For the normally closed or normally open valve to open, the minimum pressure indicated in each model must be observed.

| Seat material | Buna "N" | Neoprene | EPDM | FKM | PTFE |
|---------------------|---|--|-------------------------------------|---|--|
| Maximum temperature | +80 °C / 176 °F | +80 °C / 176 °F | +145 °C / 293 °F | +150 °C / 302 °F | +180 °C / 356 °F |
| Uses | Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum | Oxygen, alcohol, argon, other non-corrosive light gases and liquids, Freon 12. | Water steam, hot water, acetone. | Benzene, naphta, aromatics, etc., hot gases, diesel oil. | Steam, hot oils, corrosive fluids. |





Main characteristics

Normally closed and normally open. Direct action. No minimum differential pressure to operate. Forged brass, nickel-plated forged brass body. BSP or NPT threaded connections. Stainless steel blade type closure PTFE seats. The straight passage prevents pressure drops and turbulence caused by the fluid's changing direction as it is the case with conventional valves.

UPATECH

efferso





Applications:

- Autoclaves. Steam irons.
- Condensation purge in air systems.
- Coffee machines. Fryers.

Options:

• Explosion and weather proof housings.

Important: This series is not available for DC

Technical specifications

| Ø | Ø Orifice | | Flow factor | | ∆p maximum | | Weight | | Maximum temperature | | Catalog №. | | | |
|-------------|-----------------|------|----------------|------|---------------|-----|--------|--------|------------------------|-----|-------------|---------------|--|--|
| Pipe ins | mm | ins. | Kv | Cv | bar | psi | kg | Lb | °C | °F | Brass | Nickel plated | | |
| | Normally closed | | | | | | | | | | | | | |
| 1/4" | | | 1.80 | 2.1 | | | 0.83 | 1.8 | | | 1393BS082 | 1393NS082 | | |
| 3/8" | 8 | 0.31 | 2.80 | 3.28 | 4 | 60 | 0.75 | 1.7 | 180 | 356 | 1393BS083 | 1393NS083 | | |
| 1/2" | | | 2.80 | 3.28 | | | 0.77 | 1.7 | | | 1393BS084 | 1393NS084 | | |
| | | | | | | N | ormal | ly ope | n | | | | | |
| 1/4" | | | 1.80 | 2.1 | | | 0.83 | 1.8 | | | 1393BS082NA | 1393NS082NA | | |
| 3/8" | 8 | 0.31 | 2.80 | 3.28 | 4 | 60 | 0.75 | 1.7 | 180 | 356 | 1393BS083NA | 1393NS083NA | | |
| 1/2" | | | 2.80 | 3.28 | | | 0.77 | 1.7 | | | 1393BS084NA | 1393NS084NA | | |

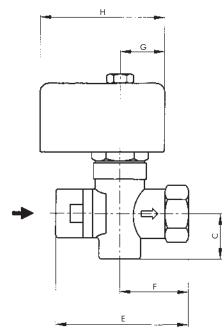


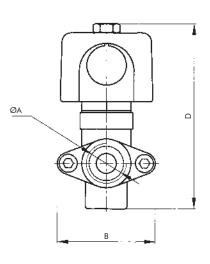


2 way solenoid valves. For steam and other hot fluids.

Pefferson UUPATECH

General dimensions 1393





| øA | В | С | D | Е | F | G | Н | | | |
|------------------|------------|----|-----|----|----|----|----|--|--|--|
| R 1/4" | F 4 | 05 | 104 | 70 | 00 | 05 | 00 | | | |
| R 3/8" | 54 | 25 | 104 | 73 | 38 | 25 | 68 | | | |
| R 1/2" | | | | | | | | | | |
| Measurements: mm | | | | | | | | | | |

| øA | В | С | D | Е | F | G | Н | | | |
|--------------------|------|------|------|------|------|------|------|--|--|--|
| R 1/4" | 0.10 | 0.00 | 4.00 | 0.07 | 1 50 | 0.00 | 0.69 | | | |
| R 3/8" | 2.13 | 0.98 | 4.09 | 2.87 | 1.50 | 0.98 | 2.68 | | | |
| R 1/2" | | | | | | | | | | |
| Measurements: ins. | | | | | | | | | | |

Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available | | | |
|---|------|-------|----------|---------|----------------|-----|-----------|--|--|--|
| supply type | | W | Inrush | Holding | °C | °F | tensions | | | |
| AC 50 Hz | M20H | 20 | 66 | 33 | 180 | 356 | 1 | | | |
| AC 60 Hz | M20H | 20 | 66 | 33 | 180 | 356 | 2 | | | |
| 1 - (12,24,110,220,240) V 2 - (12,24,110,120,220,240) V | | | | | | | | | | |

| Options | Prefix | Suffix | Examples |
|--|--------|--------|--------------------|
| Weather proof housing | Y | | Y 1393BS802 |
| Explosion and weather proof housing | Z | | Z 1393BS802 |
| NPT connections | | Т | 1393BS802 T |

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100\mu$. Mount **only** over horizontal pipeline with the coil upright.



CERTIFIED QUALITY SYSTEM

Contact our manufacturing plant for information on available models

Ú

Underwriters Laboratories Inc.®

UUPATECH



Applications:

- •Instrumentation. Laboratories.
- Burner pilot for gas and oil.
- Welding equipment. Humidifiers.
- Dental equipment. Vacuum systems.
- Dry air-gas. Light liquids.

Main characteristics

Normally closed. Direct action. No minimum differential pressure to operate. Forged brass compact body. BSP or NPT threaded connections. Buna "N" seat for neutral fluids up to 80 °C. Neoprene, ethylene-propylene and FKM for other applications. Encapsulated minicoils. Shape B DIN 43650 connection. IP65 and NEMA4 Protection. Response time with air at 6 bar (10 milliseconds) Approximate weight: 170 g. (0.38 Lb)

Technical specifications

| ø | ¢ | ð | Flow | | | Maxim | num ∆p |) | Maximum temp. and catalog № according to seat material | | | | | |
|---------------------------------|---------|------|--------|------|-----|-------|--------|-----|--|----------------|-----------------|-----------------|--|--|
| Pipe | Orifice | | factor | | AC | | DC | | Buna "N" | Neoprene | EPDM | FKM | | |
| ins | mm | ins. | Kv | Cv | bar | psi | bar | psi | 80 °C / 176 °F | 80 °C / 176 °F | 145 °C / 293 °F | 150 °C / 302 °F | | |
| Normally closed - Minimum ∆p: 0 | | | | | | | | | | | | | | |
| | 1,25 | ,049 | 0,05 | 0,06 | 37 | 536 | 31 | 450 | 2026BA121 | 2026BN121 | 2026BE121 | 2026BV121 | | |
| 1/8" | 1,75 | ,068 | 0,09 | 0,11 | 15 | 217 | 15 | 217 | 2026BA171 | 2026BN171 | 2026BE171 | 2026BV171 | | |
| 1/0 | 2,25 | ,088 | 0,13 | 0,15 | 7.5 | 108 | 7.5 | 108 | 2026BA221 | 2026BN221 | 2026BE221 | 2026BV221 | | |
| | 3,00 | ,118 | 0,26 | 0,30 | 3 | 43 | 3 | 43 | 2026BA301 | 2026BN301 | 2026BE301 | 2026BV301 | | |
| | 1,25 | ,049 | 0,05 | 0,06 | 37 | 536 | 31 | 450 | 2026BA122 | 2026BN122 | 2026BE122 | 2026BV122 | | |
| 1/4" | 1,75 | ,068 | 0,09 | 0,11 | 15 | 217 | 15 | 217 | 2026BA172 | 2026BN172 | 2026BE172 | 2026BV172 | | |
| 1/4″ | 2,25 | ,088 | 0,13 | 0,15 | 7.5 | 108 | 7,5 | 108 | 2026BA222 | 2026BN222 | 2026BE222 | 2026BV222 | | |
| | 3,00 | ,118 | 0,26 | 0,30 | 3 | 43 | 3 | 43 | 2026BA302 | 2026BN302 | 2026BE302 | 2026BV302 | | |
| | 4,00 | ,157 | 0,35 | 0,41 | 3 | 43 | 2,6 | 39 | 2026BA402 | 2026BN402 | 2026BE402 | 2026BV402 | | |

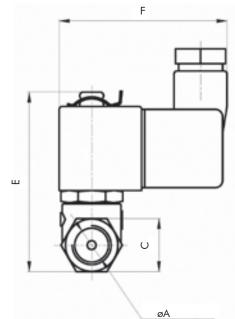
B-14

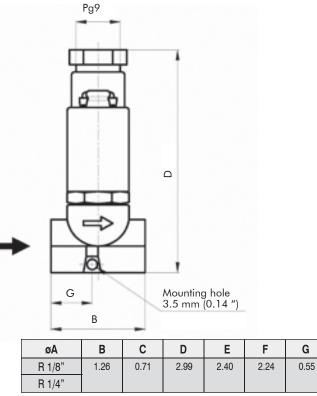


2 way solenoid microvalves.

efferso UUPATECH

General dimensions 2026





Measurements: mm

G

14

Coil characteristics

В

32

С

18

D

76

Е

61

F

57

øΑ

R 1/8"

R 1/4"

| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available | |
|----------|-------|-------|----------|---------|----------------|-----|-----------|--|
| supply | type | W | Inrush | Holding | °C | ۴ | tensions | |
| AC 50 Hz | GF06C | 6 | 10.8 | 7.5 | 155 | 311 | 1 | |
| AC 60 Hz | GF06C | 6 | 12.9 | 8.0 | 155 | 311 | 2 | |
| DC | GF06C | 6 | 6 | 6 | 155 | 311 | 3 | |

| Options | Prefix | Suffix | Examples |
|-----------------|--------|--------|--------------------|
| NPT connections | | т | 2026BA121 T |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Application according to seat material

| Seat material | Buna "N" | Neoprene | EPDM | FKM |
|------------------------|--|-----------------|-------------------------------------|--|
| Maximum temperature | +80 °C / 176 °F | +80 °C / 176 °F | +145 °C / 293 °F | +150 °C / 302 °F |
| Uses | Water, air, light oils, kerosene, low and medium vacuum, neutral gases. | | Water steam, hot water, acetone. | Benzene, naphta, aromatics, etc. hot gases, high vacuum, diesel oil, benzine. |

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100\mu$. Any position. Preferably over horizontal pipeline with the coil upright.

B-15



efferso





2036 Main features:

- Normally closed.
- Piston or diaphragm servo-operated action.
- Forged brass body.
- BSP or NPT threaded connections.
- Buna N or neoprene diaphragm with plastic core, EDPM or FKM with metal core, or brass piston with PTFE.
- Shape B DIN 43650 connection encapsulated minicoils.
- IP65 and NEMA4 Protection.



2036V Applications: Steam valve up to 10 bar Laundry, dry-cleaning, etc.

2036 Applications:

- •Washing machines.
- Lubricated air, hot air, dry air, etc.
- Oxygen and acetylene equipments.
- Spraying. Irrigation.
- Air dryers. Water treatment.

| Size | Minim | ······ | Maxi | | Maximum steam | | | | |
|------|-------|--------|------|-----|---------------|-----|------|-----|--|
| | Minin | num^ | Maxi | mum | EPDM | | PTFE | | |
| | bar | psi | bar | psi | bar | psi | bar | psi | |
| 3/8" | | | | | | | | | |
| 1/2" | 0.2 | 3 | 15 | 218 | 3 | 45 | 10 | 150 | |
| 3/4" | | | | | | | | | |
| 1" | 0.3 | 4.5 | 10 | 145 | 3 | 45 | - | - | |

* With PTFE rings minimum: 0.3 bar (4 psi)

Technical specifications

| | e e | · | Flow Weight | | Maximum temp. and catalog № according to seat material | | | | | | |
|---------------|-----|------|-------------|-------|--|-----|--------------|--------------|---------------|---------------|------------------------|
| ø Connect. | | fice | | tor | | - | Buna "N" | Neoprene | EPDM | FKM | PTFE |
| | mm | ins | Kv | Cv | kg | Lb | 80°C / 176°F | 80°C / 176°F | 150°C / 302°F | 145°C / 293°F | 180 °C / 356 °F |
| 3/8" | 13 | 0.50 | 2.60 | 2.90 | 0.320 | 0.7 | 2036BA03 | 2036BN03 | 2036BE03 | 2036BV03 | 2036BT03 🔨 |
| 1/2" | 13 | 0.50 | 3.60 | 4.20 | 0.320 | 0.7 | 2036BA04 | 2036BN04 | 2036BE04 | 2036BV04 | 2036BT03 2036BT04 < |
| 3/4" | 16 | 0.63 | 5.50 | 6.40 | 0.225 | 1.4 | 2036BA06 | 2036BN06 | 2036BE06 | 2036BV06 | 2036BT06 |
| 1" | 25 | 1 | 9 | 10.50 | 0.980 | 2.2 | 2036BA08 | 2036BN08 | 2036BE08 | 2036BV08 | - |

Note: Buna N, Neoprene, EPDM y FKM: diaphragm. PTFE: piston. Only for steam.





CERTIFIED QUALITY SYSTEM

Contact our manufacturing plant for information on available models

Operating pressure differential

B-16

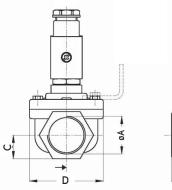


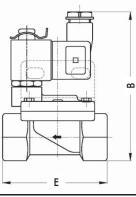
2 way solenoid valves. General purpose.



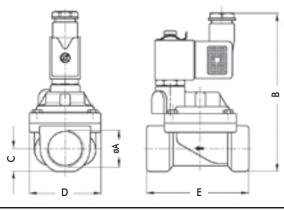
UUPATECH

General dimensions 2036

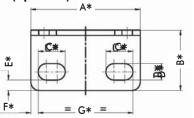




General dimensions 2036V



Fixing plate (optional)



Coil characteristics

| | Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available |
|---|----------|-------|-------|----------|---------|----------------|-----|-----------|
| | supply | type | W | Inrush | Holding | ٥C | °F | tensions |
| ſ | AC 50 Hz | GF06C | 6 | 10.8 | 7.5 | 155 | 311 | 1 |
| | AC 60 Hz | GF06C | 6 | 12.9 | 8.0 | 155 | 311 | 2 |
| | DC | GF06C | 6 | 6 | 6 | 155 | 311 | 3 |

1-(12,24,110,220,240)V **2**-(12,24,110,120,220,240)V **3**-(12,24,110,220)V

| Application | according to s | seat material | | | | |
|------------------------|---|-----------------|-------------------------------------|--|--------------|---|
| Seat material | Buna "N" | Neoprene | EPDM | FKM | PTFE | Recommendations for installation |
| Maximum temperature | +80 °C / 176 °F | +80 °C / 176 °F | +145 °C / 293 °F | +150 °C / 302 °F | | |
| Uses | Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum | | Water steam, hot water, acetone. | Benzine, naphta, aromatics, etc. hot gases, high vacuum, djesel oil. | Water steam. | $\leq 100\mu$. Preferably over horizoni pipeline with the coil upright. |

| øA | В | С | D | E | | |
|------------------|-------|----|----|----|--|--|
| R 3/8" | 95 13 | | 45 | 64 | | |
| R 1/2" | 90 | 13 | 45 | 04 | | |
| R 3/4" | 103 | 17 | 52 | 73 | | |
| R 1" | 115 | 21 | 72 | 99 | | |
| Measurements: mm | | | | | | |
| ø۵ | В | C | D | F | | |

| øA | В | С | D | E | |
|--------|------|------|------|------|--|
| R 3/8" | 0.74 | 0.51 | 1 77 | 0.50 | |
| R 1/2" | 3.74 | 0.51 | 1.77 | 2.52 | |
| R 3/4" | 4.06 | 0.67 | 2.05 | 2.86 | |
| R 1" | 4.53 | 0.83 | 2.83 | 3.90 | |

Measurements: ins.

| øA | В | С | D | Е |
|--------|-------|----|----|----|
| R 3/8" | 100 F | 10 | 45 | 64 |
| R 1/2" | 100,5 | 13 | 45 | 64 |
| R 3/4" | 115 | 17 | 52 | 73 |

Measurements: mm

| øA | В | С | D | E |
|--------|------|------|------|------|
| R 3/8" | 0.00 | 0.51 | 4 77 | 0.50 |
| R 1/2" | 3.96 | 0.51 | 1.77 | 2.52 |
| R 3/4" | 4.53 | 0.67 | 2.05 | 2.86 |

Measurements: ins.

| A* | B* | C* | D* | E* | F* | G* |
|------|----|----|-----|-------|--------|--------|
| 52.5 | 29 | 13 | 7.9 | 5 | 3.5 | 45.5 |
| | | | | Measu | iremen | ts: mm |

| A* | B* | C* | D* | E* | F* | G* |
|------|------|------|------|------|------|------|
| 2.07 | 1.14 | 0.51 | 0.31 | 0.20 | 0.14 | 1.79 |
| | | | | | | |

Measurements: ins.

| Options | Prefix | Suffix | Examples |
|--------------------------------|--------|--------|---------------------|
| Mounting bracket | | -MB | 2036BA03 -MB |
| NPT connections | | Т | 2036BA06 T |
| Energized coil indicator light | See c | oils. | |

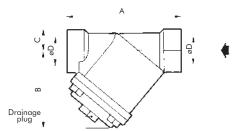
llation rainer upstream with a porosity over horizontal vith oright.







General dimensions 1359



| Α | В | С | D(ø) | | Α | В | С | D(ø) |
|------------------|-----|----|--------|--|------|-------|--------|-----------|
| 80 | 60 | 16 | 1/2" | | 3.15 | 2.36 | 0.63 | 1/2" |
| 100 | 78 | 18 | 3/4" | | 3.93 | 3.07 | 0.70 | 3/4" |
| 120 | 95 | 21 | 1" | | 4.72 | 3.74 | 0.82 | 1" |
| 150 | 121 | 32 | 1.1/2" | | 5.90 | 4.76 | 1.26 | 1.1/2" |
| 180 | 165 | 39 | 2" | | 7.08 | 6.49 | 1.53 | 2" |
| Measurements: mm | | | | | | Меазі | iremen | its: ins. |

Applications:

• Strainers must be used wherever it is essential that the fluid flowing through pipe lines be maintained free of foreign solid matter, to assure the correct operation of the solenoid valve.

Main characteristics

Gray cast body.

B-18

Basket type filtering element with stainless steel double mesh. Particle retention capacity from 100 microns. Its design features guarantee 100% filtration of the product.

| Flanged | cover | with | drainage | connection. |
|---------|-------|------|----------|-------------|
| | | | | |

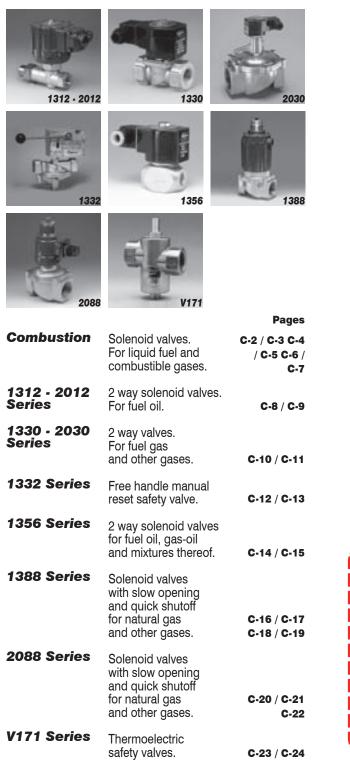
| Options | Suffix | Example |
|-----------------|--------|------------------|
| NPT connections | Т | 1359BS4 T |

| Ø Pine | | | ∆p Maximum | | Wei | ght | Maxir tem | | Catalog Nº. | | | | |
|--------------|---------------|----|------------|-----|-----|------|--------------|-----|-------------|--|--|--|--|
| Pipe ins. | Kv | Cv | bar | psi | kg | Lb | °C | °F | outdigg H | | | | |
| | Iron body (1) | | | | | | | | | | | | |
| 1/2 | 6 | 7 | | | 0.5 | 1.1 | | | 1359FS04 | | | | |
| 3/4 | 12 | 14 | | | 1 | 2.2 | | | 1359FS06 | | | | |
| 1 | 19 | 22 | 10 | 150 | 1.6 | 3.5 | 180 | 356 | 1359FS08 | | | | |
| 1.1/2 | 40 | 47 | | | 3 | 6.6 | | | 1359FS12 | | | | |
| 2 | 65 | 76 | | | 5.2 | 11.5 | | | 1359FS16 | | | | |





efferso UPATECH



2 Way Solenoid Valves for Combustion Use



C-1

C-2



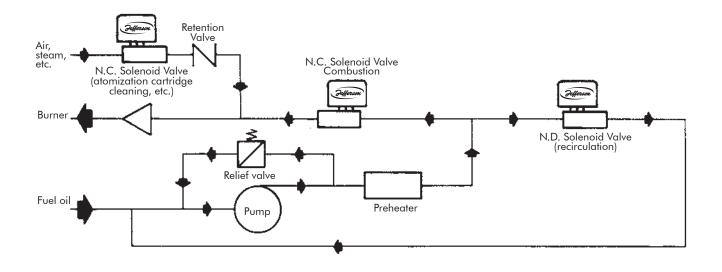
Jefferson provides solenoid valves specially designed for combustion, for both liquid and gaseous fuels.

Solenoid valves for liquid fuels

1312 - 2012 and 1356 Series are direct acting and are applied They may also be used for LPG; heavy oil, gas or steam. particularly for the control of all fuel oil grades, both light and Series 2026 and 1327 described in General Purpose heavy, for temperatures up to 180 °C (356 °F) and pressure section, are also applied to light liquid fuel burners, such up to 21 bar (300 psi).

as gas-oil or LPG.

Typical circuit of a fuel oil burner with mechanical pressure atomizer, preheated up to more than 100 °C, with a recirculation valve and an atomization cartridge cleaning valve.



Pefferson LUPATECH

Flow charts

For Fuel oil (100 °C) in kg/hour For Gas-oil (20 °C) in liters/hour

| | | 1356 \$ | Series | | | | 1 | 312 - 20 | 12 Serie | S | | |
|-----|----------|---------|----------|---------|----------|---------|----------|----------|----------|---------|----------|---------|
| Δp | | Flow fa | ctor Kv | | | | - | Flow fa | ctor Kv | | - | |
| bar | bar 0.13 | | 0.6 | | 0.39 | | 0 | .6 | 1.4 | | 2.5 | |
| | Fuel oil | Gas-oil | Fuel oil | Gas-oil | Fuel oil | Gas-oil |
| 0.1 | 41 | 45 | 189 | 207 | 123 | 135 | 189 | 207 | 440 | 483 | 787 | 863 |
| 0.2 | 58 | 63 | 267 | 293 | 174 | 190 | 267 | 293 | 623 | 683 | 1112 | 1220 |
| 0.3 | 71 | 78 | 327 | 359 | 213 | 233 | 327 | 359 | 763 | 837 | 1362 | 1494 |
| 0.4 | 82 | 90 | 378 | 414 | 245 | 269 | 378 | 414 | 881 | 966 | 1573 | 1725 |
| 0.5 | 91 | 100 | 422 | 463 | 274 | 301 | 422 | 463 | 985 | 1080 | 1759 | 1929 |
| 0.7 | 108 | 119 | 499 | 548 | 325 | 356 | 499 | 548 | 1165 | 1278 | 2081 | 2282 |
| 1 | 129 | 142 | 597 | 655 | 388 | 426 | 597 | 655 | 1393 | 1528 | 2487 | 2728 |
| 2 | 183 | 201 | 844 | 926 | 549 | 602 | 844 | 926 | 1970 | 2160 | 3518 | 3858 |
| 3 | 224 | 246 | 1034 | 1134 | 672 | 737 | 1034 | 1134 | 2413 | 2646 | 4308 | 4725 |
| 5 | 289 | 317 | 1335 | 1464 | 868 | 952 | 1335 | 1464 | 3115 | 3416 | 5562 | 6099 |
| 10 | 409 | 449 | 1888 | 2070 | 1227 | 1346 | 1888 | 2070 | 4405 | 4830 | 7866 | 8626 |

For Fuel oil Nº 6 (212 °F) in Lb/hour For Fuel oil Nº 2 (68 °C) in gal/min

| | | 1356 \$ | Series | | | | 1 | 312 / 20 | 12 Serie | s | | |
|-----|------|---------|---------|------|------|------|------|----------|----------|------|-------|------|
| ∆p | | Flow fa | ctor Cv | | | | | Flow fa | ctor Cv | | - | |
| psi | 0.1 | 15 | 0.7 | | 0.46 | | 0.7 | | 1.6 | | 2.9 | |
| • | Nº 6 | Nº 2 | Nº 6 | Nº 2 | Nº 6 | Nº 2 | Nº 6 | Nº 2 | Nº 6 | Nº 2 | Nº 6 | Nº 2 |
| 1 | 77 | 10 | 354 | 46 | 230 | 30 | 354 | 46 | 825 | 107 | 1474 | 191 |
| 2 | 108 | 14 | 500 | 65 | 325 | 42 | 500 | 65 | 1167 | 152 | 2084 | 271 |
| 3 | 133 | 17 | 613 | 80 | 398 | 52 | 613 | 80 | 1429 | 186 | 2553 | 332 |
| 4 | 153 | 20 | 707 | 92 | 460 | 60 | 707 | 92 | 1651 | 214 | 2948 | 383 |
| 5 | 171 | 22 | 791 | 103 | 514 | 67 | 791 | 103 | 1845 | 240 | 3295 | 428 |
| 10 | 242 | 31 | 1119 | 145 | 727 | 94 | 1119 | 145 | 2610 | 339 | 4660 | 606 |
| 20 | 343 | 45 | 1582 | 206 | 1028 | 134 | 1582 | 206 | 3691 | 480 | 6591 | 856 |
| 25 | 383 | 50 | 1769 | 230 | 1150 | 149 | 1769 | 230 | 4127 | 536 | 7369 | 957 |
| 50 | 542 | 70 | 2501 | 325 | 1626 | 211 | 2501 | 325 | 5836 | 758 | 10421 | 1354 |
| 100 | 766 | 100 | 3537 | 460 | 2299 | 299 | 3537 | 460 | 8253 | 1072 | 14738 | 1915 |
| 150 | 939 | 122 | 4332 | 563 | 2816 | 366 | 4332 | 563 | 10108 | 1313 | 18050 | 2345 |



Solenoid valves for combustible gases

1330 / 2030, 1332, 1388 and 2088 Series valves are especially designed to comply with the Resolutions, Regulations and Recommendations for the use of Natural Gas in Industrial Installations. They may be used with other gases, such as GLP, propane, manufactured gas, etc., as well as with air or any other noncombustible neutral gas. Maximum operating pressure for normally closed
1330/2030 series diaphragm valves, when applied as safety valves in natural gas burners, is 0.160 kg/cm². For normally open valves, it's 0.5 kg/cm² with regular diaphragm and 2 kg/cm² with reinforced diaphragm.
1330 / 2030 Series Normally Closed diaphragm valves are optionally provided with adjustable slow openings up to 10 sec.

1388 series valves include a system that allows them to open in two stages, the first of which is quick and with adjustable opening percentage, and the second is time adjustable up to > 20 seconds. **1330** / **2030**, **1332**, **1388** and **2088** Series are

1330 / **2030**, **1332**, **1388** and **2088** Series are optionally provided with microcontacts for proof of closed valve.

2088 Series is provided with a power-rectifier-controller that makes it possible for the valve to open at max. coil power, and after 90 sec. to come down to 16% of nominal value, that is, starting at 50 W and down to 8 W after 90 sec. The benefits over conventional systems are, safe opening, low power consumption, low working temperature and longer coil life.

Automatic shutoff valve train for Natural Gas boiler burners according to current Resolutions for industrial installations

| Diagrams | Requirements | Boiler m | aximum thermal charge | | | | | | | |
|----------|--|--|--|--|--|--|--|--|--|--|
| Diagramo | nequiremento | Automatic | Semiautomatic and manual | | | | | | | |
| | One automatic shutoff valve. Tc< 5 sec. | CT < 360 kwh = = 309,600 kcal./h = = 1,228,320 btu/h | CT < 600 kwh = = 516,000 kcal./h = = 2,047,200 btu/h | | | | | | | |
| | Two automatic shutoff valves or one automatic shut- off valve with microcontact for closed valve verification (MCVV) Tc: < 1 sec. | CT < 720 kwh = = 619,200 kcal./h = = 2,456,640 btu/h without pilot CT < 600 kwh = = 516,000 kcal./h = = 2,047,200 btu/h | CT < 1,200 kwh = = 1,032,000 kcal./h = = 4,094,400 btu/h | | | | | | | |
| | Two automatic shutoff valves, one with MCVV. Valve upstream of the train: Mot = 10 sec. Both Tc: < 1 sec. | CT < 1,800 kwh = = 1,548,000 kcal./h pilot burners CT < 60 kwh = = 51,600 kcal./h = = 204,720 btu/h (no need for Mot) | CT < 3,600 kwh = = 3,096,000 kcal./h = = 12,283,200 btu/h pilot burners CT < 60 kwh = = 51,600 kcal./h = = 204,720 btu/h (no need for Mot) | | | | | | | |
| | Two automatic shutoff valves with a venting N.O. valve in between. Mot: 10 sec. Tc < 1 sec. | CT < 12,000 kwh = = 10,320,000 kcal./h = = 40,944,000 btu/h | CT < 12,000 kwh = = 10,320,000 kcal./h = = 40,944,000 btu/h | | | | | | | |
| | Two automatic shutoff valves, one with MCVV and one venting N.O. valve in between. Mot: 20 sec. Tc < 1 sec. | CT > 12,000 kwh = =10,320,000 kcal./h = = 40,944,000 btu/h | CT > 12,000 kwh = = 10,320,000 kcal./h = = 40,944,000 btu/h | | | | | | | |
| | For equipment wiith a thermal charge greater than 30,000 kwh and multiple burners, an automatic shutoff valve independent from the burner system shall be provided. (See manual reset valves). | | | | | | | | | |

TC: Thermal Charge: 1 kwh = 860 kcal./h = 3,412 btu/h; Ct: Maximum Closing Time in seconds; Mot: Minimum opening time in seconds; MCVV: microcontact for closed valve verification.

C-4

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Stove Burner Requirements:

They are similar to those indicated for boilers. If there are no flame control devices available, an automatic shutoff and manual reset valve shall be installed.

Manual systems: The combustion equipment includes at least two automatic shutoff valves, one of which is a manual reset valve.

Strainers

Pilot line

Appliances which are not for domestic use must have strainers or dust separators immediately after the (manual) blocking valve. Said strainers shall retain 100% of the solid particles from 50μ .

13

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6b

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12

Main line

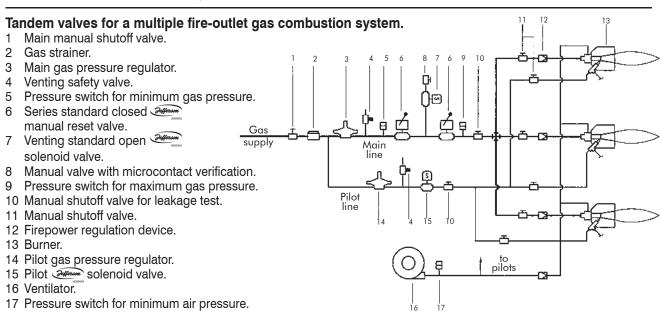
5 6'a

Applications. Tandem valves for an automatic gas burner up to 12,000 kw.

Gas

supply

- Main manual shutoff valve. 1
- 2 Gas strainer.
- 3 Main gas pressure regulator.
- 4 Venting safety valve.
- 5 Pressure switch for minimum gas pressure.
- 6a 1º Series standard closed solenoid valve.
 6b 2º Series standard closed solenoid valve.
- 7 Venting standard open rolenoid valve.
- 8 Pressure switch for maximum gas pressure.
- 9 Loss testing manual valve.
- 10 Firepower regulation device.
- 11 Burner.
- 12 Pilot gas pressure regulator.
- 13 *Petersen* pilot solenoid valve.
- 14 Manual valve for leakage.
- 15 Pressure switch for minimum air pressure.



Kv calculation for two valves or more

-2 equal valves in series. $Kv_t = Kv_1 \times 0.7$

- 2 or more, equal valves or with different sizes in series. $(1/Kv_{1})^{2} = (1/Kv_{1})^{2} + (1/Kv_{2})^{2} + \ldots + (1/Kv_{n})^{2}$

- 2 or more equal valves or with different sizes

in parallel.

$$Kv_t = Kv_1 + Kv_2 + \dots + Kv_n$$

Kv.: Kv equivalent to a solenoid valve that replaces them.

Cv calculation for two valves or more

-2 equal valves in series. $Cv_t = Cv_1 \times 0.7$

- 2 or more, equal valves or with different sizes in series. $(1/Cv_1)^2 = (1/Cv_1)^2 + (1/Cv_2)^2 + \ldots + (1/Cv_n)^2$

- 2 or more equal valves or with different sizes in narallal

$$\mathbf{C}\mathbf{v}_t = \mathbf{C}\mathbf{v}_1 + \mathbf{C}\mathbf{v}_2 + \dots + \mathbf{C}\mathbf{v}_n$$

Cv.: Cv equivalent to a solenoid valve that replaces them.

effersa UUPATECH

| P ₁ | Pressure drop through the valve in mm w.c. | | | | | | | | | | | | | |
|-----------------------|--|------|------|------|------|------|-------|-------|-------|-------|-------|--|--|--|
| - 1 | 20 | 40 | 60 | 100 | 150 | 200 | 300 | 500 | 700 | 1000 | 1500 | | | |
| 100 | 1.61 | 2.27 | 2.78 | 3.58 | | | | | | | | | | |
| 200 | 1.62 | 2.28 | 2.79 | 3.60 | 4.40 | 5.06 | | | | | | | | |
| 300 | 1.62 | 2.29 | 2.81 | 3.62 | 4.42 | 5.09 | 6.20 | | | | | | | |
| 500 | 1.64 | 2.32 | 2.83 | 3.65 | 4.46 | 5.14 | 6.26 | 8.00 | | | | | | |
| 700 | 1.65 | 2.34 | 2.86 | 3.69 | 4.50 | 5.19 | 6.32 | 8.08 | 9.47 | | | | | |
| 1000 | 1.68 | 2.37 | 2.90 | 3.74 | 4.57 | 5.26 | 6.41 | 8.20 | 9.61 | 11.32 | | | | |
| 1300 | 1.70 | 2.40 | 2.94 | 3.79 | 4.63 | 5.33 | 6.50 | 8.32 | 9.75 | 11.49 | | | | |
| 1600 | 1.72 | 2.43 | 2.98 | 3.84 | 4.69 | 5.41 | 6.59 | 8.43 | 9.89 | 11.65 | 13.93 | | | |
| 2000 | 1.75 | 2.48 | 3.03 | 3.90 | 4.77 | 5.50 | 6.71 | 8.58 | 10.07 | 11.87 | 14.21 | | | |
| 3000 | 1.82 | 2.58 | 3.15 | 4.07 | 4.97 | 5.73 | 6.99 | 8.95 | 10.50 | 12.40 | 14.87 | | | |
| 4000 | 1.89 | 2.67 | 3.27 | 4.22 | 5.16 | 5.95 | 7.26 | 9.30 | 10.92 | 12.91 | 15.50 | | | |
| 5000 | 1.96 | 2.77 | 3.39 | 4.37 | 5.34 | 6.16 | 7.52 | 9.64 | 11.33 | 13.39 | 16.11 | | | |
| 7000 | 2.09 | 2.95 | 3.61 | 4.65 | 5.69 | 6.56 | 8.01 | 10.28 | 12.09 | 14.32 | 17.26 | | | |
| 10000 | 2.26 | 3.20 | 3.92 | 5.05 | 6.18 | 7.12 | 8.70 | 11.18 | 13.16 | 15.60 | 18.86 | | | |
| 15000 | 2.53 | 3.58 | 4.38 | 5.65 | 6.91 | 7.97 | 9.74 | 12.53 | 14.76 | 17.54 | 21.25 | | | |
| 20000 | 2.77 | 3.92 | 4.80 | 6.19 | 7.57 | 8.74 | 10.69 | 13.75 | 16.21 | 19.28 | 23.41 | | | |

Flow chart for Natural Gas or other gases. Nm³/h

 P_1 = Gauge pressure at the valve inlet in mm w.c.

Calculation base: Relative density 0.65 Fluid temperature: 25 °C Kv=1

Application examples

Data

Fluid: Natural Gas density 0.60

Flow: 120 Nm³/h

Input pressure: 500 mm w.c.

Admissible pressure drop through the valve: 15% Unknown: Kv.

Procedure

- 1°) Flow / correction factor = 120 / 1.04 = 115
- 2°) Search for value at intersection P₁ = 500 mm w.c. and Δp = 60 mm w.c. in the flow chart: value found: 2.83
- 3°) Corrected flow / value found = Kv: 115 / 2.83 = 40.6
- For **2030** Series the most approximate value is: 2030LA16 Kv = 43.
- For **1388** Series the most approximate value is: 1388LA16D Kv = 45

Pressure drop for kv = 45

- 1) Corrected flow / Kv: 115 / 45 = 2.55
- 2) Search for the closest value for $P_1 = 500$ mm w.c. in the table, value found: in Δp 40 value: 2.32
- 3) Δp calculation: $(2.55 / 2.32)^2 \times 40 = 48$ mm w.c.

Pressure drop for Kv = 43

1) Corrected flow / Kv: 115 / 43 = 2.67

Correction factor for density

| Relative density | 0.60 | 0.62 | 0.65 | 1.00 | 1.20 | 1.50 |
|-------------------|------|------|------|------|------|------|
| Correction factor | 1.04 | 1.02 | 1.00 | 0.81 | 0.74 | 0.66 |

- 2) Search for the closest value for $P_1 = 500$ mm w.c. in the table value found: in Δp 60 value: 2.83
- 3) Δp calculation: $(2.67 / 2.83)^2 \times 60 = 53$ mm w.c.

Calculation for two valves in series with the same data:

- 1) Corrected flow: 120 / 1.04 = 115
- 2) Search for a value for p 60 or Δ p 100. We chose Δ p 100 = 3.65.
- 3) Kv = 115 / 3.65 = 31.5 (2 valves Kv) Kv for one valve: 31.5 / 0.7 = 45.
- We must look for a valve with Kv greater than 45 to bring Δp 100 down to < 75 mm w.c. (according to data shown)

2030 Series has no valve greater than 43, so it can only be possible in the **1388** Series: we choose catalog number 1388LA20: Kv = 65 Corrected Kv: $65 \times 0.707 = 46$

Pressure drop for corrected Kv = 46

- 1) Corrected flow / Kv: 115 / 46 = 2.5
- 2) Search for $P_1 = 500$ mm w.c. line in the table
- the Δp with the closest value: 2.83 for $\Delta p = 60$.
- 3) Δp calculation: $(2.5 / 2.83)^2 \times 60 = 47$ mm w.c.

This 47 mm w.c. value belongs to the pressure drop through both valves



efferson UUPATECH

| p ₁ | | | pressi | ure drop | through | the valve | e in inche | es w.c. | | | | | | |
|-----------------------|------|-------|--------|----------|---------|-----------|------------|---------|-------|-------|-------|--|--|--|
| • 1 | 1 | 2 | 3 | 4 | 6 | 8 | 12 | 20 | 30 | 40 | 60 | | | |
| 2 | 55.2 | 78.0 | | | | | | | | | | | | |
| 4 | 55.3 | 78.2 | 95.6 | 110.3 | | | | | | | | | | |
| 5 | 55.4 | 78.2 | 95.7 | 110.4 | | | | | | | | | | |
| 10 | 55.7 | 78.7 | 96.3 | 111.1 | 135.7 | 156.3 | | | | | | | | |
| 20 | 56.4 | 79.7 | 97.5 | 112.4 | 137.3 | 158.2 | 192.8 | 246.5 | | | | | | |
| 30 | 57.1 | 80.6 | 98.6 | 113.7 | 139.0 | 160.1 | 195.1 | 249.5 | 301.9 | | | | | |
| 40 | 57.7 | 81.5 | 99.7 | 115.0 | 140.6 | 161.9 | 197.4 | 252.5 | 305.6 | 348.7 | 416.4 | | | |
| 50 | 58.4 | 82.4 | 100.8 | 116.3 | 142.1 | 163.8 | 199.7 | 255.5 | 309.3 | 352.9 | 421.7 | | | |
| 75 | 59.9 | 84.7 | 103.6 | 119.5 | 146.0 | 168.3 | 205.2 | 262.7 | 318.2 | 363.3 | 434.8 | | | |
| 100 | 61.5 | 86.8 | 106.3 | 122.6 | 149.8 | 172.6 | 210.6 | 269.7 | 326.9 | 373.5 | 447.5 | | | |
| 125 | 63.0 | 89.0 | 108.9 | 125.6 | 153.5 | 176.9 | 215.9 | 276.5 | 335.3 | 383.3 | 459.8 | | | |
| 150 | 64.4 | 91.0 | 111.4 | 128.5 | 157.1 | 181.1 | 221.0 | 283.2 | 343.6 | 393.0 | 471.9 | | | |
| 200 | 67.3 | 95.1 | 116.3 | 134.2 | 164.1 | 189.2 | 230.9 | 296.1 | 359.5 | 411.5 | 495.0 | | | |
| 250 | 70.0 | 98.9 | 121.0 | 139.7 | 170.8 | 196.9 | 240.4 | 308.4 | 374.8 | 429.3 | 517.2 | | | |
| 400 | 77.6 | 109.6 | 134.2 | 154.9 | 189.4 | 218.5 | 266.9 | 342.8 | 417.2 | 478.6 | 578.5 | | | |
| 600 | 86.7 | 122.5 | 150.0 | 173.1 | 211.8 | 244.3 | 298.6 | 383.9 | 467.8 | 537.4 | 651.3 | | | |

flow chart for natural gas or other gases scfh

 p_1 = gauge pressure at the valve inlet in inches w.c.

calculation base: relative density 0.65 fluid temperature: 77 °f Cv=1

application examples

Data

Fluid: Natural Gas density 0.60

Flow: 4,300 SCFH

Input pressure: 20" w.c.

Admissible pressure drop through the valve: 15% Unknown: Cv.

Procedure

- 1º) Flow / correction factor = 4,300 / 1.04 = 4,135
- 2°) Search for value at intersection $P_1 = 20^{\circ}$ w.c. and $\Delta p = 3^{\circ}$ w.c. in the flow chart: value found: 97.5.
- 3º) Corrected flow / value found = Cv: 4,135 / 97.5 = 42.4

For **2030** Series the most approximate value is: 2030LA16 Cv = 50.

For **1388** Series the most approximate value is: 1388LA16D Cv = 57.

Pressure drop for Cv = 50

- 1) Corrected flow / Cv: 4,135 / 50 = 82.7
- 2) Search for the closest value for $P_1 = 20^{\circ}$ w.c. in the table value found: in $\Delta p 2^{\circ}$ value: 79.7
- 3) Δp calculation: $(82.7 / 79.7)^2 \times 2 = 2.15$ " w.c.

Pressure drop for Cv = 57

1) Corrected flow / Cv: 4,135 / 57 = 72.54

1 psi = 27,68 i.w.c.

correction factor for density

| relative density | 0.60 | 0.62 | 0.65 | 1.00 | 1.20 | 1.50 |
|-------------------|------|------|------|------|------|------|
| correction factor | 1.04 | 1.02 | 1.00 | 0.81 | 0.74 | 0.66 |

- 2) Search for the closest value for $P_1 = 20^{\circ}$ w.c. in the table, value found: in Δp 2° value: 79.7
- 3) Δp calculation: $(72.54 / 79.7)^2 \times 2 = 1.66$ " w.c.

Calculation for two valves in series with the same data:

- 1) Corrected flow: 4.300 / 1.04 = 4.135
- 2) Search for a value for Δp 2" or Δp 3". We chose Δp 3" = 97.5.
- 3) Cv = 4,135 / 97.5 = 42.4 (2 valves Cv) Cv for one valve: 42.4 / 0.707 = 60.
- We must look for a valve with Cv greater than 60 to bring Δp 3" down to < 2" w.c. (according to data shown).

2030 Series has no valve greater than 50, so it can only be possible in the **1388** Series: we choose catalog number 1388LA20: Cv = 76 Corrected Cv: $76 \times 0.707 = 54$

Pressure drop for corrected Cv = 54

- 1) Corrected flow / Cv: 4,135 / 54 = 76.6
- 2) Search for P1 = 20" w.c. line in the table the Δp with the closest value: 79.7 for $\Delta p = 2$ ".
- 3) Δp calculation: $(79.7 / 76.6)^2 \times 2 = 2.19$ " w.c.

This 2.19" w.c. value belongs to the pressure drop through both valves

C-7

2 way solenoid valves for fuel oil.



CERTIFIED QUALITY SYSTEM

UUPATECH



1312 / 2012 Series

Applications:

• Burners for fuel oil (preheated or not) and its mixtures, gas-oil, etc., with mechanical pressure atomizer, rotating cup, compressed air, steam, etc.

• It may be used with heavy fluids, steam and corrosive fluids.

Main characteristics

Normally closed and normally open.

Lever activated direct acting. No minimum differential pressure to operate.

Body: bronze, stainless steel, etc.

Stainless steel needle type seats.

Class H coils coated with glass fibre and insulating

impregnation.

Output cables for splicing.

Interior use housing with an outlet for electrical connector.

Technical specifications

Options:

• Explosion and / or weather proof housings. Suitable for heavy fluids, such as fuel-oil, heavy oils, steam and corrosive fluids.

| Technica | l spec | ificati | ons | | | | | | *Advi the m | S E: wher aximum o | n using direct current (DC perating pressure differen |), a 25% reduction on itial is expected | |
|-----------------|--------------|---------|----------------|------|-----------------|-----|------------------|------|----------------|------------------------------|---|--|--|
| Ø Piper | Ø orifice | | Flow factor | | ∆p * maximum | | Maximum Temp. | | Weight | | Catalog №. | | |
| ins. | mm | ins. | Kv | Cv | bar | psi | °C | °F | kg | Lb | Brass | AISI 304 | |
| Normally closed | | | | | | | | | | | | | |
| 1/2" | 5 | 0.20 | 0.60 | 0.7 | 21 | 300 | | | 3.4 | 7.5 | 2012BS504 | 1312SS504 | |
| 3/4" | | 0.20 | 0.00 | 0.7 | 21 | 300 | | | | 7.0 | 2012BS506 | 1312SS506 | |
| 3/4 | 8 | 0.31 | 1.40 | 1.6 | 12 | 180 | 155 | 311 | 3.6 | 7.9 | 2012BS806 | 1312SS806 | |
| 1" | | 0.01 | 1.40 | 1.0 | 12 | 100 | | | 3.8 | 8.4 | 1312BS808 | 1312SS808 | |
| I | 11 | 0.43 | 2.50 | 2.9 | 6 | 90 | | | 5.0 | 0.4 | 1312BSB08 | 1312SSB08 | |
| | | | | | | Νοι | rmally | open | | | | | |
| 1/2" | | 0.40 | 0.00 | 0.40 | 4.5 | 005 | | | 3.4 | 7.5 | 2012BS404NA | 1312SS404NA | |
| 3/4" | 4 | 0.16 | 0.39 | 0.46 | 15 | 225 | | | | | 2012BS406NA | 1312SS406NA | |
| 0/4 | 5 | 0.20 | 0.60 | 0.7 | 12 | 180 | 155 | 311 | 3.6 | 7.9 | 2012BS506NA | 1312SS506NA | |
| 1" | 4 | 0.16 | 0.39 | 0.46 | 15 | 225 | | | 3.8 | 8.4 | 2012BS408NA | 1312SS408NA | |
| | 5 | 0.20 | 0.60 | 0.7 | 12 | 180 | | | 3.0 | 0.4 | 2012BS508NA | 1312SS508NA | |

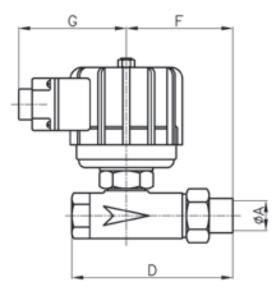
(*) For steam at 10 bar

C-8

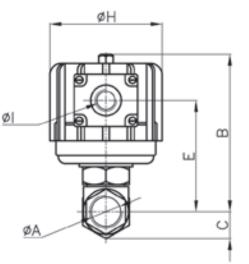
1312 - 2012 Series 2 way solenoid valves for fuel oil.

effersor UUPATECH

General dimensions 1312 - 2012



| øA | В | С | D | Е | F | G | øH | øl |
|--------|-----|----|-----|-----|----|-----|-------|-----------|
| R 1/2" | 139 | 22 | 140 | 98 | 95 | 95 | 99 | 3/4"NF |
| R 3/4" | 100 | | 110 | | | | | 0,111 |
| R 1" | 147 | 30 | 147 | 106 | 96 | | | |
| | | | | | | Mea | surem | nents: mm |



| øA | В | С | D | Е | F | G | øH | øl |
|--------|------|------|------|------|-------|-------|--------|-------------|
| R 1/2" | 5.47 | 0.87 | 5.51 | 3 86 | 3.74 | 3 74 | 3.90 | 3/4"NF |
| R 3/4" | 0.17 | 0.07 | 0.01 | 0.00 | 0.7 1 | 0.7 1 | 0.00 | 0,111 |
| R 1" | 5.79 | 1.18 | 5.79 | 4.17 | 3.78 | | | |
| | | | | | | Mea | asuren | nents: ins. |

Coil characteristics

| Electric power | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available |
|-------------------|---------|-------|----------|---------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | °Ċ | °F | tensions |
| AC 50 Hz | SH46C | 46 | 277 | 104 | 155 | 311 | 1 |
| | S46H(*) | 46 | 277 | 104 | 180 | 356 | 1 |
| AC 60 Hz | SH46C | 46 | 286 | 103 | 155 | 311 | 2 |
| 10000112 | S46H(*) | 46 | 286 | 103 | 180 | 356 | 2 |
| D/C | SH48C | 48 | 48 | 48 | 155 | 311 | 3 |
| D/C | S48H(*) | 48 | 48 | 48 | 180 | 356 | 3 |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

(*) For steam at 10 bar

| Options | Prefix | Suffix | Examples |
|--|--------|--------|--------------------|
| Weather proof housing | Y | | Y2012BS504 |
| Explosion and weather proof housing | Z | | Z 2012BS506 |
| NPT connections | | Т | 2012BS504 T |

Recommendations for installation Mount the valve **only** over horizontal pipeline with the coil upright.

2 way solenoid valves for fuel gas and other gases.



UUPATECH



1330 - 2030 _{Series}

Main characteristics Normally closed and normally open. Direct acting or pilot operated versions. Injected aluminium body. Stainless steel or aluminium die-cast bonnet.

Technical specifications



2030 Series

BSP or NPT threaded connections. Buna "N" seats and dia-phragm. Encapsulated coil. DIN 43650 Connection. IP65 and NEMA 4 Protection. Quick or slow opening adjustable up to 10 sec. Closure in less than 1 second. Optional: microcontact for closed valve verification.

| Ø | | ð | Fle | w | 1 | Pressure | differentia | I | We. | a la t | |
|-------|-----|-------|-----|----------|-------------|--------------|--------------|------------|--------|--------|-------------|
| Piper | ori | lice | fac | | Mini | mum | Maxi | mum | Wei | gnt | Catalog |
| ins. | mm | ins. | Kv | Cv | bar | psi | bar | psi | kg | Lb | N° |
| | | | | | Normally | / closed - l | Direct actir | ng | | | |
| 1/2 | 8 | 0.315 | 1.7 | 2 | | | 1 | 15 | 0.5 | 1.1 | 1330LA0 |
| 1/2 | 18 | 0.71 | 3.4 | 4.0 | l | | 0.2 | 3 | 0.5 | 1.1 | 1330LA04 |
| 3/4 | 18 | 0.71 | 4.2 | 4.9 | 0 | 0 | 0.2 | 3 | 0.5 | 1.2 | 1330LA06 |
| 1 | 32 | 1.26 | 10 | 12 | l | | 0.05 | 0.75 | 1 | 2.2 | 2030LA08 |
| 1 1/4 | 32 | 1.26 | 12 | 14 | | | 0.05 | 0.75 | 0.9 | 1.9 | 2030LA10 |
| | | | | No | rmally clos | sed - Pilot | operated - | Quick op | en | | |
| 1 | 26 | 1.02 | 12 | 14 | | | | | 1 | 2.2 | 1330LA08 |
| 1 1/2 | 48 | 1.89 | 35 | 41 | 0.001 | 0.015 | 0.2 | 3 | 1.8 | 4.0 | 2030LA12 |
| 2 | 51 | 2.00 | 43 | 50 | | | | | 1.6 | 3.5 | 2030LA16 |
| | | | | Nori | mally close | ed - Pilot c | perated - | Slow oper | ning | | |
| 1 | 26 | 1.02 | 12 | 14 | | | | | 1.09 | 2.4 | 1330LA08L |
| 1 1/2 | 48 | 1.89 | 35 | 41 | 0.001 | 0.015 | 0.2 | 3 | 1.88 | 4.2 | 2030LA12L |
| 2 | 51 | 2.00 | 43 | 50 | | | | | 1.66 | 3.7 | 2030LA16L |
| | | | | Normally | / closed - | Pilot opera | ated - Rein | forced dia | phragm | | |
| 1 | 26 | 1.02 | 12 | 14 | | | | | 1 | 2.2 | 1330LAR08 |
| 1 1/2 | 45 | 1.89 | 34 | 40 | 0.01 | 0.15 | 2 | 30 | 1.8 | 4.0 | 2030LAR12 |
| 2 | 45 | 2.00 | 41 | 48 | | | | | 1.6 | 3.5 | 2030LAR16 |
| | | | | | - | | - Direct ac | | | | |
| 1/2 | 8 | 0.315 | 1.7 | 2 | 0 | 0 | 1 | 15 | 0.6 | 1.3 | 1330LA0INA |
| 1/2 | 18 | 0.71 | 3.4 | 4.0 | 0 | 0 | 0.2 | 3 | 0.6 | 1.3 | 1330LA04INA |
| 3/4 | 18 | 0.71 | 4.2 | 4.9 | _ | _ | | | 0.6 | 1.3 | 1330LA06INA |
| | | | | | Norm | ally open | - Pilot ope | rated | | | |
| 1 | 26 | 1.02 | 12 | 14 | | | | | 1 | 2.2 | 1330LA08NA |
| 1 1/2 | 48 | 1.89 | 35 | 41 | 0.001 | 0.015 | 0.2 | 3 | 1.8 | 4.0 | 2030LA12NA |
| 2 | 51 | 2.00 | 43 | 50 | | | | | 1.6 | 3.5 | 2030LA16NA |
| | | | | | ly open - F | lot opera | ted - Reinf | orced dia | | | |
| 1 | 26 | 1.02 | 12 | 14 | 0.01 | 0.15 | 2 | 30 | 1 | 2.2 | 1330LAR08NA |
| 1 1/2 | 45 | 1.89 | 34 | 40 | 0.01 | 0.15 | 2 | 30 | 1.8 | 4.0 | 2030LAR12N/ |
| 2 | 45 | 2.00 | 40 | 48 | | | | | 1.6 | 3.5 | 2030LAR16NA |



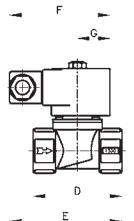


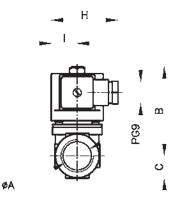


General dimensions 1330 - 2030

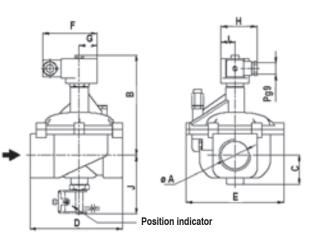
1330 - 2030

Series





2 way solenoid valves for fuel gas and other gases.



PILOT OPERATED

| | | | | | | D | IRECT / | ACTING |
|--------------|----|----|-----|-----|----|----|---------|--------|
| øA | В | С | D | Е | F | G | Н | I |
| 1/2" 3/4" | 75 | 19 | 75 | 95 | 85 | 27 | 57 | 22 |
| 1" 1,1/4" | 90 | 29 | 105 | 111 | 85 | 27 | 57 | 22 |

Measurements: mm

Measurements: ins.

| øA | В | С | D | Е | F | G | Н | I |
|--------|------|------|------|-------|------|------|------|------|
| 1/2" | 2.95 | 0.75 | 2.95 | 3 74 | 3 35 | 1.06 | 2 24 | 0.87 |
| 3/4" | 2.00 | 0.70 | 2.00 | 0.7 1 | 0.00 | 1.00 | 2.21 | 0.07 |
| 1" | 3.54 | 1 14 | 4 13 | 4.37 | 3 35 | 1 06 | 2 24 | 0.87 |
| 1,1/4" | 0.04 | | | | 0.00 | | 2.21 | 0.07 |

Coil characteristics

| COIL CITA | | | | | | | | | | | |
|-----------|-------|-------|----------|---------|----------------|-----|-----------|--|--|--|--|
| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available | | | | |
| supply | type | W | Inrush | Holding | °C | ٥F | tensions | | | | |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 | | | | |
| AC JUTIZ | MH11C | 11 | 40 | 22 | 180 | 356 | 1 | | | | |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 | | | | |
| AC 00 HZ | MH13C | 13 | 45 | 27 | 180 | 356 | 2 | | | | |
| D/C | MH19C | 19 | 19 | 19 | 180 | 356 | 3 | | | | |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Applications

- •Low and medium pressure gas combustion equipment.
- Low and medium pressure air or any other neutral gas.
 They comply with the resolutions, regulations and
- recommendations for the use of natural gas in industrial installations in Argentina.



øΑ В С D E F G н I J 157 124 85 27 1" 131 22 57 22 74 1 1/2' 158 46 148 154 85 27 22 98 57 2"

Measurements: mm

| øA | В | С | D | Е | F | G | н | Ι | J |
|--------|------|------|------|------|------|------|------|------|------|
| 1" | 5.16 | 0.87 | 6.18 | 4.88 | 3.35 | 1.06 | 2.24 | 0.87 | 2.91 |
| 1 1/2" | 6.22 | 1.81 | 5.83 | 6.06 | 3.35 | 1.06 | 2.24 | 0.87 | 3.86 |
| 2" | | | | | | | | | |

Measurements: ins.

| Options | Prefix | Suffix | Examples |
|--|--------|--------|---------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 2030LA12 |
| Explosion and weather proof coils. | zc | | ZC 2030LA12 |
| Weather proof housing (**) | Y | | Y2030LA12 |
| Explosion and weather (**) proof housing. | Z | | Z 2030LA12 |
| NPT connections | | Т | 2030LA12 T |
| Closed valve verification (*) | | -l2 | 2030LA12 -12 |
| Energized coil indicator light | See c | oils. | |

(*) Minimum dp 0.005 bar - 0.075 psi (**) Only for 1", 11/2" and 2"

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 50\mu$. Any position, preferably over horizontal pipeline with the coil upright.





CERTIFIED QUALITY SYSTEM

UUPATECH



Applications

• Shutoff security systems that work with temperature limits, pressure, lack of flame, level, etc., in boiler combustion systems.

• Combustion equipment with charges over 30,000 Kw/h and multiple burners.

•Burners for automatic and semiautomatic furnaces.

Main characteristics

Normally closed.

Direct acting. No minimum differential pressure to operate. **"Free handle"** system, i.e., it closes

automatically when current is cut off and opens manually

when the electric signal is on.

Injected or cast aluminium body. DIN 43650 Connection encapsulated coils.

Acryl-nitryl seat.

IP65 and NEMA 4 Protection.

Closed or open valve viewer.

 360° Rotating housing. Response time < 50 milliseconds.

Options:

- Energized coil indicator light.
- Weather proof coils and housings.
- Explosion and / or weather proof coils and housings.
- Closed valve verification

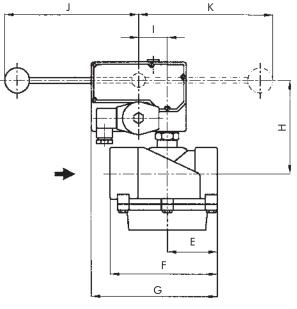
| Ø | Q Ori | ð fice | Flow factor | | ∆p Maximum | | Weight | | Maximum Temp. | | Catalog №. |
|--------------|----------|-----------|----------------|----|---------------|-----|--------|------|------------------|-----|------------|
| Pipe ins. | mm | ins. | Kv | Cv | Bar | Psi | Kg | Lb | °C | °F | outdrog II |
| 1" | 26 | 1.02 | 13 | 15 | 3 | 45 | 2.3 | 5.1 | 80 | 176 | 1332LA08 |
| 1.1/4" | 32 | 1.26 | 22 | 26 | 5 | | 3.3 | 7.3 | | | 1332LA10 |
| 1.1/2" | 48 | 1.89 | 30 | 35 | 2 | 30 | 3.1 | 6.8 | 1 | | 1332LA12 |
| 2" | 51 | 2.00 | 55 | 64 | 2 | 00 | 6.2 | 13.7 | | | 1332LA16 |
| 2 1/2" | 76 | 3.00 | 60 | 70 | 1 | 15 | 6.0 | 13.2 | | | 1332LA20 |
| 3" | 76 | 3.00 | 76 | 89 | ' | | | | | | 1332LA24 |

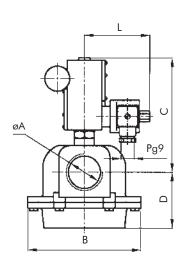


Free handle manual reset safety valve.

efferso UUPATECH

General dimensions 1332





| øA | В | С | D | E | F | G | Н | I | J | К | L |
|--------------|-----|-----|-----|-----|-----|-----|-----|----|-----|-----|----|
| 1" | 124 | 133 | 87 | 79 | 157 | 183 | 104 | 39 | 190 | 190 | 90 |
| 1.1/2" 2" | 154 | 157 | 76 | 68 | 146 | 173 | 128 | 39 | 190 | 190 | 90 |
| 2.1/2" 3" | 163 | 190 | 135 | 112 | 224 | - | 162 | 39 | 190 | 190 | 90 |

Measurements: mm.

| $\begin{array}{c c c c c c c c c c c c c c c c c c c $ | øA | В | С | D | E | F | G | Н | I | J | К | L |
|--|----|------|------|------|------|------|------|------|------|------|------|------|
| 2" 6.42 7.48 5.31 4.41 8.82 - 6.38 1.54 7.48 7.48 3.54 | 1" | 4.88 | 5.24 | 3.43 | 3.11 | 6.18 | 7.20 | 4.09 | 1.54 | 7.48 | 7.48 | 3.54 |
| | | 6.6 | 6.18 | 2.99 | 2.68 | 0.23 | 6.81 | 5.04 | 1.54 | 7.48 | 7.48 | 3.54 |
| | | 6.42 | 7.48 | 5.31 | 4.41 | 8.82 | - | 6.38 | 1.54 | 7.48 | 7.48 | 3.54 |

Measurements: ins.

Coil characteristics

| Electric | Electric power Coil | | VA (volt | t-amper) | Maxii tempe | | Available |
|-----------|------------------------|----|----------|----------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | °C | °F | tensions |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| AO 30 112 | MH11C | 11 | 40 | 22 | 180 | 356 | 1 |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| AC 00 HZ | MH13C | 13 | 45 | 27 | 180 | 356 | 2 |
| D/C | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |

1-(12,24,110,220,240)V **2**-(12,24,110,120,220,240)V **3**-(12,24,110,220)V

Special constructions

- It closes automatically as soon as it receives the electric signal. It opens manually and it is reset only when the electric signal is off.
- Normally open.

| Options | Prefix | Suffix | Examples |
|--|--------|--------|--------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1332LA12 |
| Explosion and weather proof coils. | ZC | | ZC 1332LA12 |
| Weather proof housing. | Y | | Y 1332LA12 |
| Explosion and weather proof housing. | Z | | Z 1332LA12 |
| NPT connections | | Т | 1332LA12 T |
| Closed valve verification | | - | 1332LA12 -I |
| Energized coil indicator light | See c | oils. | |

Recommendations for installation

Place a strainer upstream the valve with aporosity \leq 50 $\mu.$ Preferably over horizontal pipeline with the coil upright.







1356 "T" Series

Applications

- Burners for fuel oil (preheated or not) and its mixtures, gas-oil, etc., with mechanical pressure atomizer, rotating cup, compressed air, steam, etc.
- · Heavy fluids, steam, corrosive fluids

Main characteristics

Normally closed. Direct acting. No minimum differential pressure to operate. Body: bronze, stainless steel, etc.. BSP or NPT threaded connections. Stainless steel type closure (s).



1356 "S" Series

PTFE seat closure (t).

Class **H** coil coated with glass fibre and isolating impregnation. Output cables for splicing (s version). Encapsulated coil. Shape A DIN 43650 connection (t version).

Internal use housing with an outlet for electric connector (s version).

Options:

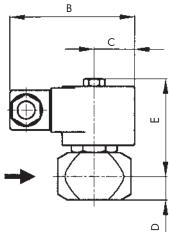
- Explosion and weather proof coils and housings.
- It may be used for heavy fluids such as fuel oil, heavy oils, steam and corrosive fluids.

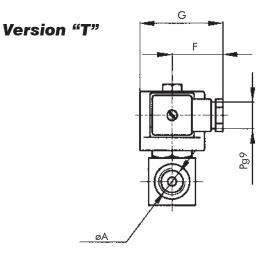
| Ø | Q | | Flo | | Operating press | | sure diff | erential | ential Power W | | | abt | Version | Catalog |
|------|-----|-------|------|------|-----------------|-----|-----------|--------------|----------------|--------|------|---------|----------------|------------|
| Pipe | Ori | fice | fac | tor | Minimum | | Maxi | imum Power w | | Weight | | version | N ^o | |
| ins. | mm | ins. | Kv | Cv | bar | psi | bar | psi | 50 Hz | 60 Hz | kg | Lb | | |
| 3/8" | 2.5 | 0.088 | 0.17 | 0.20 | | 0 | | 300 | 18 | 16 | 0.72 | 1.6 | Т | 1356BT3 |
| 1/2" | 2.5 | 0.088 | 0.17 | 0.20 | (| | | 300 | 4 | 46 | | 1.5 | Т | 1356BT4 |
| 1/2" | 5 | 0.197 | 0.60 | 0.70 | | | | 150 | | | | 6.8 | S | 1356BS4-48 |

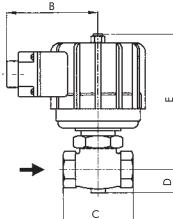


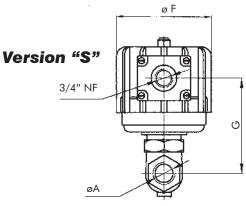
efferso UUPATECH

General dimensions 1356 (t) - 1356 (s)









| 1356 "T |
|---------|
|---------|

| | • | | | | | | | | |
|-----------------------------|-------|------|------|------|------|------|------|--|--|
| Version | øA | В | С | D | Е | F | G | | |
| Т | R3/8" | 3.35 | 1.06 | 0.63 | 2.64 | 1.38 | 2.24 | | |
| Т | R1/2" | 0.00 | 1.00 | 0.00 | 2.01 | 1.00 | | | |
| 1356 "S" Measurements: ins. | | | | | | | | | |
| Version | øA | В | С | D | Е | F | G | | |
| S | R1/2" | 3.74 | 2.87 | 0.94 | 5.59 | 3.90 | 3.86 | | |

2.87 0.94 5.59 3.90 3.86 Measurements: ins.

| Options | Prefix | Suffix | Examples |
|--|--------|--------|------------------|
| Weather proof housing | Y | | Y 1356BT3 |
| Explosion and weather proof housing | Z | | Z 1356BT3 |
| NPT connections | | Т | 1356BT3 T |

Recommendations for installation

- Place a strainer upstream the valve.
- "T" version: Installation: any position. Preferably over horizontal pipeline with the coil upright.
- "S" version: Installation: only over horizontal pipeline with the coil upright.

 \Box С

| 1356 | " T " |
|------|--------------|
|------|--------------|

| Version | øA | В | С | D | Е | F | G |
|---------|-------|----|----|----|------|---------|---------|
| Т | R3/8" | 85 | 27 | 16 | 67 | 35 | 57 |
| Т | R1/2" | 00 | 21 | | | | |
| 1356 " | S" | | | | Meas | suremei | nts: mm |

| Version | øA | В | С | D | Е | F | G |
|---------|-------|----|----|----|------|---------|---------|
| S | R1/2" | 95 | 73 | 24 | 142 | 99 | 98 |
| | | | | | Meas | suremei | nts: mm |

Coil characteristics

| Electric | Version | Coil | Power | VA (volt | -amper) | Maxii tempe | mum rature | Available |
|------------|---------|---------|-------|----------|---------|----------------|---------------|-----------|
| supply | Version | type | W | Inrush | Holding | ° C | ٥F | tensions |
| AC 50 Hz | | MH18C | 18 | 61 | 39 | 155 | 311 | 1 |
| | т | M18H(*) | 18 | 61 | 39 | 180 | 356 | 1 |
| AC 60 Hz | | MH16C | 16 | 48 | 29 | 155 | 311 | 2 |
| 110 00 112 | | M16H(*) | 16 | 48 | 29 | 180 | 356 | 2 |
| AC 50 Hz | | SH46C | 46 | 277 | 104 | 155 | 311 | 1 |
| AC JUTIZ | S | S46H(*) | 46 | 277 | 104 | 180 | 356 | 1 |
| AC 60 Hz | Ŭ | SH46C | 46 | 286 | 103 | 155 | 311 | 2 |
| 110 00 112 | | S46H(*) | 46 | 286 | 103 | 180 | 356 | 2 |

(*) For Steam. 1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V



2 way solenoid valves with slow opening and quick shutoff for natural gas and other gases.

LUPATECH



Application

1388 Series

•Low and high pressure gas combustion equipment.

•Low and medium pressure air or other neutral gases.

•They comply with the resolutions, regulations and recommendations for the use of natural gas in industrial installations in Argentina.

Main characteristics

Normally closed. Direct acting. No minimum differential pressure to operate. Low and high pressure versions. Injected or cast aluminium body.

BSP or NPT threaded connections. Buna "N" seats.



Class H coils with internal use housings. It includes the terminals for the electrical connection. Connection for 1/2" BSP pipeline. For 240V and 110V: current rectifier and transient reactive overvoltage supressor. Quick or two-stage opening. Both are adjustable. 1º stage: Quick opening from 0 to 80% of the total adjustable stroke.

2º stage: Adjustable slow opening up to20 seconds, from the end of stage 1, up to full stroke.Shutoff in less than one second.

Optional: microcontact for closed valve verification.

| Ø | | ð fice | | ow tor | ∆ Maxi | p mum | Weight | | Maximum Temp. | | Catalog №. | | |
|--------------|---------|-----------|----|-----------|-----------|----------|--------|------|------------------|-----|--------------|---------------|--|
| Pipe ins. | mm | ins. | Kv | Cv | Bar | Psi | Kg | Lb | °C | °F | Slow opening | Quick opening | |
| Low pressure | | | | | | | | | | | | | |
| 2 1/2" | 76 | 3 | 65 | 76 | 0.1 | 1.5 | 13.8 | 30.5 | 80 | 176 | 1388LA20D | 1388LA20DS | |
| 3" | 70 | 3 | 80 | 94 | | | 13.5 | 29.8 | | | 1388LA24D | 1388LA24DS | |
| High pi | ressure | | | | | | | | | | · | | |
| 3/4" | 24 | 0.95 | 6 | 7 | | | 4.5 | 9.9 | | | 1388LA06A | 1388LA06AR | |
| 1" | 24 | 0.95 | 12 | 14 | | | 4.2 | 9.3 | | | 1388LA08A | 1388LA08AR | |
| 1 1/2" | 51 | 2.00 | 36 | 42 | 5 | 75 | 12.7 | 28 | 80 | 170 | 1388LA12A | 1388LA12AR | |
| 2" | 51 | 2.00 | 49 | 57 | э | 75 | 12.3 | 27 | 00 | 176 | 1388LA16A | 1388LA16AR | |
| 2 1/2" | 76 | 3.00 | 65 | 76 | | | 16.1 | 36 | | | 1388LA20A | 1388LA20AR | |
| 3" | 76 | 3.00 | 80 | 94 | | | 15.8 | 35 | | | 1388LA24A | 1388LA24AR | |

C-16

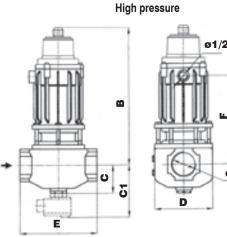


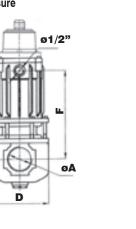
2 way solenoid valves with slow opening and quick shutoff for natural gas and other gases.

Pefferson

UUPATECH

General dimensions 1388

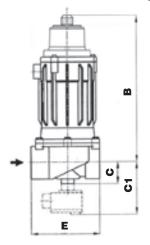


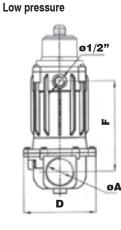


| | | | | | High | pressure |
|--------------|-----|----|-----------------------|-----|------|----------|
| øA | В | С | C ₁ | D | Е | F |
| 3/4" 1" | 228 | 44 | 92 | 88 | 117 | 111 |
| 1.1/2" 2" | 323 | 72 | 121 | 147 | 192 | 221 |
| 2.1/2" 3" | 350 | 82 | 129 | 129 | 220 | 248 |

| | | | | | Low | pressure |
|--------|-----|----|-----------------------|-----|-----|----------|
| øA | В | С | C ₁ | D | Е | F |
| 2.1/2" | 302 | 82 | 129 | 172 | 220 | 200 |
| 3" | 302 | 02 | 129 | 172 | 220 | 200 |

Measurements: mm





| High | pressure |
|------|----------|
|------|----------|

| | | | | | <u> </u> | |
|--------|-------|------|-----------------------|------|----------|-------|
| øA | В | С | C ₁ | D | Е | F |
| 3/4" | 8.97 | 1.73 | 3.62 | 3.46 | 4.60 | 4.37 |
| 1" | | | | | | |
| 1.1/2" | 12.71 | 2.83 | 4.76 | 5.78 | 7.55 | 8.70 |
| 2" | | | | | | |
| 2.1/2" | 13.78 | 3.22 | 5.10 | 6.77 | 8.66 | 9.76 |
| 3" | | 0.22 | 0.110 | • | 0.00 | 0.1.0 |

Low pressure

| øA | В | С | C ₁ | D | Е | F |
|--------|-------|------|-----------------------|------|------|------|
| 2.1/2" | 11.89 | 3.22 | 5.10 | 6.77 | 8.66 | 7.87 |
| 3" | 11.00 | 0.22 | 5.10 | 0.77 | 0.00 | 1.01 |

Measurements: ins.

Coil Characteristics for 3/4 and 1".

| | Electric Power | Coil | Power | VA (volt | -amper) | Maxii Tempe | | Avalaible |
|---|-------------------|-------|-------|----------|---------|----------------|-----|-----------|
| | Suply | Туре | W | Inrush | Holding | °C | ٩ | Tensions |
| | AC 50 Hz | S60HR | 60 | 60 | 60 | 180 | 356 | 1 |
| I | AC 60 Hz | S60HR | | | | | | 1 |
| | D/C | S60H | | | | | | 2 |

1-(110,120,220 y 240)V 2-(24,110,120,220)V

Coil Characteristics for 1.1/2" to 3".

| Electric Power | Coil | Power | VA (volt | -amper) | Maxii Tempe | | Avalaible |
|-------------------|-------|-------|----------|---------|----------------|-----|-----------|
| Suply | Туре | W | Inrush | Holding | °C | ٩ | Tensions |
| AC 50 Hz | 113HR | | | | | | 1 |
| AC 60 Hz | 113HR | 113 | 113 | 113 | 180 | 356 | 1 |
| D/C | 113H | | | | | | 2 |

1-(110,120,220 y 240)V 2-(24,110,120,220)V

Recommendations for installation

See next page.

| Options | Prefix | Suffix | Examples |
|--|---------|-------------|----------------------|
| Weather proof housing | Y | | Y 1388LA8A |
| Explosion and weather proof housing. | Z | | Z 1388LA8A |
| Microcontact for closed valve verification (position indicator) | | -l 2 | 1388LA8A- I 2 |
| Microcontact for closed valve verification (position indicator)* | | -14 | 1388LA8A-I4 |
| NPT connections | | Т | 1388LA8A T |
| Energized coil indicator light | See coi | ls. | |

* With Led - Voltage 5-240 V. - Minimum current 5 mA Maximum power 50 W. - Voltage drop 3V.





General instructions for installation and maintenance.

Technical characteristics

The instructions shown on the valve nameplate must be followed.

They indicate:

Working pressure differential and range. Maximum working pressure. Valve identification. Pipe size. Power consumption in W. Voltage and current type.

Electrical installation.

All valves are provided for different tensions and current types as follows. When the valve has a different coil voltage from the one required, a new coil with the right voltage can be placed without replacing the valve.

1388 valves are supplied with the following coils:

| Size 3/4" to 1.1/4" | | |
|-----------------------|-------|-----------------|
| 24V D.C. | 60W. | Part Nº S76HZ93 |
| 110V 50/60 Hz or D.C. | 60W. | Part Nº S35H195 |
| 220V 50/60 Hz or D.C. | 60W. | Part Nº S25H800 |
| Size 1.1/2" to 3" | | |
| 24V D.C. | 113W. | Part Nº BB3HZ56 |
| 110V 50/60 Hz or D.C. | 113W. | Part Nº B55H098 |
| 220V 50/60 Hz or D.C. | 113W. | Part Nº B40H385 |

The use of the voltage and current type specified on the nameplate is compulsory. Permitted tolerance: -15% or +10% of the nominal value.

All the coils, except for some special cases, are for continuous use or high operation frequency. When the coil is on for a long time, the housing heats up to the point that contact with hands will only be possible for a short time. Nonetheless, this temperature is normal and safe.

Starting up

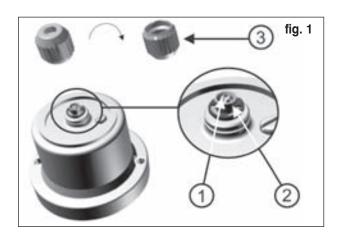
2088 slow opening and quick shutoff solenoid valves comprise two regulation elements: quick stroke regulator and opening time regulator.

Quick stroke regulator adjustment (2 and 3, figure 1) It must be adjusted from 0 to 80% of the total stroke.

Remove the cap from the valve (3) turn it as shown to adjust it to the kndo. Percentage decreases when turning the knob clockwise and increases when turning it counterclockwise.

Slow opening time regulator adjustment (1, figure 1)

It must be adjusted from 0 to 25 seconds. Time increases when turning the knob clockwise (1) and decreases when turning it ounterclockwise.



Mechanical installation.

Check that the service conditions are within the range of differential pressure and temperature indicated on the nameplate.

Place a strainer upstream from the valve with an adequate capacity and porosity below 50 microns.

The mounting position is only over horizontal pipeline with the coil upright.

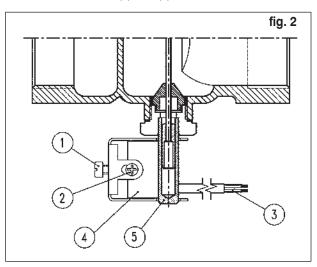
The pipe must be carefully and exhaustively cleaned upstream from the valve and before the strainer by means of compressed air purges or any other system that guarantees the disposal of solid elements such as welding or packaging remains, mud, etc.; this must be done especially in new pipelines.

The flow direction indicated with an arrow on the valve body must be observed. So, the input pressure must always be equal or greater than the output pressure.

Calibration of the position indicator

When present in the valve, the position indicator is already calibrated. If it is to be installed or recalibrated, proceed as follows (see fig. 2)

- Connect a tester between cables (3) and check for continuity.
- Insert indicator (3) and slide it along column (4) until the tester shows continuity.
- Tighten screw (1) and then screw (2) until assembly is secure.
- Energize the valve and check that continuity is interrupted.
- De-energize the coil and check if continuity resumes.
- Otherwise, unscrew (1) and (2) and re-calibrate.





2 way solenoid valves with slow opening and quick shutoff for natural gas and other gases.



Sequence for 1388 series coil replacement

1388LA12-24 (1 1/2" to 3") See figure 1.

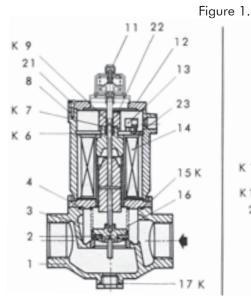
- **1** Cut off electric supply.
- 2 Remove the 3 screws which fasten the bonnet cover (Pos.21).

Remove the bonnet cover.

- **3** Disconnect the coil terminal cables.
- 4 Unscrew the fixing nut (Pos.22) and remove it together with the bumper (Pos. 9).
- 5 Remove the washer (Pos.23).
- 6 Remove the coil (Pos. 14).
- 7 Place the new coil and assemble the device following the instructions in the opposite direction.

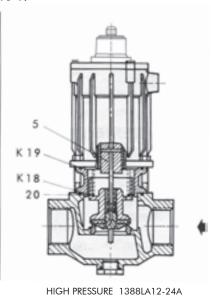
1388LA06-10 (3/4" to 1 1/4") See figure 2.

- 1 Cut off electric supply.
- 2 Remove both screws (Pos.20) and the connection box cover (Pos.21) and disconnect both coil cable ends from the terminal.
- **3** Remove both screws (Pos. 22) from the cap end, which is taken out together with the restraint.
- 4 Remove seeger ring (Pos. 23).
- 5 Remove retention washer (Pos. 24), then the cap washer (Pos. 25) and finally the coil (Pos. 6).
- 6 Place the new coil and assemble the device following the instructions in the opposite direction.

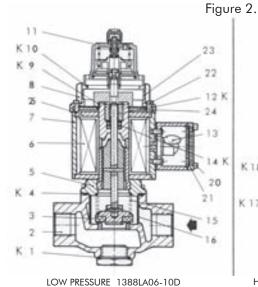


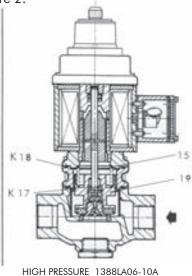
LOW PRESSURE 1388LA12-24D

| | DESCRIPTION | NUMBER I | |
|-----|--------------------------------|----------|-----|
| POS | | | KIT |
| 1 | O-RING | 1 | к |
| Ż | BODY | 1 | |
| 3 | SEAT ASSEMBLY - PLUNGER | _' . | |
| 4 | O-RING | 1 | к |
| 5 | BONNET ASSEMBLY | 1 | |
| 6 | COIL | 1 | |
| 7 | HOUSING ASSEMBLY | 1 | |
| 8 | HOUSING BONNET | 1 | |
| 9 | SEEGER RING D.17 DIN 472 | 1 | ĸ |
| 10 | O-RING | 1 | κ |
| 11 | BRAKE ASSEMBLY | 1 | |
| 12 | BUMPER | - | к |
| 13 | RECTIFYING CIRCUIT | 1 | |
| 14 | RETAINER | . 5 | к |
| 15 | PLUG SPRING | 1 | |
| 16 | STRAINER | 1 | |
| 17 | O-RING | 1 | к |
| 18 | O-RING | 1 | к |
| 19 | PISTON ASSEMBLY - PLUNGER | 1 | |
| 20 | ROUND HEAD SCREW W 1/8" x 3/8" | 2 | |
| 21 | CONNECTION BOX BONNET | 1 | |
| 22 | CYL. HEAD SCREW W 5/32"x 3/8" | 2 | |
| 23 | SEEGER RING D. 30 DIN 471 | 1 | |
| 24 | RETENTION GASKET | | |
| 25 | HOUSING GASKET | - i | · |
| | | | |



| POS | DESCRIPTION | NUMBER | KIT |
|-----|-----------------------------------|--------|-----|
| 1 | BODY | 1 | |
| 2 | SEAT ASSEMBLY - PLUNGER | 1 | |
| 3 | STRAINER | 1 | |
| 4 | BONNET ASSEMBLY | 1 | |
| 5 | PISTON ASSEMBLY - PLUNGER | 1 | |
| 6 | RETAINER | 2 | к |
| 7 | SEEGER RING D.17 DIN 472 | 1 | к |
| 8 | HOUSING COVER | 1 | |
| 9 | BUMPER | 1 | к |
| 10 | O-RING | 1 | к |
| 11 | BRAKE ASSEMBLY | 2 | |
| 12 | BONNET COVER | 1 | |
| 13 | RECTIFYING CIRCUIT | 1 | |
| 14 | COIL | 1 | |
| 15 | O-RING | 1 | к |
| 16 | SPRING | 1 | |
| 17 | O-RING | 1 | к |
| 18 | O-RING | 1 | к |
| 19 | O-RING | 1 | к |
| 20 | SPRING | 1 | |
| 21 | CYLINDR. C. SCREW W. 3/16"X 5/8". | 3 | |
| 22 | FLIXING NUT | 1 | |
| 23 | IRON WASHER | 1 | |





C-19

Solenoid valves with slow opening and quick shutoff for natural gas and other gases. eries



CERTIFIED QUALITY SYSTEM

UUPATECH



Main characteristics

No minimum differential pressure to operate. Low and high pressure versions. Injected or cast aluminium body. BSP or NPT threaded connections. Buna N interior and seals. Class **H** coils with internal use housings. Electric connector for shielded cable with strain relief or threaded connection for 1/2" NPT pipeline.

Application:

- Low and high pressure gas combustion equipment.
- Low and medium pressure air or other neutral gases.
- They comply with the resolutions, regulations and recommendations for the use of natural gas in industrial installations in Argentina.

Quick or two-stage slow opening.

1º Stage: Quick opening from 0 to 80% of the total adjustable stroke.

2^o Stage: Adjustable slow opening up to 25 seconds from the end of stage 1, up to full stroke. Shutoff in less than one second.

Optional:

Microcontact for closed valve verification. Weatherproof housing. Explosion-proof and weatherproof housing.

2088 series for 110 V to 240 V is provided with a rectifiercontroller that makes it possible for the valve to open at max. coil power, and after 90 sec. to come down to 16% of

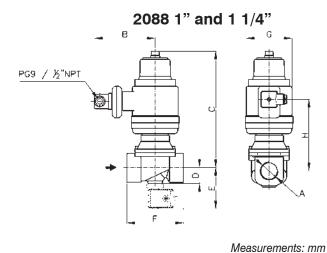
nominal value. The benefits over conventional systems are, safe opening, low power consumption, low working temperature and longer coil life.

| Ø | Q Ori | ð fice | | ow stor | | p mum | Maxi Ter | mum np. | Wei | ght | Catalo | og №. |
|--------------|----------|-----------|----|------------|-----|----------|-------------|------------|-------|--------|--------------|---------------|
| Pipe ins. | mm | ins. | Kv | Cv | Bar | Psi | °C | ٩ | ⁰F Kg | | Slow opening | Quick opening |
| 1" | 32 | 1.26 | 12 | 14 | | | 45 80 | | 2.8 | 6.2 | RC 2088LA08L | RC 2088LA08R |
| 1,1/4" | 32 | 1.26 | 15 | 17.5 | 3 | 45 | | 176 | 2.0 | 0.2 | RC 2088LA10L | RC 2088LA10R |
| 1,1/2" | 48 | 1.89 | 36 | 42 | | 40 | | 170 | 3.3 | .3 7.3 | RC 2088LA12L | RC 2088LA12R |
| 2" | 51 | 2.00 | 49 | 57 | | | | | 0.0 | 1.5 | RC 2088LA16L | RC 2088LA16R |

Solenoid valves with slow opening and quick shutoff for natural gas and other gases. 2088 Series

efferso UUPATECH

General dimensions 2088



2088 1 1/2" and 2" PG9 / ½"NPT ÐÌ

Measurements: mm

ġ,

| øA | В | С | D | Е | F | G | Н |
|----------|-----|-----|----|----|-----|----|-----|
| R 1 1/2" | 110 | 236 | 46 | 95 | 146 | 99 | 139 |
| R 2" | 110 | 236 | 46 | 95 | 146 | 99 | 139 |

Measurements: ins.

| øA | В | С | D | Е | F | G | Н |
|----------|------|------|------|------|------|------|------|
| R 1 1/2" | 4.33 | 9.29 | 1.81 | 3.74 | 5.74 | 3.89 | 5.47 |
| R 2" | 4.33 | 9.29 | 1.81 | 3.74 | 5.74 | 3.89 | 5.47 |

| øA | В | С | D | Е | F | G | Н |
|----------|-----|-----|----|----|-----|----|-----|
| R 1" | 110 | 217 | 29 | 77 | 105 | 99 | 120 |
| R 1 1/4" | 110 | 217 | 29 | 77 | 105 | 99 | 120 |

| | | | | | Mea | sureme | nts: ins. |
|----------|------|------|------|------|------|--------|-----------|
| øA | В | С | D | Е | F | G | Н |
| R 1" | 4.33 | 8.54 | 1.14 | 3.03 | 4.13 | 3.89 | 4.72 |
| R 1 1/4" | 4.33 | 8.54 | 1.14 | 3.03 | 4.13 | 3.89 | 4.72 |

Coil Charateristics

| Electric Power | Coil | Power | VA (volt | -amper) | Maxii Tempe | | Avalaible |
|-------------------|-------|-------|----------|---------|----------------|-----|-----------|
| Suply | Туре | W | Inrush | Holding | °C | ٥F | Tensions |
| AC 50 Hz | S50HR | | 50 | 8(*) | 155 | 311 | 1 |
| AC 60 Hz | S50HR | 50 | | | | | 1 |
| DC | S50HR | | | | | | 2 |
| | | | (04.44 | | 0.011/ | (4) | |

1-(110,120,220, 240)V 2-(24,110,120,220)V - (*) with RC

Recommendations for installation

- Place a stainer with a porosity below 50 microns upstream the valve.
- Mount the valve only over horizontal pipeline with the coil upright.

| Options | Prefix | Suffix | Examples |
|--|---------|--------|----------------------|
| Weather proof housing | Y | | YRC2088LA08L |
| Explosion and weather proof housing. | Z | | Z RC2088LA08L |
| Microcontact for closed valve verification (position indicator) | | -12 | RC2088LA08L-12 |
| Microcontact for closed valve verification (position indicator)* | | -14 | RC2088LA08L-14 |
| NPT connections | | Т | RC2088LA08LT |
| Energized coil indicator light | See coi | ls. | |

* With Led - Voltage 5-240 V. - Minimum current 5 mA Maximum power 50 W. - Voltage drop 3V.

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Technical characteristics: The instructions shown on the valve nameplate must be followed. They indicate:

- Working pressure differential and range: 0 to 3 bar (45 psi)
- Maximum working temperature: 80 °C (176 °F)
- Valve identification: RC2088LA (1) (2) (3) (4)
- (1) Pipe size: 1" (08); 1,1/4" (10); 1.1/2" (12); 2" (16)
- (2) Slow opening: (L); Quick opening: (R) Example: RC2088LA08L: 1" Slow opening

- (3) NPT connection (T), (BSP not shown) Example: RC2088LA08LT

- (4) Additional position indicator. **Example:** RC2088LA08L-I4
- Coil power: 50 W.
- Coil voltage

Electrical installation

All the coils are for continuous use or high operation frequency. When the coil is on for a long time, the housing heats up to the point that contact with hands will only be possible for a short time. Nonetheless, this temperature is normal and safe. Check that the coil provided with the valve is adequate for the required voltage. When the valve has a different coil voltage from the one required, a new coil with the right voltage can be placed without replacing the valve.

The use of the voltage and current type specified on the nameplate is compulsory.

Permitted tolerance: -15% + 10% if the nominal value.

Electrical connection is DIN D43650 (ISO 4400) SHAPE A with strain-relief or thread for 1/2" NPT conduit.

Starting up

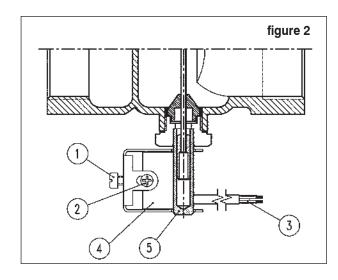
2088 slow opening and quick shutoff solenoid valves comprise two regulation elements: quick stroke regulator and slow opening time regulator.

Quick stroke regulator adjustment (2 and 3, figure 1)

It must be adjusted from 0 to 80% of the total stroke. Remove the cap (3) by turning it as shown. Tighten it (2). Percentage decreases when turning the knob clockwise and increases when turning it counter-clockwise.

Slow opening time regulator adjustment (1, figure 1)

It must be adjusted from 0 to 25 seconds. Time increases when turning the knob clockwise (1) and decreases when turning it counterclockwise.

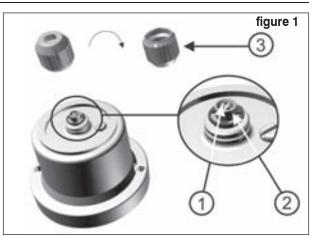


Mechanical installation

Check that the service conditions are within the range of pressure differential and temperature indicated on the nameplate. Place a strainer upstream from the valve with an adequate capacity and porosity below 50 microns.

The mounting position must be only over horizontal pipeline with the coil upright. The pipe must be carefully and exhaustively cleaned upstream from the valve and before the strainer by means of compressed air purges or any other system that guarantees the disposal of solid elements such as welding or packaging remains, mud, etc.; this must be done especially in new pipelines.

The flow direction indicated with an arrow on the valve body must be observed. So, the input pressure must always be equal or greater than the output pressure.



Calibration of the position indicator When present in the valve, the position indicator is already calibrated. If it is to be installed or recalibrated, proceed as follows (see fig. 2):

- Connect a tester between cables (3) and check for continuity.
- Place indicator (4) and slide it along column (5) until continuity is set.
- Turn screw (1) and after that turn the second screw (2) until assembly is tight.
- Energize the valve and verify that there is no continuity.
- If so, de-energize the coil and check for continuity.
- If there is no continuity, unscrew (1) and (2) and re-calibrate.





Herro UUPATECH





Applications: • Secutity systems for natural gas and LPG burners.

Construction characteristics

Injected aluminum body. Seats: Buna N. Interior: brass, stainless steel. BSP or NPT 3/4" connections. BSP or NPT 1/8" pilot connection. Maximum torque: 30 Nm (22 lb.ft). Thermocouple connection: M9 x 1. Maximum torque: 4 Nm (3 lb.ft)

Technical characteristics No minimum pressure to operate.

Cut off time due to lack of flame: < 1 second.

Cut off time due to lack of flame depends on value + thermocouple assembly, which should be: < 45 sec.

Standard thermocouples: 16", 24" and 47" (400, 600, 800,

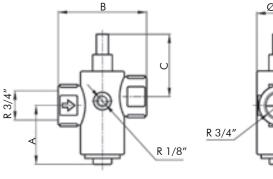
Opening time: 5 seconds.

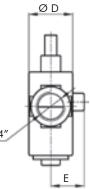
Additional features

1200 and 2000 mm).

Observations:

V171 General dimensions





| Α | В | С | ØD | Е |
|----|----|----|-------|-------------|
| 54 | 81 | 57 | 41 | 31 |
| | | | Measu | rements: mm |

| В | С | ØD | E |
|------|------|------|---|
| 3.18 | 2.24 | 1.61 | 1.22 |
| | | N/ | and the state of the state of the state |

Measurements: ins.

| Technical | specifications |
|------------------|----------------|
|------------------|----------------|

| | Ø Orifice | | Flow factor | | Maximum pressure | | Minimum temperature | | - • · · · · · · · · · · · · · · · · · · | | Weight | | Catalog № | |
|----|--------------|-----|----------------|-------|---------------------|-----|------------------------|----|---|-----|--------|------|-----------|--|
| mm | ins. | Kv | Cv | Pilot | bar | psi | °C | °F | °C | °F | Kg | Lb | | |
| 19 | 0.75 | 4.2 | 4.9 | si | 0.2 | 3 | | | | | 0.44 | 0.97 | V171 P06 | |
| 19 | 0.75 | 4.2 | 4.9 | no | 1.5 | 22 | -10 | 14 | 80 | 176 | 0.43 | 0.95 | V171-2 | |
| 9 | 0.35 | 1.9 | 2.2 | si | 1.5 | 22 | | | | | 0.44 | 0.97 | V171-3 | |

Α

2.12

C-23



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Installation Recommendations

The cutting time of a thermocouple safety valve depends on the sensitivity of different thermocouples available locally and facilities, so you should consider these factors to establish the response time, which should not exceed 45 seconds according to "NAG 201" standard.

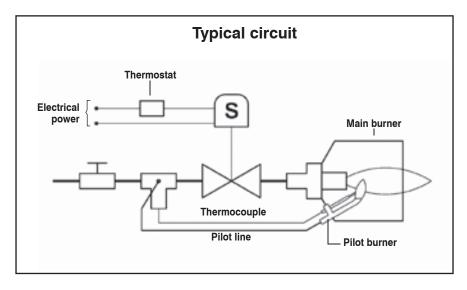
The installation of the thermocouple is important for proper closure. If it is placed in a position close to a source of radiation, it can be sufficiently high to prevent the temperature drops or lengthen the time required for closing the valve.

To extend the life of the thermocouple, it must be installed to avoid overheat.

That is the reason why it must be placed in a position to generate only the enough power to maintain the valve open.

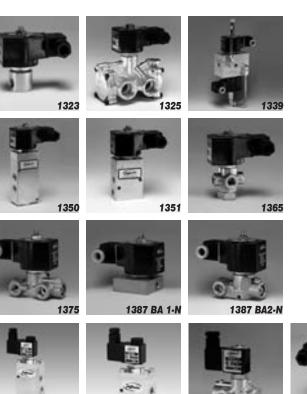
This is a benefit in the absence of flame, because you will get a quick drop in temperature and consequently a proper cut response.

The pilot flame should ensure a positive main burner ignition.



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3, 4 and 5 Way **Solenoid Valves** for Pneumatic and Hydraulic Use



2050



2095

Pages



| 1323 Series | 3 ways. | - |
|-------------|---|-------------------|
| | N.closed and N.open or universal. Direct acting. | D-2 / D-3 |
| 1325 Series | 3 ways. N.closed and N.open. Pilot operated. | D-4 / D-5 |
| 1339 Series | 4/3 ways. Closed center. Pilot operated. | D-6 / D-7 |
| 1350 Series | 5 ways. Monostable and bistable. Pilot operated. | D-8 / D-9 |
| 1351 Series | 3 ways. N. closed, N. open Monostable or bistable. Pilot operated. | D-10 / D-11 |
| 1365 Series | 3 ways N. closed, N. open or universal. Direct acting. | D-12 / D-13 |
| 1375 Series | 5 ways. Direct NAMUR mount. Pilot operated. | D-14 |
| 1387 Series | 3 ways. N. closed. Direct NAMUR mount. Direct acting or pilot opera | ated. D-15 |

| | | Pages |
|-------------|---|-------------|
| 2050 Series | 5 ways. Monostable and bistable. Pilot operated. | D-16 / D-17 |
| 2051 Series | 3 ways. N. closed, N. open Monostable or bistable. Pilot operated. | D-18 / D-19 |
| 2095 Series | 3 ways and 5 ways. Direct NAMUR mount. Pilot operated. | D-20 / D-21 |
| SI Series | Additional information | D-22 / D-23 |
| 2024 Series | 5 ways. Pilot operated. | D-24 |



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Applications:

- Single acting pneumatic or hydraulic cylinders.
- Divergence of one fluid into two circuits.
- •Alternative convergence of two fluids into one circuit.

Main characteristics

Serie

3 Ways, 2 positions, normally closed, normally

open or universal. Direct action. No minimum differential pressure to operate. Body: brass, iron, stainless steel, etc. BSP or NPT 1/4" Connection. Buna N seal. Core tube SS. 304 and 316.

Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminum. Encapsulated coils. Shape A DIN 43650 connection. IP65 and NEMA4 Protection.

Options:

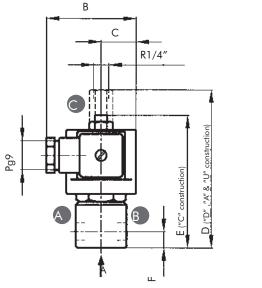
- Energized coil indicator light.
- Explosion and / or weather proof coils and housings.
- •Manual operator.

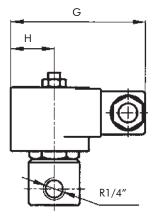
| | | Flo | w | | Δ | ∆ <mark>p m</mark> | axim | um | | | | Maximum temp. and catalog ${\rm N}^{\rm o}$ according to seat material | | | |
|------|---|------|------|-----|-----|--------------------|------|-----|--------------|------|------|--|----------------|-----------------|-----------------|
| Ori | fice | fac | tor | N | С | N | 0 | DI | V | CO | NV | Buna "N" | Neoprene | EPDM | FKM |
| mm | ins. | Kv | Cv | bar | psi | bar | psi | bar | psi | bar | psi | 80 °C / 176 °F | 80 °C / 176 °F | 145 °C / 293 °F | 150 °C / 302 °F |
| | "C" Construction - no connector at "C" port | | | | | | | | | | | | | | |
| 1.75 | .069 | 0.09 | 0.11 | 12 | 180 | - | - | - | - | - | - | 1323BA17C | 1323BN17C | 1323BE17C | 1323BV17C |
| 2.00 | .079 | 0.10 | 0.12 | 8 | 120 | - | - | - | - | - | - | 1323BA20C | 1323BN20C | 1323BE20C | 1323BV20C |
| 2.50 | .098 | 0.14 | 0.16 | 3 | 45 | - | - | - | - | - | - | 1323BA25C | 1323BN25C | 1323BE25C | 1323BV25C |
| | "D" Construction | | | | | | | | | | | | | | |
| 1.75 | .069 | 0.09 | 0.11 | 12 | 180 | - | - | 20 | 300 | - | - | 1323BA17D | 1323BN17D | 1323BE17D | 1323BV17D |
| 2.00 | .079 | 0.10 | 0.12 | 8 | 120 | - | - | 15 | 225 | - | - | 1323BA20D | 1323BN20D | 1323BE20D | 1323BV20D |
| 2.50 | .098 | 0.14 | 0.16 | 3 | 45 | - | - | 10 | 150 | - | - | 1323BA25D | 1323BN25D | 1323BE25D | 1323BV25D |
| | | | _ | | | | | 61 | 'A" (| Cons | stru | ction | | | |
| 1.75 | .069 | 0.09 | 0.11 | 4 | 60 | 12 | 180 | 5 | 75 | 4 | 60 | 1323BA17A | 1323BN17A | 1323BE17A | 1323BV17A |
| 2.00 | .079 | 0.10 | 0.12 | 3 | 45 | 8 | 120 | 3 | 45 | 3 | 45 | 1323BA20A | 1323BN20A | 1323BE20A | 1323BV20A |
| 2.50 | .098 | 0.14 | 0.16 | - | - | 3 | 45 | - | - | - | - | 1323BA25A | 1323BN25A | 1323BE25A | 1323BV25A |
| | | | | _ | - | | | " | U " (| Con | stru | ction | | | |
| 1.75 | .069 | 0.09 | 0.11 | 9 | 135 | 9 | 135 | 20 | 300 | 9 | 135 | 1323BA17U | 1323BN17U | 1323BE17U | 1323BV17U |
| 2.00 | .079 | 0.10 | 0.12 | 7 | 105 | 7 | 105 | 15 | 225 | 7 | 105 | 1323BA20U | 1323BN20U | 1323BE20U | 1323BV20U |
| 2.50 | .098 | 0.14 | 0.16 | 3 | 45 | 3 | 45 | 10 | 150 | 3 | 45 | 1323BA25U | 1323BN25U | 1323BE25U | 1323BV25U |

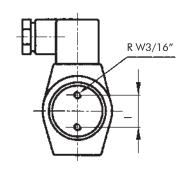
D-2

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General dimensions







A VIEW Mounting details

| В | С | D | Е | F | G | Н | I | | | |
|------------------|----|-----|----|----|----|----|----|--|--|--|
| 57 | 22 | 100 | 85 | 10 | 85 | 27 | 20 | | | |
| Measurements: mm | | | | | | | | | | |

| В | С | D | E | F | G | Н | Ι |
|------|------|------|------|------|------|---------|------------|
| 2.24 | 0.87 | 3.93 | 3.35 | 0.39 | 3.35 | 1.06 | 0.79 |
| | | | | | Me | asureme | ents: ins. |

YC

ZC

Υ

Ζ

- M

т

Prefix Suffix

Examples

YC1323BA17C

ZC1323BA17C

Y1323BA17D

Z1323BA17D

1323BA17C-M

1323BA17CT

Options

Water, weather and saline

Explosion and weather proof

Explosion and weather proof

corrosion proof coils.

Weather proof

on the main orifice

NPT connections

Energized coil indicator light

coils.

housing.

housing. Manual operator:

Special constructions

Stainless steel body.

- •AISI 304: change letter **B** for **S** in the catalog Nº. Example: 1323SA17C
- •AISI 316: change letter **B** for **I** in the catalog Nº. Example: 1323IA17C

Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available | |
|------------|-------|---------|----------|---------|---------------------------|-----|-----------|--|
| supply | type | W | Inrush | Holding | °C | ٩ | tensions | |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 | |
| AO 30 112 | MH11C | 11 | 40 | 22 | 180 | 356 | 1 | |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 | |
| AC 00 112 | MH13C | 13 | 45 | 27 | 180 | 356 | 2 | |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 | |
| 1-(24,110, | 220)V | 2-(24,1 | 10,120, | 240)V | 3 -(12,24,110,220) | | | |

| 1 -(24,110,220)V | 2 -(24,110,120,240)V | 3 -(12,24,110,22 |
|-------------------------|-----------------------------|-------------------------|
|-------------------------|-----------------------------|-------------------------|

Flow diagrams

| | 3 | | | | |
|------------------|--------|----|-----------|------------|--------------------------------------|
| Construc. | C or D | A | D | U | U |
| De- Energized | | | | | ¢ € € ₽ ₽ ₽ ₽ ₽ |
| Energized | | | | | |
| Operation | NC | NO | Divergent | Convergent | Universal |

Recommendations for installation

See coils.

Place a strainer upstream the valve with a porosity $\leq 100 \mu$.

Installation: in any position, preferably over horizontal pipeline with the coil upright. Except "C", all the constructions may be used for any operation manner, but it is advisable to choose the valve according to its use in order to obtain the best performance.

D-3



1325 Series

Main characteristics

3 ways, 2 positions, normally closed, normally open. Diaphragm servo-operated action with metal core. Seat shutoff. No need for lubrication to operate. Body: brass, stainless steel, etc. BSP or NPT threaded connections. Buna N diaphragm and seats for neutral fluids up to 80 °C (176 °F). FKM diaphragm and seats for other uses. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminum. Weight: 2 kg (4.42 lb).

Applications: • Large single acting cylinders or actuators, compressors, turbines, etc.

Ideal for instrument air or dry gas.
It can also operate with lubricated air, water, light oils, etc.

Encapsulated coils. Shape A DIN 43650 connection. IP65 and NEMA4 Protection. Pilot orifice with internal discharge. It may be used with fluids which cannot be discharged into the atmosphere. Greater flow capacity and lower response time than any other spool valve of the same size.

Options:

• Energized coil indicator light.

• Explosion and / or weather proof coils and housings.

| ø | | Ø | | w | Δр | | | Maximum temp | . and catalog № seat material | |
|-------------------------------------|----|-------|----------|----------|-------|--------|---------|--------------|----------------------------------|-----------------|
| Pipe | Or | ifice | fac | tor | Mini | mum | Max | imum | | 1 |
| ins. | mm | ins. | Kv | Cv | bar | psi | bar | nci | Buna "N" | FKM |
| | | 1115. | Γ.V | CV | Dai | psi | Dai | psi | 80 °C / 176 °F | 150 °C / 302 °F |
| Forged Brass Body - Normally closed | | | | | | | | | | |
| 3/8" | | | 2.7 | 3.2 | | | | | 1325BA3C | 1325BV3C |
| 1/2" | 16 | 0.63 | 3.4 | 4.0 | 0.5 | 7.5 | 10 | 150 | 1325BA4C | 1325BV4C |
| 3/4" | 1 | | 4.7 | 4.7 | 1 | | | Í | 1325BA6C | 1325BV6C |
| Forged brass body - Normally open | | | | | | | | | | |
| 3/8" | | | 2.7 | 3.2 | | | 10 | | 1325BA3A | 1325BV3A |
| 1/2" | 16 | 0.63 | 3.4 | 4.0 | 0.5 | 7.5 | | 150 | 1325BA4A | 1325BV4A |
| 3/4" | 1 | | 4.7 | 5.5 | 1 | | | | 1325BA6A | 1325BV6A |
| | | | Stainles | s steel | body | AISI 3 | 304 - 1 | lorma | lly closed | |
| 3/8" | | | 2.7 | 3.2 | | | | | 1325SA3C | 1325SV3C |
| 1/2" | 16 | 0.63 | 3.4 | 4.0 | 0.5 | 7.5 | 10 | 150 | 1325SA4C | 1325SV4C |
| 3/4" | | | 4.7 | 5.5 | | | | | 1325SA6C | 1325SV6C |
| | | | Stainle | ess stee | l bod | y AISI | 304 - | Norma | ally open | |
| 3/8" | | | 2.7 | 3.2 | | | | | 1325SA3A | 1325SV3A |
| 1/2" | 16 | 0.63 | 3.4 | 4.0 | 0.5 | 7.5 | 10 | 150 | 1325SA4A | 1325SV4A |
| 3/4" | | | 4.7 | 5.5 | | | | | 1325SA6A | 1325SV6A |



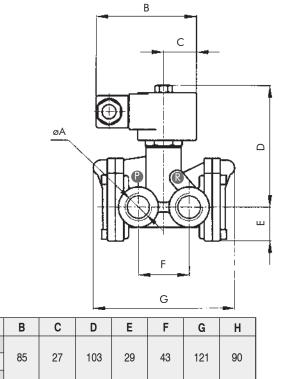


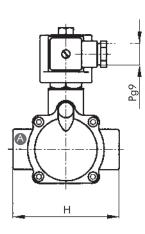
D-4



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General dimensions





| øA | В | С | D | Е | F | G | Н |
|------|------|------|------|------|------|------|------|
| 3/8" | | | | | | | |
| 1/2" | 3.34 | 1.06 | 4.05 | 1.14 | 1.69 | 4.76 | 3.54 |
| 3/4" | | | | | | | |
| | | | | | | | |

YC

ZC

Υ

Ζ

See coils.

Prefix Suffix

Options

Water, weather and saline

corrosion proof coils. Explosion and weather proof

Weather proof housing.

Energized coil indicator light

Explosion and weather proof

coils.

housing. NPT connections

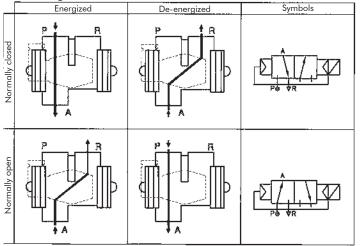
øΑ 3/8"

1/2" 3/4"

| Electric | Coil | Power | VA (volt | -amper) | Maxi tempe | | Available | |
|----------|-------|-------|----------|---------|---------------|-----|-----------|--|
| supply | type | W | Inrush | Holding | °C | ٩ | tensions | |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 | |
| AC 60 Hz | MF13C | 13 | 45 | 17 | 155 | 311 | 2 | |
| DC | MH19 | 19 | 19 | 19 | 180 | 356 | 3 | |

1-(24,110,220)V 2-(24,110,120,240)V 3-(12,24,110,220)V

Flow diagrams



Т

Recommendations for installation Place a strainer upstream of the valve with a porosity $\leq 100 \ \mu$. Installation: in any position. Preferably on a horizontal pipeline with the coil upright.

Examples

YC1325BA4C

ZC1325BA4C

Y1325BA4C

Z1325BA4C

1325BA4CT

Measurements: mm

Measurements: ins.





LUPATECH



Main characteristics

4 ways, 3 positions, closed center.

It allows to operate double acting cylinders or actuators. Aluminium, brass and stainless steel body. BSP or NPT 1/4", 3/8", 1/2" threaded connections.

Seat shutoff, 4 diaphragms which plug up the respective ways.

High capacity and operation speed. No need for lubrication to operate, ideal for instrument air.

Pilot orifices with internal discharge, it may operate dangerous fluids or those which do not allow spills,





Applications:

- Ideal for application where graduated or full stroke of piston is required.
- High flow; exceptionally long life; heavy-duty operation.
- Dry air, gas, water, light oil and others gases and liquids.

such as gas, fuel, water, light oils and other similar fluids. Buna N seals. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminium Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

Options:

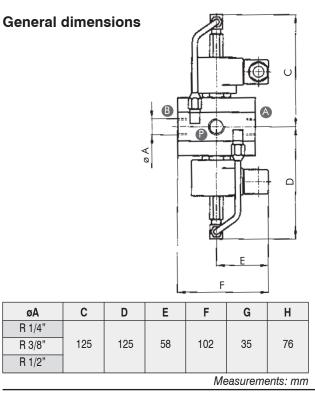
• Energized coil indicator light.

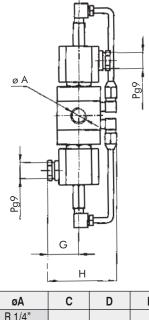
• Explosion and / or weather proof coils and housings.

| | | - | Flo | w | Pres | ssure | differe | ntial | Weight | | Maximum temp. and catalog № | | | | |
|-----------|--------------------|------|------|-----|-------------------------|-------|------------------------|--------|--------|-------|-----------------------------|-------|----------------------------|---------|----------|
| ø Pipe | Ori | fice | fac | tor | $\Delta \mathbf{p}$ min | nimum | $\Delta \mathbf{p}$ ma | ximum | | wei | ym | | according to seat material | | |
| ins. | mm | ins | Kv | Cv | bar | psi | bar | psi | k | - | | b | Aluminium | Brass | AISI.304 |
| | | | | 01 | bui | por | bai | por | Alum | Br/ss | Alum | Br/ss | Alaminan | Diass | AI31.304 |
| | Buna "N" diaphragm | | | | | | | | | | | | | | |
| 1/4" | 8 | 0.23 | 0.34 | 0.4 | | | | | | | | | 1339LA1 | 1339BA1 | 1339SA1 |
| 3/8" | 8 | 0.31 | 0.68 | 0.8 | 0.5 | 7.5 | 10 | 150 | 1.3 | 2.2 | 2.9 | 4.9 | 1339LA2 | 1339BA2 | 1339SA2 |
| 1/2" | 8 | 0.39 | 1.27 | 1.5 | | | | | | | | | 1339LA3 | 1339BA3 | 1339SA3 |
| | | | | | | | FKI | M diap | hrag | m | | | | | |
| 1/4" | 8 | 0.23 | 0.34 | 0.4 | | | | | | | | | 1339LV1 | 1339BV1 | 1339SV1 |
| 3/8" | 8 | 0.31 | 0.68 | 0.8 | 0.5 | 7.5 | 10 | 150 | 1.3 | 2.2 | 2.9 | 4.9 | 1339LV2 | 1339BV2 | 1339SV2 |
| 1/2" | 8 | 0.39 | 1.27 | 1.5 | | | | | | | | | 1339LV3 | 1339BV3 | 1339SV3 |



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| øA | С | D | Е | F | G | Н |
|--------|------|------|-----|-----|--------|-----------|
| R 1/4" | | | | | | |
| R 3/8" | 81.7 | 81.7 | 2.3 | 4.0 | 1.4 | 3.0 |
| R 1/2" | | | | | | |
| | | | | Me | asurem | ents: ins |

Coil characteristics

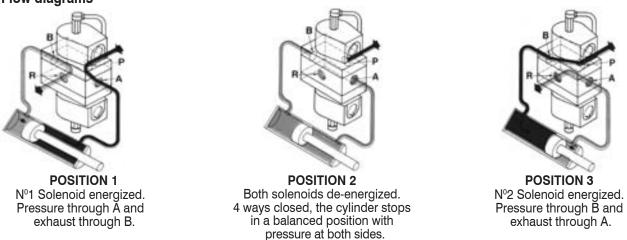
| Electric power | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available | | |
|-------------------|-------|-------|----------|---------|----------------|-----|-----------|--|--|
| supply | type | W | Inrush | Holding | °C | ٩F | tensions | | |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 | | |
| AC 50 HZ | MH11C | 11 | 40 | 22 | 180 | 356 | 1 | | |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 | | |
| | MH13C | 13 | 45 | 27 | 180 | 356 | 2 | | |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 | | |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Recomemendations for installation

Place a strainer upstream the valve with a porosity \leq 100 $\mu.$ Installation: in any position.

Flow diagrams



Note: The solenoids cannot be energized both at the same time because all 4 ways would open and pressure would be in direct contact with the exhaust.

| Μ | easurements | : ins. |
|---|-------------|--------|
| | | |

| Options | Prefix | Suffix | Examples |
|--|--------|--------|-------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1339BA2 |
| Explosion and weather proof coils. | zc | | ZC 1339BA2 |
| Weather proof housing. | Y | | Y1339BA2 |
| Explosion and weather proof housing. | Z | | Z 1339BA2 |
| Manual operator: on the main orifice | | - M | 1339BA2 -M |
| NPT connections | | Т | 1339LA1 T |
| Energized coil indicator light | See co | oils. | |



e





135

5 ways, 2 positions, monostable or bistable. Slide servo-operated action. Internal or external pilot: electropneumatic or pneumatic. BSP or NPT threaded connections. Aluminium, brass, stainless steel body. Buna N seals for neutral fluids up to 80 °C (176 °F). FKM seals for other uses. PTFE sleeve for instrument air and dry gases. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminium Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

New products **Intrinsically Safe. CERTIFIED QUALITY SYSTEM** Low Power. **ATEX Explosion-Proof** Underwriters Laboratories Inc.® Uı Coils. To request a technical bulletin for Association canadienne de normalisation models that are not included in eihene this catalog, please contact JEFFERSON at: info@jeffersonvalves.com Contact our manufacturing plant for information on available models

Applications:

- Double acting cylinders or diaphragms valves.
- ·Lubricated or dry air-gas, water, light oil.
- •Heavy-duty operation.

Options:

- Energized coil indicator light.
 Explosion and / or weather proof coils and housings.
- Manual operator.

| | Main | line s | upply p | oress. | | | | | | | |
|---------------------------------------|--------|--------|---------|--------|------------------|--|--|--|--|--|--|
| Suffix | M | in | Ma | ах | Operation manner | | | | | | |
| | bar | psi | bar | psi | operation manner | | | | | | |
| Electric operator with internal pilot | | | | | | | | | | | |
| А | 1 | 15 | | | Spring return | | | | | | |
| В | 0.5 | 7.5 | 10 | 150 | Pneumatic return | | | | | | |
| С | 0.5 | 7.5 | | | Bistable | | | | | | |
| Ele | ectric | oper | ator | with i | ndependent pilot | | | | | | |
| G | 0 | 0 | 10 | 150 | Spring return | | | | | | |
| | 0 | 0 | 10 | 150 | Bistable | | | | | | |
| Pneumatic operator | | | | | | | | | | | |
| D | 0 | 0 | 10 | 150 | Spring return | | | | | | |
| F | - | - | | | Bistable | | | | | | |

Note: The pilot signal with independent pilots or pneumatic operators must be 1 bar and equal or greater than the valve working pressure.

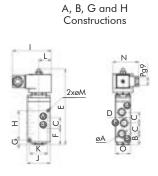
| Ø | ø Pipe ins.ø OrificeFlow factorBuna "mmins.KvCvNo sleeve | | | | Buna "N | N" seals | FKM seals | | | | |
|----------------|--|------|-------------------------|------|-----------|-------------|-----------|-----------|--|--|--|
| | | | v No sleeve with sleeve | | No sleeve | with sleeve | | | | | |
| Aluminium body | | | | | | | | | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 1350LA1* | 1350LTA1* | 1350LV1* | 1350LTV1* | | | |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 1350LA2* | 1350LTA2* | 1350LV2* | 1350LTV2* | | | |
| | Brass body | | | | | | | | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 1350BA1* | 1350BTA1* | 1350BV1* | 1350BTV1* | | | |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 1350BA2* | 1350BTA2* | 1350BV2* | 1350BTV2* | | | |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | 1350BA3* | 1350BTA3* | 1350BV3* | 1350BTV3* | | | |
| | Stainless steel body AISI 304 | | | | | | | | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | | 1350SA1* | | 1350SV1* | | | |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | NO | 1350SA2* | NO | 1350SV2* | | | |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | | 1350SA3* | | 1350SV3* | | | |

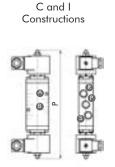
Technical specifications

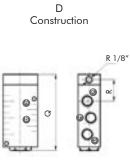
(*) The suffix corresponding to the operation manner must be added to the catalog number according to the table Example: 1350LA1A.

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General dimensions









F

Construction

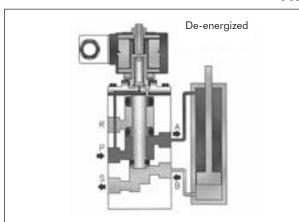
| øΑ | Unit | В | С | D | Е | F | G | Н | Ι | J | K | L | М | Ν | 0 | Р | Q | R | S |
|-------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|-------|-------|-------|
| R1/4" | | | | | | | | | | | | | | | | | | | |
| R3/8" | mm | 24 | 24 | 5 | 168 | 36 | 10 | 64.5 | 85 | 50 | 40 | 27 | 5.5 | 57 | 32 | 240 | 110 | 31 | 126 |
| R1/2" | | 23 | 33 | | 192 | 39 | 39 | 56 | | | | | | | | 259 | 134 | 39 | 144 |
| R1/4" | | | | 4.400 | | | | | 0.040 | 4 000 | 4.574 | 4 000 | 0.010 | 0.044 | 4.050 | | | | |
| R3/8" | ins. | 0.944 | 0.944 | 1.196 | 6.614 | 1.417 | 0.393 | 2.539 | 3.346 | 1.968 | 1.574 | 1.062 | 0.216 | 2.244 | 1.259 | 9.448 | 4.330 | 1.220 | 4.960 |
| R1/2" | | 0.905 | 1.299 | | 7.559 | 1.535 | 1.535 | 2.204 | | | | | | | | 10.196 | 5.275 | 1.535 | 5.669 |

| | Weight | | | | | | | | | | | | | |
|----------------|--------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|--|--|--|--|--|
| øΑ | Units | Figur | e 1 | Figur | e 2 | Figur | e 3 | Figur | e 4 | | | | | |
| 27 | onno | Aluminium | Brass | Aluminium | Brass | Aluminium | Brass | Aluminium | Brass | | | | | |
| R1/4" R3/8" | Kg | 0.820 | 1.650 | 1.300 | 2.700 | 0.400 | 1.250 | 0.460 | 1.470 | | | | | |
| R1/2" | | 0.900 | 1.820 | 1.380 | 2.400 | 0.480 | 1.400 | 0.540 | 1.570 | | | | | |
| R1/4" R3/8" | Lb | 1.610 | 3.642 | 2.869 | 4.856 | 0.883 | 2.759 | 1.015 | 3.134 | | | | | |
| R1/2" | | 1.986 | 4.017 | 3.046 | 5.298 | 1.059 | 3.090 | 1.192 | 3.465 | | | | | |

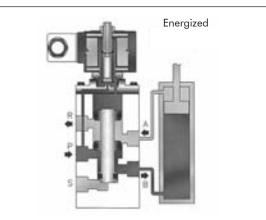
Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available | |
|----------|-------|-------|----------|---------|----------------|-----|-----------|--|
| supply | type | W | Inrush | Holding | °C | ٩F | tensions | |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 | |
| AC 50 HZ | MH11C | 11 | 40 | 22 | 180 | 356 | 1 | |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 | |
| | MH13C | 13 | 45 | 27 | 180 | 356 | 2 | |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 | |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V



Flow diagrams



| M | |
|----------|---|
| 0 | 1 |
| P_ | |
| 0 | - |
| S | ~ |
| 0 | |

| Ontione | - | • • | |
|--|--------|--------|--------------------|
| Options | Prefix | Suffix | Examples |
| Water, weather and saline corrosion proof coils. | YC | | YC 1350BA2B |
| Explosion and weather proof coils. | ZC | | ZC 1350BA2B |
| Weather proof housing. | Y | | Y 1350BA2B |
| Explosion and weather proof housing. | z | | Z 1350BA2B |
| Manual operator | | - M | 1350BA2B -M |
| NPT connections | | Т | 1350BA2B T |
| Energized coil indicator light | See co | ils. | |

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100~\mu.$ Installation: in any position. It is advisable to use lubrication with valves which do not have a PTFE sleeve.

D-9







•Single acting cylinders or diaphragms valves.

•Lubricated or dry air-gas, water, light oil

•Heavy-duty operation.

Main characteristics

3 ways, 2 positions, normally open or normally closed. Slide servo-operated action.

Internal or external pilot: electropneumatic or pneumatic.

BSP or NPT threaded connections. Aluminium, brass, stainless steel body.

Buna N seals for neutral fluids up to 80 $^{\circ}$ C (176 $^{\circ}$ F).

FKM seals for other uses.

PTFE sleeve for instrument air and dry gases.

Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

Options:

• Énergized coil indicator light.

Technical specifications

• Explosion and/or weather proof coils

and housings.

•Manual operator.

| | Main | line s | upply p | oress. | |
|--------|--------|--------|-----------|---------------------|----------------------------------|
| Suffix | М | in | Ma | ax | Operation manner |
| | bar | psi | bar | psi | - |
| | Ele | ctric | operation | with internal pilot | |
| Α | 1 | 15 | | | N. closed. Spring return |
| В | 0.5 | 7.5 | | | N. closed. Pneumatic return |
| С | 0.5 | 7.5 | 10 | 150 | Bistable |
| G | 1 | 15 | | | N. open. Spring return. |
| Н | 0.5 | 7.5 | | | N. open. Pneumatic return |
| E | lect | ric op | perato | or wit | h independent pilot |
| K | | | | | N. closed. Spring return |
| Ν | 0 | 0 | 10 | 150 | N. open. Spring return |
| М | | | | | Bistable |
| | | | Pneu | matic | ; operator |
| D | | | | | N. closed. Spring return |
| J | 0 | 0 | 10 | 150 | N. open. Spring return |
| F | | | | | Bistable |
| Note: | The pr | essure | at the | pilot si | ignal with and independent pilot |

Interpressure at the pilot signal with and independent pilot or a pneumatic operator must be 1 bar and equal or greater than the valve's working pressure.

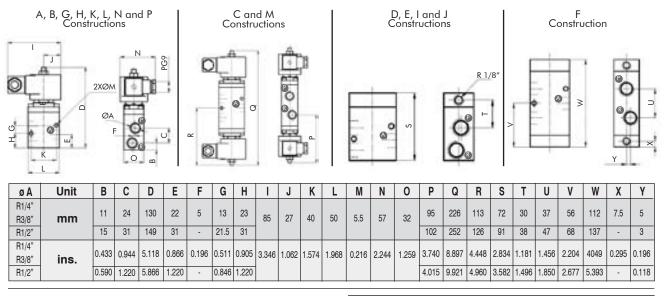
| ø Pipe | ø Pipe | | Flo fac | | Buna " | N" seals | FKM seals | | | | |
|-----------|-------------------------------|------|--------------------|------|-------------------------------|------------|-----------|-------------|--|--|--|
| ins. | mm | ins. | s. Kv Cv No sleeve | | . Kv Cv No sleeve with sleeve | | No sleeve | with sleeve | | | |
| | | | | | | | | | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 1351LA1* | 1351LTA1* | 1351LV1* | 1351LTV1* | | | |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 1351LA2* | 1351LTA2* | 1351LV2* | 1351LTV2* | | | |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | 1351LA3* | 1351LTA3* | 1351LV3* | 1351LTV3* | | | |
| | | | | | E | Brass body | | | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 1351BA1* | 1351BTA1* | 1351BV1* | 1351BTV1* | | | |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 1351BA2* | 1351BTA2* | 1351BV2* | 1351BTV2* | | | |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | 1351BA3* | 1351BTA3* | 1351BV3* | 1351BTV3* | | | |
| | Stainless steel body AISI 304 | | | | | | | | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | | 1351SA1* | | 1351SV1* | | | |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | NO | 1351SA2* | NO | 1351SV2* | | | |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | | 1351SA3* | | 1351SV3* | | | |

(*) The suffix corresponding to the operation must be added to the catalog number according to the table Example: 1351LA1A.



Pefferson LUPATECH

General dimensions 1351

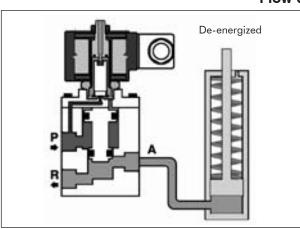


| | Weight | | | | | | | | | | | | |
|----------------|--------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|--|--|--|--|
| øA | Units | Figur | e 1 | Figur | e 2 | Figur | e 3 | Figur | e 4 | | | | |
| 27 | onno | Aluminium | Brass | Aluminium | Brass | Aluminium | Brass | Aluminium | Brass | | | | |
| R1/4" R3/8" | Kg | 0.680 | 1.250 | 0.680 | 1.800 | 0.280 | 0.800 | 0.350 | 0.970 | | | | |
| R1/2" | J | - | - | 1.20 | 1.950 | 0.300 | 0.920 | 0.370 | 1.100 | | | | |
| R1/4" R3/8" | Lb | 1.501 | 2.759 | 1.501 | 3.973 | 0.618 | 1.766 | 0.772 | 2.141 | | | | |
| R1/2" | 1 | - | - | 2.649 | 4.304 | 0.662 | 2.030 | 0.816 | 2.428 | | | | |

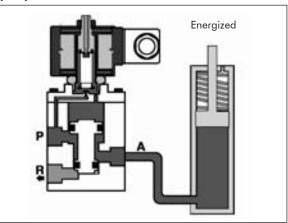
Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available |
|----------|-------|-------|----------|---------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | °C | ° F | tensions |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| AC 50 HZ | MH11C | 11 | 40 | 22 | 180 | 356 | 1 |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| AC 00 HZ | MH13C | 13 | 45 | 27 | 180 | 356 | 2 |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |

1-(12, 24,110,220,240) V 2-(12,24,110,120,220,240) V 3-(12,24,110,220) V



Flow diagram (NC)



| Options | Prefix | Suffix | Examples |
|--|--------|--------|--------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1351BA2B |
| Explosion and weather proof coils. | ZC | | ZC 1351BA2B |
| Weather proof housing. | Y | | Y 1351BA2B |
| Explosion and weather proof housing. | z | | Z 1351BA2B |
| Manual operator: on the main orifice | | - M | 1351BA2B -M |
| NPT connections | | Т | 1351BA2B T |
| Energized coil indicator light | See co | ils. | |

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100 \ \mu$. Installation: in any position. It is advisable to use lubricated air when valves have no PTFE sleeve.





1365 Series

Main characteristics

3 Ways, 2 positions, normally closed, normally open or universal.

Direct action. No minimum differential pressure to operate.

Body: brass, iron, stainless steel, etc. BSP or NPT 1/4" 3 way connections in body. Seals: Buna N, FKM and EPDM.

Core tube SS. 304 and 316.

Plunger and fixed core: SS. 430 F.



Applications:

Contact our manufacturing plant for information on available models

- •For the control of single acting cylinders and diaphragms.
- •Also suitable for fluids selection and diversion systems.
- Dry air, gas, water, light oils.
- Instrumentation, lubrication devices, robots, pilot operators.

Shading coil: copper, silver or aluminium Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection Approximate weight: 0.6 kg / 1.3 Lb.

Options:

• Energized coil indicator light.

- Explosion and/or weather proof coils and housings.
- Manual operator.

Technical specifications

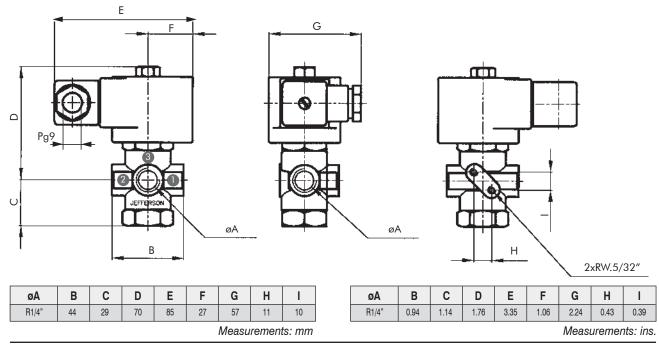
| | ð | Flo | w | | Δ | ∆p m | axin | num | | | | Maximum te | Nº according to s | eat material | |
|------|------|------|------|-----|-----|------|------|-----|---------------|------|------|----------------|-------------------|-----------------|-----------------|
| | fice | fac | | N | C | N | Α | D | IV | CO | NV | Buna "N" | Neoprene | EPDM | FKM |
| mm | ins. | Kv | Cv | bar | psi | bar | psi | bar | psi | bar | psi | 80 °C / 176 °F | 80 °C / 176 °F | 145 °C / 293 °F | 150 °C / 302 °F |
| | | | | | | | | " | 'С" (| Con | stru | ction | | | |
| 1.75 | 0.07 | 0.08 | 0.09 | 15 | 225 | 3 | 45 | 20 | 300 | 3 | 45 | 1365BA17C | 1365BN17C | 1365BE17C | 1365BV17C |
| 2.25 | 0.09 | 0.12 | 0.14 | 11 | 165 | 1.5 | 22 | 15 | 225 | 1.5 | 22 | 1365BA22C | 1365BN22C | 1365BE22C | 1365BV22C |
| 3.00 | 0.12 | 0.21 | 0.25 | 6 | 90 | 0.5 | 7.5 | 10 | 150 | 0.5 | 7.5 | 1365BA30C | 1365BN30C | 1365BE30C | 1365BV30C |
| 4.00 | 0.16 | 0.30 | 0.35 | 3 | 45 | - | - | 5 | 75 | - | - | 1365BA40C | 1365BN40C | 1365BE40C | 1365BV40C |
| | | | - | - | | | | | 'A'' (| Cons | stru | ction | | | |
| 1.75 | 0.07 | 0.08 | 0.09 | 1.5 | 22 | 14 | 210 | 10 | 150 | 1.5 | 22 | 1365BA17A | 1365BN17A | 1365BE17A | 1365BV17A |
| 2.25 | 0.09 | 0.12 | 0.14 | 1.2 | 18 | 10.5 | 157 | 5 | 75 | 1.2 | 18 | 1365BA22A | 1365BN22A | 1365BE22A | 1365BV22A |
| 3.00 | 0.12 | 0.21 | 0.25 | 1 | 15 | 5 | 75 | 3 | 45 | 1 | 15 | 1365BA30A | 1365BN30A | 1365BE30A | 1365BV30A |
| 4.00 | 0.16 | 0.30 | 0.35 | - | - | 3 | 45 | 1 | 15 | - | - | 1365BA40A | 1365BN40A | 1365BE40A | 1365BV40A |
| | | | | _ | - | | | " | <u>'U" (</u> | Con | stru | ction | | | |
| 1.75 | 0.07 | 0.08 | 0.09 | 9 | 135 | 8 | 120 | 15 | 225 | 8 | 120 | 1365BA17U | 1365BN17U | 1365BE17U | 1365BV17U |
| 2.25 | 0.09 | 0.12 | 0.14 | 7 | 105 | 7 | 105 | 8 | 120 | 7 | 105 | 1365BA22U | 1365BN22U | 1365BE22U | 1365BV22U |
| 3.00 | 0.12 | 0.21 | 0.25 | 4 | 60 | 3.5 | 52 | 6 | 90 | 3.5 | 52 | 1365BA30U | 1365BN30U | 1365BE30U | 1365BV30U |
| 4.00 | 0.16 | 0.30 | 0.35 | 1.5 | 22 | 1.5 | 22 | 4 | 60 | 1.5 | 22 | 1365BA40U | 1365BN40U | 1365BE40U | 1365BV40U |

D-12



Pefferson LUPATECH

General dimensions 1365



Special constructions

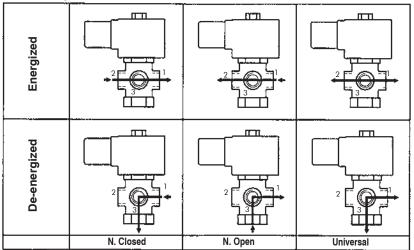
- •AISI 304: change letter **B** for **S** in the catalog №. Example: 1365SA302C
- •AISI 316: change letter **B** for **I** in the catalog №. Example: 1365IA302C.

Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxin tempe | | Available |
|-----------|-------|---------|----------|---------|----------------|------|-----------|
| supply | type | W | Inrush | Holding | °C | ٩ | tensions |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| AC 50 HZ | MH11C | 11 | 40 | 22 | 180 | 356 | 1 |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| AC 00 HZ | MH13C | 13 | 45 | 27 | 180 | 356 | 2 |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |
| 1-(24 110 | 220)V | 2-(24 1 | 10 120 | 240)V | 3-(12 | 24 1 | 10 220)V |

1-(24,110,220)V **2**-(24,110,120,240)V **3**-(12,24,110,22

Flow diagrams



| Options | Prefix | Suffix | Examples |
|--|--------|--------|---------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1365BA17C |
| Explosion and weather proof coils. | ZC | | ZC 1365BA17C |
| Weather proof housing. | Y | | Y 1365BA17C |
| Explosion and weather proof housing. | z | | Z 1365BA17C |
| Manual operator: on the main orifice | | - M | 1365BA17C -M |
| NPT connections | | Т | 1365BA17C T |
| Energized coil indicator light | See co | ils. | |

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100 \ \mu$. Installation: in any position, preferably over horizontal pipeline with the coil upright.

5/2 way solenoid valves. Direct NAMUR mount. Series





CERTIFIED QUALITY SYSTEM



1375 Series

137

Main characteristics

5/2-way compact valve. Servo-operated action. NAMUR mount. 1/4" input and exhaust threaded connections. BSP or NPT. Forged brass body. Buna "N" seals.

Applications:

• Ideally suited as pilot valves for double acting cylinders and actuators with NAMUR mount.

Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper. DIN connection encapsulated coil. IP65 and NEMA 4 protection. **Options:**

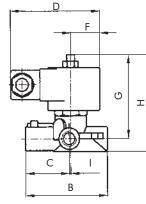
• Energized coil indicator light. • Explosion and weather proof coils

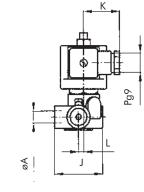
and housings.

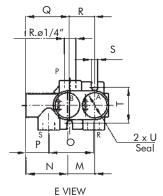
Technical specifications

| | Ø ifice | Flo fac | | Mini | ∆ mum | p Maxi | mum | Wei | ight | |
|-----|------------|------------|------|------|----------|-----------|-----|-----|------|-----------|
| mm | ins. | Kv | Cv | bar | psi | bar | psi | kg | Lb | Catalog № |
| 5.5 | 0.21 | 0.59 | 0.69 | 0.5 | 7.5 | 10 | 150 | 0.8 | 1.76 | 1375BA2N |

General dimensions 1375







| | | | | t ∎ | | | | | | | | | | | | | Meas | uremer | nts: mm |
|------|------|------|------|------|------|------|------|------|------|-----|------|-----|------|------|------|------|------|--------|-----------|
| øA | В | С | D | F | G | Н | I | J | К | L | М | Ν | 0 | Р | Q | R | S | Т | U |
| R1/4 | 78 | 42 | 85 | 27 | 78 | 90 | 1.5 | 46 | 35 | 5 | 25 | 38 | 42.5 | 21 | 41 | 24 | 6 | 32 | 23.5 |
| | | | | | | | | | | | | | | | | | Meas | uremei | nts: ins. |
| øA | В | С | D | F | G | Н | Ι | J | К | L | М | Ν | 0 | Р | Q | R | S | Т | U |
| R1/4 | 3.07 | 1.65 | 3.35 | 1.06 | 3.07 | 3.54 | 0.06 | 1.81 | 1.38 | 0.2 | 0.98 | 1.5 | 1.67 | 0.83 | 1.61 | 0.94 | 0.24 | 1.26 | 0.93 |





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Main characteristics

NC 3/2 ways compact valve. Direct or servo-operated action. NAMUR mount. 1⁄4" input and exhaust threaded connections. BSP or NPT. Forged brass body. Buna "N" seals.



1387BA2N

Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper. Shape A DIN 43650 connection encapsulated coil. IP65 and NEMA 4 protection. **Options:**

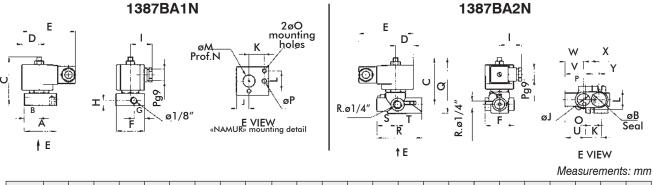
• Energized coil indicator light.

•Explosion and weather proof coils and housings.

Technical specifications

| ¢ | | Flow Δp | | Wei | aht | | | | | |
|------|------|-----------------|------|------|-----|--------|------|------|------|------------|
| Ori | fice | fac | tor | Mini | mum | Maxi | imum | | gin | Catalog Nº |
| mm | ins. | Kv | Cv | bar | psi | bar | psi | kg | Lb | |
| 1.75 | 0.06 | 0.09 | 0.11 | 0 | 0 | 10 | 150 | 0.71 | 1.56 | 1387BA1N |
| 5.50 | 0.21 | 0.59 | 0.69 | 0.5 | 7.5 | 10 150 | | 0.8 | 1.76 | 1387BA2N |

General dimensions



| Α | В | С | D | Е | F | G | Н | Ι | J | К | L | Μ | Ν | 0 | Ρ | Q | R | S | Т | U | V | W | X | Y |
|----|------|----|----|----|----|----|---|----|----|----|----|----|-----|---|---|----|----|----|---|----|----|----|----|----|
| 51 | 23.5 | 77 | 27 | 85 | 45 | 17 | 8 | 35 | 20 | 24 | 32 | 19 | 1.2 | 6 | 7 | 92 | 70 | 30 | 3 | 31 | 42 | 29 | 23 | 12 |

Measurements: ins.

D-1

| Α | В | С | D | Е | F | G | Н | I | J | K | L | М | Ν | 0 | Ρ | Q | R | S | Т | U | ۷ | W | Х | Y |
|---|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| 2 | 0.93 | 3.03 | 1.06 | 3.35 | 1.77 | 0.67 | 0.31 | 1.38 | 0.79 | 0.94 | 1.26 | 0.75 | 0.05 | 0.24 | 0.28 | 3.62 | 2.76 | 1.18 | 0.12 | 1.22 | 1.65 | 1.14 | 0.91 | 0.47 |

2050 Series 5/2 way solenoid valves for double acting cylinder.







Main characteristics

5 ways, 2 positions, monostable or bistable. Slide servo-operated action. Internal or external pilot. BSP or NPT threaded connections. Aluminium, brass, stainless steel body. Buna N seals for neutral fluids up to 80 °C (176 °F). FKM seals for other uses. PTFE sleeve for instrument air and dry gases. Core tube SS. 304. Plunger and fixed core: SS. 430 F. Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection. **Options:**

Low power pilot with manual operator. Intrinsically Safe Pilot.

 $\langle \xi_x \rangle$ ATEX 6122X EEx ia IIC T6 - IP65.

Technical specifications

| | 1 | | | |
|---|---|----|----------|-----|
| 1 | | | 8 | |
| P | 1 | 11 | . | in: |

LP - Low Power





M - Manual Operator

Applications: Double acting cylinders or diaphragms valves. Lubricated or dry air-gas, water, light oil. Heavy-duty operation.

Explosion and / or weather proof coils and housings.

| CA: (£x) | ATEX II 2GD Ex mbll T5 - IP66 | j_ |
|----------|-------------------------------|----|
|----------|-------------------------------|----|

CC: (Ex) ATEX II 2GD Ex mbll T4 - IP66.

| Suffix | Ma Mínii | | ply pressu Máxi | | Forms of work | | |
|---------------------------------------|-------------|-------------|--------------------|-----------|------------------|--|--|
| Cullix | bar | psi | bar | psi | | | |
| Electric operator with internal pilot | | | | | | | |
| A | 1 | 15 | | | Spring return | | |
| В | 0.5 | 7.5 | 8 | 116 | Pneumatic return | | |
| С | 0.5 | 7.5 | 7.5 | | Bistable | | |
| | Ele | ctric opera | tor with in | dependent | pilot | | |
| G | 0 | 0 | 0 | 116 | Spring return | | |
| I | 0 | 0 | 0 8 116 | | Bistable | | |

| Ø | ø Or | ifice | Flow | Factor | Buna "N | N" Seals | FKM | Seals |
|-----------|------------|--------|------|--------|-----------------------|------------|-----------|-------------|
| Pipe ins. | mm | ins. | Kv | Cv | No sleeve With sleeve | | No sleeve | With sleeve |
| Aluminiur | n body | | | | | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 2050LA02* | 2050LTA02* | 2050LV02* | 2050LTV02* |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 2050LA03* | 2050LTA03* | 2050LV03* | 2050LTV03* |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | 2050LA04* | 2050LTA04* | 2050LV04* | 2050LTV04* |
| Brass boo | Brass body | | | | | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 2050BA02* | 2050BTA02* | 2050BV02* | 2050BTV02* |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 2050BA03* | 2050BTA03* | 2050BV03* | 2050BTV03* |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | 2050BA04* | 2050BTA04* | 2050BV04* | 2050BTV04* |
| Stainless | Steel B | ody ** | | | AISI 304 | AISI 316 | AISI 304 | AISI 316 |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 2050SA02* | 2050IA02* | 2050SV02* | 2050IV02* |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 2050SA03* | 2050IA03* | 2050SV03* | 2050IV03* |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | 2050SA04* | 2050IA04* | 2050SV04* | 2050IV04* |

(*) The suffix corresponding to the operation manner must be added to the catalog number according to the table, Example: 2050LA02A (Spring return). (**) Stainless steel bodies only build PTFE sleeve.

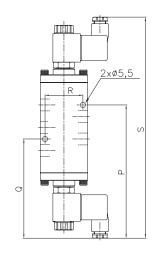


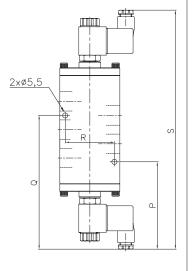


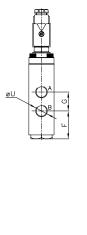
5/2 way solenoid valves for double acting cylinder.



General dimensions 2050







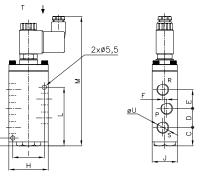
Connection

U R.1/4"

R.3/8" R.1/2"

Connection

Ü





Monostable - Simple solenoid

D

Ε F GH

F

G Н I

С

23.5 24

22.5 33

С

D Е T View

24 35.5 24 50 40 32

33 38 34 63.5 40 35

Т J Κ L Μ Ν

> 10 75 166 25 73

39

Κ L М Ν

J

95 194 32

Measurements mm.

Bistable - Double solenoid

| Connection U | Р | Q | R | S |
|--------------|-----|-----|----|-----|
| R.1/4" | 141 | 105 | 40 | 234 |
| R.3/8" | 141 | 105 | 40 | 234 |
| R.1/2" | 92 | 141 | 52 | 253 |
| | | | | |

Measurements mm.

| Connection U | Р | Q | R | S | |
|--------------|------|------|------|------|--|
| R.1/4" | 5.55 | 4.13 | 1.57 | 9.21 | |
| R.3/8" | 5.55 | 4.13 | 1.57 | 9.21 | |
| R.1/2" | 3.62 | 5.55 | 2.04 | 9.96 | |

Measurements ins.

Coil characteristics

| Electric power | Coil Type | Power W | | A Imper) | | mum np. | Available tensions |
|----------------|--------------|------------|--------|-------------|-----|------------|-----------------------|
| supply | Type | VV | Inrush | Holding. | ⁰C | ₽F | lensions |
| CA 50 Hz | GF06C | 6 | 10.8 | 7.5 | 155 | 311 | Ver 1 |
| CA 60 Hz | GF06C | 6 | 12.9 | 8.0 | 155 | 311 | Ver 2 |
| CC | GF06C | 6 | 6 | 6 | 155 | 311 | Ver 3 |
| CA 50 Hz | G2ZC | 2 | 4.8 | 3.2 | 80 | 176 | Ver 1 |
| CA 60 Hz | G2ZC | 1.7 | 4 | 2.7 | 80 | 176 | Ver 2 |
| CC | G4ZC | 3.8 | 3.8 | 3.8 | 80 | 176 | Ver 3 |
| 12VCC | LP12 | 1 | 80 mA | | 80 | 176 | 12V |
| 24VCC | LP24 | 1 | 42 | mA | 80 | 176 | 24V |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

For the electrical characteristics of the pilot valve Intrinsically Safe (SI) see page D-22/D-23.

Recommendations for installation

| R.1/4" | 0.00 | 0.04 | 0.04 | 1 20 | 0.04 | 1 06 | 1 57 | 1 05 | 0 20 | 2 05 | 6 50 | 0 00 | 2.87 |
|--------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| R.3/8" | 0.92 | 0.94 | 0.94 | 1.09 | 0.94 | 1.90 | 1.57 | 1.20 | 0.39 | 2.90 | 0.00 | 0.90 | 2.07 |
| R.1/2" | 0.88 | 1.29 | 1.29 | 1.49 | 1.33 | 2.5 | 1.57 | 1.37 | 1.53 | 3.74 | 7.63 | 1.25 | 3.18 |
| | | | | | | | | | Ме | easu | rem | ents | ins. |

| Options | Prefix | Suffix | Examples |
|--|--------|--------|-----------------------|
| Manual operator | | - M | 2050BA02A -M |
| Low power Pilot. Pulse manual operator.(*) | LP | | LP2050BA02A |
| Explosion and weather proof coils. | ZC | | ZC 2050BA02A |
| Explosion proof housing and weather and pulse manual operator. | ZC | - M | ZC 2050BA02A-M |
| Intrinsically Safe Pilot. Pulse manual operator. (*)(**) | SI | | SI 2050BA02A |
| NPT connections | | т | 2050BA02A T |

(*) Only for valves with aluminum bodies and brass.

(**) See additional information for SI, D-22 / D-23 page.

Place a strainer upstream the valve with a porosity $\leq 100 \mu$. Installation: in any position. It is advisable to use lubrication with valves which do not have a PTFE sleeve.



0

81

0

2051 3/2 way solenoid valves for single acting cylinder.



SI - Intrinsically Safe Pilot.

M - Manual Operator

LUPATECH





LP - Low Power



ZC - Explosion Proof

Applications:

Single acting cylinders or diaphragms valves. Lubricated or dry air-gas, water, light oil. Heavy-duty operation.

Main characteristics

3 way, 2 position, normally open, or normally closed. Slide servo-operated action.

Internal or external pilot: pneumatic or electropneumatic. BSP or NPT threaded connections.

Aluminium, brass, stainless steel body.

Buna N seals for neutral fluids up to 80 °C (176 °F). FKM seals for other uses.

PTFE sleeve for instrument air and dry gases.

Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

Options:

Low power pilot with manual operator. Intrinsically Safe Pilot.

 $\langle \xi_x \rangle$ ATEX 6122X EEx ia IIC T6 - IP65.

Technical specifications

7

10

0.27

0.39

0.96

1.90

1.12

2.22

| Explosion and / or weather proof coils and housings. | |
|---|--|
| Evologion and / or weather proof colls and hougings | |
| LAPIOSION difu / Or wednier proof cons difu nousings. | |
| | |

CA: (x) ATEX II 2GD Ex mbll T5 - IP66.

CC: (Ex) ATEX II 2GD Ex mbll T4 - IP66.

| | Main | line sup | ssure | | | | | | |
|---------------------------------------|-------|----------|----------|---------|-----------------------|--|--|--|--|
| Suffix | Mini | mum | Maxi | mum | Forms of work | | | | |
| | bar | psi | bar | psi | | | | | |
| Electric operator with internal pilot | | | | | | | | | |
| А | 1 | 15 | | | N.C. Spring return | | | | |
| В | 0.5 | 7.5 | 10 | | N.C. Pneumatic return | | | | |
| С | 0.5 | 7.5 | | 150 | Bistable | | | | |
| G | 1 | 15 | | | N.O. Spring return | | | | |
| Н | 0.5 | 7.5 | | | N.O. Pneumatic return | | | | |
| | Elect | ric oper | ator wit | h indep | endent pilot | | | | |
| K | | | | | N.O. Spring return | | | | |
| Ν | 0 | 0 | 10 | 150 | N.O. Spring return | | | | |
| М | | | | | Bistable | | | | |

2051SV03*

2051SV04*

2051IV03*

2051IV04*

| ø | ø Or | ifice | Flow I | Factor | Buna "N" Seals | | FKM | Seals |
|--------------------------------|------|-------|--------|----------|----------------|-------------|-----------|-------------|
| Connection | mm | ins. | Kv | Cv | No sleeve | With sleeve | No sleeve | With sleeve |
| | | | | | Aluminium bod | y | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 2051LA02* | 2051LTA02* | 2051LV02* | 2051LTV02* |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 2051LA03* | 2051LTA03* | 2051LV03* | 2051LTV03* |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | 2051LA04* | 2051LTA04* | 2051LV04* | 2051LTV04* |
| | | | | | Brass body | | | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 2051BA02* | 2051BTA02* | 2051BV02* | 2051BTV02* |
| 3/8" | 7 | 0.27 | 0.96 | 1.12 | 2051BA03* | 2051BTA03* | 2051BV03* | 2051BTV03* |
| 1/2" | 10 | 0.39 | 1.90 | 2.22 | 2051BA04* | 2051BTA04* | 2051BV04* | 2051BTV04* |
| | | | | | | | | |
| Stainless Steel Body ** AISI 3 | | | | AISI 304 | AISI 316 | AISI 304 | AISI 316 | |
| 1/4" | 7 | 0.27 | 0.80 | 0.94 | 2051SA02* | 2051IA02* | 2051SV02* | 2051IV02* |

(*) The suffix corresponding to the operation manner must be added to the catalog number according to the table, Example: 2051LA02A (NC Spring return). (**) Stainless steel bodies only build PTFE sleeve.

2051SA03*

2051SA04*

2051IA03*

2051IA04*



3/8"

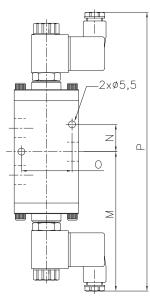
1/2"

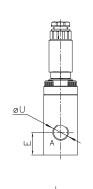


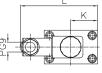
3/2 way solenoid valves for single acting cylinder.



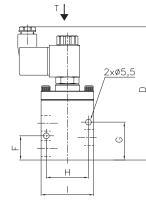
General dimensions 2051

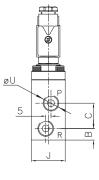






T View





Bistable - Double solenoid

| Connection U | М | Ν | 0 | Р |
|--------------|-----|----|----|-----|
| R.1/4" | 110 | 22 | 40 | 220 |
| R.3/8" | 110 | 22 | 40 | 220 |
| R.1/2" | 123 | 30 | 52 | 246 |

Measurements mm.

| Connection U | М | Ν | 0 | Р |
|--------------|------|------|--------------|------|
| R.1/4" | 4.33 | 0.86 | 1.57 | 0.66 |
| R.3/8" | 4.33 | 0.00 | 1.5 <i>1</i> | 8.66 |
| R.1/2" | 4.84 | 1.18 | 2.04 | 9.68 |

Measurements ins.

Coil characteristics

| Electric power | Coil Type | Power W | | VA (volt-amper) | | | Available tensions | |
|----------------|--------------|------------|--------|--------------------|-----|-----|-----------------------|--|
| supply | Type | VV I | Inrush | Holding. | ⁰C | ₽F | lensions | |
| CA 50 Hz | GF06C | 6 | 10.8 | 7.5 | 155 | 311 | Ver 1 | |
| CA 60 Hz | GF06C | 6 | 12.9 | 8.0 | 155 | 311 | Ver 2 | |
| CC | GF06C | 6 | 6 | 6 | 155 | 311 | Ver 3 | |
| CA 50 Hz | G2ZC | 2 | 4.8 | 3.2 | 80 | 176 | Ver 1 | |
| CA 60 Hz | G2ZC | 1.7 | 4 | 2.7 | 80 | 176 | Ver 2 | |
| CC | G4ZC | 3.8 | 3.8 | 3.8 | 80 | 176 | Ver 3 | |
| 12VCC | LP12 | 1 | 80 | 80 | 176 | 12V | | |
| 24VCC | LP24 | 1 | 42 | 80 | 176 | 24V | | |

 $1\mbox{-}(12,24,110,220,240)V \ \ 2\mbox{-}(12,24,110,120,220,240)V \ \ 3\mbox{-}(12,24,110,220)V$

For the electrical characteristics of the pilot valve Intrinsically Safe (SI) see page D-22/D-23.

Recommendations for installation

Monostable - Simple solenoid

| Connection U | В | С | D | Е | F | G | Н | I | J | Κ | L | |
|--------------|----|----|-----|-----|----|----|----|------|----|----|----|----|
| R.1/4" | 44 | 24 | 126 | 00 | 23 | 36 | 40 | 50 | 32 | 25 | 73 | |
| R.3/8" | 11 | | 24 | 120 | 22 | 20 | 30 | 40 | 50 | 32 | 20 | 13 |
| R.1/2" | 15 | 31 | 145 | 31 | 31 | 9 | 52 | 63.5 | 35 | 32 | 79 | |

Measurements mm.

| Connection U | В | С | D | Е | F | G | Н | Ι | J | Κ | L |
|--------------|------|------|------|------|------|------|------|------|------|------|------|
| R.1/4" | 0 12 | 0.04 | 1 06 | 0.06 | 0 00 | - 1- | 1.57 | 1 06 | 1 05 | 0 00 | 0 07 |
| R.3/8" | 0.43 | 0.94 | 4.90 | 0.00 | 0.90 | 1.41 | 1.57 | 1.90 | 1.25 | 0.90 | 2.07 |
| R.1/2" | 0.59 | 1.22 | 5.70 | 1.22 | 1.22 | 0.35 | 2.04 | 2.5 | 1.37 | 1.25 | 3.11 |

Measurements ins.

| Opciones | Prefijo | Sufijo | Ejemplos |
|--|---------|--------|-----------------------|
| Manual operator bistable. | | - M | 2051BA02A -M |
| Low power Pilot. Pulse manual operator. (*) | LP | | LP2051BA02A |
| Explosion and weather proof coils. | ZC | | ZC 2051BA02A |
| Explosion proof housing and weather and pulse manual operator. | ZC | - M | ZC 2051BA02A-M |
| Intrinsically Safe Pilot. Pulse manual operator. (*)(**) | SI | | SI 2051BA02A |
| NPT connections. | | Т | 2051BA02A T |

(*) Only for valves with aluminum bodies and brass.

(**) See additional information for SI, D-22 / D-23 page.

Place a strainer upstream the valve with a porosity $\leq 100 \mu$. Installation: in any position. It is advisable to use lubrication with valves which do not have a PTFE sleeve.

2095 Series Solenoid valve de 5/2 ways & 3/2 ways NC. NAMUR mounting, with or without threaded base.





2095 Series

Main characteristics

Compact Valves:: Versions 5/2 way. Versions 3/2 way NC. Servo-operated. NAMUR mounting. Threaded base ¹/₄" BSP or NPT (optional). Input and threaded download to ¹/₄" BSP or NPT. Forged brass body. Buna N seals. Admissible Fluids: Air or neutral gas. Capsulated coil connection DIN 43650 form B.



LP - Low Power





SI - Intrinsically Safe Pilot.



ZC - Explosion Proof

Applications: Ideally suited to command cylinders and actuators single and double acting with NAMUR mounting.

Optional with threaded base.

Optional

Low power pilot with manual operator. Intrinsically Safe Pilot.

 $\langle \xi_x \rangle$ ATEX 6122X EEx ia IIC T6 - IP65.

Explosion and / or weather proof coils and housings.

CA: $\langle \xi_x \rangle$ ATEX II 2GD Ex mbll T5 - IP66.

CC: $\langle Ex \rangle$ ATEX II 2GD Ex mbll T4 - IP66.

Technical specifications

3/2 ways

| | ØO | rifice | Fle | w | | Δ | Р | | Maxi | mum | Wei | ight | | | | | | |
|--|--------|---------|---------|------|--------|-----|---------|------|---------|-----|-------------|------|------------|----|------------|-----|-----|-----------|
| Connection | | | o onnee | | Factor | | Minimum | | Maximum | | Temperature | | mongin | | Catalog Nº | | | |
| | mm | mm ins. | | Cv | bar | psi | bar | psi | ºC ºF | | Kg | Lb | | | | | | |
| 1/4" BSP | 0 | 3 | 3 | 3 | 3 | 3 | 0.10 | 0.18 | 0.21 | 0.8 | 12 | 8 | 116 | 00 | 176 | 0.4 | 0.0 | 2095BA2N3 |
| 1/4" NPT | 3 0.12 | | 0.10 | 0.21 | 0.0 | 12 | 0 | 116 | 80 | 176 | 0.4 | 0.9 | 2095BA2N3T | | | | | |
| With mounting base with threaded side connections 1/4"- BSP: 2095BA2N3-B / NPT: 2095BA2N3-BT | | | | | | | | | | | | | | | | | | |

5/2 ways

| | ØOI | rifico | Fle | w | | Δ | Р | | Maxi | mum | Woi | iaht | | |
|---|----------|--------|--------|------|---------|-----|---------|-----|-------------|-----|--------|------|------------|--|
| Connection | 0 Office | | Factor | | Minimum | | Maximum | | Temperature | | Weight | | Catalog Nº | |
| | mm | ins. | Kv | Cv | bar | psi | bar psi | | °C | ₽F | Kg | Lb | | |
| 1/4" BSP | 0 | 0.10 | 0.18 | 0.21 | 0.8 | 12 | 8 | 116 | 90 | 176 | 0.4 | 0.9 | 2095BA2N5 | |
| 1/4" NPT | 3 0.12 | | 0.10 | 0.21 | 0.0 | 12 | 0 | 110 | 80 | 170 | 0.4 | 0.9 | 2095BA2N5T | |
| With mounting base with threaded side connections 1/4"- BSP: 2095BA2N5-B / NPT: 2095BA2N-BT | | | | | | | | | | | | | | |

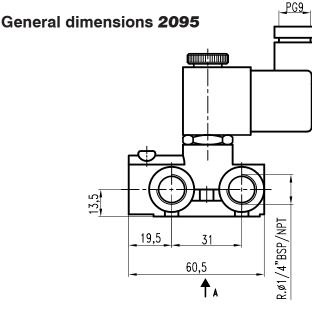
D-20

2095 Series

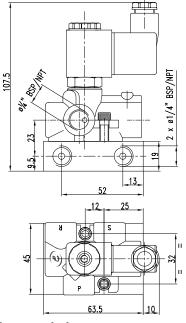
Solenoid valve de 5/2 ways & 3/2 ways NC. NAMUR mounting, with or without threaded base.



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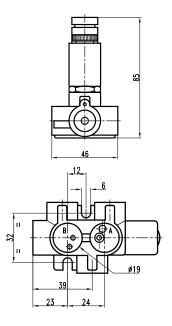
With threaded base dimensions 2095

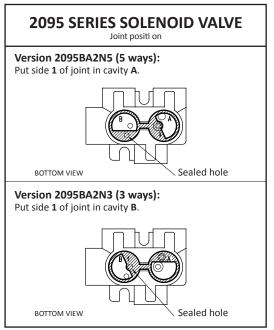


Coil characteristics

| Electric power | Coil Type | Power W | V (volt-a | | mum np. | Available tensions | |
|----------------|--------------|------------|--------------|----------|------------|--------------------|----------|
| supply | Type | VV | Inrush | Holding. | ⁰C | ₽F | lensions |
| CA 50 Hz | GF06C | 6 | 10.8 | 7.5 | 155 | 311 | Ver 1 |
| CA 60 Hz | GF06C | 6 | 12.9 | 8.0 | 155 | 311 | Ver 2 |
| CC | GF06C | 6 | 6 | 6 | 155 | 311 | Ver 3 |
| CA 50 Hz | G2ZC | 2 | 4.8 | 3.2 | 80 | 176 | Ver 1 |
| CA 60 Hz | G2ZC | 1.7 | 4 | 2.7 | 80 | 176 | Ver 2 |
| CC | G4ZC | 3.8 | 3.8 | 3.8 | 80 | 176 | Ver 3 |
| 12VCC | LP12 | 1 | 80 mA | | 80 | 176 | 12V |
| 24VCC | LP24 | 1 | 42 | 80 | 176 | 24V | |

For the electrical characteristics of the pilot valve Intrinsically Safe (SI) see page D-22/D-23.





| Options | Prefix | Examples |
|--|--------|---------------------|
| Low power pilot. Pulse manual operator. | LP | LP2095BA2N3 |
| Explosion and weather proof coils. | ZC | ZC 2095BA2N3 |
| Intrinsically Safe Pilot.(*) Pulse manual operator. | SI | SI 2095BA2N3 |

(*) See additional information for SI, D-22 / D-23 page.

Recommendations for installation:

Place a strainer upstream the valve with a porosity \leq 100 μ . Installation: in any position, preferably over horizontal pipeline with the coil upright.





A mínimum amount of energy is needed to produce the ignition of a combustible and oxidizing blend. The Intrinsically safe is a preventive method applied to feeding energy of a certain device, in this case a solenoid valve, preventing to reach this value, both in normal conditions and fail situations. The usage of intrinsically safe solenoid valves, results in many considerable advantages towards systems in which other explosion containing methods are applied, therefore using the intrinsically safe option will not produce spark as standard explosion proof contained methods.

The intrinsically safe valve is not enough to accomplish all the safety requirements, it also has to be fed from a electrical source delivered from an associated device, located **outside the danger area**, this assures that **inside the explosive area** even in presence of a shortcut the energy values will maintain below the deflagration level.

For a better understanding we should introduce some concepts of the standard ANSI/ISA-RP12.06.01-2003.

Intrinsically safe device: Is any device in which all its circuits are intrinsically safe. They can be active devices that generate electrical energy restricted to a 1.5 V, current of 100mA and a power smaller than 25mW or passives that do not dissipate energy beyond 1.3W.

Associated device: Any device in which their circuits aren't necessarily intrinsically safe and are used to maintain intrinsically safe within the area classified as explosive.

Intrinsically safe system: it consist of a device associated installed within a **Secure area** (or inside an area classified as Division 2 / zone 2), wherein connects by wire to an intrinsically safe device installed within an area classified as **Division 1 (zone 1 or zone 0)**.

Intrinsically safe barriers: These are the most commonly used associated devices, Connected between the intrinsically safe instrument and its controller. The main propose is restricting the energy sent towards the area under normal operation condition or under failure.

There are two types:

Passive Intrinsically safe barriers: employing Zener diodes to limit the tension near the classified area, in addition of resistors and fuses to restrict the flow of electricity. In order to use this kind of barrier it must exists a common equipotential ground system separated from the factory one. Besides the installed device in the danger area must be isolated from other kinds of grounds.

Galvanic barriers

it's the best option, when there is **no** available equipotential ground system or the field devices don't gather to it, because these provides a floating supply and the same signal to the transmitter, thanks to an isolating transformer.

This kind of barrier provides a full electrical isolation between the inputs, the outputs, supply and immunity to the problems associated to ground connections of Zener barriers and their ability to realize any additional conditioning to the signal, making it more versatile and their application as a protection method easier and more reliable.

There are other kinds of devices associated that are not necessarily barriers of intrinsically safe, but they have energy limiting circuits similar to these barriers. For example a PLC that is not intrinsically safe by itself, has to be installed in a **secure area**, but has certain modules for inlet and outlet signals of intrinsically safe instruments.

When they are evaluated separately the I.S. instrument or device (instrument or electro valve) and the element associated of I.S. (security barrier), the electrical values called identity parameters, must be compatible, depending on it the correct combination when they are assembled.

The criteria employed that takes place in such combinations is that voltage and electricity that could be absorbed from a I.S. valve, considering failure conditions, must be equal or bigger to the voltage and electricity provided from the IS barrier.

In addition the capacity and maximum inductance including wiring that the I.S. instrument is capable to store without protection, must be equal or smaller to the capacity and inductance connected to the IS device associated.

Summary: Vi max \geq V Suministrated li max \geq I Suministrated Li + L wire \leq La (associated device) Ci + C wire \leq Ca (associated device)

Achieving these criteria, then these could be combined, the I.S. instrument or equipment with their associated I.S. device.



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Electrical characteristics of intrinsically safety pilot valve

For 24 V U nominal voltage 24 VDC U min 18 VDC P maximum power: 0,70 W. I deflagration: 55,5 mA Maximum current: I max: 37 mA (maximum current which may flow through the coil). C internal capacity: 0 Resistance at room temperature: +20 °C = $580 \Omega \pm 7 \%$. Resistance at room temperature: +20 °C = $580 \Omega \pm 7 \%$. Resistance at room temperature: +20 °C = $580 \Omega \pm 7 \%$. Resistance at room temperature: +20 °C = $580 \Omega \pm 7 \%$. Resistance at room temperature: +20 °C = $580 \Omega \pm 7 \%$.

Operating Conditions

- Maximum operating pressure: 7 bar.
- Ambient temperature -10 ° C to +50 ° C
- Compressed air Maximum temperature: + 50 ° C
- Authorized Fluid: dry air, class 4, according to ISO 8573-1 (or inert gas)

For 12 V

U nominal voltage 12 VDC U min 9 VDC P maximum power: 0,70 W. I deflagration: 111 mA Maximum current: I max: 74 mA (maximum current which may flow through the coil). C internal capacity: 0 Resistance at room temperature: $+20 \ ^{\circ}C = 146 \ \Omega \pm 7 \ \%$. Resistance at room temperature: $+20 \ ^{\circ}C = 146 \ \Omega \pm 7 \ \%$. Resistance at room temperature: $+50 \ ^{\circ}C \le 119 \ \Omega$. Resistance at room temperature: $+50 \ ^{\circ}C \le 174 \ \Omega$. Max. U (EEx source) at the circuit terminals: 18 V

- Maximum operating frequency: 2 Hz
- Duty cycle 100% ED
- Strictly observe polarities electrical connection.
- Channel leaks outside the ATEX.
- Other features: see catalog.



CE





Applications:

• These valves control small double acting cylinder not larger than 4" in diameter.

Main characteristics

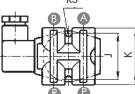
For compressed air and other neutral gases. Forged brass body. Buna "N" seals and seats. BSP or NPT 1/4" threaded connections. Servo operated action. Shape A DIN 43650 connection encapsulated coil IP65 NEMA 4 protection. Maximum temperature: 80 °C. **Options:** • Energized coil indicator light. • Explosion and weather proof coils and housings.

Technical specifications

| | F • | Contact our manufacturing plant for information on available models |
|----|----------|---|
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| | | R3 |
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General dimensions 2024





E VIEW - Mounting details

| øA | Α | В | С | D | Е | F | G | Н | I | J | К |
|--------|------------------|----|----|----|----|----|----|----|----|----|----|
| R 1/4" | 49 | 26 | 27 | 11 | 91 | 85 | 27 | 49 | 35 | 40 | 49 |
| | Magguramantai mm | | | | | | | | | | |

Measurements: mm

| øA | Α | в | С | D | Е | F | G | н | I | J | К |
|--------|------|------|------|------|------|------|------|------|------|------|------|
| R 1/4" | 1.92 | 1.02 | 1.06 | 0.43 | 3.58 | 3.34 | 1.06 | 1.92 | 1.37 | 1.57 | 1.92 |

Measurements: ins.

| Ø | ¢ | ð | Flo | w | | Δ | р | | | Wei | iaht | Catalog Nº | |
|------|------|------|------|------|------|-----|------|------|----------|-----|------|------------|------------|
| Pipe | Ori | fice | fac | tor | Mini | mum | Maxi | imum | Manual | | igin | | |
| ins. | mm | ins. | Kv | Cv | bar | psi | bar | psi | Operator | kg | Lb | BSP | NPT |
| 1/4" | 1.75 | 0.07 | 0.08 | 0.09 | 0.8 | 12 | 10 | 150 | No | 0.7 | 1.55 | 2024BA2 | 2024BA2T |
| 1/4 | 1.75 | 0.07 | 0.00 | 0.09 | 0.0 | 12 | 10 | 150 | Yes | 0.7 | 1.55 | 2024BA2-M | 2024BA2T-M |

| Options | Prefix | Suffix | Examples |
|--|-----------|--------|-------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 2024BA2 |
| Explosion and weather proof coils. | zc | | ZC 2024BA2 |
| Weatherproof housing | Y | | Y 2024BA2 |
| Explosion and weather proof housing. | Z | | Z 2024BA2 |
| NPT connections | | Т | 2024BA2 T |
| Energized coil indicator light | See coils | S. | |

Coil characteristics

| Electric | Coil | Power | VA (volt | A (volt-amper) t | | mum rature | Available | | |
|-----------|-------|---------|----------|------------------|-------|---------------|-----------|--|--|
| supply | type | W | Inrush | Holding | °C | ٩ | • | | |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 | | |
| AO 30 112 | MH11C | 11 | 40 | 22 | 180 | 356 | 1 | | |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 | | |
| AC 00 112 | MH13C | 13 | 45 | 27 | 180 | 356 | 2 | | |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 | | |
| 1.(24 110 | 220)V | 2.(24 1 | 10 120 | 240)V | 3.(12 | 24 1 | 10 220\V | | |

1-(24,110,220)V **2**-(24,110,120,240)V **3**-(12,24,110,220)V

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100\mu$. It is advisable to use lubrication with compressed air. Installation: in any position. Preferably over horizontal pipeline with the coil upright.

D-24

Pefferson UUPATECH

Valves and Devices for Special Service



| 1310 | 1311 | 1360 |
|------------------|--|--------------------|
| O 1369 | 2073 | 1372 |
| 2094 | 1398 | "UC" |
| 1310 Series | Pneumatically opera globe valves. | - |
| 1311 Series | Pneumatically opera diaphragm valves. | ted E-4 / E-5 |
| 1360 Series | Solenoid valves for corrosive fluids. | E-6 / E-7 |
| 1369 Series | Manual reset device for solenoid valves | E-8 / E-9 |
| 2073 Series | Solenoid valves for dust collector sys | stems. E-10 |
| 1372 Series | Pneumatic operator. | E-11 |
| 2094 Series | Solenoid valves for CNG (VNG). | E-12 / E-13 |
| 1370 Series | Pulse operated solenoid unit. | E-14 |
| 1398 Series | Digital condensation removal timer. | E-15 |
| "UC" Series | Solenoid valves for cryogenic fluids. | E-16 / E-17 |
| "CP" Series | Power control. | E-18 |

Globe valves operated by pneumatic or hydraulic action.



CERTIFIED QUALITY SYSTEM

UPATECH



Applications:

These are used when there are no solenoid valves available due to size, pressure, working temperature, type of fluid or special service conditions (explosive areas, corrosive fluids, etc.)

Main characteristics

Normally closed or normally open. Direct acting. Operated by double acting pneumatic or hydraulic cylinder (air, water, light oils). Body: bronze, carbon steel, stainless steel, etc. BSP or NPT threaded or flanged connections. Buna "N", PTFE, stainless steel seats.

Minimum auxiliary pressure: 1.5 bar. 5-Way, 2 or 3 position pilot valve. DIN 43650 connection encapsulated coil. IP65 and NEMA 4 protection. Standard constructions to be used with water, air, light oils, other neutral liquids or steam up to 200 °C.

Technical specifications

| | | | | | | | | | Catalog Nº according to body and seat material. | | | | |
|--------|--------------|------|----------------|-----|-------|------------|----------|------|---|--------------|--------------|--|--|
| ø | Pipe Orifice | | Flow Factor | | Ap ma | ∆p maximum | | ø | Body material | | | | |
| Pipe | | | | | | | Cylinder | | Bronze | Carbon Steel | AISI304 | | |
| ins. | | | | | | | | | Seat material | | | | |
| | mm | ins. | Kv | Cv | bar | psi | mm | ins. | Buna N (*) | S.S. | AISI304 | | |
| 3/4" | 19 | 0.75 | 6 | 7 | 20 | 300 | | | 1310BA06D3 | 1310AS06D3 | 1310SS06D3 | | |
| 1" | 26 | 1.02 | 11 | 13 | 20 | 300 | 76.2 | 3" | 1310BA08D3 | 1310AS08D3 | 1310SS08D3 | | |
| 1.1/2" | 32 | 1.26 | 15 | 18 | 10 | 150 | | | 1310BA12D3 | 1310AS12D3 | 1310SS12D3 | | |
| 2" | 38 | 1.5 | 23 | 27 | 10 | 150 | 101.6 | 4" | 1310BA16D4 | 1310AS16D4 | 1310SS16D4 | | |
| 2.1/2" | 76 | 2.99 | 66 | 77 | 2 | 30 | 101.6 | 4 | 1310BA20D4 | 1310AS20D4 | 1310SS20D4 | | |
| 3" | 76 | 2.99 | 85 | 99 | 10 | 150 | 150 4 | 6" | 1310BA24D6 | 1310AS24D6 | 1310SS24D6 | | |
| 4" | 100 | 3.94 | 150 | 176 | 2 | 30 | 152.4 | 0 | | 1310AS32BD6 | 1310SS32BD6 | | |
| 6" | 150 | 5.91 | 320 | 374 | 4 | 60 | 203.2 | 8" | | 1310AS48BD8 | 1310SS48BD8 | | |
| 8" | 200 | 7.87 | 600 | 702 | 3.5 | 53 | 254 | 10" | | 1310AS64BD10 | 1310SS64BD10 | | |

For PTFE seats change A for T. Example: 1310BT06D3 (*)

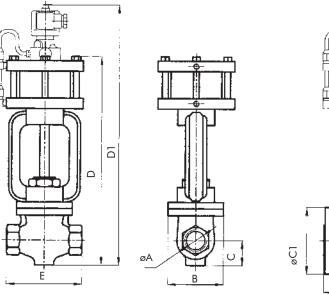
Maximum temp.: with PTFE or stainless steel seat 200 °C - with Acrylo-nitrile N seat 80 °C. Note: Maximum pressure: Maximum pressures are determined considering an auxiliary pressure of 5 bar.



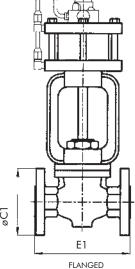
Globe valves operated by double acting pneumatic or hydraulic cylinder with solenoid pilot.

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General dimensions



THREADED



| ø A | В | С | ø C1 | D | D1 | Е | E1 | | | |
|--------|------------------|----|------|-----|-----|-----|-----|--|--|--|
| 3/4" | 150 | 32 | 99 | 317 | 408 | 100 | 117 | | | |
| 1" | 157 | 41 | 108 | 335 | 426 | 122 | 127 | | | |
| 1.1/2" | 173 | 49 | 127 | 358 | 449 | 139 | 165 | | | |
| 2" | 180 | 51 | 152 | 394 | 485 | 149 | 203 | | | |
| 2.1/2" | 163 | 89 | 178 | 466 | 557 | 224 | 216 | | | |
| 3" | 163 | 89 | 191 | 466 | 557 | 224 | 241 | | | |
| 4" | | | 229 | 570 | 661 | | 292 | | | |
| 6" | | | 279 | 673 | 764 | | 406 | | | |
| 8" | | | 343 | 770 | 861 | | 495 | | | |
| | Measurements: mm | | | | | | | | | |

| øΑ | В | С | ø C1 | D | D1 | Е | E1 |
|--------|------|------|-------|-------|-------|------|-------|
| 3/4" | 5.90 | 1.26 | 3.89 | 12.48 | 16.06 | 3.93 | 4.60 |
| 1" | 6.18 | 1.61 | 4.25 | 13.18 | 16.77 | 4.80 | 5.00 |
| 1.1/2" | 6.81 | 1.92 | 5.00 | 14.04 | 17.67 | 5.47 | 6.49 |
| 2" | 7.08 | 2.00 | 5.98 | 15.51 | 19.09 | 5.86 | 7.99 |
| 2.1/2" | 6.41 | 3.50 | 7.00 | 18.34 | 21.92 | 8.81 | 8.50 |
| 3" | 6.41 | 3.50 | 7.52 | 18.34 | 21.92 | 8.81 | 9.48 |
| 4" | | | 9.01 | 22.44 | 26.02 | | 11.49 |
| 6" | | | 10.98 | 26.49 | 30.07 | | 15.98 |
| 8" | | | 13.50 | 30.31 | 33.89 | | 19.48 |

Measurements: ins.

E-3

Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | | Available | |
|------------|-------|-------|----------|---------|----------------|-----|-----------|--|
| supply | type | W | Inrush | Holding | °C | °F | tensions | |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 | |
| | MH11C | 11 | 40 | 22 | 180 | 356 | 1 | |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 | |
| 110 00 112 | MH13C | 13 | 45 | 27 | 180 | 356 | 2 | |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 | |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

| Options | Prefix | Suffix | Examples |
|--|--------|--------|----------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC1310BT12D3 |
| Explosion and weather proof coils. | zc | | ZC 1310BT12D3 |
| Weather proof housing | Y | | Y 1310BT12D3 |
| Explosion and weather proof housing. | Z | | Z 1310BT12D3 |
| NPT connections | | Т | 1310BT12 T D3 |
| Flanged connections | | В | 1310BT12 B D3 |
| Energized coil indicator light | See co | ils | |

Special constructions: Consult Jefferson.

Pilot solenoid valves (supplied)

| For 3, 4, 6" cylinders: | 2024BA2 (2 positions) |
|--------------------------|-----------------------|
| | 1339BA2 (3 positions) |
| For 6, 8, 10" cylinders: | 1350BA2 (2 positions) |
| | 1339BA2 (3 positions) |

Recommendations for installation

Place a strainer upstream the **pilot valve** with a porosity $\leq 50\mu$ if the fluid is gas, or not greater than 100 μ if the fluid is water. It is advisable that the air or other gas employed is lubricated.

It is also recommended to place an adequate strainer on the main line to prevent suspended solid elements from settling on the valve seats, thus hindering a complete shutoff.

Mounting: Preferably over horizontal pipeline with the operator upright.



Diaphragm valves operated by double acting pneumatic or hydraulic cylinder with solenoid pilot.



CERTIFIED QUALITY SYSTEM

UUPATECH



Main characteristics

Normally closed or normally open.

Direct acting. Operated by double acting pneumatic or hydraulic cylinder (air, water, light oils).

Body: cast iron, carbon steel, stainless steel, plastic coated, etc.

BSP or NPT threaded or flanged connections. Diaphragm: rubber, FKM, neoprene, PTFE, etc. 5-way, 2 or 3 position pilot valve.

Applications:

Fluids with suspended solids, corrosive chemical products, vacuum systems, food products, large flows of liquids and gases, etc.

DIN 43650 connection encapsulated coil. IP65 and NEMA 4 protection. Minimum auxiliary pressure: 1.5 bar. No pressure differential required to operate. Standard constructions to handle water, air, light and heavy oils and other liquids or steam. Fluids: corrosive, viscose with suspended solids, etc.

Ø Catalog Nº according to body material Coef. Kv. Ø Pipe ∆p maximum Cylinder m³/h bar in inches **AISI 316** Ebonite coated Iron 3/4" 8 7 1311FA06D3 1311IT06D3 1311EV06D3 3 1" 12 5 1311FA08D3 1311IT08D3 1311EV08D3 1,1/2" 31 5 1311FA12D4 1311IT12D4 1311EV12D4 4 2" 60 3 1311FA16D4 1311IT16D4 1311EV16D4 5 2,1/2" 89 1311FA20D6 1311IT20D6 1311EV20D6 6 3" 127 2 1311FA24D6 1311IT24D6 1311EV24D6 4" 226 3 1311FA32D8 1311IT32D8 1311EV32D8 8 2 5" 299 1311FA40D8 1311IT40D8 1311EV40D8 6" 425 2 10 1311FA48D10 1311IT48D10 1311ET48D10

Technical specifications

E-4

Note: Diaphragms are made of natural rubber, PTFE or FKM for iron, stainless steel and ebonite coated bodies respectively. Valves can be provided with other types of diaphragms or body materials upon request. Maximum pressures are established with an auxiliary pressure of 5 bar.

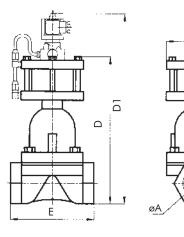


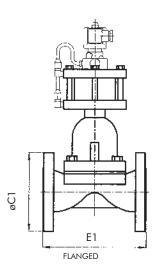
Diaphragm valves operated by double acting pneumatic or hydraulic cylinder with solenoid pilot.

В



General dimensions





THREADED

| øΑ | В | С | ø C1 | D | D1 | Е | E1 | | |
|------------------|-----|----|------|------|------|-----|-----|--|--|
| 3/4" | 125 | 19 | 99 | 195 | 275 | 100 | 117 | | |
| 1" | 125 | 21 | 108 | 215 | 295 | 122 | 127 | | |
| 1.1/2" | 125 | 29 | 127 | 265 | 345 | 139 | 160 | | |
| 2" | 145 | 37 | 152 | 315 | 395 | 149 | 190 | | |
| 2.1/2" | 145 | 43 | 178 | 340 | 420 | 224 | 216 | | |
| 3" | 200 | 48 | 191 | 390 | 470 | 224 | 254 | | |
| 4" | 200 | | 229 | 500 | 580 | | 305 | | |
| 6" | 270 | - | 279 | 660 | 740 | | 406 | | |
| 8" | 330 | | 343 | 880 | 960 | | 521 | | |
| 10" | 330 | | 406 | 1000 | 1080 | | 635 | | |
| Measurements: mm | | | | | | | | | |

| øΑ | В | С | ø C1 | D | D1 | Е | E1 |
|--------|-------|------|-------|-------|-------|------|-------|
| 3/4" | 4.92 | 0.74 | 3.89 | 7.67 | 10.82 | 3.93 | 4.60 |
| 1" | 4.92 | 0.82 | 4.25 | 8.46 | 11.61 | 4.80 | 5 |
| 1.1/2" | 4.92 | 1.14 | 5 | 10.43 | 13.58 | 5.47 | 6.29 |
| 2" | 5.70 | 1.45 | 5.98 | 12.40 | 15.55 | 5.86 | 7.48 |
| 2.1/2" | 5.70 | 1.69 | 7.00 | 13.38 | 16.53 | 8.81 | 8.50 |
| 3" | 7.87 | 1.89 | 7.52 | 15.35 | 18.50 | 8.81 | 10 |
| 4" | 7.87 | | 9.01 | 19.68 | 22.83 | | 12.00 |
| 6" | 7.87 | | 10.98 | 25.98 | 29.13 | | 15.98 |
| 8" | 12.99 | | 13.50 | 34.64 | 37.79 | | 20.51 |
| 10" | 12.99 | | 15.98 | 39.37 | 42.52 | | 25 |

Measurements: ins.

Coil characteristics

| Electric | Coil | Power | r VA (volt-amper) | | Maxii tempe | | Available |
|----------|-------|-------|-------------------|---------|----------------|-----|-----------|
| supply | type | W | Inrush | Holding | °C | ٩ | tensions |
| AC 50 Hz | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| AC 50 HZ | MH11C | 11 | 40 | 22 | 180 | 356 | 1 |
| AC 60 Hz | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| | MH13C | 13 | 45 | 27 | 180 | 356 | 2 |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

| Options | Prefix | Suffix | Examples |
|--|--------|--------|----------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1311FA12D3 |
| Explosion and weather proof coils. | ZC | | ZC 1311FA12D3 |
| Weather proof housing | Y | | Y 1311FA12D3 |
| Explosion and weather proof housing. | Z | | Z 1311FA12D3 |
| NPT connections | | Т | 1311FA12TD3 |
| Flanged connections | | В | 1311FA12BD3 |
| Energized coil indicator light | See co | ils | |

Pilot solenoid valves

| With 3, 4, 6" cylinders: | 2024BA2 (2 positions) |
|---------------------------|-----------------------|
| - | 1339BA2 (3 positions) |
| With 6, 8, 10" cylinders: | 1350BA2 (2 positions) |
| | 1339BA2 (3 positions) |

Recommendations for installation

Place a strainer upstream the **pilot valve** with a porosity $\leq 50\mu$ if the fluid is gas and not greater than 100μ if the fluid is water.

It is advisable that air or other gas employed is lubricated.

It is advisable to place the valve over horizontal pipeline with the operator upright.

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Main characteristics

Acrylic, PVC, PTFE bodies. FKM seals and diaphragms. Shielded core. Solenoid parts totally isolated from the fluid. Shape A DIN 43650 connection encapsulated coil. IP65 and NEMA 4 protection. Absence of galvanic electrolysis. No contamination of the fluid handled.

Options:

• Energized coil indicator light.

• Explosion and weather proof coils and housings.

Technical specifications

| ø | | ø | Flo | w | | Max. p | ressure | • | Maxi | mum | | Weight | | |
|------|--------------|------|------|------|-----|--------|---------|------|-------|--------|--------|--------|------|---------|
| Pipe | Ori | fice | fac | tor | lm | put | Out | tput | tempe | rature | Figure | | | Catalog |
| | mm | ins. | Kv | Cv | bar | psi | bar | psi | °C | °F | N⁰ | kg | Lb | N° |
| | Acrylic body | | | | | | | | | | | | | |
| 1/4" | 2.25 | 0.09 | 0.13 | 0.15 | 1 | 15 | 0.5 | 7.5 | 60 | 140 | 1 | 0.4 | 0.88 | 1360AV2 |
| | PVC body | | | | | | | | | | | | | |
| 3/8" | 7 | 0.28 | 1 | 1.17 | 4 | 60 | 2 | 30 | 60 | 140 | 2 | 0.8 | 1.75 | 1360PV3 |
| 1/2" | | | | | | | | | | | | | | 1360PV4 |
| | PTFE body | | | | | | | | | | | | | |
| 1/4" | 2.25 | 0.09 | 0.13 | 0.15 | 1 | 15 | 0.5 | 7.5 | 60 | 140 | 1 | 0.4 | 0.88 | 1360TV2 |
| 3/8" | 7 | 0.28 | 1 | 1.17 | 4 | 60 | 2 | 30 | 150 | 302 | 2 | 2 0.8 | 1.75 | 1360TV3 |
| 1/2" | | 0.20 | | | | 00 | - | 00 | | UUL | - | - 0.0 | | 1360TV4 |

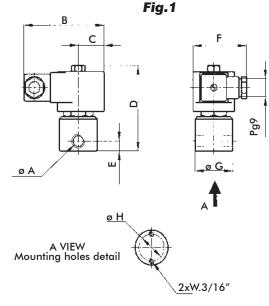
Note: For Buna N diaphragms and seals, change letter "V" for "A" in the valve catalog number. Example: 1360TV4 turns into 1360TA4.



E-6







| - | | | | | | | | |
|---|----|----|----|-------|----|----|----|----|
| n | im | ٥r | ei | | ne | Fi | 2 | -1 |
| | | CI | | I U I | 13 | | ч. | |

| | Dimensionerig | | | | | | | | | | | | | | | |
|------------------|---------------|----|----|----|----|----|----|--|-----|------|------|------|------|------|------|------|
| ø A | В | С | D | ш | F | øG | øΗ | | ø A | В | С | D | ш | F | øG | øΗ |
| 1/4 | 85 | 27 | 86 | 10 | 57 | 40 | 27 | | 1/4 | 3.35 | 1.06 | 3.39 | 0.39 | 2.24 | 1.57 | 1.06 |
| Measurements: mm | | | | | | | | | | | | Mea | asur | eme | nts: | ins. |

Coil characteristics

| Ø Pine | Coil | Power | VA (volt | -amper) | Maxii tempe | num rature | Available |
|-----------|---|---|--|---|---|---|---|
| ins. | туре | vv | Inrush | Holding | °C | ٩F | tensions |
| 1/4" | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| 3/8"-1/2" | MH18C | 18 | 61 | 39 | 180 | 356 | 1 |
| 1/4" | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| 3/8"-1/2" | MH16C | 16 | 48 | 29 | 180 | 356 | 2 |
| | Pipe ins. 1/4" 3/8"-1/2" 1/4" | Pipe ins. Other type 1/4" MF11C 3/8"-1/2" MH18C | ins. type w 1/4" MF11C 11 3/8"-1/2" MH18C 18 1/4" MF13C 13 | type W Inrush 1/4" MF11C 11 40 3/8"-1/2" MH18C 18 61 1/4" MF13C 13 45 | ins. type w Inrush Holding 1/4" MF11C 11 40 22 3/8"-1/2" MH18C 18 61 39 1/4" MF13C 13 45 27 | Pipe ins. Cont type Power W W(volcamper) tempe Inrush Holding •C 1/4" MF11C 11 40 22 155 3/8"-1/2" MH18C 18 61 39 180 1/4" MF13C 13 45 27 155 | Pipe ins. type W Increase of the provided of the pro |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V

| Options | Prefix | Suffix | Examples |
|--|----------|--------|-------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC 1360PV4 |
| Explosion and weather proof coils. | zc | | ZC 1360PV4 |
| Weather proof housing | Y | | ZC 1360PV4 |
| Explosion and weather proof housing. | z | | Z 1360PV4 |
| NPT connections | | Т | 1360PV4 T |
| Energized coil indicator light | See coil | S. | |

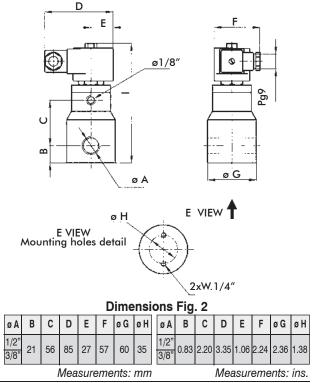


Fig. 2

Special constructions

Diaphragms and seals: neoprene, ethylene propylene, etc. Vacuum Service.

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100\mu$ Installation: in any position. Preferably over horizontal pipeline with the coil upright. Do not restrict the flow downstream with fittings or valves since this may end up increasing the output pressure, thus hindering a proper closure. If a flow control valve has to be installed, it must be located upstream the solenoid valve. In case of using spray nozzles, make sure that the valve's output pressure does not exceed the value shown in the table. Due to the mechanical properties and limitations of every material, the installation of a plastic body valve must be done very carefully in order to avoid distortion, especially while threading.

E-7

Resistance of materials in contact with the fluid

| | Bodies | | | | | | |
|--|---|--|---|--|--|--|--|
| PTFE | PVC | Acrylic | FKM | | | | |
| It is practically inert to all corrosive products. Atmospheric conditions do not affect it. It is not flammable and has an exceptional low friction coefficient. | At low temperatures it is excellent for the most severe alkaline products, mineral acids, salts and many other chemical products that corrode con- ventional materials. | It is a hard and rigid resin. Weather, oxidation and light radiation proof. Common acids and solvents resistant. It is corroded by strong acids: highly concentrated oxidant acids (nitric, sulphuric, hydrochloric). | It is resistant to petroleum and its distillations, most mineral acids and aliphatic and aromatic hydrocarbons which act as solvents to other elastomers. Not advisable for acetone or halogenated hydrocarbons. | | | | |

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Main characteristics

Manual reset and automatic release. Reset with energized coil or without electric signal. The "**free-handle**" system sets the lever out of operation when the coil is de-energized (1369 version) or energized (1369B version). It is adaptable to most of our valve series.



| ø Pipe ins. | 1327 | 1335 | 1390 1342 | 1351 | 1365 1325 | 1350 | | | | | |
|-------------------|---|--------------|------------------|--------------------|---------------|--------------|--|--|--|--|--|
| | 1369 version - Reset with electrical signal | | | | | | | | | | |
| 1/4" | 1327BA402-69 | | | 1351LA1A-69 | 1365BA40U-69 | 1350LA1A-69 | | | | | |
| 3/8" | | 1335BA3-69 | | 1351LA2A-69 | 1325BA3-69 | 1350LA2A-69 | | | | | |
| 1/2" | | 1335BA4-69 | 1390BA4-69 | 1351LA3A-69 | 1325BA4-69 | 1350LA3A-69 | | | | | |
| 3/4" | | 1335BA6-69 | 1342BA06-69 | | 1325BA6-69 | | | | | | |
| 1" | | | 1342BA08-69 | | | | | | | | |
| 1.1/2" | | | 1342BA12-69 | | | | | | | | |
| 2" | | | 1342BA16-69 | | | | | | | | |
| | · | 1369B versio | n - Reset withou | ut electrical sigr | nal | | | | | | |
| 1/4" | 1327BA402-69B | | | 1351LA1A-69B | 1365BA402-69B | 1350LA1A-69B | | | | | |
| 3/8" | | 1335BA3-69B | | 1351LA2A-69B | 1325BA3-69B | 1350LA2A-69B | | | | | |
| 1/2" | | 1335BA4-69B | 1390BA4-69B | 1351LA3A-69B | 1325BA4-69B | 1350LA3A-69B | | | | | |
| 3/4" | | 1335BA6-69B | 1342BA06-69B | | 1325BA6-69B | | | | | | |
| 1" | | | 1342BA08-69B | | | | | | | | |
| 1.1/2" | | | 1342BA12-69B | | | | | | | | |
| 2" | | | 1342BA16-69B | | | | | | | | |

Technical specifications

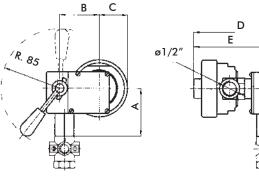
Note: 1365 is also provided for normally open operation.

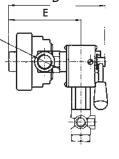


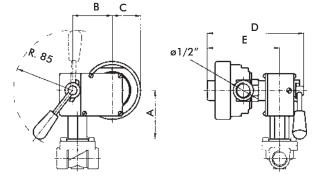


"Free-handle" manual reset safety device for solenoid valves.

General dimensions







| A | В | С | D | E |
|----|----|----|--------|------------|
| 70 | 57 | 41 | 140 | 104 |
| | | | Measur | ements: mm |

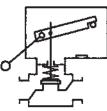
| Electric Coil | | Power | VA (volt | -amper) | Maxii tempe | | Available | | | | | |
|---------------|-------|-------|----------|---------|----------------|-----|-----------|--|--|--|--|--|
| supply | type | W | Inrush | Holding | °C | ٥F | tensions | | | | | |
| AC 50 Hz | MF11C | 11 | 47 | 18 | 155 | 311 | 1 | | | | | |
| AC 30112 | MH11C | 11 | 47 | 18 | 180 | 356 | 1 | | | | | |
| AC 60 Hz | MF13C | 13 | 57 | 23 | 155 | 311 | 2 | | | | | |
| AC 00 112 | MH13C | 13 | 57 | 23 | 180 | 356 | 2 | | | | | |
| DC | MH19C | 19 | 19 | 19 | 180 | 356 | 3 | | | | | |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

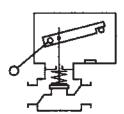
| А | В | С | D | E |
|------|------|------|-------|---------------|
| 2.76 | 2.24 | 1.61 | 5.51 | 4.09 |
| | | | Measu | rements: ins. |

| Options | Prefix | Suffix | Examples |
|--|--------|--------|----------------------|
| Water, weather and saline corrosion proof coils. | YC | | YC1335BA3-69 |
| Explosion and weather proof coils. | ZC | | ZC 1335BA3-69 |
| Weather proof housing. | Y | | Y 1335BA3-69 |
| Explosion and weather proof housing. | Z | | Z 1335BA3-69 |
| NPT connections | | Т | 1335BA3 T- 69 |
| Energized coil indicator light | See co | oils. | |

Operation

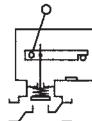


1- Energized, unlatched. (Valve is closed)



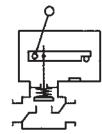
1- De-energized, unlatched. (Valve is closed)

1369 FOR NORMALLY CLOSED VALVES (N.C.)

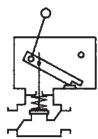


2- Energized and latched manually, (Valve opens)

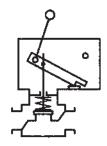
1369B FOR NORMALLY CLOSED VALVES (N.C.)



2- De-energized and latched manually, (Valve opens)



3- Tripped due to lack of electric signal, valve closes and remains so, even after the signal is restored.



3- Tripped due to signal in the coil, valve closes remains so after stopping.



2073 Series Solenoid valves for dust collector systems.



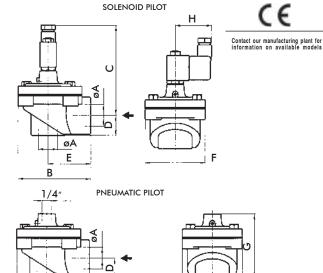
UUPATECH





Main characteristics

High flow and quick response. Injected or cast aluminum body. BSP or NPT threaded angle connections. Hytrel diaphragms. Electric or pneumatic operated versions. Encapsulated coils. DIN 43650 connection. IP65 and NEMA4 protection.



| , В | | | | | | | |
|-----------|-----|-----|----|----|-----|----|----|
| øΑ | В | С | D | E | F | G | Н |
| 3/4" - 1" | 92 | 104 | 23 | 54 | 76 | 73 | 45 |
| 1.1/2" | 135 | 119 | 31 | 80 | 126 | 97 | 58 |

Measurements: mm

| øA | В | С | D | Е | F | G | Н |
|-----------|------|------|------|------|------|------|------|
| 3/4" - 1" | 3.62 | 4.1 | 0.91 | 1.13 | 2.99 | 2.87 | 1.77 |
| 1.1/2" | 5.31 | 4.69 | 1.22 | 3.15 | 4.96 | 3.82 | 2.28 |
| | | | | | | | |

Measurements: ins.

Coil characteristics Maximum temperature Available Electric VA (volt-amper) Coil Power Ø Pipe power supply tensions ins. type W Inrush Holding ٥C ٥F AC 50 Hz GF06C 6 10.8 155 311 7.5 1 ø 3/4" AC 60 Hz GF06C 12.9 155 311 6 8.0 2 ø 1" DC GF06C 6 6 6 155 311 3 AC 50 Hz 40 MF11C 11 22 155 311 1 ø 1 1/2" AC 60 Hz MF13C 13 45 17 155 311 2 DC MH19 19 19 19 180 356 3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Technical specifications

Recommendations for installation

Place a strainer upstream the valve with a porosity $\leq 100 \ \mu$. Installation: in any position, preferably over horizontal

pipeline with the coil upright.

øA E

| Options | Suffix | Example |
|-----------------|--------|--------------------|
| NPT connections | Т | 2073LH06S T |
| For C/C | С | 2073LH06SC |

| Ø | | ø ifice | | low ctor | | Δ | p | | _ | | Max temp. Weight | | ght | Maximum temp. and catalog Nº according to seat material |
|--------------|---------------------------|------------|-----|-------------|------|-----|----------|--------|------------|--------|---------------------|------|------|---|
| Pipe ins. | mm | ins. | Kv | Cv | Mini | mum | Maxi | mum | Power W | °C | °F | kg | Lb | Hytrel |
| 1115. | | 1113. | 111 | 01 | bar | psi | bar | psi | | | | | | 60 °C / 140 °F |
| | Integrated solenoid pilot | | | | | | | | | | | | | |
| 3/4" | 29 | 1.14 | 8.7 | 10.2 | | | | | 6 | 60 | 1/10 | 0.55 | 1.21 | 2073LH06S |
| 1" | 29 | 1.14 | 16 | 18.7 | 0.5 | 7.5 | 10 | 10 150 | | 00 | 1-0 | 0.55 | 1.21 | 2073LH08S |
| 1,1/2" | 40 | 1.57 | 29 | 34 | Ι | | | | 11 | 80 | 176 | 1.3 | 2.87 | 2073LH12S |
| | | | | | | E | ctern | al pn | eumati | c pilo | ot (*) |) | | |
| 3/4" | 29 | 1.14 | 8.7 | 10.2 | | | | | | 60 | 140 | 0.45 | - | 2073LH06 |
| 1" | 29 | 1.14 | 16 | 18.7 | 0.5 | 7.5 | 7.5 10 | |) - | 00 | 140 | 0.45 | I | 2073LH08 |
| 1,1/2" | 40 | 1.57 | 29 | 34 | | | | | | 80 | 176 | 0.9 | 1.97 | 2073LH12 |

(*) In this case the auxiliary pneumatic signal must be equal or greater than the main input pressure.

| | _ | | | |
|---|----|---|---|--|
| (| E٠ | 1 | 0 | |
| - | - | | ~ | |



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Main characteristics

Operates with pneumatic signal. Replaces the solenoid operator and can be adapted to some of the size **M** solenoid valve models. Normally closed and normally open. Seats: Buna N, FKM, etc. Minimum operating pressure: 1 bar. Maximum operating pressure: 10 bar.

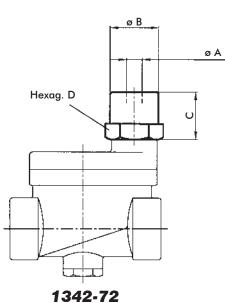


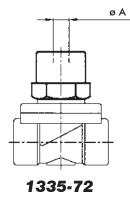
1335-72 Series

Series that match with this device Direct acting: 1327 Series Pilot operated: 1335 - 1342 - 1390 Series.

For N.C. models, the auxiliar minimum pressure is 1 bar. For N.O. models, the auxiliar minimum pressure equals the maximum pressure of the fluid to be controlled plus 1 bar.

General dimensions





С øΑ øΒ С Hexag. D øΑ øΒ Hexag. D R 1/8" 31 30 1.22 1.18 R 1/8" 1.26 32

Measurements: mm

Measurements: ins.







CERTIFIED QUALITY SYSTEM

ATEX - Directive 94 / 9 C C

CE

UUPATECH



General description

2094 series valves have been designed to handle high pressure fluids such as gaseous fuels and offer the customer the ultimate in performance, resistance

and efficiency under hard working conditions. In addition, the piston system allows perfect opening and shutoff through an 8 mm passage, by means of a pilot orifice suited for high pressure.

Applications:

Automatic safety shutoff for Compressed Natural Gas Systems, like CNG Dispensers, etc.

Main characteristics

Normally closed. Servo-operated action. Brass body. Inoxidable piston and Delrin seats. NPT threaded connection. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminum. Housing: Integrated explosion and weather proof according to IEC 79-1 "d".

Technical specifications

| ø | ¢ | ð | Flow | | Operati | ng pres | sure diff | erential | | | | Power W tempe | | | Wei | a 64 | Catalog |
|------|-----|------|------|------|---------|---------|-----------|----------|-------|-------|-------------|---------------|------------|-----------|-----|------|---------------------------|
| Pipe | Ori | fice | fac | tor | Mini | mum | Maxi | mum | | | tempera | | | | | | Catalog N ^o |
| ins. | mm | ins. | Kv | Cv | bar | psi | bar | psi | 50 Hz | 60 Hz | Minin °C | num ⁰F | Maxi °C | mum ⁰F | kg | Lb | N |
| 1/4" | | | 1.1 | 1.29 | | | | | | | | | | | | | Z2094RBD2 |
| 3/8" | 8 | 0.31 | 1.5 | 1.76 | 1 | 15 | 250 | 3750 | 11 | 13 | -20 | -4 | 80 | 176 | 2.3 | 5 | Z2094RBD3 |
| 1/2" | | | 1.5 | 1.76 | | | | | | | | | | | | | Z2094RBD4 |

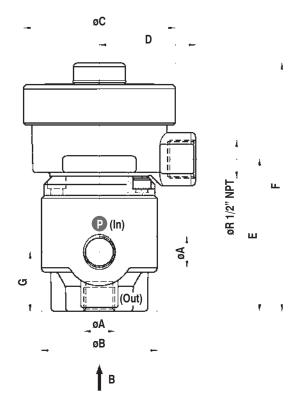


E-12



efferso UUPATECH

General dimensions 2094



| øA | øB | øC | D | Е | F | G |
|------------|------|----|----|----|-----|----|
| R 1/4" NPT | 00 F | | 50 | | 100 | |
| R 3/8" NPT | 62.5 | 82 | 52 | 80 | 133 | 32 |
| R 1/2" NPT | 75 | 82 | 52 | 80 | 133 | 32 |

| Measurements: | mm |
|-----------------|----|
| model officino. | |

| øA | øB | øC | D | Е | F | G | |
|------------|------|------|------|------|------|------|--|
| R 1/4" NPT | 0.40 | 0.00 | 0.05 | 0.45 | F 04 | 1.00 | |
| R 3/8" NPT | 2.46 | 3.23 | 2.05 | 3.15 | 5.24 | 1.26 | |
| R 1/2" NPT | 2.95 | 3.23 | 2.05 | 3.15 | 5.24 | 1.26 | |

Measurements: ins.

Coil characteristics

| Electric | Coil | Power | VA (volt | -amper) | Maxii tempe | num rature | Available | | |
|---|------|--------|----------|---------|----------------|---------------|-----------|--|--|
| supply | type | type W | | Holding | °C | ٩ | tensions | | |
| AC 50 Hz | M11F | 11 | 40 | 22 | 155 | 311 | 1 | | |
| AC 50 HZ | M11H | 11 | 40 | 22 | 180 | 356 | 1 | | |
| AC 60 Hz | M13F | 13 | 45 | 27 | 155 | 311 | 2 | | |
| AC 60 HZ | M13H | 13 | 45 | 27 | 180 | 356 | 2 | | |
| 1 -(12,24,110,220,240) V 2 -(12,24,110,120,220,240) V | | | | | | | | | |

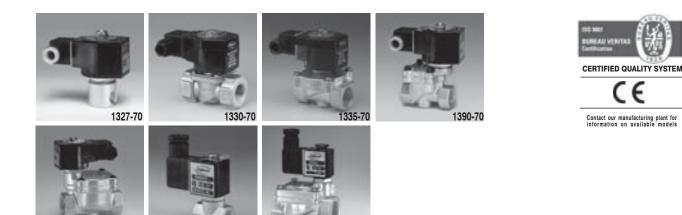
Recommendations for installation

Place a strainer upstream the valve with a porosity \leq 50 μ . Mounting: In any position, preferably over horizontal pipeline with the coil upright.

Pulse operated solenoid unit with magnetic latch.



UUPATECH



2036-70

Description

1342-70

This device is designed to turn monostable 2-position solenoid valves into bistable 2-position solenoid valves, to operate them through electric pulses.

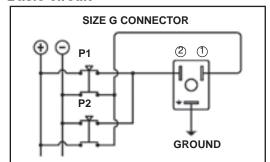
Although it uses the same coil as a standard valve, its solenoid assembly has certain specific characteristics. When the coil is energized with a direct current pulse polarized as shown in the picture, the core goes up to contact the plugnut and stays in that position (P1) by the influence of a magnet placed on top of the core-tube.

To return to the initial position (P2), a new electric pulse with reversed polarity must be applied. This device can be adapted to direct acting / pilotoperated using M or G size coils. Suitable for neutral liquids or gaseous fluids.

Technical specifications

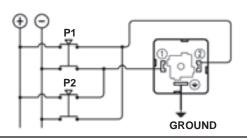
Maximum temperature: 60 °C / 140 °F Pressures up to 10 bar - (150 psi). For higher pressures, please contact Jefferson. Available tensions: 12, 24, 110 and 220 V DC. Length of pulse: 0.1 - 1 sec. Power consumption during electric pulse: Size M coil: 19 VA.

Size G coil: 6 VA. Compatible series



Basic circuit





P1: To open. P2: To close. Do not pulsate at the same time.

| Ø Pipe ins. | 1327 | 1330 | 1335 | 1390 1342 | 2026 | 2036 |
|-------------------|------------|-------------|------------|--------------|------------|-------------|
| 1/8" | - | - | - | - | 2026BA1-70 | - |
| 1/4" | 1327BA2-70 | | | | 2026BA2-70 | - |
| 3/8" | | - | 1335BA3-70 | | - | 2036BA03-70 |
| 1/2" | | 1330LA04-70 | 1335BA4-70 | 1390BA4-70 | - | 2036BA04-70 |
| 3/4" | | 1330LA06-70 | 1335BA6-70 | 1342BA06-70 | - | 2036BA06-70 |
| 1" | | | | 1342BA08-70 | - | 2036BA08-70 |
| 1.1/2" | | | | 1342BA12-70 | - | - |
| 2" | | | | 1342BA16-70 | - | - |
| 2 1/2" | - | - | - | 1342BA20-70 | - | - |
| 3" | - | - | - | 1342BA24-70 | - | - |

E-14

1398 Series

Digital condensation removal timer.



CERTIFIED QUALITY SYSTEM

e

Contact our manufacturing plant for information on available models



General description

• The Digital Condensation Removal Timer is a compact electronic device specially designed for pipe air condensation removal when matched with a solenoid valve.

- •This digital timer is adaptable to any valve using a DIN type, 43650 shape A coil.
- This device can by easy programmed by two press-keys and an LCD display.

Technical Specifications

Supply voltage: 12 - 115 VDC. 24 - 240 VAC.

Maximum current: 1 A.

Poles: 2 + Ground.

Time ranges: Off 0-99.59 min. On 0-59 sec

Applications:

Automatic draining of filters, liquid separators, dryers, receivers, pipes and other compressed air system components.

Ambient temperature: -10 °C to +50 °C; (+14 °F to +122 °F).

Weight: 64 g; (2.3 oz.).

Protection: IP65 when plugged to a coil with a connector.

Insulation group: VDE 0110 1/89 - Class C.

Time adjustment

1 - Press SET for 2 seconds.

- 2 Press ADJ to adjust ON time (sec.)
- 3 Press SET
- 4 Press ADJ to adjust OFF time (min.)
- 5 Press SET

Reset press protected switch located above SET & ADJ keys.

E-15

Series that may be adapted to this device Direct acting: 1327 Servo operated action: 1335 - 1342 - 1390.





CERTIFIED QUALITY SYSTEM

Contact our manufacturing plant for information on available models

UUPATECH



eries



Main characteristics

1314, 1327 and 1390 Series with the suffix "UC" solenoid valves are specially designed to control cryogenic flow. Cryogenic fluids include liquid oxygen, liquid argon, liquid nitrogen and liquid CO_2 . All valves showing a UC suffix are clean, and free from oil and moist.

Temperature ranges:

Cryogenic fluids -200 °C to 50 °C (-328 °F to 122 °F). Liquid CO₂ : -60 °C to 50 °C (-76 °F to 122 °F).



Construction Materials

Body: Brass or bronze. Seals and seats: PTFE. Piston: 1314 Series: SS304 / 1390 Series: Brass. Core assembly and magnetic stop: AISI 430. Springs: 302. Shading coil: copper.

| _ | |
|-----------|----------------|
| Technical | specifications |

*Advise: when using direct current (DC), a 25% reduction on the maximum operating pressure differential is expected

| | | | | | | | Ν | ormal | ly Clos | sed | | | | | |
|---------------|------|----------------|------------|-----------|-----------|------------|-------|------------|---------|------------|---------|------------|------------|------|----------------|
| ø Pipe | Ori | ð fice | Fle fac | ow tor | ۵ mini | p mum | | o * mum | | mum np. | | mum np. | Wei | ight | Catalog Nº |
| ins. | mm | ins. | Kv | Cv | bar | psi | bar | psi | C° | F° | ° | F° | kg | Lb | - |
| | 3 | 0.12 | 0.26 | 0.30 | 0 | 0 | 10 | 150 | | | | | 0.5 | 1.1 | 1327BT302UC |
| 1/4" | 4 | 0.16 | 0.43 | 0.50 | 0 | 0 | 5 | 75 | | | | | 0.5 | 1.1 | 1327BT402UC |
| | 6 | 0.24 | 0.8 | 0.94 | | | | | | | | | 0.75 | 1.7 | 1390BBT2UC |
| 3/8" | 9 | 0.35 | 1.6 | 1.87 | 0.1 | 1.5 | 15 | 225 | | | | | 0.70 | 1.5 | 1390BBT3UC |
| 1/2" | 12 | 0.47 | 2.35 | | | | | | -200 | -328 | 50 | 122 | 0.96 | 2.1 | 1390BBT4UC |
| 1/2 | 19 | 0.75 | 4.5 | 5.27 | | | | | -200 | -320 | 50 | 122 | 4 | 8.9 | 1314BST04UC |
| 3/4" | 19 | 0.75 | 6 | 7.02 | | | | | | | | | 4 | 8.9 | 1314BST06UC |
| 1" | 26 | 1.02 | 10 | 11.7 | 0 | 0 | 7 | 105 | | | | | 4.9 | 10.9 | 1314BST08UC |
| 1 1/2" | 32 | 1.26 | 15 | 17.6 | | | | | | | | | 6.5 | 14.4 | 1314BST12UC |
| 2" | 38 | 1.5 | 23 | 26.9 | | | | | | | | | 7.3 | 16.2 | 1314BST16UC |
| Normally Open | | | | | | | | | | | | | | | |
| | 3 | 0.12 | 0.26 | 0.30 | 0 | 0 | 10 | 150 | | | | | 0.5 | 1.1 | 1327BT302INAUC |
| 1/4" | 4 | 0.16 | 0.43 | 0.50 | 0 | 0 | 5 | 75 | | | | | 0.5 | 1.1 | 1327BT402INAUC |
| | 6 | 0.24 | 0.8 | 0.94 | | | | | -200 | -238 | 50 | 122 | 0.75 | 1.7 | 1390BBT2INAUC |
| 3/8" | 9 | 0.35 | 1.6 | 1.87 | 0.1 | 1.5 | 15 | 225 | | | | | 0.70 | 1.5 | 1390BBT3INAUC |
| 1/2" | 12 | 0.47 | 2.35 | 2.75 | | | | | | | | | 0.96 | 2.1 | 1390BBT4INAUC |
| | | | | | L | .iauid | CO, s | ervice | (1) No | ormally | / Clos | ed | | | |
| | 1.25 | 0.5 | 0.05 | 0.06 | | | 100 | 1500 | | | | | 0.5 | 1.1 | 1327BT121UC |
| | 1.75 | 0.07 | 0.09 | 0.11 | | | 35 | 525 | | | | | 0.5 | 1.1 | 1327BT171UC |
| 1/8" | 2.25 | 0.09 | 0.13 | 0.15 | 0 | 0 | 20 | 300 | -60 | -76 | 50 | 122 | 0.5 | 1.1 | 1327BT221UC |
| | 3.00 | 0.12 | 0.26 | 0.30 | | | 10 | 150 | | | | | 0.5 | 1.1 | 1327BT301UC |
| | | | | | | Liauid | CO. 5 | service | ∋ (1) N | ormal | lv Ope | en | | | |
| | 1.25 | 0.5 | 0.05 | 0.06 | | | 50 | 750 | | | / - 100 | | 0.5 | 1.1 | 1327BT121INAUC |
| | 1.75 | | 0.09 | | | 0 0 20 300 | | 300 | | | _ | | 0.5 | 1.1 | 1327BT171INAUC |
| 1/8" | 2.25 | 0.09 | 0.13 | | 0 | | | 180 | -60 | -76 | 50 | 50 122 | | 1.1 | 1327BT221INAUC |
| | 3.00 | | 0.26 | | | | 10 | 150 | | | | | 0.5 0.5 | 1.1 | 1327BT301INAUC |
| (1) 0 | | te et et en et | | | | · | | | | | | | | | |

(1) Connection pipe: Inside diam. cannot be larger than valve's passage. The expansion will occur downstream, far away from valve. It prevents CO₂ from freezing.

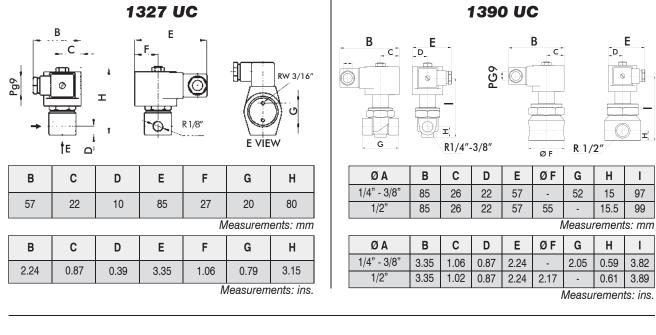
E-16

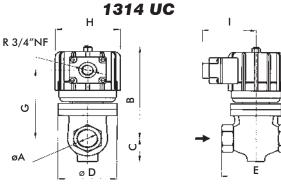
Series

Cryogenic service and liquid CO₂ solenoid valves.



General dimensions





| øA | В | С | øD | Е | F | G | øH | I |
|----------|-----|----|-----|-----|-----|-----|----|----|
| R 3/4" | 150 | 32 | 76 | 100 | 80 | 113 | | |
| R 1" | 157 | 41 | 90 | 120 | 89 | 120 | 99 | 95 |
| R 1.1/2" | 180 | 49 | 100 | 149 | 97 | 143 | | |
| R 2" | 180 | 51 | 100 | 149 | 100 | 147 | | |

Measurements: mm

| øA | В | С | øD | Е | F | G | øH | I |
|----------|------|------|------|------|------|------|------|------|
| R 3/4" | 5.91 | 1.26 | 2.99 | 3.94 | 3.15 | 4.45 | | |
| R 1" | 6.18 | 1.61 | 3.54 | 4.72 | 3.50 | 4.72 | 3.90 | 3.74 |
| R 1.1/2" | 7.09 | 1.93 | 3.94 | 5.87 | 3.82 | 5.63 | | |
| R 2" | 7.09 | 2.01 | 3.94 | 5.87 | 3.94 | 5.79 | | |

Measurements: ins.

Coil characteristics

| Electric power | Version | Coil | Power | VA (volt | -amper) | Maxii tempe | mum rature | Available |
|-------------------|------------------------------|-------|-------|----------|---------|----------------|---------------|-----------|
| supply | Version | type | W | Inrush | Holding | °C | ٩ | tensions |
| AC 50 Hz | 1327UC | MF11C | 11 | 40 | 22 | 155 | 311 | 1 |
| AC 60 Hz | 1390UC | MF13C | 13 | 45 | 27 | 155 | 311 | 2 |
| DC | 139000 | MH19C | 19 | 19 | 19 | 155 | 311 | 3 |
| AC 50 Hz | 4007110 | MH18C | 18 | 61 | 39 | 180 | 356 | 1 |
| AC 60 Hz | 1327UC (CO ₂) | MH16C | 16 | 48 | 29 | 180 | 356 | 2 |
| DC | (002) | MH19C | 19 | 19 | 19 | 180 | 356 | 3 |
| AC 50 Hz | | SH28C | 28 | 241 | 69 | 155 | 311 | 1 |
| AC 60 Hz | 1314UC | SH30C | 30 | 267 | 80 | 155 | 311 | 2 |
| DC | | SH48C | 48 | 48 | 48 | 155 | 311 | 3 |

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Recommendations for installation

Place a strainer with a porosity \leq 100 μ upstream the valve. The valve input pressure must always be equal or greater than the output pressure.

1327UC

Mount the valve in any position, preferably over horizontal pipeline with the coil upright.

1314UC- 1390UC

Mount the valve only over horizontal pipeline with the coil upright.



CP Series Power control

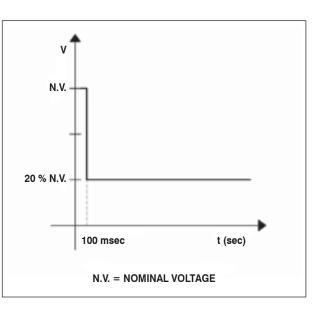
General Description

The CP is a solid state device placed on DIN –connection solenoid valves' coil connectors to control valve power. The CP has two main functions: one is to induce a stronger than usual response at solenoid pull-in. The second is to reduce the solenoid power consumption during hold-in. The CP allows the input voltage directly to the coil for a fixed single shot of 100 milliseconds. After that period the CP automatically decreases to 20 % of the input nominal voltage, and the power is decreased to 4 %.

- The CP is available in DIN 43650 / ISO 4400 shape "A" connectors.
- High-frequency operating cycles.
- Saves energy by reducing overall consumption to nominal power.
- Reduces temperature in long runs of energized coil.
- Increases coil life considerably.
- It is provided with a LED indicator light.
- 3 m (9 ft) standard cable length.

Electrical Data

- Input Voltage: 12 to 24 VDC
- Maximum input voltage tolerance 10 %
- Ambient temperature range: -20° to 50 °C (4° to 122 °F)
- Maximum output current:
 - Inrush (50 milliseconds): 8A
 - Holding: 1 A





CERTIFIED QUALITY SYSTEM

UUPATECH

Pefferson UPATECH

Technical information

| | Pages |
|---|-----------------|
| Fluids and materials compatibility table. | F-2 / F-3 |
| Recommendations for installation. | F-4 |
| Problems and solutions. | F-5 |
| Repair Kits. | F-6 / F-7 / F-8 |

| | Burna N | EPDM | Neoprene | PKM | Deltin | Nytion | PVC | PTFE | Carbon steel | AUSI 430 | AISI 304 | AIST 1216 | Silver | Grey cast | Copper | Bronze | Brass | Aluminium |
|---|---------|------|----------|----------|--------|--------|----------|------|--------------|----------|----------|-----------|--------|-----------|--------|--------|-------|-----------|
| Animal oil | в | c | в | A | A | A | | A | A | A | A | A | | A | A | A | A | A |
| Break oil | c | 8 | c | A | 1 | A | — | A | A | A | A | A | в | | A | A | Α. | A |
| Linseed oil (pure) | c | | A | | | | A | A | B | 8 | 8 | | A | 8 | c | c | с | 8 |
| Chinese wood oil | A | C | 8 | A | в | A | A | A | A | 1 | A | A | | A | 8 | 1 | 8 | A |
| Corn oil | A | C | в | A | в | A | A | A | A | | A | A | A | A | A | A | 8 | A |
| Olive oil | A | 1 | A | A | 1 | | | A | | A | A | A | - | A | | | A | A |
| Pine oil | A | C | C. | A | | A | | A | | | A | A | | A | | | A | A |
| Ulicone oil | A | A | A | A. | A | | | | | A | A | A | A | | A | A | A | 1 |
| tydraulic oil | A | c | | A | A | | | A | A | A | A | A | A | A | A | A | A | A |
| Mineral oil | A | c | 8 | A | - | A | A | A | A | A | A | A | A | A | A | | | A |
| Motor oil | A | c | | A | | | A | | A | A | A | A | A | | A | A | A | A |
| Petroleum oil | A | | | A | - | | - | | A | A | 1 | | A | A | A | A | A | A |
| Acetylene | A | CA | в | A | A | A | A | Α. | A | A | A | A | c | A | c | c | | A |
| kcetaldehyde | c | 8 | c | C | 1 | A | c | A | A | 8 | 8 | 8 | A. | A | c | с | с | A |
| Potassium acetate | A | A | 8 | | | | | 8 | A | B | 8 | 8 | A | A | 8 | 8 | 8 | c |
| loetone | c | A | c | c | 0 | A | с | A | A | 8 | 8 | 8 | A | A | A | A | A | в |
| Aqueous acetic acid | в | c | в | A | 1 | | | | | A | A | A | A | | A | A | A | A |
| Boric acid | A | A | | A | - | A | A. | A | c | 8 | - | | A | c | | - | | - |
| lutyric acid | A | 8 | c | c | | | | A | | c | c | C | A | c | | | c | |
| arbonic acid | c | A | A | | | | | A | | 8 | 8 | 8 | 8 | c | | | 8 | A |
| litric Acid | A | A | A | A | - | A | A | A | с | - | | | в | c | с | 8 | c | |
| lydrochloric acid | + | в | - | \vdash | - | c | c | A | 8 | c | с | c | c | | с | c | c | с |
| Itearic acid | A | 8 | A | | | A | A | A | | | 1 | | A | С | c | с | c | в |
| lydrofluoric acid | - | - | C | A | C | с | - | A. | | C | c | | 8 | C | | с | С | C |
| ormic acid | A | 8 | A | C | C | C | | A | C | c | 1 | | - | C | - | | - | C |
| hosphoric acid | - | 8 | | A | C | c | A | A | C | C | | | 8 | C | | | | A |
| actic acid | | | | 8 | | | | A | C | 1 | | | 8 | C | | c | С | Ċ |
| Vitric acid | C | | C | c | c | C | | A | c | | A | A | C | C | с | С | c | |
| Dieic acid | 8 | | | 8 | | A | A | A | 8 | в | A | A | A | 8 | - | | | |
| Duatic acid | A | A | 8 | c | | A | | A | c | | | | 8 | с | | 8 | | |
| Salicylic acid | A | | A | A | | A | A | A | C | 8 | 8 | 8 | A | c | 8 | в | 8 | |
| Sulfuric acid (10%) | c | | C | A | c | C | | A | | | | | с | c | с | с | c | в |
| Sulfuric acid (20%) | 8 | - | | - | C | C | A | A | C | с | с | | в | с | с | | 8 | - |
| fannic acid | t | A | | - | - | A | A | A | | в | 8 | | A, | B | | | | |
| fartaric acid | | в | | | | A | A | A | C | | | | A | C | | | С | |
| fot water | A | A | A | A | A | A | A | A | A | A | A | A | A | | | A | A | A |
| Carbonated water | A | A | A | A | A | A | A | A | A | A | A | A | A | | | A | A | ٨ |
| Chiorinated water | A | A | A | A | A | A | A | A | A | A | A | A | A | | | A | A | A |
| Soawater | A | A | A | A | A | A | A | A | A | A | A | A | A | | | A | A | A |
| Demineralized water | 1 | A | | A | A | A | A | A | C | A | A | A | A | C | | | | A |
| Destilled/deionizated water | | A | | A | A | A | A | A | c | A | A | A | A | c | | | | A |
| And the second se | - | 1.1 | - | - | | | | | - | - | | | - | - | | | - | - |

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Drinking water

Hot air

Aniline

Argon

Benzene

Antioxidants

Baking soda

Carbon bisulfite

Soda bisulfite

Baking ammonium

Air

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Fluids and materials compatibility **Table**

| Jeff | erson |
|------|----------|
| | UUPATECH |

| Butanol / Carbon ammonium / Beer / Dry chlorine / Chloroform / Carbon dioxide / Ethanol / Freon 12 | B A C C C C A B | C B C C | 8 8 A | A | A | A | _ | | Carbon steel | AUSI 430 | AUSI 304 | AUSI 316 | Silver | Gray cast | Copper | Bronne | Brass | Aluminium |
|---|--------------------------------------|------------------|-------------|----|--------|-----|-----|-----|--------------|----------|----------|----------|--------|-----------|--------|--------|-------|-----------|
| Carbon ammonium 0 Beer 0 Dry chlorine 0 Chloroform 0 Carbon dioxide 2 Ethane 4 Ethanol 1 Freon 12 | c c | c | - | | | | | A | A | A | A | A | | A | A | A | A | A |
| Beer Dry chlorine C Chloroform C Carbon dioxide Ethane A Ethanol Ethanol Freon 12 | C C A | - | A | | | A | | A | A | A | A | A | в | | A | A | A | A |
| Dry chlorine Chloroform G Carbon dioxide Ethane / Ethanol I Freon 12 | A | - | | | | | A | A | в | 8 | 8 | | A | в | С | с | C | 8 |
| Chloroform Carbon dioxide Ethane / Ethanol Ethanol Freon 12 | A | - | | | A | A | A | A | A | 8 | A | A | | | A | 8 | 8 | A |
| Carbon dioxide Ethane A Ethanol I Freon 12 | A | ¢ | C | 8 | C | C | c | 8 | | c | C | | 8 | | | | C | |
| Ethane / Ethanol I Freon 12 | | | C | | 8 | A | с | A | | Ð | A | Α. | A | | | 8 | | ¢ |
| Ethanol I Freon 12 | | | | | | C | A | A | A | A | A | A | A | A | A | A | A | A |
| Freon 12 | в | c | A | | Α. | A | с | A | A | A | A | A | A | A | A | A | A | |
| | | A | 8 | в | A | A | A | A | A | 8 | 8 | | A | 8 | в | 8 | 8 | |
| Erenn 22 | - | - | A | c | | A | - | A | с | A | A | A | A | c | A | A | A | A |
| 1 PROFILES. | c | | | c | | A | c | A | с | A | A | A | A | c | A | A | A | A |
| Fuel oil | | c | 8 | A | A | A | A | A | | A | A | A | A | | | A | A | A |
| Coke gas | - | c | | в | A | | A | A | A | A | A | A | A | A | A | | c | A |
| · · · · · · · · · · · · · · · · · · · | в | c | 8 | A | 1 | - | - | - | | A | A | A | A | - | A | A | A | A |
| | A | c | A | A | | A | A | A | A | A | A | A | A | A | 8 | A | A | A |
| and a state of the second s | 8 | c | 8 | A | A | A | - | A | A | A | A | A | A | A | A | A | A | A |
| | A | A | A | A | A | A | A | A | c | A | c | - | | c | A | A | 8 | A |
| | A | A | A | - | A | A | A | A | A | A | A | A | A | 8 | 8 | A | A | A |
| | A | A | A | | 1 | - | - | ~ | ~ | A | A | A | A | - | A | A | A | ~ |
| | A | A | A | A | A | A | A | A | A | A | A | A | ~ | A | A | A | 8 | A |
| | A | c | A | A | ^ | A | ^ | A | A | A | A | A | A | ^ | A | A | A | A |
| | B | c | 8 | A | A | ^ | - | A | A | A | A | A | A | в | 8 | 8 | A | 8 |
| | 0 | c | C | B | ^ | 0 | 0 | - | ^ | 8 | 8 | ^ | | 0 | - | - | - | - |
| Chlorinated hydrocarbona | | - | | - | | C | c | A . | | - | - | | 8 | | A | A | A | A |
| Hydrogen / Harmonium hydrogen | A | A | A | A | A | A . | A | A | A | A . | A | A . | A C | A | A | A C | A | A |
| | | A | A | 8 | C | A | A | A | | A | A | A | - | | C | - | C | 8 |
| | A . | C | 8 | A | A B | A | A | A | A | A. | A | A | A | A | A | A . | A | A |
| | A . | A C | A | A | 0 | ^ | A . | A | A | A . | A . | | | A | A | A | A | A |
| | A . | - | 8 | A | | | A | A | A | A | A | A | A | A | A | Α. | A | A |
| | A | A | A | c | A | A | A | A | A | B | A | A | A | A | A | A. | Α. | |
| | 8 | c | c | A | | A | 8 | A | A | A | A | A | A | | 8 | 8 | 8 | A |
| Aromatic naphtha | | C | | A | | A | c | A | A | A | A | A | A | A | A | A | A | - |
| | A | A | A | B | A | A | A | A | | B | A | A | A | | C | c | C | |
| and the second se | A | A | A | A | A | A | A | A | A | Α. | A | A | A | A | A | A | A | A |
| Liquid nitrogen (-200°C) | 1 | - | | | _ | _ | _ | A | _ | | A | A | A | - | | A | | |
| | c | _ | A | A | - | | - | _ | | A | A | A | в | A | A | A. | A | A |
| | C | A | | A | | A | - | A | C | 8 | 8 | - | | | - | | | 8 |
| Perchlorate ethylene | _ | - | | A | - | | | A | A | A | A | _ | A | - | - | A | A | |
| | A | A | A | Α. | Α. | Α. | A | A | _ | ¢ | | | | 8 | 8 | 8 | A | |
| Blood | | _ | | | | | c | A | C | A | A | A | _ | _ | | | | _ |
| | A | A | A | A | A | | A | | | A | A | A | A | | A | A | A | |
| Caustic soda | _ | A | | | A | A | A | A | ļ | B | 8 | | A | _ | L | | - | C |
| Chlorinated solvents | | c | C | 8 | - | 8 | | A | 8 | - | 8 | _ | | | - | A | | C |
| | A | A | A | A | 8 | A | A | A | A | A | A | A | 8 | C | 8 | 8 | C | A |
| the second s | ¢ | C | C | ¢ | - | | | A | A | A | A | A | A | 8 | 8 | 8 | A | 8 |
| and the second | c | c | C | A | 8 | A | c | A | A | A | A | A | A | A | A | A | A | A |
| | C | C | C | 8 | 8 | A | C | A | | 8 | 8 | _ | | | | | | в |
| Urea / | A | | A | | | A | A | A | | в | B | | A | в | | A | | в |
| Water vapor | с | A | C | | | | с | A | 8 | A | A | | в | в | 8 | A | 8 | |
| Vinegar | | A | | A | 8 | с | | A | | 8 | в | | A | | в | в | C | |
| Wines | | | | | A | A | A | A | ¢ | Α. | A | A | | | | | 8 | |

Instructions and Recomendations

For the installation and maintenance of solenoid valves



Electrical installation.

All the coils are for continuous use - permanent or high frequency operation.

Check that the coil supplied with the valve has the correct tension and current required. If not, replace it with the adequate coil without changing the valve.

The allowed tension variation that does not affect the performance of the valve is -15% to +10% of the nominal tension for AC and -10% to +10% for DC.

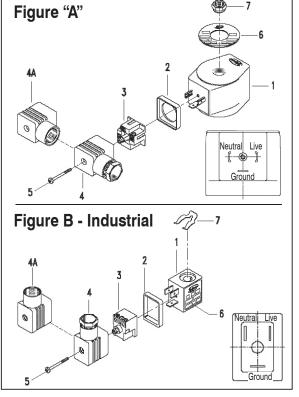
Except for valve series 1312, 1314, 1344, 1356S, 1388 which are provided with "S" coils, and 1393 series with "C" housing, the other Jefferson models are generally supplied with Shape A or B DIN 43650 Connection (ISO 4400) encapsulated coils.

Do not energize coil unless mounted on valve

Mechanical installation.

- Verify that the working conditions are within the range of differential pressure and temperature indicated on the nameplate of the valve.
- Place a strainer immediately upstream from the valve with the adequate capacity and a mesh smaller than 100 microns.
- The most favorable mounting position is on a horizontal pipeline with the coil upright.
- Pipelines upstream from the valve must be carefully and exhaustively cleaned even before the strainer, by means of purges with compressed air or any other system that guarantees the disposal of solid elements as well as welding bits, gasketing tape, mud, dirt, etc., especially with new pipelines.
- Follow the arrow that indicates the flow direction in the valve's body. The input pressure must always be equal or greater than the output pressure.

Plug-in coils - DIN 43650 Connection (ISO 4400). IP65 Protection.



Instructions for the electrical connection with strain relief.

- Unscrew the screw (8) to reach the block (3), where the terminals are. The system is designed to use armored cables with 3 "PG9" conductors. Carry out Neutral - Live - Ground connections.
- 2. Insert the terminal block into the cover (4) according to the desired entrance angle, in any of the two or four possible positions: Left, Right, Above, Below.
- **3.** Insert the coil blades into the connector. Fasten it with the screw.
- 4. Finally but very important, tighten the strain relief (7) to make sure that it is hermetic. Otherwise, moisture may enter and cause a short-circuit between the terminals.

Instructions for the cover with an opening for $\frac{1}{2}$ NPT conduit.

- 1. Follow instructions 1, 2 and 3 for strain relief connector.
- 2. It is important to be sure that the interconnection is hermetic, so we recommend the use of a sealant or

gasketing tape over the threads.

Coil fixing.

The nut (9) that fixes the coil to the core-tube must be 5 Nm / 0.5 kpm / 3.75 lbf, to prevent the coil from turning round. Avoid unnecessary tension that may damage the core-tube due to excess of torsion.

Note: All this is valid both for shape "A" and shape "B" connectors (2026, 2036, 2073 and 2095 series)

Failure analysis.

Many times solenoid valves fail due to an inadequate selection for certain applications.

In other cases the failures are caused by a defective installation, not having followed the manufacturer's recommendations. In many other cases, because of lack of maintenance, which should be adequate for the kind of job or the efforts the valve is subjected to. Most of the failures that occur when starting a new installation are the result of lack of cleanness in the pipelines between the filter and the valve, due to left-owers of packaging, teflon, welding residue, mud, etc.

However, in spite of having made a good choice, a good installation and the adequate maintenance, some contingent factors may occur after the installation and disturb a suitable peration.

offers its complete post-sales service by phone, e-mail or fax to assist the end user in studying and finding a solution to failures.

The following page shows the most common failures with their possible causes and solution.

Problems and Solutions

Pefferson UUPATECH

| PROBLEM | POSSIBLE CAUSES | SOLUTIONS |
|---|--|--|
| I | | e energy effectively reaches the coil terminals and check strainer before the valve is in good condition. |
| 1. Valves do not open when energized (NC) or when de-energized (NO). | For direct acting valves 1.1 Tension less than 15% of the nominal voltage. 1.2 Too high a differential pressure for that model. 1.3 Burnt coil (with the circuit open). 1.4 Plunger jammed with solids. 1.5 Damaged plunger. For servo operated action valves The same as above plus: 1.6 Differential pressure below required for valve model. 1.7 Jammed servo piston (in models with servo piston). 1.8 Damaged servo piston, servo piston rings or diaphragm. 1.9 Pilot orifice blocked. 1.10 Pilot gasket damaged or misaligned. 1.11 Excessive viscosity. | 1.1.1 Check the coil voltage, which must not be less than 85% of the indicated nominal tension. If this is the case, adjust the source to the adequate value. 1.2.1 Reduce pressure to the maximum shown on the valve nameplate or change it for a more adequate one. 1.3.1 See Burnt Coils. 1.4.1 Clean the plunger's core tube and the valve. If the system lacks an adequate strainer before the valve, the problem will substist and service will shut down. 1.5.1 Replace the damaged part. Damage may be caused by fluid abrasive elements or high operation frequency over a long period of time and exceeding the element's life. Sometimes it's a combination of both. 1.6.1 This factor should be considered when choosing a valve. It may occur due to over-sizing or reduction of differential pressure. If differential pressure cannot be increased by increasing the flow, the valve must be changed for an adequate one. 1.7.1 Check that solids have not affected the piston's movement. After cleaning, check that it is not damaged. A strainer must be placed upstream from the valve to eliminate the problem. 1.8.1 Change damaged parts. Check that the cause is not dirt. Point 1.4.1. is applicable in this case. 1.9.1 Clean the orifice. See 1.4.1., if the orifice is damaged consult Jefferson. 1.1.1.Fluids with vicosities exceeding 60 cSt cannot be used with servo operated valves. If not, change the valve model. |
| 2.The valve remains open | For direct acting valves 2.1 The coil was not de-energized (NC valve) or energized (NO valve). 2.2 Plunger jammed with solids. For servo assisted valves The same as above plus: 2.3 The pilot orifice does not close. 2.4 Compensation orifice blocked. 2.5 Jammed servo piston. 2.6 Servo piston, servo piston rings or diaphragm damaged. 2.7 Excessive viscosity. | 2.1.1- Check the control circuits. 2.2.1- Clean the plunger's core tube and the valve. If the system lacks an adequate strainer before the valve, the problem will substist and service will shut down. 2.3.1- Check that the plunger is not jammed or the seats damaged. In the first case, clean it, in the second case, change it. If the orifice seat is damaged, consult Jefferson. 2.4.1. Clean the orifice. See 1.4.1., if the orifice is damaged consult Jefferson. 2.5.1- Check that solids have not affected the piston's movement. After cleaning, check that it is not damaged. A strainer must be placed upstream from the valve to eliminate the problem. 2.6.1- Change the damaged parts. Check that the cause is not dirt. Point 1.4.1. is applicable in this case. 2.7.1- Fluids with vicosities exceeding 60 cSt cannot be used with servo operated valves. If not, change the valve model. |
| 3. The coil gives off a burning smell after working for a short period or it burns up frequently. | 3.1 Excessive voltage. 3.2 Only for AC: Too high a pressure that does not allow the pilot to open, therefore, only inrush current is present, which doubles the holding current. 3.3 The coil's nominal tension is less than the source's or does not correspond to its cycling. 3.4 Excessive fluid or ambient temperature. 3.5 Moisture entering the interior of the coil. 3.6 Lack of part of the electromagnetic package when it is not integrated to the coil. 3.7 It is energized outside the valve (AC only). | 3.1.1- The voltage must not exceed 10% of the nominal tension, and only for brief periods. Correct the voltage. 3.2.1- Adjust the maximum working pressure to the maximum shown on the nameplate. If pressure is within the parameters, check that voltage is not less than 85% of the nominal tension. 3.3.1- Check that the tension and current type is as indicated on the coil. 3.4.1- The fluid, atmosphere and power of the coil determine the internal temperature. As a general rule, the fluid temperature + ambient temperature must not exceed 210 °C. The fluid temperature cannot be above 180 °C. When handling hot fluids and the ambient exceeds 30 °C, it is advisable to fit the valve in the most ventilated area. 3.5.1- Check that DIN coils' strain relief is tight and the armored cable corresponds to the connector Pg. For S coils, check that the housing and connection are closed. See mounting recommendations. 3.6.1- Replace the missing parts because they are part of the magnetic circuits and their absence results in an increase of the intensity which reduces the force of the magnetic attraction. 3.7.1- Do not energize the coil if it is not fitted to the valve. |
| 4.The coil vibrates when energized. | 4.1 Insufficient voltage.4.2 Fixed core and plunger surfaces, are dirty or have scales. | 4.1.1- Adjust the tension within the permitted parameters.4.2.1- Clean the surfaces. If scales remain there, change the components. |
| 5-Fluid leakage when closed. | 5.1 Main or pilot seat damaged or dirty. | 5.1.1- Clean or change seats. If the orifice seats are damaged, consult Jefferson. |
| 6-It operates slowly or fails. | 6.1 Compensation or pilot orifice partially blocked.6.2 Excessive fluid viscosity.6.3 Temporary excess or lack of differential pressure. | 6.1.1- In case of dirt, clean the orifices. In case of damage, consult Jefferson. 6.2.1- The fluid's viscosity must not exceed 60 cSt. See 1.11. 6.3.1- Check that both differential and opening pressure differential are within the limits indicated in the valve nameplate. |

Repair Kits



General Purpose

| Catalog | Kit | | | | | | |
|-------------------------------|----------------|--|--|--|--|--|--|
| Nº | part № | | | | | | |
| 1314 1314BA06 K14A1 | | | | | | | |
| 1314BA06 1314BA08 | K14A1 K14A2 | | | | | | |
| 1314BA08 | | | | | | | |
| 1314BA16 | K14A3 | | | | | | |
| 1314BE06 | K14T1 | | | | | | |
| 1314BE08 | K14T2 | | | | | | |
| 1314BE12 | K14T3 | | | | | | |
| 1314BE16 | | | | | | | |
| 1314BN06 | K14N1 | | | | | | |
| 1314BN08 1314BN12 | K14N2 | | | | | | |
| 1314BN12 1314BN16 | K14N3 | | | | | | |
| 1314BST06 | K14T1 | | | | | | |
| 1314BST08 | K14T2 | | | | | | |
| 1314BST12 | | | | | | | |
| 1314BST16 | K14T3 | | | | | | |
| 1314BV06 | K14V1 | | | | | | |
| 1314BV08 | K14V2 | | | | | | |
| 1314BV12 | K14V3 | | | | | | |
| 1314BV16 | | | | | | | |
| 1314BA06A | K14A1 K14A2 | | | | | | |
| 1314BA08A 1314BA12A | K14A2 | | | | | | |
| 1314BA16A | K14A3 | | | | | | |
| 1314BE06A | K14T1 | | | | | | |
| 1314BE08A | K14T2 | | | | | | |
| 1314BE12A | | | | | | | |
| 1314BE16A | K14T3 | | | | | | |
| 1314BN06A | K14N1 | | | | | | |
| 1314BN08A | K14N2 | | | | | | |
| 1314BN12A | K14N3 | | | | | | |
| 1314BN16A | | | | | | | |
| 1314BST06A | K14T1 | | | | | | |
| 1314BST08A 1314BST12A | K14T2 | | | | | | |
| 1314BST16A | K14T3 | | | | | | |
| 1314BV06A | K14V1 | | | | | | |
| 1314BV08A | K14V2 | | | | | | |
| 1314BV12A | K14V3 | | | | | | |
| 1314BV16A | K14V3 | | | | | | |
| | 27 | | | | | | |
| 1327BA122 1327BA172 | | | | | | | |
| 1327BA172 1327BA222 | | | | | | | |
| 1327BA222 1327BA302 | K27A | | | | | | |
| 1327BA402 | | | | | | | |
| 1327BA502 | | | | | | | |
| 1327BA522 | | | | | | | |
| 1327BE122 | | | | | | | |
| 1327BE172 | | | | | | | |
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| 1327BE302 | | | | | | | |
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| 1327BE502 | | | | | | | |
| 1327BE522 | | | | | | | |
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| 1327BN302 | | | | | | | |
| 1327BN402 | | | | | | | |
| 1327BN502 | | | | | | | |
| 1327BN522 | | | | | | | |
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| Catalog | Kit | | | | | | | |
|------------------------------|---------|--|--|--|--|--|--|--|
| N⁰ | part Nº | | | | | | | |
| 1327 | | | | | | | | |
| 1327BT122 | | | | | | | | |
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| 1327BT302 | | | | | | | | |
| 1327BT402 | | | | | | | | |
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| 1327BV172 | 1/07)/ | | | | | | | |
| 1327BV222 | K27V | | | | | | | |
| 1327BV302 1327BV402 | | | | | | | | |
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| 1327BV502 | | | | | | | | |
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| 1327BA502INA | | | | | | | | |
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| 1327BE172NA | K27EA | | | | | | | |
| 1327BE222NA | N2/EA | | | | | | | |
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| 1327BE402INA | | | | | | | | |
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| 1327BT402INA | | | | | | | | |
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| 1335BA3D | K35A1D | | | | | | | |
| 1335BA4D | | | | | | | | |
| 1335BA6D | K35A2D | | | | | | | |
| 1335BE3D | K35E1D | | | | | | | |
| 1335BE4D | ROSETD | | | | | | | |
| 1335BE6D | K35E2D | | | | | | | |
| 1335BN3D | K35N1D | | | | | | | |
| 1335BN4D | | | | | | | | |
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| 1335BV3D | K35V1D | | | | | | | |
| 1335BV4D | KOCLOD | | | | | | | |
| 1335BV6D | K35V2D | | | | | | | |
| 1335BA3 1335BA4 | K35A1 | | | | | | | |
| 1335BA4 1335BA6 | K35A2 | | | | | | | |
| 1335BA6 1335BE3 | NOUMZ | | | | | | | |
| 1335BE3 | K35E1 | | | | | | | |
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| Catalog | Kit | | | |
|--|----------------|--|--|--|
| N⁰ | part Nº | | | |
| 133 | 35 | | | |
| 1335BE6 | K35E2 | | | |
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| 1335BN6 | K35N2 | | | |
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| 1335BV6 | K35V2 | | | |
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| 1335BE4A | K35E1A | | | |
| 1335BE6A | K35E2A | | | |
| 1335BN3A | | | | |
| 1335BN4A | K35N1A | | | |
| 1335BN6A | K35N2A | | | |
| 1335BV3A | | | | |
| 1335BV4A | K35V1A | | | |
| 1335BV6A | K35V2A | | | |
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| 1335BE4INA | K35E1INA | | | |
| 1335BE6INA | K35E2INA | | | |
| | NOJEZINA | | | |
| 1335BN3INA | K35N1INA | | | |
| 1335BN4INA | K35N2INA | | | |
| 1335BN6INA | NJONZINA | | | |
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| 1335BV4INA | | | | |
| 1335BV6INA | K35V2INA | | | |
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| 1342BA16 | N42A4 | | | |
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| 1342BE16 | K42E4 | | | |
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| 1342BE24 | | | | |
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| 1342BN16 | K42N4 | | | |
| 1342BN20 | K42N5 | | | |
| 1342BN24 | | | | |
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| 1342BT24 | | | | |
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| 1342BT24 1342BV06 1342BV08 1342BV12 | K42V2 K42V3 | | | |

| Catalog | Kit | | | | | | |
|---|---|--|--|--|--|--|--|
| N⁰ | part Nº | | | | | | |
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| 1342BT24INA | K42T5INA | | | | | | |
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| 1342BV08INA | K42V2INA | | | | | | |
| 1342BV12INA | K42V3INA | | | | | | |
| 1342BV16INA | K42V4INA | | | | | | |
| 1342BV20INA | K42V5INA | | | | | | |
| 1342BV24INA | K42V5INA | | | | | | |
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| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT3 1390BT4 1390BV4 1390BV3 1390BV4 1390BV4 1390BA2INA 1390BA3INA 1390BA3INA 1390BE3INA 1390BE3INA | K90BA1 K90BA2 K90BE1 K90BE2 K90BN1 K90BN2 K90BT1 K90BV2 K90BV1 K90BV2 K90BA2 | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT4 1390BT4 1390BV4 1390BV4 1390BV4 1390BV4 1390BA2INA 1390BA3INA 1390BE2INA 1390BE3INA 1390BE4INA 1390BE4INA | K90BA1 K90BA2 K90BE1 K90BE2 K90BN1 K90BN2 K90BT1 K90BV1 K90BV2 K90BA2 K90BT1 K90BT2 K90BV1 K90BA2 K90BA1 K90BA2 K90BA2 K90BA2 K90BA2 K90BA2 K90BA2 K90BA2 K90BE2 K90BE2 | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT4 1390BT4 1390BV2 1390BV4 1390BA2INA 1390BA2INA 1390BA2INA 1390BE3INA 1390BE3INA 1390BE4INA 1390BA2INA 1390BA2INA | K90BA1 K90BA2 K90BE1 K90BE2 K90BN1 K90BN2 K90BT1 K90BT2 K90BV1 K90BV2 K90BA2INA K90BA2INA K90BE2INA K90BN1INA | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT4 1390BT4 1390BT4 1390BV2 1390BV4 1390BA2INA 1390BA2INA 1390BA2INA 1390BE3INA 1390BE3INA 1390BE4INA 1390BA2INA 1390BA2INA 1390BA2INA 1390BA3INA 1390BA3INA 1390BA3INA 1390BA3INA 1390BA3INA 1390BA3INA | K90BA1 K90BA2 K90BE1 K90BE2 K90BN1 K90BN2 K90BT1 K90BV1 K90BV2 K90BA2 K90BT1 K90BT2 K90BV1 K90BA2 K90BA1 K90BA2 K90BA2 K90BA2 K90BA2 K90BA2 K90BA2 K90BA2 K90BE2 K90BE2 | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT4 1390BT4 1390BV2 1390BV4 1390BA2INA 1390BA2INA 1390BA2INA 1390BE3INA 1390BE3INA 1390BE4INA 1390BA2INA 1390BA2INA | K90BA1 K90BA2 K90BE1 K90BE2 K90BN1 K90BN2 K90BT1 K90BV2 K90BV1 K90BA2 K90BT1 K90BT1 K90BV1 K90BA2 K90BA1 K90BA1 K90BA2 K90BA1 K90BA1 K90BA1 K90BA2 K90BA1 K90BA1 K90BA2 K90BA1 K90BA2 K90BA1 K90BA2 K90BA1 K90BA2 K9 | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT3 1390BT4 1390BV2 1390BV3 1390BA3INA 1390BA3INA 1390BA3INA 1390BE2INA 1390BE3INA 1390BN2INA 1390BN3INA 1390BT2INA 1390BT2INA | K90BA1 K90BA2 K90BE1 K90BE2 K90BN1 K90BN2 K90BT1 K90BT2 K90BV1 K90BV2 K90BA2INA K90BA2INA K90BE2INA K90BN1INA | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT3 1390BT4 1390BV2 1390BV3 1390BA2INA 1390BA2INA 1390BA2INA 1390BA2INA 1390BE2INA 1390BE2INA 1390BN2INA 1390BN2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA | K90BA1 K90BA2 K90BE1 K90BE2 K90BN1 K90BN2 K90BT1 K90BV2 K90BV1 K90BA2 K90BT1 K90BT1 K90BV1 K90BA2 K90BA1 K90BA1 K90BA2 K90BA1 K90BA1 K90BA1 K90BA2 K90BA1 K90BA1 K90BA2 K90BA1 K90BA2 K90BA1 K90BA2 K90BA1 K90BA2 K9 | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT3 1390BT4 1390BV2 1390BV3 1390BV4 1390BA4INA 1390BA4INA 1390BE2INA 1390BE3INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT4INA 1390BT4INA | K90BA1 K90BA2 K90BE1 K90BE1 K90BN1 K90BN1 K90BN2 K90BN1 K90BN2 K90BN2 K90BN2 K90BN2 K90BN2 K90BT1 K90BT2 K90BV2 K90BA1INA K90BE1INA K90BE1INA K90BN1INA K90BN1INA K90BN1INA K90BN2INA K90BT1INA K90BT1INA | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT3 1390BT4 1390BV2 1390BV3 1390BA2INA 1390BA2INA 1390BA2INA 1390BA2INA 1390BE2INA 1390BE2INA 1390BN2INA 1390BN2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA | K90BA1 K90BA2 K90BE1 K90BE2 K90BN1 K90BN2 K90BT1 K90BT2 K90BV1 K90BV2 K90BA2INA K90BE2INA K90BE1INA K90BE2INA K90BN1INA K90BE2INA K90BN1INA K90BE2INA K90BN1INA K90BN1INA K90BN1INA | | | | | | |
| 1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT3 1390BT4 1390BV2 1390BV3 1390BV4 1390BA4INA 1390BA4INA 1390BE2INA 1390BE3INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT4INA 1390BT4INA | K90BA1 K90BA2 K90BE1 K90BE1 K90BN1 K90BN1 K90BN2 K90BN1 K90BN2 K90BN2 K90BN2 K90BN2 K90BN2 K90BT1 K90BT2 K90BV2 K90BA1INA K90BE1INA K90BE1INA K90BN1INA K90BN1INA K90BN1INA K90BN2INA K90BT1INA K90BT1INA | | | | | | |

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General Purpose

Combustion Use Catalog

Kit

| Catalog Nº | Kit part Nº |
|----------------------------|--------------------|
| | 93 |
| 1393BS082 | |
| 1393BS083 | |
| 1393BS084 | |
| 1393NS082 1393NS083 | |
| 1393NS084 | KOOTI |
| 1393BS082NA | K93T1 |
| 1393BS083NA | |
| 1393BS084NA 1393NS082NA | |
| 1393NS083NA | |
| 1393NS084NA | 1 |
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| 2026BA121 2026BA171 | |
| 2026BA221 | |
| 2026BA301 | K026A |
| 2026BA122 | RUZUA |
| 2026BA172 2026BA222 | |
| 2026BA302 | |
| 2026BE121 | |
| 2026BE171 | |
| 2026BE221 | K026E |
| 2026BE301 2026BE122 | |
| 2026BE172 | |
| 2026BE222 | |
| 2026BE302 | KOOCE |
| 2026BN121 2026BN171 | K026E |
| 2026BN221 | |
| 2026BN301 | K026N |
| 2026BN122 | |
| 2026BN172 2026BN222 | |
| 2026BN302 | |
| 2026BV121 | |
| 2026BV171 2026BV221 | |
| 2026BV301 | 1/0001/ |
| 2026BV122 | K026V |
| 2026BV172 | |
| 2026BV222 2026BV302 | - |
| | 36 |
| 2036BA03/4 | K036A01 |
| 2036BA06 | K036A02 |
| 2036BA08 | K036A03 |
| 2036BE03/4 | K036E01 |
| 2036BE06 2036BE08 | K036E02 K036E03 |
| 2036BN03/4 | K036N01 |
| 2036BN06 | K036N02 |
| 2036BN08 | K036N03 |
| 2036BT03/4 | K036T01 |
| 2036BT06 | K036T02 |
| 2036BT08 2036BV03/4 | K036T03 K036V01 |
| 2036BV03/4 2036BV06 | K036V01 |
| 2036BV08 | K036V03 |
| 13 | 59 |
| 1359BS04 | K59S1 |
| 1359BS06 | K59S2 |
| 1359BS08 | K59S3 |
| 1359BS12 | K59S4 |
| 1359BS16 1359FS04 | K59S5 K59S1 |
| 1359FS04 1359FS06 | K59S1 |
| 1359FS08 | K59S3 |
| 1359FS12 | K59S4 |
| 1359FS16 | K59S5 |

| Nº Nº | part Nº | | | | |
|----------------------|--------------|--|--|--|--|
| 1312 - | 2012 | | | | |
| 1312BS504 | K12B1 | | | | |
| 1312BS504 | RIZDI | | | | |
| 1312BS806 | | | | | |
| 1312BS808 | K12B2 | | | | |
| 1312BSB08 | | | | | |
| 1312SS504 | K12S1 | | | | |
| 1312SS506 | | | | | |
| 1312SS806 | | | | | |
| 1312SS808 | K12S2 | | | | |
| 1312SSB08 | | | | | |
| 1312BS404NA | K12B1 | | | | |
| 1312BS406NA | | | | | |
| 1312BS606NA | K12B2 | | | | |
| 1312BS408NA | NIZ DZ | | | | |
| 1312BS608NA | | | | | |
| 1312SS404NA | K12S1 | | | | |
| 1312SS406NA | | | | | |
| 1312SS606NA | K12S2 | | | | |
| 1312SS408NA | | | | | |
| 1312SS608NA | | | | | |
| 1330 - | 2030 | | | | |
| 1330LA0 1330LA04 | K30A0 | | | | |
| 1330LA04 1330LA06 | K30A1 | | | | |
| 2030LA08 | | | | | |
| 2030LA08 | K030A1 | | | | |
| 1330LA08 | K30A2 | | | | |
| 2030LA12 | ROOAL | | | | |
| 2030LA16 | K030A2 | | | | |
| 1330LA08L | K30A2L | | | | |
| 2030LA12L | | | | | |
| 2030LA16L | K030A2L | | | | |
| 1330LAR08 | K30AR2 | | | | |
| 2030LAR12 | | | | | |
| 2030LAR16 | K030AR2 | | | | |
| 1330LA04NA | K30A1A | | | | |
| 1330LA06NA | NJOATA | | | | |
| 1330LA08NA | K30A2 | | | | |
| 2030LA12NA | K030A2 | | | | |
| 2030LA16NA | 1000/12 | | | | |
| 1330LAR08NA | K30AR2 | | | | |
| 2030LAR12NA | K030AR2 | | | | |
| 2030LAR16NA | | | | | |
| 133 | | | | | |
| 1332LA08 | K32A1 | | | | |
| 1332LA10 | K32A2 | | | | |
| 1332LA12 | K32A3 | | | | |
| 1332LA16 1332LA20 | | | | | |
| 1332LA20 | K32A4 | | | | |
| | -6 | | | | |
| 1356BT3 | 00 | | | | |
| 1356BT4 | K56B1 | | | | |
| 1356BS4-48 | K56B2 | | | | |
| 13 | | | | | |
| 1388LA06D | 50 K88A2D | | | | |
| 1388LA08D | | | | | |
| 1388LA10D | K88A3D | | | | |
| 1388LA12D | | | | | |
| 1388LA16D | K88A5D | | | | |
| 1388LA20D | Kootop | | | | |
| 1388LA24D | K88A6D | | | | |
| | | | | | |
| | | | | | |

| Catalog | Kit | | | | | |
|--------------------------------|---------|--|--|--|--|--|
| Nº | part № | | | | | |
| 13 | | | | | | |
| 11388LA06DS | K88A2D | | | | | |
| 1388LA08DS | K88A3D | | | | | |
| 1388LA10DS | 100/0D | | | | | |
| 1388LA12DS K88A5D | | | | | | |
| 1388LA16DS | NOOADD | | | | | |
| 1388LA20DS | K88A6D | | | | | |
| 1388LA24DS | ROOADD | | | | | |
| 1388LA06A | K88A2A | | | | | |
| 1388LA08A | ROOAZA | | | | | |
| 1388LA12A | K88A4A | | | | | |
| 1388LA16A | K88A4A | | | | | |
| 1388LA20A | | | | | | |
| 1388LA24A | K88A6A | | | | | |
| 1388LA24A 1388LA06AR | | | | | | |
| 1388LA08AR | K88A2A | | | | | |
| 1388LA12AR | | | | | | |
| 1388LA12AR | K88A4A | | | | | |
| 1388LA16AR | | | | | | |
| 1388LA20AR 1388LA24AR | K88A6A | | | | | |
| | | | | | | |
| 208 RC 2088LA08DL | 58 | | | | | |
| RC 2088LA08DL RC 2088LA10DL | K088D1L | | | | | |
| | 1/00/ 5 | | | | | |
| RC 2088LA12DL | K088D2L | | | | | |
| RC 2088LA16DL | K088D3L | | | | | |
| RC 2088LA08DR K088D1R | | | | | | |
| RC 2088LA10DR | | | | | | |
| RC 2088LA12DR | K088D2R | | | | | |
| RC 2088LA16DR | K088D3R | | | | | |
| RC 2088LA08L | K0881L | | | | | |
| RC 2088LA10L | 1/2225 | | | | | |
| RC 2088LA12L | K0882L | | | | | |
| RC 2088LA16L | K0883L | | | | | |
| RC 2088LA08R | K0881R | | | | | |
| RC 2088LA10R | | | | | | |
| RC 2088LA12R | K0882R | | | | | |
| RC 2088LA16R | K0883R | | | | | |
| Pneumatic | Use | | | | | |
| 132 | 23 | | | | | |
| 1323BA17C | 1/0010 | | | | | |
| 1323BA20C | K23AC | | | | | |
| 1323BA25C | | | | | | |
| 1323BE17C | | | | | | |
| 1323BE20C | K23EC | | | | | |
| 1323BE25C | | | | | | |
| 1323BN17C | | | | | | |
| 1323BN20C | K23NC | | | | | |
| 1323BN25C | | | | | | |
| 1323BV17C | | | | | | |
| 1323BV20C | K23VC | | | | | |
| 1323BV25C | | | | | | |
| 1323BA17D | | | | | | |
| 1323BA20D K23AD | | | | | | |
| 1323BA25D | | | | | | |
| 12028E17D | | | | | | |

1323BE17D

1323BE20D 1323BE25D 1323BN17D

1323BN20D 1323BN25D 1323BV17D

1323BV20D

K23ED

K23ND

K23VD

| Catalog Kit | | | | | | | |
|------------------------|---------|--|--|--|--|--|--|
| Nº | part Nº | | | | | | |
| | 23 | | | | | | |
| 1323BV25D | K23VD | | | | | | |
| 1323BA17A | 12015 | | | | | | |
| 1323BA20A | K23AA | | | | | | |
| 1323BA25A | | | | | | | |
| 1323BE17A | | | | | | | |
| 1323BE20A | K23EA | | | | | | |
| 1323BE25A | | | | | | | |
| 1323BN17A | | | | | | | |
| 1323BN20A | K23NA | | | | | | |
| 1323BN25A | | | | | | | |
| 1323BV17A 1323BV20A | K23VA | | | | | | |
| 1323BV25A | N23VA | | | | | | |
| 1323BA17U | | | | | | | |
| 1323BA20U | K23AU | | | | | | |
| 1323BA25U | | | | | | | |
| 1323BE17U | | | | | | | |
| 1323BE20U | K23EU | | | | | | |
| 1323BE25U | | | | | | | |
| 1323BN17U | | | | | | | |
| 1323BN20U | K23NU | | | | | | |
| 1323BN25U | | | | | | | |
| 1323BV17U | | | | | | | |
| 1323BV20U | K23VU | | | | | | |
| 1323BV25U | 05 | | | | | | |
| 13 | 25 | | | | | | |
| 1325BA3C 1325BA4C | K25AC | | | | | | |
| 1325BA4C | N25AC | | | | | | |
| 1325BV3C | | | | | | | |
| 1325BV4C | K25VC | | | | | | |
| 1325BV6C | | | | | | | |
| 1325BA3A | | | | | | | |
| 1325BA4A | K25AA | | | | | | |
| 1325BA6A | | | | | | | |
| 1325BV3A | | | | | | | |
| 1325BV4A | K25VA | | | | | | |
| 1325BV6A | | | | | | | |
| 1325SA3C | K25SA1C | | | | | | |
| 1325SA4C | | | | | | | |
| 1325SA6C | K25SA2C | | | | | | |
| 1325SV3C | K25SV1C | | | | | | |
| 1325SV4C 1325SV6C | K25SV2C | | | | | | |
| 1325SA3A | | | | | | | |
| 1325SA4A | K25SA1A | | | | | | |
| 1325SA6A | K25SA2A | | | | | | |
| 1325SV3A | | | | | | | |
| 1325SV4A | K25SV1A | | | | | | |
| 1325SV6A | K25SV2A | | | | | | |
| 13 | 39 | | | | | | |
| 1339LA1 | | | | | | | |
| 1339LA2 | K39A | | | | | | |
| 1339LA3 | | | | | | | |
| 1339LV1 | | | | | | | |
| 1339LV2 | K39AV | | | | | | |
| 1339LV3 | | | | | | | |
| 1339BA1 | Koop | | | | | | |
| 1339BA2 | K39B | | | | | | |
| 1339BA3 1339BV1 | | | | | | | |
| 1339BV1 1339BV2 | K39BV | | | | | | |
| 1339BV2 1339BV3 | N29DV | | | | | | |
| 1339SA1 | | | | | | | |
| 1339SA2 | K39A | | | | | | |
| 1339SA3 | | | | | | | |
| | | | | | | | |
| 1339SV1 | | | | | | | |
| 1339SV1 1339SV2 | K39AV | | | | | | |

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Repair Kits

Pefferson

UUPATECH

Pneumatic Use

| Catog Nº Kit part Nº | | | | | |
|--|--------|---------|--|--|--|
| Ť | 50 | | | | |
| 10 | A | K50AA | | | |
| | В | K50AB | | | |
| 1350LA1-2-3 1350LTA1-2-3 | C | K50AD | | | |
| 1350BA1-2-3 | G | K50AA | | | |
| 1350BTA1-2-3 1350IA1-2-3 | 1 | K50AC | | | |
| 1350SA1-2-3 | D | K50AD | | | |
| | F | K50AF | | | |
| | A | K50VA | | | |
| 105011/1 0 0 | В | K50VB | | | |
| 1350LV1-2-3 1350LTV1-2-3 1350BV1-2-3 | C | K50VC | | | |
| | G | K50VA | | | |
| 1350BTV1-2-3 1350IV1-2-3 | I | K50VC | | | |
| 1350SV1-2-3 | D | K50VD | | | |
| | F | K50VE | | | |
| 10 | | 10001 | | | |
| 13 | | | | | |
| | A | K51AA | | | |
| | В | K51AB | | | |
| 1351LA1-2-3 | С | K51AC | | | |
| 1351LTA1-2-3 | G | K51AA | | | |
| 1351BA1-2-3 | H | K51AB | | | |
| 1351BTA1-2-3 1351IA1-2-3 1351SA1-2-3 | K N | K51AA | | | |
| | M | K51AC | | | |
| | D | K51AD | | | |
| | Ι | | | | |
| | F | K51AF | | | |
| | A | K51VA | | | |
| | В | K51VB | | | |
| 1351LV1-2-3 | С | K51VC | | | |
| 1351LTV1-2-3 | G | K51VA | | | |
| 1351BV1-2-3 | Н | K51VB | | | |
| 1351BTV1-2-3 1351IV1-2-3 | K N | K51VA | | | |
| 1351SV1-2-3 | M | K51VC | | | |
| | D | | | | |
| | Ι | K51VD | | | |
| | F | K51VF | | | |
| | 65 | | | | |
| 1365BA17C | | | | | |
| 1365BA22C | ł | K65BAC | | | |
| 1365BA30C | | | | | |
| 1365BA40C | | | | | |
| 1365BE17C | { | | | | |
| 1365BE22C | | K65BEC | | | |
| 1365BE30C | | | | | |
| 1365BE40C | | | | | |
| 1365BN17C | ļ | | | | |
| 1365BN22C | | K65BNC | | | |
| 1365BN30C | | ROODING | | | |
| 1365BN40C | | | | | |
| 1365BV17C | | | | | |
| 1365BV22C | | KEEDVO | | | |
| 1365BV30C | | K65BVC | | | |
| 1365BV40C | ĺ | | | | |
| 1365BA17A | | | | | |
| 1365BA22A | 1 | | | | |
| 1365BA30A | 1 | K65BAA | | | |
| 1365BA40A | ĺ | | | | |
| 1365BE17A | | | | | |
| 1365BE22A | | | | | |
| 1365BE30A | 1 | K65BEA | | | |
| 1365BE40A | | | | | |
| 10000L40A | | | | | |

| Catog Nº | Ki | t p | oart Nº | IL |
|--|--|-----------------------|---------------------------------------|---|
| 13 | 65 | | | |
| 1365BN17A | | | | 1 1 |
| 1365BN22A | | | | |
| 1365BN30A | I | 6 | 5BNA | |
| 1365BN40A | | | | 2 |
| 1365BV17A | | | | |
| 1365BV22A | | | 2 | |
| 1365BV30A | | | | |
| | | | | |
| 1365BV40A | | | | |
| 1365BA17U | | | | 2 |
| 1365BA22U | I | K6 | 5BAU | 2 |
| 1365BA30U | | | | |
| 1365BA40U | | | | 2 |
| 1365BE17U | | | | 2 |
| 1365BE22U | | K6 | 5BEU | |
| 1365BE30U | | l F | | |
| 1365BE40U | | | | ↓ ŀ |
| 1365BN17U | | | | |
| 1365BN22U | | 6 | 5BNU | Z |
| 1365BN30U | | .0. | 2.10 | |
| 1365BN40U | | | | |
| 1365BV17U | | | | Z |
| 1365BV22U | | Z | | |
| 1365BV30U | | | | |
| 1365BV40U | | | | |
| 13 | 75 | | | |
| 1375BA2 | | K | 75A2 | |
| 13 | 87 | | | Ž |
| 1387BA1 | 01 | K | 37A1 | |
| 1387BA2 | | K | | |
| 20 | 50 | | | 1 |
| | | Δ | K050AA | 1 |
| 2050LA02-03-04 2050LTA02-03-04 | | _ | K050AB | 1 |
| 2050BA02-03-04 | | | K050AC | S |
| 2050BTA02-03-04 2050IA02-03-04 | | G | K050AA | S |
| 2050SA02-03-04 | | ۲ ا | K050AC | 5 |
| 702 | | | | 5 |
| 202 | 050 | 2 | | |
| | 050 | | K05044 | 5 |
| ZC2050LA02-03-0 | | | K050AA | 5 |
| ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BA02-03-0 |)4 ·04)4 | A B | K050AA K050AB | |
| ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BA02-03-0 ZC2050BTA02-03 |)4 ·04)4 -04 | A B C | K050AC | 5 |
| ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BA02-03-0 |)4 •04)4 -04 4 | A B C G | K050AC K050AA | |
| ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BA02-03-0 ZC2050BTA02-03 ZC2050IA02-03-0 ZC2050SA02-03-0 |)4 ·04)4 -04 4)4 | A B C G | K050AC | S S S |
| ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BA02-03-(ZC2050BTA02-03 ZC2050IA02-03-0 ZC2050SA02-03-(SI2(|)4 :04 :04 -04 4 :04 050 | A B C G | K050AC K050AA | |
| ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BA02-03- ZC2050BTA02-03 ZC2050IA02-03-0 ZC2050SA02-03-0 SI20 SI2050LA02-03-04 |)4 -04 -04 4 04 050 | A B C G I | K050AC K050AA K050AC | S S S |
| ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BA02-03- ZC2050BTA02-03- ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 |)4 -04 -04 4 -04 04 050 4)4 4 | A B C G I | K050AC K050AA | S S L L L L |
| ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BTA02-03- ZC2050BTA02-03- ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 |)4 -04 -04 4 04 04 050 4 04 04 | A B C G I | K050AC K050AA K050AC | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BTA02-03- ZC2050BTA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 |)4 -04 -04 4 04 050 4)4 4 04 1 | A B C G I | K050AC K050AA K050AC | S S L L L L |
| ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BTA02-03- ZC2050BTA02-03- ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 |)4 -04 -04 4 -04 050 4 -04 4 -04 4 -04 -1 -04 | A B C G I | K050AC K050AA K050AC | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BA02-03- ZC2050BTA02-03 ZC2050IA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LTA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050LTV02-03-0 |)4 -04 -04 4)4 D50 4)4 4 04 1 1)4 4 | A B C G I | K050AC K050AA K050AC | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BTA02-03- ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050LV02-03-0 SI2050EV02-03-0 |)4 -04 -04 4)4)4 D50 4 4)4 4 04 1 1)4 4 04 | A B C G I | K050AC K050AA K050AC | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BTA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 | 04 04 -04 4 04 04 4 04 4 04 4 04 04 04 050 | A B C G I | K050AC K050AA K050AC | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-C ZC2050BA02-03- ZC2050BA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 |)4 04 04 -04 4 04 4 04 1 04 04 04 04 04 04 04 04 04 04 | | K050AC K050AA K050AC K050ALP | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-0 ZC2050BA02-03- ZC2050BA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 LP2050LA02-03-0 | 04 04 04 -04 4 04 4 04 04 04 04 050 04 04 | | K050AC K050AA K050AC | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-0 ZC2050BA02-03-0 ZC2050BA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 LP2050LA02-03-0 LP2050LA02-03-0 | 04 04 -04 4 024 0500 4 04 4 04 04 04 04 04 04 | | K050AC K050AA K050AC K050ALP | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-C ZC2050BA02-03- ZC2050BA02-03- ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 LP2050LA02-03-0 LP2050LA02-03-0 LP2050LA02-03-0 | 04 04 -04 4 02 050 4 04 4 04 4 04 04 04 04 04 04 04 04 04 | | K050AC K050AA K050AC K050ALP | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BTA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LTA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 LP2050LA02-03-0 LP2050LA02-03-0 LP2050BTA02-03-0 LP2050BTA02-03-0 | 04 004 004 -04 4 004 004 004 004 004 004 | | K050AC K050AA K050AC K050ALP | 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |

| Catog Nº | Kit | part Nº | [| Catog Nº | Ki | t part Nº | Catog Nº | K | it part N ^g |
|-----------------------------|--------------------|----------------|-----|--------------------------------------|--------------------|----------------------|---------------------------------------|---------|-----------------------------------|
| | 50 | | | 13 | | · | 205 | | |
| 15 | <u> </u> | K50AA | | 1365BN17A | 30 | | 200 | - | K051AA |
| | A K50AA B K50AB | | | | | | | В | K051AB |
| 1350LA1-2-3 1350LTA1-2-3 | | K50AD | | 1365BN22A | K65BNA | | 2051LA02-03-04 | С | K051AD |
| 1350BA1-2-3 | | K50AC | | 1365BN30A | | | | | 2051LTA02-03-04 2051BA02-03-04 |
| 1350BTA1-2-3 1350IA1-2-3 | \vdash | K50AC | | 1365BN40A | | | 2051BA02-03-04 2051BTA02-03-04 | н | |
| 1350SA1-2-3 | \vdash | K50AD | | 1365BV17A | | | 2051IA02-03-04 | ĸ | K051AA |
| | | K50AF | | 1365BV22A | | | 2051SA02-03-04 | N | K051AA |
| | | K50VA | | 1365BV30A | K65BVA | | | М | K051AM |
| 105011/1 0 0 | | K50VB | | 1365BV40A | | | | A | K051VA |
| 1350LV1-2-3 1350LTV1-2-3 | | K50VC | | 1365BA17U | | | | В | K051VB |
| 1350BV1-2-3 | \vdash | K50VA | | 1365BA22U | | | 2051LV02-03-04 | С | K051VC |
| 1350BTV1-2-3 1350IV1-2-3 | | K50VC | | 1365BA30U | ł | K65BAU | 2051LTV02-03-04 2051BV02-03-04 | | K051VA |
| 1350SV1-2-3 | \vdash | K50VD | | | | | 2051BTV02-03-04 | Н | K051VB |
| | | K50VF | | 1365BA40U | | | 2051IV02-03-04 | ĸ | K051VA |
| 12 | | 10011 | | 1365BE17U | | | 2051SV02-03-04 | N | K051VA |
| 13 | 51 A | K51AA | | 1365BE22U | ł | K65BEU | | | K051VA |
| | $ \rightarrow $ | K51AA | | 1365BE30U | | | ZC20 | M 51 | |
| | _ | | | 1365BE40U | | | 2020 | 1 | KOFIAA |
| 1351LA1-2-3 | | K51AC K51AA | | 1365BN17U | | | | A | K051AA |
| 1351LTA1-2-3 | | | | 1365BN22U | | | ZC2051LA02-03-04 | B | K051AB |
| 1351BA1-2-3 1351BTA1-2-3 | к | K51AB | | 1365BN30U | ł | K65BNU | ZC2051LTA02-03-04 | C | K051AC |
| 1351IA1-2-3 | N | K51AA | | 1365BN40U | | | ZC2051BA02-03-04 | | K051AA |
| 1351SA1-2-3 | М | K51AC | | 1365BV17U | _ | | ZC2051IA02-03-04 ZC2051SA02-03-04 | | K051AB |
| | D | K51AD | | 1365BV22U | | | | | K051AA |
| | | | | | K65BVU | | | Ν | K051AA |
| | | K51AF | | 1365BV30U | | | | М | K051AM |
| | \vdash | K51VA | | 1365BV40U | | | | A | K051VA |
| | \vdash | K51VB | | 13 | 75 | | ZC2051LV02-03-04 | В | K051VB |
| 1351LV1-2-3 | $ \rightarrow $ | K51VC | | 1375BA2 | | K75A2 | ZC2051LTV02-03-04 | С | K051VC |
| 1351LTV1-2-3 | | K51VA | | 13 | 87 K87A1 | | ZC2051BV02-03-04 | G | K051VA |
| 1351BV1-2-3 1351BTV1-2-3 | H K | K51VB | | 1387BA1 | | | ZC2051BTV02-03-04 ZC2051IV02-03-04 | Н | K051VB |
| 1351IV1-2-3 | N | K51VA | | 1387BA2 | | K87A2 | ZC2051SV02-03-04 | | K051VA |
| 1351SV1-2-3 | М | K51VC | | 20 | 50 | | | | K051VA |
| | D | K51VD | | | | A K050AA | | М | K051VM |
| | | | | 2050LA02-03-04 2050LTA02-03-04 | - | B K050AB | SI205 | 51 | |
| 10 | | K51VF | | 2050BA02-03-04 | | C K050AC | SI2051LA02-03-04 | | |
| | 65 | | | 2050BTA02-03-04 | | G K050AC | SI2051LTA02-03-04 | | K051ALP |
| 1365BA17C | - | | | 2050IA02-03-04 2050SA02-03-04 | | | SI2051BA02-03-04 | | KUSTALP |
| 1365BA22C | ĸ | 65BAC | | | 0.50 | I K050AC | SI2051BTA02-03-04 | | |
| 1365BA30C | - | | | ZC2 | | | SI2051LV02-03-04 | | |
| 1365BA40C | | | | ZC2050LA02-03-0 | | A K050AA B K050AB | SI2051LTV02-03-04 | | |
| 1365BE17C | - | | | ZC2050LTA02-03- ZC2050BA02-03-0 | | | SI2051BV02-03-04 | | K051VLP |
| 1365BE22C | ĸ | 65BEC | | ZC2050BTA02-03 | -04 | C K050AC | SI2051BTV02-03-04 | | |
| 1365BE30C | | | | ZC2050IA02-03-04 | 4 | G K050AA | LP20 | 51 | |
| 1365BE40C | | | | ZC2050SA02-03-0 |)4 | I K050AC | LP2051LA02-03-04 | | |
| 1365BN17C | - | | | SI20 | 050 | | LP2051LTA02-03-04 | | K051ALP |
| 1365BN22C | ĸ | 65BNC | | SI2050LA02-03-04 | | | LP2051BA02-03-04 | | RUSTALP |
| 1365BN30C | | | | SI2050LTA02-03-0 | | K050ALP | LP2051BTA02-03-04 | | |
| 1365BN40C | | | | SI2050BA02-03-04 SI2050BTA02-03-0 | | | LP2051LV02-03-04 LP2051LTV02-03-04 | | |
| 1365BV17C | | | I F | SI2050LV02-03-04 | | | LP2051BV02-03-04 | | K051VLP |
| 1365BV22C | k | 65BVC | | SI2050LTV02-03-0 | | K050VLP | LP2051BTV02-03-04 | | |
| 1365BV30C | | | | SI2050BV02-03-04 | | NUSUVLE | 2095/SI2095 | // | P2095 |
| 1365BV40C | | | | SI2050BTV02-03- | | | | | . 2000 |
| 1365BA17A | | | | LP2 | 050 |) | 2095BA2N3 | K | 095BA2 |
| 1365BA22A | - L | (65BAA | | LP2050LA02-03-0 | 4 | | 2095BA2N5 | | |
| 1365BA30A | | | [| LP2050LTA02-03- | 04 | K050ALP | ZC20 | 95 | |
| TOOSDACOA | | | | LP2050BA02-03-0 |)4 | NUSUALF | ZC2095BA2N3 | KOG | 95BA2ZC |
| 1365BA40A | 1 | | | LP2050BTA02-03- | -04 | | ZC2095BA2N5 | 08 | |
| | | | | | | | 000 | | |
| 1365BA40A | | | | LP2050LV02-03-04 | 4 | | 2024 | ŧ., | |
| 1365BA40A 1365BE17A | - k | (65BEA | I F | LP2050LV02-03-04 | | K050VLP | 2024BA2 | - | K024A |

Special Aplications

| Catog Nº | Kit part № | | | | | | | |
|-------------------|------------------|--|--|--|--|--|--|--|
| 1360 | | | | | | | | |
| 360AV2 | K60AV1 | | | | | | | |
| 1360PV3 160TV2 | K60PV2 K60AV1 | | | | | | | |
| 1360TV3 | | | | | | | | |
| 160TV4 | K60PV2 | | | | | | | |
| 2073 | | | | | | | | |
| 2073LA08S | K073LA1S | | | | | | | |
| 2073LA12S | K73A2S | | | | | | | |
| 2073LH06 | K73A25 | | | | | | | |
| 2073LH08 | K073LH1 | | | | | | | |
| 2073LH12 | K73H2 | | | | | | | |
| 2073LH06S | K73H2 | | | | | | | |
| 2073LH08S | K073LH1S | | | | | | | |
| 2073LH12S | K73H2S | | | | | | | |
| 2094 | | | | | | | | |
| Z2094RBD2T | | | | | | | | |
| Z2094RBD3T | K094RBDZ | | | | | | | |
| Z2094RBD4T | | | | | | | | |
| U | С | | | | | | | |
| 1327BT121UC | | | | | | | | |
| 1327BT122UC | | | | | | | | |
| 1327BT171UC | | | | | | | | |
| 1327BT172UC | | | | | | | | |
| 1327BT221UC | KOZT | | | | | | | |
| 1327BT222UC | K27T | | | | | | | |
| 1327BT301UC | | | | | | | | |
| 1327BT302UC | | | | | | | | |
| 1327BT401UC | | | | | | | | |
| 1327BT402UC | | | | | | | | |
| 1390BBT2UC | K90BBT1C | | | | | | | |
| 1390BBT3UC | Redbbille | | | | | | | |
| 1390BBT4UC | K90BBT2C | | | | | | | |
| 1314BST04UC | K14T1 | | | | | | | |
| 1314BST06UC | 1(1411 | | | | | | | |
| 1314BST08UC | K14T2 | | | | | | | |
| 1314BST12UC | K14T3 | | | | | | | |
| 1314BST16UC | | | | | | | | |

F-8

effersor UUPATECH

ConversionTable

| | Density | | | | | | | | | | | | | | | |
|--------------------------------|----------------------------|---------------------|----------------------|----------------------|-----------------|----------------------|-------------------|---------------------|-----------------|--------|---------------------|----------|-------------|-----------------|--|--|
| | Kg./m ³ | Lb./ft ³ | | | | ● Temperature | | | | | | | | | | |
| Kg./m ³ | 1 | 0.0624 | | | | | °F | | °C | | °K | | °R | | | |
| Lb./Ft ³ | 16.018 | 1 | - | | | °F | 1 | | (°F - 32) / 1.8 | | (°F + 459.69) / 1.8 | | °F + 459.69 | | | |
| LD./11 | 10.010 | | | | | °C | °C x 1.8 | +32 | | 1 | °C + 2 | 73.16 | °C x | 1.8 + 491. | | |
| | | | | | | °K | °K x 1.8 - 459.69 | | °K - 273.16 | | 1 | | | °K x 1.8 | | |
| | | | | °R | °K - 459 | °K - 459.69 (°R - 49 | | 91.69) / 1.8 °R / 1 | | 1.8 | | 1 | | | | |
| | | Pow | /er | | | | | | | | | | | | | |
| Kw. Kcal./H BTU/H Refrig. Ton. | | | | | | | | ● Volume | | | | | | | | |
| Kw | 1 | 860 | | | .284 | | | | | Liters | m ³ | Gall.USA | | ft ³ | | |
| Kcal./H | 0.00116 | | 3.96 | - | 003306 | | | Liters | | 1 | 0.001 | 0.264 | 4 | 0.0353 | | |
| BTU/H | 0.00029 | - | _ | | 000833 | | | m ³ | | 1000 | 1 | 264 | | 35.31 | | |
| Refrig.Tor | | _ | | | 1 | | | Gall.USA | | 3.785 | 0.00378 | 1 | | 7.481 | | |
| neing.ioi | 0.0100 | 0025 | + 1200 | | | | | Ft ³ | | 28.32 | 0.02832 | 0.133 | 7 | 1 | | |
| | Ke /om? | | Pressure | | | luck of | | | | | | | | | | |
| Kg./cm ² | Kg./cm ² | KPa. 98.1 | bar. 0.981 | Psi. 14.22 | mm.c.hg. 736 | 28.97 | - | | | • | Weight | | | | | |
| KPa. | | | | | | | _ | | Г | | kg. | Pounds | 5 | | | |
| | 0.0102 | 1 | 0.01 | 0.145 | 0.75 | 0.295 | _ | | | kg. | 1 | 2.207 | | | | |
| bar. | 1.02 | 100 | 1 | 14.5 | 750 | 29.53 | _ | | | Pounds | 0.453 | 1 | | | | |
| Psi. | 0.0703 | 6.897 | 0.069 | 1 | 51.76 | 2.036 | | | | | | | | | | |
| mm.c.hg. | 0.00136 | 0.133 | 0.00133 | 0.0193 | 1 | 25.4 | | | | | | | | | | |
| nch.c.hg. | 0.0345 | 3.39 | 0.0339 | 0.491 | 0.0394 | 1 | | | | | | | | | | |

Kinematic Viscosity (approximate)

| | m²/s | ft²/s | cSt | SSU | °E |
|-------|------------------------|--------------------------|-----------------|------------------------|-----------------------|
| m²/s | 1 | 10.76 | 10 ⁶ | 4.6 x 10 ⁶ | 7.5 x 10 ⁶ |
| ft²/s | 0.093 | 1 | 93000 | 4.28 x 10 ⁵ | 7 x 10 ⁵ |
| cSt. | 10 ⁻⁶ | 10.76 x 10 ⁻⁶ | 1 | 4.6 | 0.133 |
| SSU | 2.2 x 10 ⁻⁷ | 22.8 x 10 ⁻⁶ | 0.217 | 1 | 0.029 |
| °E | 7.5 x 10 ⁻⁶ | 1.43 x 10 ⁻⁶ | 7.5 | 34.5 | 1 |

Note:

Column units: Origin Units.

Line units: Resultant Units.

In order to obtain the results, intersection coefficients must be multiplied by the known value of the origin unit. For temperature conversion use given formulas.

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JEFFERSON SOLENOID VALVES U.S.A. INC ENGINEERING FOR INDUSTRIAL AUTOMATION

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