

# LUPATECH

# General Catalog / 3b

Product Data and Specifications
Solenoid Valves

**Approvals and Certificates** 





UL Recognized





**Engineering for Industrial Automation** 





# Jefferson A Leader in Industrial Automation

**efferson Lupatech** is a group of companies that serve 3 business lines - Energy Products, Flow Control and Metallurgy. **JEFFERSON SUDAMERICANA S.A.** is part of the Flow Control group.

The company has been manufacturing solenoid valves, magnetic level switches and other industrial automation equipment for over 45 years. Since its birth it has dedicated itself to serve and respond to the needs of its customers, continuously incorporating new features. Constantly perfecting its products, using state of the art machinery, it is now a redesigned organization to comply to the **ISO 9001** standards, with a product engineering and market-designed orientation controlled by engineers and technical specialists that check all the manufacturing stages that have made **JEFFERSON**, not only a pioneer in Latin Argentina, but a leader in the control of fluids.

Currently, its catalog of standard products includes over 3.000 models between solenoid valves and magnetic level switches which satisfy different needs and industrial requirements to control the most diverse liquids and gases such as water, air, steam, oils, refrigerants, oxygen, liquid nitrogen (-200°C), corrosive fluids and many others.

Its principal customers cover a wide spectre of world-wide industry: petroleum; engineering; laboratories; construction; food and beverage; heating; automobiles; metallurgical; textile; chemical & petrochemical; etc.

**JEFFERSON's** head offices and principal manufacturing plant is situated in Buenos Aires, Argentina only twenty minutes away from Ezeiza International Airport and the banking district in downtown. Equipped with the latest designed CNC machinery all assisted by computers it produces high quality products for its local and export markets.

Its products have international recognition as attested by the approvals of **UNDERWRITERS LABORATORIES (UL)** in the USA, **CANADIAN STANDARDS ASSOCIATION (CSA)** in Canada, amongst other, which has permitted Jefferson to introduce its products range -in direct competition with other market leaders- in more than 22 countries covering the Five Continents in such competitive markets as the USA, Canada, Mexico, Brazil, Autralia, Japan, Taiwan, Greece and recently, in closed countries such as Japan, Taiwan and Singapore, with special models.

Jefferson's international insertion is reflected with the establishment in Brazil through **JEFFERSON SOLENOIDBRAS LTDA.**, in Mexico through **VALJEFF S.A. de C.V.**, in the U.S.A. through **JEFFERSON SOLENOID VALVES U.S.A. INC.** with seat in Miami and sales offices in New York, from which they are taken care of U.S.A. market and Canada. In addition a network of distributors in the rest of the countries of America and the rest of the world, fulfill the objective to cover with sales and services in all the orb.

**JEFFERSON** is continuously visiting sites, assisting industrial projects to understand the markets' needs and offer solutions -which may require new designs- thinking and planning for the future **•** 

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# **General Catalog / 3b**

**Product Data and Specifications** 

# **Solenoid Valves**

# LUPATECH

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# **NEW SOLENOID VALVE MODELS**

- Intrinsically Safe.
- Low Power.
- For Vacuum Systems.
- Slow-Opening for Gas 1/2" & 3/4".
- Hydraulic, Water Hammer-Proof.
- ATEX Explosion-Proof Coils.
- For CNG Compressors.
- For CNG Automotive Use.

To request a technical bulletin for models that are not included in this catalog, please contact JEFFERSON at:

info@jeffersonvalves.com



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F-1

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# **Solenoid** valves Engineering Information

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# Introduction

Solenoid valves are always present in every current industrial process operating with fluids such as liquids, steam or gases, serving as an automation or safety device.

Selecting them properly allows to save money and guarantees the best performance and long useful life for the system.

This manual aims at that objective and it provides the design or maintenance engineer with all the necessary information to choose the best valve for projects or replacements.

# **Definition and scope**

Solenoid valves are a combination of two functional units:

The electromagnetic package, which comprises a solenoid with its plunger, and the valve body including the passage/s and port/s.

Needle type metal guillotine plugs, or elastomer or PTFE disks, close the passage orifice/s. Some models have a sliding closure with seal rings.

Having selected the correct model, it can be applied to a great variety of fluids, whether corrosive or not, provided they are free from suspended solids and have a viscosity below 60 cst, unless they belong to some specific models which exceed that value.

Generally, pressure ranges from vacuum to a maximum of 0.1 to 17 bar for most models, except one model that goes up to 100 bar and another one to 250 bar. However, these values are exceeded in some special constructions. Temperature ranges from -200°C to 180°C at most.

# Solenoid valve types

# Ways - Positions - Resting Position

According to the number of ports, solenoid valves are classified as: 2-Way, 3-Way, 4-Way and 5-Way valves.

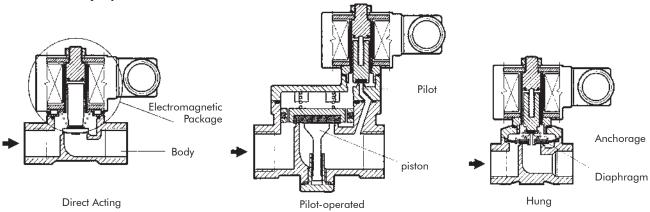
According to their operation, they may be monostable or bistable. When de-energized, the monostable valve's solenoid reverts to a stable position. On the other hand, bistable ones include one coil at each position and may work with current pulse.

Monostable 2-way valves which close when de-energized are called *Normally Closed Valves*. On the contrary, those which remain open are called *Normally Open Valves*. Monostable 3-way valves have different denominations depending on how they work, i.e. *Normally Closed, Normally Open, Convergent, Divergent.* The ones that may be operated in any way are called *Universal.* 

3, 4 or 5-way valves may have 2 or 3 positions; the last having one stable position and two unstable, with one coil each.

# **Direct Acting - Pilot operated - Combined**

According to their operation mode, valves may be direct acting, pilot operated or a combination of both: hung valves.



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# Manual Reset

Many safety systems require manual reset solenoid valves.

Automatic operation (due to the absence or presence of electric signal) takes place only to adopt one position, which may be open or closed, but it does not return to the previous one unless the operator in charge manually activates a lever ad hoc. 1332 and 1369 Series are examples of these devices.

# Valves operated with air, water or any other auxiliary fluid.

These are not solenoid valves, though they may be considered as such when a pilot solenoid valve integrated to the equipment carries the auxiliary fluid signal.



*Pefferson* manufactures two kinds of devices:

• Pneumatic Operators: These substitute the electric operator (solenoid) and are actuated by an auxiliary pneumatic signal to change the valve position. They may be applied to most of the solenoid valve series. For more details, see **1372** Series: Pneumatic Devices.

• Pneumatic or Hydraulic Cylinders: These are applied to globe or diaphragm type valves, and large valves that are operated by means of an auxiliary fluid such as air, water or others. Cylinder sizing is related to the main fluid pressure, the auxiliary fluid pressure and the valve size. The system is completed with a pilot solenoid valve integrated to the equipment.

# **Application: uses**

This manual groups the different valve series into families according to their standard use or by specific industrial area with special requirements and parameters. However, they shall not be restricted only to these applications.

# These families are:

# General purpose valves

These are used in a great variety of systems and different industrial areas that handle water, air, steam, light oils, neutral gases and cryogenic fluids, from vacuum to high pressure and high temperature.

Some application examples are: automatic petrol and beverage pumps, sector-programmed park irrigation, sown land, dancing water fountains, oxyacetylene welding equipments, electric welding under inert atmosphere, fire-extinguisher systems, liquid or gas dosing, liquid level regulation, packing machines, water treatment systems, pneumatic expellers, car washing machines, building exterior cleaning machines, nickel-plating process, galvanization, coffee machines, car systems against theft or gas selection systems, air heating systems, hot water, steam, hot oils, laboratory or industrial cryogenic systems, low and high vacuum regulation, ink drying systems, etc.

# **Refrigeration Valves**

These are used for refrigerating fluids in their different aggregation degrees. So the connections and construction materials are specific for commercial or industrial refrigeration systems. You shall find information about this kind of valves in the Refrigeration Manual.

# **Fuel Valves**

These are used for automation, for the security of combustion equipments for boilers, furnaces, etc., and for the oil and petrochemical industries.

# Directional Valves for Pneumatic and / or Hydraulic Systems

These are 3, 4 and 5-way valves used to direct the flow needed to operate single or double acting cylinders.

They are also used when two fluids are to enter the same circuit (convergence), or one fluid into two circuits (divergence).

Valves for corrosive or contaminated products These valves use plastic materials which are compatible with the fluid, isolating the internal materials that are not compatible, such as the fixed core and the plunger, so as to avoid corrosion or fluid contamination.

# Pneumatically and / or Hydraulically Operated Valves

These are used when there are no solenoid valves available due to size, pressure, working temperature, type of fluid or special service conditions (explosive areas, corrosive fluids, etc.).

# Dust collector Valves

Due to their special design, response time and flow, these are used for shaking dust collector sleeves by means of periodical pressurized air pulses.

# Manual Reset Valves

These are used in shut-off security systems for temperature limit, pressure, lack of flame, level, etc. They are widely used in the oil industry and combustion.

A-3



# Necessary data for selecting and / or purchasing solenoid valves.

Solenoid Valves provide an easy, safe and economical solution for a great variety of security and control systems, though they are limited in respect to pressure, temperature, viscosity, flow and fluid corrosion and dirtyness.

# Fluid characteristics

The liquid or gaseous product to be handled must be clean and free from suspended foreign particles. Therefore, in order to guarantee continuous faultless service it is essential to place a strainer before the valve and very close to it, with *a particle retention* capacity of 100 microns or less.

Generally, viscosity shall not exceed 60 cSt (SAE 10 at 30ºC). However, some direct acting models may work with greater viscosity.

Another important aspect is the fluid compatibility with the valve materials that are in contact with it. For this reason, different materials are used to manufacture the body, seal, seat, diaphragm, piston, shading coil, etc, for a single valve. Each valve series provides complete information.

# Size and Type of connection

Connection size is indicated in inches and its fractions. Connection type depends on the specific use and application area. For General Use, Combustion or Pneumatics: Threaded **BSP** or **NPT**. Flanged upon request. Refrigeration: SAE flare threads, flanged or welding ends.

# Installation

The best valve position is over horizontal pipeline with the coil upright. For some models this is the only position acceptable.

# Pressure Differential

Pressure differential, or pressure drop or charge loss, is the static pressure difference between the valve's inlet and outlet. [Its symbol is  $\Delta p$ .]

#### Maximum Operating Pressure Differential It is established with the valve closed. When

pressure exceeds the maximum value shown for each valve model, the valve cannot operate.

# Minimum Operating Presure Differential

The minimum operating pressure differential is the minimum difference in pressure required to open a pilot operated valve and keep it open (Not required for direct acting or hung type valves).

# Maximum Line Pressure

It is usually equal to maximum differential pressure, except in cases of residual pressure or vacuum from the outlet.

# Hydraulic Test Pressure

It is the pressure at which the valve's design is tested, and equals 5 times the maximum line pressure. This safety factor securely prevents strain or breakage of the external components in case of accidental overpressure in the line.

# Counterpressure

Two-way solenoid valves do not allow output pressure or counterpressure to be greater than the input pressure. In this case, it is necessary to use retention valves to prevent counterpressure from entering the circuit before the valve.

# **Operating Temperature**

Each model indicates the maximum fluid temperature allowed for that specific valve.

There are two aspects related to this temperature: Construction materials and the coil thermal class. Ambient temperature is also relevant, since the sum of the fluid's heat absorbed by the coil when it exceeds 80°C. and the heat generated by itself when energized, must be dissipated into the environment.

In these cases, it is advisable to place the valve in a ventilated area which shall not exceed 40°C.

If these conditions are not complied with, as a hard and fast rule, the following correction shall be used:

Maximum temperature indicated in the value +  $30^{\circ}C =$ = fluid temperature + ambient temperature.

# **Ambient Conditions**

Besides temperature, there are other factors to be considered, such as internal or external use, humidity, rain, water showers, corrosive, explosive or prone to flood environments. "M" and "G" size coils are often encapsulated, with DIN connections and IP65 protection (water and weather proof).

For explosive ambients Jefferson manufactures encapsulated explosion and weather proof coils, according to IEC79-18 m., ZC type. [Non capsulated coils are used in valves that have a weather proof housing, "Y" type, weather and explosion proof, "Z" type, or internal use, "C" type.]

# **Response Time**

It is the period of time from the commutation of the electric signal to the moment the valve has arrived to 90% of its change of position. Solenoid valves are fast operating. Direct acting models open or close with air at 6 bar at a rate that ranges from 8 to 50 milliseconds (ms). Pilot operated valves are slower and range from 50 a 800 ms according to the model and size.

In some models, response time with liquids may double the response time with air, especially when closing.



Can correct them according to service conditions upon request, by slightly modifying the standard valves.



For this reason, when response time is critical for the system where the valve is to be installed, we advise to consult *reference* 's Technical Department.

# **Electric Power Supply**

Since there is a special coil for each type of current and voltage with the exact power to operate upon a specific service condition, valves shall only be used with their technically appropriate coil.

produces coils with a wide range of power, sizes, housings and connections for voltages from 12 to 440 V, alternating current of 50 Hz, 60 Hz and direct current.

See Coils and Housings.

### **Power Control:**

Device placed between electric power supply and coil.

It offers 2 main functions:

- Higher magnetic force at opening.
- Lower power during hold-in.

PC allows nominal voltage to enter the coil directly for 100 milliseconds, and later goes down to 20% (minimizing its power to 4%).

# **Flow and Flow Factor**

There are formulas, diagrams and charts which are based on the valve's flow factor, in order to determine the flow of a fluid that goes through a valve in certain conditions such as pressure differential, fluid temperature, state, density, viscosity, etc.

The value is set experimentally, and it is known as the flow factor "Kv" for the Metric system and "Cv" for the English system: pounds, feet, inches, gallons (USA). Calculations are valid only under fully open valve condition.

The flow factor Kv is the estimated flow of water in m<sup>3</sup>/h that goes through a valve with a pressure drop of 1 Bar, at ambient temperature.

So: For  $\Delta p = 1$  bar Qn = 1 m<sup>3</sup>/h Kv = 1 Generally Qn = n m<sup>3</sup>/h Kv = n The flow factor Cv is the estimated flow of water in GPM that goes through a valve with a pressure drop of 1 psi.

So: For  $\Delta p = 1$  psi Qn = 1 Gall/Min Cv = 1 Generally Qn = n Gall/Min Cv = n

	Equiva	lences
С	v = 1	Kv = 0.85
К	v = 1	Cv = 1.17

Kv calculation for two valves or more.
2 equal valves in series Kv <sub>t</sub> = Kv <sub>1</sub> x 0.7
2 or more, equal or different size valves in series $(1/Kv_1)^2 = (1/Kv_1)^2 + (1/Kv_2)^2 + + (1/Kv_n)^2$
2 or more, equal or different size valves in parallel $Kv_t = Kv_1 + Kv_2 + + Kv_n$

 $K \boldsymbol{v}_{\boldsymbol{t}} {:} \; K \boldsymbol{v}$  equivalent to one solenoid valve that replaces them.

# Example:

Two Kv = 1 valves **in series**, are equivalent to 1 valve with Kv = 0.7

Two Kv = 1 valves in parallel, are equivalent to 1 valve with Kv = 2

 $Kv_t$  simplifies the calculation using the formulas and graphics all at once, with no need to repeat the procedure for each particular valve.

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Formulas for flow calculation. Metric units.

Flu	lids	Flow Calculation: $Q_v = $ liquids; $Q_n = $ gases; $Q_m = $ steam	Calculation of flow coefficient Kv (m³/h)	Pressure drop calculation (bar)
Liquids		$Q_v = Kv \sqrt{\frac{\Delta p}{\gamma}}$	$K_{V} = Q_{v} \sqrt{\frac{\gamma}{\Delta p}}$	$\Delta p = \gamma \left[ \frac{Q_v}{Kv} \right]^2$
Gases	P <sub>2</sub> > ∆p	$Q_n = 500 . Kv \sqrt{\frac{P_2 . \Delta p}{\delta_n (273+t)}}$	$Kv = \frac{Q_n}{500} \sqrt{\frac{\delta_n (273+t)}{P_2 \cdot \Delta p}}$	$\Delta p = \frac{P_1}{2} \cdot \sqrt{\frac{P_1^2}{4}} \cdot C$ $C = \delta_n T \left[\frac{Q_n}{500 \text{ Kv}}\right]^2$
	$P_2 \leq \Delta p$	$Q_{n} = \frac{250 \cdot Kv \cdot P_{1}}{\sqrt{\delta_{n} (273 + t)^{1}}}$	$Kv = \frac{Q_n \sqrt{\delta_n (273 + t)}}{250 \cdot P_1}$	
Dry saturated		$Q_m = Kv \cdot 31.7 \sqrt{\frac{\Delta p}{v_2}}$	$Kv = \frac{Q_m}{31.7} \sqrt{\frac{v_2}{\Delta p}}$	$\Delta p = \left[\frac{Q_{m}}{Kv \ 31.7}\right]^{2} \cdot V_{2}$
steam	-	$Q_{m} = Kv \cdot 22.5 \sqrt{\frac{P_{1}}{v_{1}}}$	$Kv = \frac{Q_m}{22.5} \sqrt{\frac{v_1}{P_1}}$	
Symbol	Unit	Magnitude		

Symbol	Unit	Magnitude
Kv	m³/h	Valve flow factor at full open position
Q <sub>V</sub>	m³/h	Liquid volumetric flow
Q <sub>n</sub>	Nm³/h	Gas volumetric flow under normal conditions (atmospheric pressure = 760 mm Hg. and temperature $20^{\circ}$ C).
Q <sub>m</sub>	kg/h	Mass flow in dry saturated steam state.
γ	g/cm³	Liquid specific weight at operating temperature.
δ <sub>n</sub>	—	Air related density under normal pressure and temperature conditions.
t <sub>1</sub>	₽C	Fluid temperature upstream the valve.
Τ <sub>1</sub>	₽K	Absolute fluid temperature upstream the valve $(273 + t_{y})$ .
V <sub>2</sub>	m³/kg	Steam specific volume at the valve outlet and $t_1$ condition.
V <sub>1</sub>	m³/kg	Steam specific volume at $P_{i} 2$ pressure and $t_{i}$ temperature (overheat).
P <sub>1</sub>	bar	Absolute pressure at the valve inlet (gauge pressure + atmospheric pressure).
Δρ	bar	Pressure drop across the valve.
P <sub>2</sub>	bar	Absolute pressure at the valve outlet ( $P_2 = P_1 - \Delta p$ ).
С	—	Constant.

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Tables and Formulas

For flow calculation. Metric units.

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Relative d	ensity of	some gases and liq	uids.		Some properties of dry saturated water steam.					
Gases		Liquids	;							
At 20 °C and 760 mm Hg	Air related density (δ <sub>n</sub> )	At operating temperature	Temp. in ºC	S.W. g/cm³ (γ)	Gage pressure bar	Temperature °C	Specific Volume m³/kg			
Acetone	1.06	Acetone	15	0.79	0	93.5	2.09			
Acetylene	0.90	Alcohol ethil	20	0.79	0	99.6	1.69			
Air	1.00	Alcohol methyl	20	0.81	0.1	102.3	1.69			
Ammonia	0.72	Ammonia	15	0.65	0.2	104.8	1.43			
Argon	1.38	Benzene	15	0.85	0.3	107.1	1.33			
Butane	2.07	Diesel oil	20	0.90	0.5	111.4	1.16			
Carbon dioxide	1.53	Freon 12	20	1.33	0.7	115.2	1.03			
Chlorine	1.27	Freon 22	20	1.21	1	120.2	0.89			
Ethane	2.49	Fuel oil Nº 1	20	0.83	1.3	124.7	0.78			
Ethane	1.05	Fuel oil Nº 2	20	0.84	1.6	128.7	0.69			
Ethylene	0.97	Fuel oil Nº 3	20	0.89	2	133.5	0.61			
Ethylene propane	1.45	Fuel oil Nº 4	20	0.90	2.5	138.9	0.52			
Helium	0.14	Gasoil	20	0.90	3	143.6	0.46			
Hydrogen	0.07	Gasoline	20	0.75	3.5	147.9	0.43			
Hydrogen sulfide	1.19	Kerosene	20	0.81	4	151.8	0.38			
LPG grade 1	1.50	Light crude oil	20	0.91	4.5	156	0.34			
LPG grade 2	1.90	Liquid carbon dioxide	-50	1.15	5	159	0.32			
Methane	0.55	Liquid nitrogen	-160	0.80	5.5	161	0.28			
Natural gas (*)	0.65*	Liquid oxygen	-160	1.20	6	165	0.27			
Nitric oxide	1.04	LPG grade 1	20	0.51	6.5	168	0.26			
Nitrogen	0.97	LPG grade 2	20	0.57	7	170	0.24			
Nitrous oxide	1.53	Naphta	20	0.76	7.5	173	0.23			
Oxygen	1.10	Olive oil	20	0.92	8	175	0.22			
Ozone	1.66	Phenol	20	1.02	8.5	177	0.20			
Propane	1.56	SAE 10 (oil)	20	0.88	9	180	0.19			
Sulphur dioxide	2.26	Tupertine	20	0.87	9.5	182	0.19			
Sulphur oxide	2.26	Water	15	1.00	10	184	0.18			

(\*) This is a representative value. According to its composition, it varies from 0.60 to 0.70.

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For flow calculation. English units.

Fefferson LUPATECH

# Formulas for flow calculation. English units.

Fluid	S	Flow Calculation; $Q_v = $ liquids; $Q_n = $ gases; $Q_m = $ steam	Calculation of flow coefficient Cv (GPM)	Pressure drop calculation (psi)
Liquids		$Q_v = Kv \sqrt{\frac{\Delta p}{\gamma}}$	$Cv = Q_v \sqrt{\frac{\gamma}{\Delta p}}$	$\Delta p = \gamma \left[ \frac{Q_v}{Kv} \right]^2$
Gases	P <sub>2</sub> > Δp	$Q_n = 1412 . Cv \sqrt{\frac{P_2 . \Delta p}{\delta_n (460+t)}}$	$Cv = \frac{Q_n}{1412} \sqrt{\frac{\delta_n (460+t)}{P_2 \cdot \Delta p}}$	$\Delta p = \frac{P_1}{2} - \sqrt{\frac{P_1^2}{4}} - C$ $C = \delta_n T \left[\frac{Q_n}{1412 \text{ Cv}}\right]^2$
	$P_2 \leq \Delta p$	$Q_{n} = \frac{706 \cdot Cv \cdot P_{1}}{\sqrt{\delta_{n} (460 + t)^{1}}}$	$Cv = \frac{Q_{n} \sqrt{\delta_{n} (460 + t)}}{706 \cdot P_{1}}$	
Dry saturated	$P_2 > \Delta p$	$Q_{\rm m} = Cv \cdot 64.2 \sqrt{\frac{\Delta p}{v_2}}$	$Cv = \frac{Q_m}{64.2} \sqrt{\frac{v_2}{\Delta p}}$	$\Delta p = \left[\frac{Q_m}{Cv \ 64.2}\right]^2 \cdot V_2$
steam	$P_2 \le \Delta p$	$Q_{m} = Cv \cdot 45.4 \sqrt{\frac{P_{1}}{v_{1}}}$	$Cv = \frac{Q_m}{45.4} \sqrt{\frac{v_1}{P_1}}$	

Symbol	Unit	Magnitude
Cv	GPM	Valve flow factor at full open position
Q <sub>V</sub>	GPM	Liquid volumetric flow
Q <sub>n</sub>	SCFH	Gas volumetric flow under normal conditions (atmospheric pressure = 760 mm Hg. and temperature $68^{\circ}$ F).
Q <sub>m</sub>	lb/h	Mass flow in dry saturated steam state.
γ	—	Specific gravity at operating temperature.
δ	—	Specific gravity under normal pressure and temperature conditions.
t <sub>1</sub>	₽F	Fluid temperature upstream the valve.
T <sub>1</sub>	₽R	Absolute fluid temperature upstream the valve $(460 + t_i)$ .
V <sub>2</sub>	ft³/lb	Steam specific volume at the valve outlet and $t_1$ condition.
V <sub>1</sub>	ft³/lb	Steam specific volume at $P_1 2$ pressure and $t_1$ temperature.
P <sub>1</sub>	psia	Absolute pressure at the valve inlet (gauge pressure + atmospheric pressure).
Δρ	psi	Pressure drop across the valve.
P <sub>2</sub>	psia	Absolute pressure at the valve outlet ( $P_2 = P_1 - \Delta p$ ).
С	—	Constant.

Tables and Formulas

For flow calculation. English units.

Pefferson

UPATECH

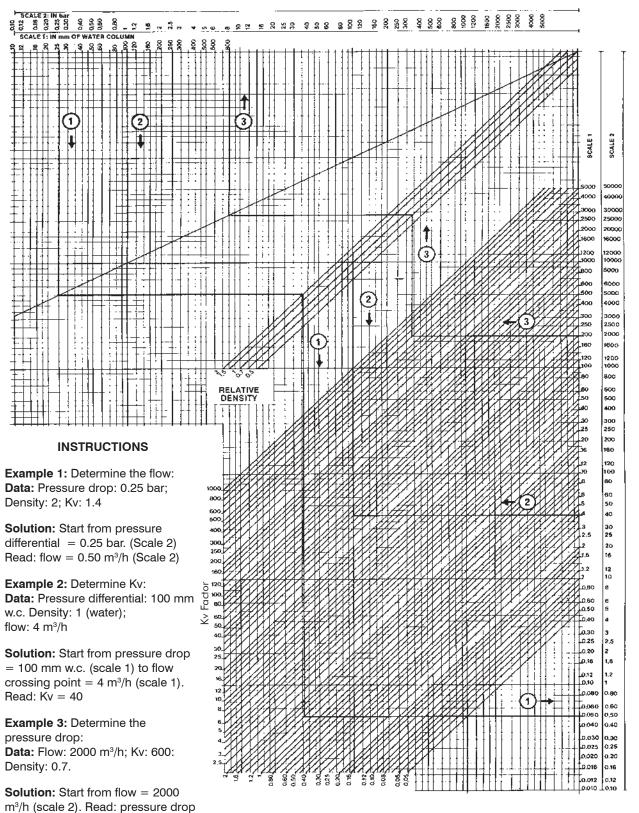
Specific	gravity of	some gases and liqui	ds.		Some properties of the dry saturated water steam.					
Gases		Liquids	;							
At 68 °F and 760 mm Hg	Specific gravity (ðր)	At operating temperature	Temp. in °F	Specific gravity (γ)	Gage pressure psig	Temperature °F	Specific Volume ft³/lb			
Acetone	1.06	Acetone	59	0.79	-3	200.7	33.2			
Acetylene	0.90	Acohol ethyl	68	0.79	0	212	26.8			
Air	1.00	Acohol methyl	68	0.81	2	218.7	23.6			
Ammonia	0.72	Ammonia	59	0.65	4	224.4	21.4			
Argon	1.38	Benzene	59	0.85	6	230	19.4			
Butane	2.07	Diesel oil	68	0.90	7	232	18.6			
Carbon dioxide	1.53	Freon 12	68	1.33	10	240	16.4			
Chlorine	1.27	Freon 22	68	1.21	15	250	13.9			
Ethane	2.49	Fuel oil Nº 1	68	0.83	20	259	12			
Ethane	1.05	Fuel oil Nº 2	68	0.84	25	267	10.6			
Ethylene	0.97	Fuel oil Nº 3	68	0.89	30	274	9.16			
Ethylene propane	1.45	Fuel oil Nº 4	68	0.90	35	281	8.57			
Helium	0.14	Gasoil	68	0.90	40	287	7.83			
Hydrogen	0.07	Gasoline	68	0.75	45	292	7.21			
Hydrogen sulfide	1.19	Kerosene	68	0.81	50	298	6.68			
LPG grade 1	1.50	Light crude oil	68	0.91	55	302	6.23			
LPG grade 2	1.90	Liquid carbon dioxide	-58	1.15	60	307	5.38			
Methane	0.55	Liquid nitrogen	-256	0.80	65	311	5.49			
Natural gas (*)	0.65*	Liquid oxygen	-256	1.20	70	316	5.19			
Nitric oxide	1.04	LPG grade 1	68	0.51	80	324	4.67			
Nitrogen	0.97	LPG grade 2	68	0.57	90	331	4.24			
Nitrous oxide	1.53	Naphta	68	0.76	100	338	3.89			
Oxygen	1.10	Olive oil	68	0.92	110	344	3.59			
Ozone	1.66	Phenol	68	1.02	120	350	3.34			
Propane	1.56	SAE 0 (oil)	68	0.88	130	356	3.12			
Sulphur dioxide	2.26	Tupertine	68	0.87	140	361	2.93			
Sulphur oxide	2.26	Water	59	1.00	145	363	2.84			

(\*) This is a representative value. According to its composition, it varies from 0.60 to 0.70.



**Jefferson** LUPATECH

PRESSURE DROP



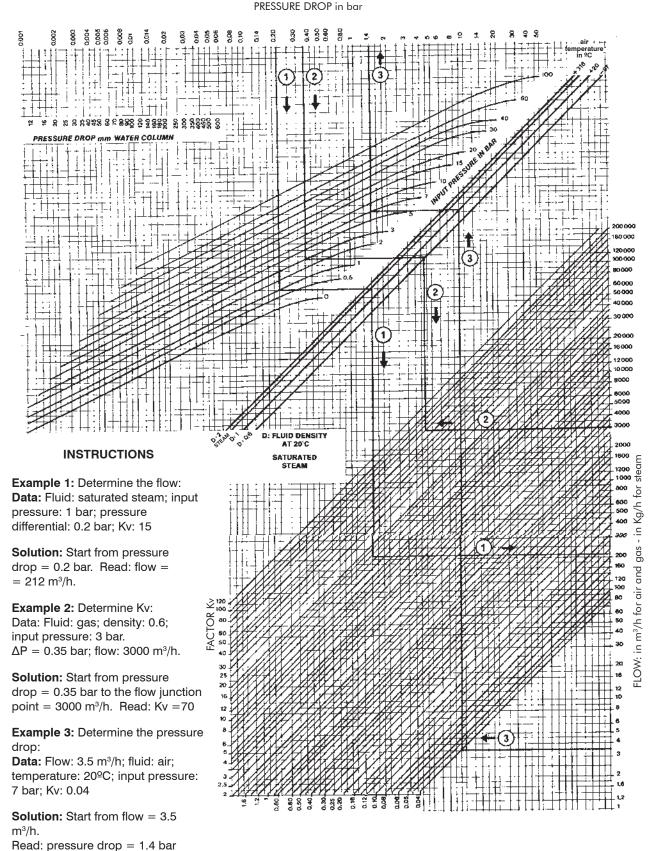
FLOW IN m<sup>3</sup>/h



= 8 bar (scale 2).







A-11

UUPATECH

Main characteristics.

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UUPATECH



DIN 43650 shape A

Encapsulated Coils

DIN 43650 shape B

Current	Integrated wa	<b>8650 Connection</b> eather and humic ng. Plug-in conne or thread for 1/2''I	lity proof coil		d weather, corrosion proof	IEC 79-18 m. Integrated explosion, weather and saline corrosion proof coil and housing.				
Hz	Size G	Siz	e M	Siz		Size M				
112	Shape B	Sha	pe A	1/2"NPT C	onnection	1/2"NPT Connection				
	Class F 155°C	Class F 155°C	Class H 180°C	Class F 155°C	Class H 180°C	Class F 155°C	Class H 180°C			
D/C	GF06C	MF19C	MH19C	MF19Y	MF19Y MH19Y		MH19Z			
A/C		MF11C	MH11C	MF11Y	MH11Y	MF11Z	MH11Z			
50 Hz	GF06C	MF16C	MH16C	MF16Y	MH16Y	MF16Z	MH16Z			
50112		MF20C	MH20C	MF20Y	MH20Y	MF20Z	MH20Z			
A/C		MF13C	MH13C	MF13Y	MH13Y	MF13Z	MH13Z			
60 Hz	GF06C	MF16C	MH16C	MF16Y	MH16Y	MF16Z	MH16Z			
		MF20C	MH20C	MF20Y	MH20Y	MF20Z	MH20Z			

\* Shape B stands for Shape B DIN 43650 Connections - \* Shape A stands for Shape A DIN 43650 Connections.

# Available tensions

Volts	12	24	48	110	120	220	240
D / C	Yes	Yes	Yes	Yes	No	Yes	No
50 Hz	Yes	Yes	Yes	Yes	No	Yes	Yes
60 Hz	Yes						

# **DIN Connector types**

Strai	in-relief Pg9		St	rain-relief P	g11	1/2"NPT Connection				
Common			Common	Luminous gasket	Luminous connector	Common	Luminous gasket	Luminous connector		
1	4 7		2	5	8	3	6	9		

# Encapsulated coil catalog numer creation keys:

Μ	F	11	Υ	220	50	1
(1)	(2)	(3)	(4)	<b>220</b> (5)	(6)	(7)

Thermal Class:

Class F up to 155 °C

Class H up to 180 °C

(1, 2, 3, and 4) See the available encapsulated coils chart.

- 1 Size; 2 Thermal Class; 3 Power in Watts;
- 4 Coil Type:
  - C DIN Connection
  - Y threaded connection with 3 output leads (one for ground).
  - Z explosion proof, threaded connection with 3 output leads (one for ground).
- (5 and 6) See Available tension
- 5 Tension;
- 6 Type of current
- (7) Type of connectors (only for DIN connection. See chart).



Main characteristics.



# Coated with glass fibre and insulating impregnation. Terminal cables for splicing.

Current	Siz	e M	Si	ze S	Size B
ourroint	Class F 155°C	Class H 180°C	Class F 155°C	Class H 180°C	Class H 180°C
D/C		M19H		S48H S60H (1)	B113H (1)
A/C 50 Hz	M11F M16F	M11H M16H	S28F	S28H S46H S46P (3) S60H (2)	B113H (2)
A/C 60 Hz	M13F M16F	M13H M16H		S30H S46H S46P S60H (2)	B113H (2)

(1) Without rectifier bridge. (2) With rectifier bridge, only 110, 120, 220 and 240 V available. (3) Class H + polyester coating.

# Available Tensions - Size M and S

Volts	12	24	48	110	120	220	240	380	440
D / C	Yes	Yes	Yes	Yes	No	Yes	No	No	No
50 Hz	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	No
60 Hz	Yes	No	Yes						

# Catalog number information:

**S** 20 H 220 50 (1) (2) (3) (4) (5)

Thermal Class:

Class F up to 155ºC Class H up to 180ºC (1, 2 and 3) See fibre coated coils chart.

- 1 Coil size; 2 Power in Watts;
- **3** Thermal class.  $\mathbf{P} = \text{class } \mathbf{H} + \text{polyester coating.}$
- (4 and 5) See available tensions chart.
- 4 Tension.
- 5 Current.

# Non capsulated coil housings

	Classification		Coil	size	
a Gran	Classification	М	S	S (for 2088)	В
	Classification General internal use Weather and water proof (Prefix Y) Explosion and weather proof (Prefix Z)	Plate hole for Ø19 mm electric connection. Ground terminal (Suffix C)	Cast Iron 3/4" NF Connector	Painted cast iron 1/2" BSP or NPT Connector	Painted cast iron 1/2" BSP or NPT Connector
, L	water proof	Aluminium epoxy paint 1/2" BSP or NPT connection NEMA 4x and IP65	Cast iron epoxy paint 1/2" BSP or NPT connection NEMA 4x and IP65	Cast iron epoxy paint 1/2" BSP or NPT connection NEMA 4x and IP65	Cast iron epoxy paint 1/2" BSP or NPT connection NEMA 4x and IP65
	and weather proof	Aluminium epoxy paint 1/2" BSP or NPT connection ATEX - Directive 94 / 9 CE	Iron epoxy paint 1/2" BSP or NPT connection According to IEC 79 1 "d"	Iron epoxy paint 1/2" BSP or NPT connection According to IEC 79 1 "d"	Iron epoxy paint 1/2" BSP or NPT connection According to IEC 79 1 "d"

# Solenoid and pneumatically operated valves.



# **General Purpose**

				C	onn	ecti	ion	(ins	5.)				xim mp.			.p ar		p si	Flu	ids c	or typ	ical a	pplic	atio	ns
Series	Page	1/8	1/4	3/8	1/2	3/4	1	11/2	2	<b>2</b> 1/2	3	80	150	180	Minimum	Maximum	Minimum	Maximum	Air and inert gases	Water and light liquids	Thermal oils	Steam	Oxygen	Gasoline	Vacuum
1314	B-2											0	0	0	0	15	0	225	А	А	Т	Т	Ν	V	A-V
1327	B-4											0	0	0	0	100	0	1500	А	А	Т	Т	Ν	V	A-V
1335	B-6											0	0		0	10	0	150	А	А	V	Е	Ν	V	A-V
1342	B-8											$\circ$	0	0	0.2	17	3	255	А	А	Т	Т	Ν	V	-
1390	B-10											0	0	0	0.1	15	1.5	225	А	А	Т	Т	Ν	V	-
1393	B-12													0	0	4	0	60	Т	Т	Т	Т	-	-	-
2026	B-14											0	0		0	50	0	750	А	А	-	E	Ν	V	A-V
2036	B-16											0			0.2	15	3	225	А	А	-	-	-	-	-
2036V	B-16													$\bigcirc$	0.3	10	4.5	150	-	-	-	Т	-	-	-
								Note	e: 1	327	. 13	335,	134	2. 13	390, 1	/ 139	3 NC	and I	VO.						

# **Combustion Use**

				С	onn	ecti	ion	(ins	.)					∆ ba	p ar		p si	t.	6			F	luids	5	
Series	Page	1/8	1/4	3/8	1/2	3/4	1	11/2	2	21/2	3	N. Closed	N. Open	Minimum	Maximum	Minimum	Maximum	Manual Reset	Slow opening	Position ind.	Gasoil	Fueloil	Natural V	ГРG	Combustion Air
1312	C-8											0	0	0	21	0	315	-	-	-	S	S	-	А	A
1330	C-10											0	0	0	0.2	0	3	-			-	-	А	А	A
2030	C-10							i				0	0	0.001	2	0.015	30	-	0	0	-	-	А	А	А
1332	C-12											0	-	0	3	0	45	0	-	$\bigcirc$	-	-	А	А	А
1356	C-14											0	-	0	20	0	300	-	-	-	Т	Т	Т	Т	-
1388	C-16											0	-	0	5	0	75	-	0	$\bigcirc$	-	-	А	А	А
1327	B-4											0	0	0	20	0	300	-	-	-	V	Т	А	А	А
2026	B-14											0	-	0	10	0	150	-	-	-	V	-	А	А	А
1335	B-6											0	0	0	10	0	150	-	-	-	V	-	А	А	А
1390	B-10											0	0	0.1	15	0.1	225	-	-	-	V	-	А	А	А
2088	C-20											0	-	0	3	0	45	-	0	0	-	-	А	А	А
V171	C-23											$\circ$	-	0	1.5	0	22.5		rmoele ty valve		-	-	А	А	-

**Nomenclature:** The letters indicated in Typical Applications refer to the seat, seal and diaphragm materials (if any), as follows: A = Buna N; N = Neoprene; E = EPDM; V = FKM; T = PTFE, S = AISI 304.

A-14

# Selection Guide

2073 E-10

# Solenoid and pneumatically operated valves.



# UUPATECH

# Pneumatic and hydraulic use.

					ctio			us		;	3 W	ays				4	& 5	Wa	ys					F	Fluid	S	
Series		rage						Mini	mum			axir	nur	i —		Mini	mum	Max	imum	su	Monostable	Ø	ted				Hydraulic Oil
Se		ĩ	1/8	1/4	3/8	1/2	3/4			Ν	<u> </u>	N	0		J					Positions	nost	Bistable	Lubricated Air	Dry Air	S	Water	drau
								bar	psi	bar	psi	bar	psi	bar	psi	bar	psi	bar	psi	Po	Mo	Bis	Lul Air	Dry	Gas	Wa	Hy
1323	D	-2						0	0	12	180	12	180	8	120	-	-	-	-	2	0	-	А	А	А	А	А
1325	D	-4					 	0.5	7.5	10	150	10	150	-	-	-	-	-	-	2	$\bigcirc$	-	А	А	А	А	А
1339	D	-6						-	-	-	-	-	-	-	-	0.5	10	10	150	3	0	-	А	А	А	А	А
1350	D	-8						-	-	-	-	-	-	-	-	0.5	10	10	150	2	0	$\bigcirc$	Α	А	А	А	А
1351	D-	10						0.5	7.5	10	150	10	150	-	-	-	-	-	-	2	0	0	Α	А	А	А	А
1365	D-	12						0	0	15	225	15.5	232	9	135	-	-	-	-	2	0	-	Α	А	А	А	А
1375	D-	14		Ν	AM	JR		-	-	-	-	-	-	-	-	0.5	10	10	150	2	0	-	Α	А	-	-	-
1387	D-	15		Ν	AMI	JR		0	0	10	150	-	-	-	-	-	-	-	-	2	0	-	Α	А	-	-	-
1387	D-	15		Ν	AM	JR		0.5	7.5	10	150	-	-	-	-	-	-	-	-	2	0	-	Α	А	-	-	-
2050	D-	16						-	-	-	-	-	-	-	-	0.5	10	10	150	2	0	$\bigcirc$	Α	А	А	А	А
2051	D-	18						0.5	7.5	10	150	10	150	-	-	-	-	-	-	2	0	0	Α	А	А	А	А
2095	D-	20		N	AM	JR		0.8	12	8	120	-	-	-	-	0.8	12	8	120	2	0	-	Α	А	-	-	-
2024	D-	24			-			-	-	-	-	-	-	-	-	0.8	12		150	2	$\bigcirc$	-	А	А	-	-	-
Valve	s a	nd											ormal	lly C	losed	d. N	<u>): N</u> с	ormal	ly Ope	ən. Div	: Diver	gent. (	Con: Co	nverge	ent.		
	1						<u> </u>	ctio								đ				sp	F	luids	or ty	pical	appl		
Series	Page	1/8	1/4	3/8	1/2	3/4	1	11/2	2 2	21/2	3	4	6	8	0	Temperature	° F	bar	pressure	Auxiliary Fluids	Acids	Alkalis	Distillate water	Oil Products	Dirty Fluids	Neutral Gases and Air	Thermal Oils
					1				So	lend	bid '	Valv	es	for	+		<u> </u>			stems		4				~ 0	-

80 176 10 150 no

-

-

#### **Solenoid Valves for Corrosives Fluids**

			1103	IVCS	i iuiu	5									
1360 E-6		60	140	4	60	no	0	0	0	0	-	0	0		
S	olenoid Valves wit	h Mai	nual	Rese	t Dev	vice									
1369 E-8		80	176	20	300	no	-	-	0	0	-	0	-		
Valves with Pneumatic or Hydraulic Operators															
372         E-11         80         176         10         150         yes         0         0         _         0         _         _         _															
Pneumatically or Hydraulically Operated Valves															
1310 E-2	1310 E-2 300 572 20 300 yes O O _ O O														
1311 E-4		150	302	7	105	yes	0	0	0	0	0	0	-		
Note: 1310, sp	cial construction f	for hi	gher	tem	perat	ure a	nd p	ress	ure.						

Continues in next page

 $\bigcirc$ 





vaive								•					<u> </u>													
				C	onn	ecti	on	(ins	.)				ure		ture		-			F	luid a	applic	atior	IS		
es	e											mn	erat	unu	erat		ure		Liq	uid		(5				
Series	Page	ן 1/8	1/4	3/8	1/2	3/4	1	11/2	2	<b>2</b> 1/2	3	linin	Temperature	laxir	Temperature	laxir	pressure	ne	_	len		CNG (VNG)			_	oil
		.,.	.,.	-,-	-,-	-, -				,_	-						1	Oxygen	Argon	Nitrogen	°02	5 Z	<u> </u>	Water	Steam	Light oil
												٥C	٥F	٥C	°F	bar	psi	Ô	Ar	Ï	ŭ	บ	Air	Ň	St	Ĩ
											Sc	olene	bid ۱	/alve	es foi		g (VN	IG)								
2094	E-12	2												80	176	250	3700	-	-	-	-	0	0	-	-	-
	Pulse operated solenoid unit																									
1370	E-14													80	176	10	150	-	-	-	-	-	0	0	-	0
	Digital condensation removal timer																									
1398	E-1	5		1	1	1								80	176	15	225	-	-	-	-	-	0	0	-	0
										S	ole	noid	l val	ves	for cr	yoge	enic fl	uids								
UC	E-16	6										-200	-328	50	122	15*	225*	0	0	0	0	-	-	-	-	-
													Po	wer	contr	ol **										
СР	E-18	3										-200	-328	180	356	250	3700	0	0	0	0	0	0	0	0	0
* CO <sub>2</sub>	ma	kimu	m pre	essur	e: 70	) bar	- 10	50 P	SI		ab -		~ ~ D		o 0:	A ogil	(10.0.1		Control							
_ ^ ^ Ih	ie po	wer	cont	OIIS	avai	aple	for	any s	oien	1010 /	aive	usin	gaD	ііх тур	e Size	A COII	(12 & 2	24 VD(	oniy)							

# Valves and devices for special service (continued)

# **Recommendations:**

Establish the necessary data for the correct selection of the solenoid valve or the pneumatically operated valve.

**Do neither oversize, nor undersize** the valve. Use the formulas and graphics shown in this manual, which will make your calculations easier.

**Check** that there is a strainer with a mesh size smaller than 100 microns immediately upstream the valve.

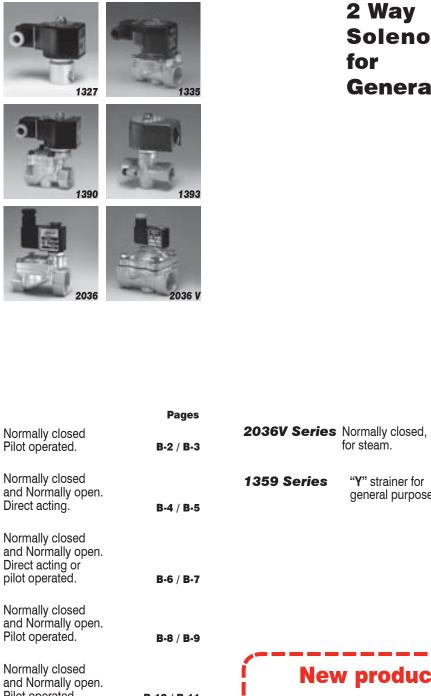
**Make sure** that the installer follows the mounting instructions indicated by *Affering*, specially regarding the coil connector airtightness when exposed to water, condensation or ambient humidity, and to the thorough cleaning of pipelines before operation.

**Find out beforehand** which are the recommended repair kits for each valve. They are inexpensive and the product design contemplates an easy and quick replacement. If the valves have been correctly selected, there will be no need to shut down the system in order to perform those replacements. At the **Repair Kits** chapter we indicate the component numbers corresponding to the standard models.

**Contact** *Allow* if you have any trouble reading this catalog or if you need to handle an unusual or special application.

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Pefferson UPATECH



# 2 Way Solenoid Valves for General Purpose.



**1314 Series** 

1314

	Thor operated.	D-2 / D-3			<b>D</b> -10 / <b>D</b> -11
1327 Series	Normally closed and Normally open. Direct acting.	B-4 / B-5	1359 Series	" <b>Y</b> " strainer for general purpose.	B-18
1335 Series	Normally closed and Normally open. Direct acting or pilot operated.	B-6 / B-7			
1342 Series	Normally closed and Normally open. Pilot operated.	B-8 / B-9			
1390 Series	Normally closed and Normally open. Pilot operated.	B-10 / B-11		v products	Refferson
1393 Series	Normally closed and Normally open Direct acting.	B-12 / B-13		ystems. , Water Hammer-Proof.	
2026 Series	Normally closed Microvalve Direct acting.	B-14 / B-15	To request a techr	losion-Proof Coils. nical bulletin for models that are alog, please contact JEFFERS(	
2036 Series	Normally closed. Pilot operated.	B-16 / B-17	info	@jeffersonvalves.co	<u>ر</u>

Pages

B-16 / B-17



# **Main characteristics**

Normally closed. Pilot operated. Bronze, stainless steel body. BSP or NPT threaded connection. Brass, stainless steel piston, among others. Coil: Encapsulated up to 150 °C (302 °F) and coated with glass fibre and insulating impregnation up to 180 °C

#### CERTIFIED QUALITY SYSTEM CERTIFIED QUALITY SYSTEM Canadiana Commalisation Canadiana Standards Standards

Contact our manufacturing plant for information on available models

UPATECH

### Applications:

- Pumps of re-circulation for cold or hot water.
- •Heating with low or high pressure steam.
- •Laundry equipments.
- •Spraying. Irrigation. Dishwashers.
- •Air dryers. water treatment. Vacuum systems

(356 °F), (for steam).

Interconnection cables. Internal general use housing. 3/4 " NF electric connection. Core: 430 F s.s.

### Options:

- Explosion and / or weather proof housing.
- Manual operator on the main orifice.
- Flanged connections.

	Mini	mum		Maximu	m steam		М	aximum o	other fluid	ls
Туре	IVIIIII	inam	PTFE	seat	EPDN	l seat	С	Α	С	С
	bar	psi	bar	psi	bar	psi	bar	psi	bar	psi
Hung piston	0	0	7	105	3	45	7	105	7	105
Floating piston	0.1	1.5	10	150	3	45	15	225	10	150

# **Operating pressure differential**

# **Technical specifications - Bronze body**

ø				OW	Wei	ght	Maximun	n temp. and c	atalog Nº acc	ording to sea	t material			
Pipe	Ori			tor	lea		Buna "N"	Neoprene	EPDM	FKM	PTFE			
ins	mm	ins.	Kv	Cv	kg	Lb	80 °C / 176 °F	80 °C / 176 °F	145 °C / 293 °F	150 °C / 302 °F	180 °C / 356 °F			
	Hung piston													
3/4"	19	0.75	6	7	4	8,9	1314BA06A	1314BN06A	1314BE06A	1314BV06A	1314BST06A			
1"	26	1.02	10	12	4.9	10.9	1314BA08A	1314BN08A	1314BE08A	1314BV08A	1314BST08A			
1,1/2"	32	1.26	15	18	6.5	14.4	1314BA12A	1314BN12A	1314BE12A	1314BV12A	1314BST12A			
2"	38	1.50	23	27	7.3	16.2	1314BA16A	1314BN16A	1314BE16A	1314BV16A	1314BST16A			
							Floatir	ng piston						
3/4"	19	0.75	6	7	4	8,9	1314BA06	1314BN06	1314BE06	1314BV06	1314BST06			
1"	26	1.02	10	12	4,9	10.9	1314BA08	1314BN08	1314BE08	1314BV08	1314BST08			
1,1/2"	32	1.26	15	18	6,5	14.4	1314BA12	1314BN12	1314BE12	1314BV12	1314BST12			
2"	38	1.50	23	27	7,3	16.2	1314BA16	1314BN16	1314BE16	1314BV16	1314BST16			

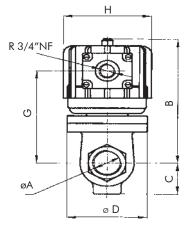
Note: In PTFE seat constructions, the piston is made of stainless steel AISI316.

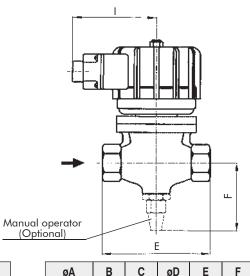
B-2



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# General dimensions 1314





R 3/4"

R 1"

R 1.1/2" R 2"

5.91

6.18

7.09

7.09

1.26

1.61

1.93

2.01

2.99

3.54

3.94

3.94

3.94

4.72

5.87

5.87

3.15

3.50

3.82

3.94

øA	В	С	øD	Е	F	G	øH	Ι
R 3/4"	150	32	76	100	80	113		
R 1"	157	41	90	120	89	120	99	95
R 1.1/2"	180	49	100	149	97	143		
R 2"	180	51	100	149	100	147		

Measurements: mm

# **Special constructions**

Stainless steel body:

- •AISI304: change letter **B** or **BS** for **S** in the catalog Nº. Example: 1314SA08, 1314ST08.
- •AISI316: change letter **B** or **BS** for **I** in the catalog Nº. Example: 1314IA08, 1314IT08.

# **Coil characteristics**

Electric	Coil	Power	VA (volt	-amper)	Maxir tempe		Available
supply	type	W	Inrush	Holding	°C	°F	tensions
CA 50 Hz	SH28C	28	241	69	155	311	1
	S28H (*)	28	252	73	180	356	1
	SH30C	30	267	80	155	311	2
CA 60 Hz	S30H (*)	30	237	78	180	356	2
CC	SH48	48	48	48	155	311	3
	S48H (*)	48	48	48	180	356	3

(\*) For steam 1-(12,24,110,220,240)V **2**-(12,24,110,120,220,240)V **3**-(12,24,110,220)V

# Application according to seat material

øН

3.90

L

3.74

G

4.45

4.72

5.63

5.79

Options	Prefix	Suffix	Examples
Weather proof housing	Y		Y1314BST08A
Explosion and weather proof housing	Z		<b>Z</b> 1314BST08A
Manual operator: on the main orifice		-М	1314BST08A <b>-M</b>
NPT connections		Т	1314BST08A <b>T</b>
Flanged connections		В	1314BST08A <b>B</b>

# **Recommendations for installation**

Place a strainer with a porosity  $\leq 100\mu$  upstream the valve.

Mount the valve only over horizontal pipeline with the coil upright.

The valve input pressure must always be equal or greater than the output pressure.

Seat material	Buna "N"	Neoprene	EPDM	FKM	PTFE
Maximum temperature	+80 °C / 176 °F	+80 °C / 176 °F	+145 °C / 293 °F	+150 °C / 302 °F	+180 °C / 356 °F
Uses	Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum	Oxygen, alcohol, argon, other non-corrosive light gases and liquids, Freon 12.	Water steam, hot water, acetone.	Benzene, naphta, aromatics, etc. hot gases, high vacuum, diesel oil.	Steam, hot oils, corrosive fluids.







**1327 Series** 

# **Main characteristics**

Normally closed and normally open. Direct action. No minimum differential pressure to operate. 1/4" BSP or NPT threaded connections. Brass, iron, stainless steel body. Core tube AISI 304 and 316. Plunger and fixed core AISI 430 F. Shading coil: copper, silver or aluminium Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

### **Applications:**

- •Instrumentation. Laboratory.
- •Burner pilot for combustible gases and liquids.
- •Welding equipment. Humidifiers.
- •Dental equipment. Vacuum systems.
- ·Laundry and dry cleaning machines.
- •Heating with low or high pressure steam

# **Options:**

- Energized coil indicator light.
- Explosion and / or weather proof coils and housings.
- •Manual operator.

	fice		ow		(a)	Maximun	Maximum temp. and catalog Nº according to seat material								
<u>k</u>	0	fac	tor	maxi	mum										
mm	ins.	Kv	Cv	bar	psi	Buna "N"	Neoprene	EPDM	FKM	PTFE					
	inter.			Jour	por	80 °C / 176 °F	80 °C / 176 °F	145 °C / 293 °F	150 °C / 302 °F	180 °C / 356 °F					
						Norma	lly closed			•					
1.25	.049	0.05	0.06	*	*	1327BA122	1327BN122	1327BE122	1327BV122	1327BT122					
1.75	.068	0.09	0.11	35	525	1327BA172	1327BN172	1327BE172	1327BV172	1327BT172					
2.25	.088	0.13	0.15	20	300	1327BA222	1327BN222	1327BE222	1327BV222	1327BT222					
3.00	.118	0.26	0.30	10	150	1327BA302	1327BN302	1327BE302	1327BV302	1327BT302					
4.00	.157	0.43	0.50	5	75	1327BA402	1327BN402	1327BE402	1327BV402	1327BT402					
5.00	.197	0.60	0.70	3	45	1327BA502	1327BN502	1327BE502	1327BV502	-					
5.25	.206	0.65	0.76	2.2	33	1327BA522	1327BN522	1327BE522	1327BV522	-					

(a)Advise: when using direct current (DC), a 25% reduction on the maximum operating pressure differential is expected.

\* With PTFE seat 100 bar/1500 psi. Other seats 70 bar/1500 psi.

	Normally open											
1.25	.049	0.05	0.06	50**	750**	1327BA122NA	1327BN122NA	1327BE122NA	1327BV122NA	1327BT122INA		
1.75	.068	0.09	0.11	20**	300**	1327BA172NA	1327BN172NA	1327BE172NA	1327BV172NA	1327BT172INA		
2.25	.088	0.13	0.15	12**	180**	1327BA222NA	1327BN222NA	1327BE222NA	1327BV222NA	1327BT222INA		
2.50	.098	0.17	0.20	10	150	1327BA252NA	1327BN252NA	1327BE252NA	1327BV252NA	-		
3.00	.118	0.26	0.30	10	150	1327BA302INA	1327BN302INA	1327BE302INA	1327BV302INA	1327BT302INA		
4.00	.157	0.43	0.50	5	75	1327BA402INA	1327BN402INA	1327BE402INA	1327BV402INA	1327BT402INA		

**\*\*** With PTFE seat, maximum pressure 10bar / 150psi.



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**B-4** 

Approximate weight: 0.5 kg. (1.1Lb)

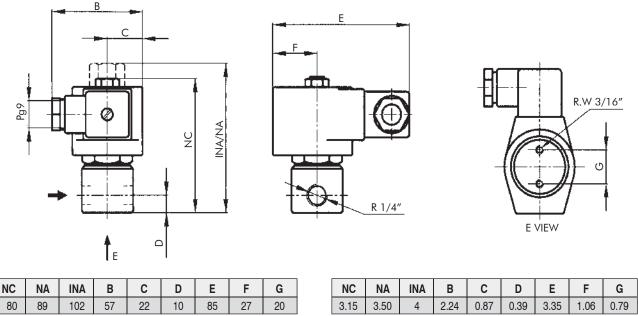
# Technical specifications - Brass body



2 way solenoid valves General purpose.

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# General dimensions 1327



Measurements: mm

Measurements	: ins.

B-5

# **Special constructions**

Stainless steel body.

- •AISI 304: change letter **B** for **S** in the catalog №. Example: 1327ST302
- •AISI 316: change letter **B** for **I** in the catalog №. Example: 1327IT302.

	Coil	characteristics	\$
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Electric power	Coil	Coil Power		-amper)	Maxii tempe		Available
supply	type	W	Inrush	Holding	٥Ċ	°F	tensions
AC 50 Hz	MF11C	11	40	22	155	311	1
AC 50 HZ	MH11C	11	40	22	180	356	1
AC 60 Hz	MF13C	13	45	27	155	311	2
AC 00 112	MH13C	13	45	27	180	356	2
DC	MH19C	19	19	19	180	356	3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

# Application according to seat material

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		YC1327BA302
Explosion and weather proof coils.	zc		<b>ZC</b> 1327BA302
Weather proof housing.	Y		<b>Y</b> 1327BA302
Explosion and weather proof housing.	Z		<b>Z</b> 1327BA302
Manual operator: on the main orifice (*)		- M	1327BA302 <b>-M</b>
NPT connections		Т	1327BA122 <b>T</b>
Energized coil indicator light	See co	oils.	

(\*) Up to 20 bar - 300 psi. PTFE seat not available. Only NC versions.

# **Recommendations for installation**

Place a strainer upstream the valve with a porosity  $\leq 100\mu$ . Any mounting position. The valve allows > output pressure than input pressure, but in these cases watertightness is not guaranteed when it is closed.

Seat material	Buna "N"	Neoprene	EPDM	FKM	PTFE
Maximum temperature	+80 °C / 176 °F	+80 °C / 176 °F	+145 °C / 293 °F	+150 °C / 302 °F	+180 °C / 356 °F
Uses	Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum	Oxygen, alcohol, argon, other non-corrosive light gases and liquids, Freon 12.	Water steam, hot water, acetone.	Benzene, naphta, aromatics, etc. hot gases, high vacuum, diesel oil.	Steam, hot oils, corrosive fluids.





# Main characteristics

Normally closed and normally open. BSP or NPT threaded connections. Forged brass, stainless steel body. Plastic or metal core diaphragm. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminium.

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# **Applications:**

- •Washing machines.
- Lubricated air, hot air, dry air, etc.
- •Oxygen and acetylene equipments.
- •Fuel oil and gas burners.
- •Vacuum systems.

Encapsulated plug-in coils. Shape A DIN 43650 connection. IP65 and NEMA4 Protection.

#### **Options:**

- Énergized coil indicator light.
- Explosion and / or weather coils and housings.
- •Manual operator.

		· ·					Pres	0.1170	Pres	sure	Pres	sure	Maximum	temp. and catalog	Nº according to sea	at material.
Pipe size	Orific	e size	Flow	factor	We	eight		mum	maxi A			mum C	Buna "N"	Neoprene	EPDM	FKM
ins.	mm	ins	Kv	Cv	Kg	Lb	bar	psi	bar	psi	bar	psi	80 °C / 176 °F	80 °C / 176 °F	+145 °C / 293 °F	+150 °C / 302 °F
									Dir	ect ac	ting-N	ormal	ly closed	-	-	-
3/8"	14	0.55	2.35	2.75	0.8	1.75	0	0	0.2	3	0.1	1.5	1335BA3D	1335BN3D	1335BE3D	1335BV3D
1/2"	14	0.55	2.65	3.1	0.8	1.75	0	0	0.2	3	0.1	1.5	1335BA4D	1335BN4D	1335BE4D	1335BV4D
3/4"	18	0.71	4.3	5.03	0.9	2.0	0	0	0.2	3	0.1	1.5	1335BA6D	1335BN6D	1335BE6D	1335BV6D
3/8"	8	0.31	1.7	2	0.8	1.75	0	0	1	15	0.7	10	1335BA083D	1335BN083D	1335BE083D	1335BV083D
1/2"	8	0.31	1.7	2	0.8	1.75	0	0	1	15	0.7	10	1335BA084D	1335BN084D	1335BE084D	1335BV084D
3/4"	8	0.31	1.7	2	0.9	2	0	0	1	15	0.7	10	1335BA086D	1335BN086D	1335BE086D	1335BV086D
									Floatir	ng dia	phrag	m-Nor	mally closed			
3/8"	14	0.55	2.35	2.75	0.8	1.75	0.1	1.5	10	150	6	90	1335BA3	1335BN3	1335BE3	1335BV3
1/2"	14	0.55	2.65	3.1	0.8	1.75	0.1	1.5	10	150	6	90	1335BA4	1335BN4	1335BE4	1335BV4
3/4"	18	0.71	4.3	5.03	0.9	2	0.1	1.5	10	150	6	90	1335BA6	1335BN6	1335BE6	1335BV6
									Hung	g diap	hragm	-Norm	ally closed			
3/8"	14	0.55	2.35	2.75	0.8	1.75	0	0	7	105	6	90	1335BA3A	1335BN3A	1335BE3A	1335BV3A
1/2"	14	0.55	2.65	3.1	0.8	1.75	0	0	7	105	6	90	1335BA4A	1335BN4A	1335BE4A	1335BV4A
3/4"	18	0.71	4.3	5.03	0.8	2	0	0	7	105	6	90	1335BA6A	1335BN6A	1335BE6A	1335BV6A
									Floati	ing dia	aphrag	jm-No	rmally open			
3/8"	14	0.55	2.35	2.75	0.8	1.75	0.1	1.5	10	150	10	150	1335BA3INA	1335BN3INA	1335BE3INA	1335BV3INA
1/2"	14	0.55	2.65	3.1	0.8	1.75	0.1	1.5	10	150	10	150	1335BA4INA	1335BN4INA	1335BE4INA	1335BV4INA
3/4"	18	0.71	4.3	5.03	0.9	2	0.1	1.5	10	150	10	150	1335BA6INA	1335BN6INA	1335BE6INA	1335BV6INA
									Di	ī	cting-		lly open			
3/8"	8	0.31	1.7	2	0.8	1.75	0	0	1	15	1	15	1335BA083DINA	1335BN083DINA	1335BE083DINA	1335BV083DINA
1/2"	8	0.31	1.7	2	0.8	1.75	0	0	1	15	1	15	1335BA084DINA	1335BN084DINA	1335BE084DINA	1335BV084DINA
3/4"	8	0.31	1.7	2	0.9	2	0	0	1	15	1	15	1335BA086DINA	1335BN086DINA	1335BE086DINA	1335BV086DINA
3/8"	14	0.55	2.35	2.75	0.8	1.75	0	0	0.2	3	0.1	1.5	1335BA3DINA	1335BN3DINA	1335BE3DINA	1335BV3DINA
1/2"	14	0.55	2.65	3.1	0.8	1.75	0	0	0.2	3	0.1	1.5	1335BA4DINA	1335BN4DINA	1335BE4DINA	1335BV4DINA
3/4"	18	0.71	4.3	5.03	0.9	2	0	0	0.2	3	0.1	1.5	1335BA6DINA	1335BN6DINA	1335BE6DINA	1335BV6DINA

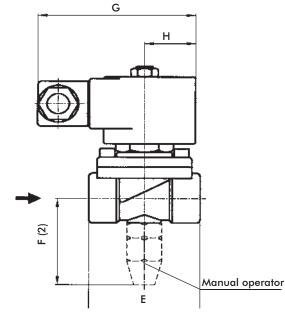
# Technical specifications - Brass body

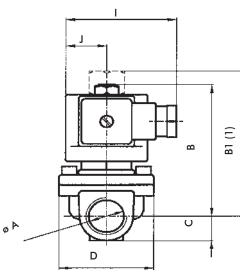




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# General dimensions 1335 (1) Normally open version - (2) Manual operator (optional)





	øA	В	B1	С	D	Е	F	G	Н	Ι	J
Brass	R 3/8"						- 0				
B	R 1/2"	80	88	15	51	60	53				
	R 3/4"							85	26	57	22
AISI	R 1/2"	82	90	17	58	72	55				
304	R 3/4"										
								Mea	surer	nents	: mm



- Investment cast AISI316 Body (only 1/2" and 3/4"). Change letter **B** for I to Catalog №.
- Example: 1335IV4; 1335IV6.
- Vacuum systems: consult **JEFFERSON**.

# **Coil characteristics**

Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available
supply	type	W	Inrush	Holding	°C	٥F	tensions
AC 50 Hz	MF11C	11	47	18	155	311	1
AC 50 HZ	MH11C	11	47	18	180	356	1
AC 60 Hz	MF13C	13	57	23	155	311	2
AC OU HZ	MH13C	13	57	23	180	356	2
DC	MH19C	19	19	19	180	356	3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

# Application according to seat material.

	øA	В	B1	С	D	Е	F	G	н	Т	J
Brass	R 3/8"	0.45		0.50	0.04	0.00	0.00				
ä	R 1/2"	3.15	3.46	0.59	2.01	2.36					
	R 3/4"							3.35	1.02	2.24	0.87
AISI	R 1/2"	3.23	3.54	0.67	2.28	2.83	2.17				
304	R 3/4"										

Measurements: ins.

B-7

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1335BN4A
Explosion and weather proof coils.	zc		<b>ZC</b> 1335BA4A
Weather proof housing.	Y		<b>Y</b> 1335BA4A
Explosion and weather proof housing.	z		<b>Z</b> 1335BA4A
Manual operator: on the main orifice (*)		- M	1335BA4A <b>-M</b>
NPT connections		т	1335BA4A <b>T</b>
Oxygen		-0	1335BN43 <b>-0</b>
Energized coil indicator light	See co	bils.	

(\*) Only NC versions

#### **Recomendations for installation**

Place a strainer upstream the valve with a porosity  $\leq 100\mu$ . Install the valve in any position, preferably over horizontal pipeline with the coil upright.

Seat material	Buna "N"	Neoprene	EPDM	FKM
Maximum temperature	+80 °C / 176 °F	+80 °C / 176 °F	+145 °C / 293 °F	+150 °C / 302 °F
Uses	Water, air, light oils. Neutral gases. Kerosene. Low and medium vacuum	Oxygen, alcohol, argon, other non-corrosive light gases and liquids. Freon 12.	Water steam, hot water, acetone.	Benzene, naphta, aroma- tics, benzene, etc. Hot gases. High vacuum. Diesel oil.





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# Main characteristics.

Normally closed or normally open. Servo-operated action. <sup>3</sup>/<sub>4</sub>" to 3" BSP or NPT threaded connections. Body: Forged brass or stainless steel. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminium

# New products *Jeffer* **CERTIFIED QUALITY SYSTEM** Hydraulic, Water Hammer-Proof Selenoid Valve Underwriters Laboratories Inc.® ΰU To request a technical bulletin for models that are not included in canadienne de normalisation $\{ \cdot \}$ this catalog, please contact **JEFFERSON** at: jsventas@jefferson.com.ar Contact our manufacturing plant for information on available models Applications: • Pumps. Laundry equipments. • Irrigation. Compressors. Pollution controls. • Heating with medium or high pressure steam. • Autoclaves. Industrial laundry equipments.

- Spraying. Irrigation.
- Air dryers. water treatment.

Shape A DIN 43650 Connection encapsulated coils. IP65 and NEMA4 Protection.

\*Advise: when using direct current (DC), a 25% reduction on the

- **Options:**
- Energized coil indicator light.
- Explosion and / or weather proof coils and housings.
- Manual operator on main passage.
- Manual operator on pilot orifice.

#### Operating pressure differential

Operati	ing pre	essure o	differen	tial	maximum operating pressure differential is expected							
		Mini	mum		Maximu	n steam	Maximum other fluids					
Туре	Others	s seats	Buna "N" seat		PTFE	PTFE seat			Other seats			
	bar	psi	bar	psi	bar	psi	bar	psi	bar	psi		
NC	0.5	7.5	0.2	3	10	150	17 *	255 *	15 *	225 *		
NO	0.5	7.5	0.2	3	10	150	10	150	10	150		

# **Technical specifications - Brass body**

ø	(	-		ow	Wei	aht	Maximun	n temp. and ca	atalog Nº acc	ording to sea	t material	
Pipe	Ori			tor			Buna "N"	Neoprene	EPDM	FKM	PTFE	
ins	mm	ins.	Kv	Cv	kg Lb		80 °C / 176 °F	80 °C / 176 °F	145 °C / 293 °F	150 °C / 302 °F	180 °C / 356 °F	
	Normally closed											
3/4"	20	0.79	5	5.9	1.2	2.6	1342BA06	1342BN06	1342BE06	1342BV06	1342BT06	
1"	26	1.02	11	13	1.7	3.8	1342BA08	1342BN08	1342BE08	1342BV08	1342BT08	
1.1/2"	38	1.50	25	29	3.1	6.8	1342BA12	1342BN12	1342BE12	1342BV12	1342BT12	
2"	50	1.97	40	47	4.1	9.0	1342BA16	1342BN16	1342BE16	1342BV16	1342BT16	
2.1/2"	76	3.00	66	77	19	42	1342BA20	1342BN20	1342BE20	1342BV20	1342BT20	
3	76	3.00	85	99	18	40	1342BA24	1342BN24	1342BE24	1342BV24	1342BT24	
							Norm	ally open				
3/4"	20	0.79	5	5.9	1.2	2.6	1342BA06INA	1342BN06INA	1342BE06INA	1342BV06INA	1342BT06INA	
1"	26	1.02	11	13	1.7	3.8	1342BA08INA	1342BN08INA	1342BE08INA	1342BV08INA	1342BT08INA	
1.1/2"	38	1.50	25	29	3.1	6.8	1342BA12INA	1342BN12INA	1342BE12INA	1342BV12INA	1342BT12INA	
2"	50	1.97	40	47	4.1	9.0	1342BA16INA	1342BN16INA	1342BE16INA	1342BV16INA	1342BT16INA	
2.1/2"	76	3.00	66	77	19	42	1342BA20INA	1342BN20INA	1342BE20INA	1342BV20INA	1342BT20INA	
3 76 3.00		85	99	18	40	1342BA24INA	1342BN24INA	1342BE24INA	1342BV24INA	1342BT24INA		

**B-8** 





UUPATECH

**B-9** 

Gener	ØA       B       C       D       D,       E       F       G       H       I       ØA       B       C       D       D,       E       F       G       H       I       ØA       B       C       D       D,       E       F       G       H       I       ØA       B       C       D       D,       E       F       G       H       I																			
øA	В	С	D	<b>D</b> <sub>1</sub>	Е	F	G	Н	Ι		øA	В	С	D	<b>D</b> <sub>1</sub>	Е	F	G	Н	I
R 3/4"	52	26	104	114	71	68	84				R 3/4"	2.05	1.02	4.09	4.49	2.80	2.68	3.31		
R 1"	67	30	108	118	96	72	104	27	35		R 1"	2.64	1.18	4.25	4.65	3.78	2.83	4.09	1.06	1.38
R 1,1/2"	81	36	119	129	114	79	122				R 1,1/2"	3.19	1.42	4.69	5.08	4.49	3.11	4.80		
R 2"	97	44	125	135	128	85	138				R 2"	3.82	1.73	4.92	5.31	5.04	3.35	5.43		
R 2,1/2"-3"	163	89	214	224	224	170	-				R 2,1/2"-3"	6.42	3.50	8.43	8.82	8.82	6.69	-		

Measurements: mm

# **Special constructions**

Stainless steel body:

- •AISI304: change letter **B** for **S** in the catalog N<sup> $\circ$ </sup>. Example: 1342ST08.
- •AISI316: change letter **B** for **I** in the catalog Nº. Example: 1342IT08.

# **Coil characteristics**

Electric power	Coil	Power	VA (volt	-amper)	Maxii tempe		Available
supply	type	W	Inrush	Holding	°C	°F	tensions
AC 50 Hz	MF11C	11	40	22	155	311	1
AO 30 112	MH11C	11	40	22	180	356	1
	MF13C	13	45	27	155	311	2
AC 60 Hz	MH13C	13	45	27	180	356	2
DC	MH19C	19	19	19	180	356	3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

3.19	1.42	4.69	5.08	4.49	3.11	4.80						
3.82	1.73	4.92	5.31	5.04	3.35	5.43						
6.42	3.50	8.43	8.82	8.82	6.69	-						
	Measurements: ins.											

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1342BA08
Explosion and weather proof coils.	ZC		<b>ZC</b> 1342BA08
Weather proof housing.	Y		<b>Y</b> 1342BA08
Explosion and weather proof housing.	Z		<b>Z</b> 1342BA08
Manual operator: on main orifice. (**)		- M	1342BA08 <b>-M</b>
Manual operator on pilot orifice. (*) (**)		-MP	1342BA08 <b>-MP</b>
NPT connections		Т	1342BA08 <b>T</b>
Energized coil indicator light	See co	ils.	

(\*) PTFE seat not available

(\*\*) Only NC versions.

# **Recommendations for installation.**

Place a strainer upstream the valve with a porosity  $\leq 100\mu$ . Mount the valve preferably over horizontal pipeline with the coil upright. The valve input pressure must always be > than the output pressure. In order to allow the normally closed or normally open valve to open, the minimum pressure indicated for each model must be respected.

#### Application according to seat material

Seat material	Buna "N"	Neoprene	EPDM	FKM	PTFE
Maximum temperature	+80 °C / 176 °F	+80 °C / 176 °F	+145 °C / 293 °F	+150 °C / 302 °F	+180 °C / 356 °F
Uses	Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum	Oxygen, alcohol, argon, other non-corrosive light gases and liquids, Freon 12.	Water steam, hot water, acetone.	Benzene, naphta, aromatics, etc. hot gases, diesel oil.	Steam, hot oils, corrosive fluids.







Hern

UUPATECH

### **Applications:**

- •Pumps, laundry equipments.
- Irrigation. Compressors. Pollution control.
- Heating with medium or high pressure steam.
- Spraying. Irrigation.
- Air dryers. Water treatment.
- •Autoclaves. Industrial laundry equipments.

### Main characteristics

Normally closed and normally open. Piston servo-operated action. Brass, stainless steel body. BSP or NPT threaded connections. Buna N seats for neutral fluids up to 80 °C and PTFE up to 180 °C. Encapsulated coils. Shape A DIN 43650 Connection. IP65 and NEMA4 Protection.

#### **Options:**

- Energized coil indicator light.
- Explosion and / or weather proof coils and housings.
- •Manual operator.

Opera	ting	pressure	differential	

*Advise: when using direct current (DC), a 25% reduction on t	he
maximum operating pressure differential is expected	

	Minimum Maximum steam						Maximum other fluid			
Туре	IVIIIII	mum	PTFE	seat	EPDN	l seat	Maximum other fluids			
	bar	psi	bar	psi	bar	psi	bar	psi		
NC	0.1	1.5	10	150	3	45	15 *	225 *		
NO	0.1	1.5	10	150	3	45	10	150		

# **Technical specifications - Brass body**

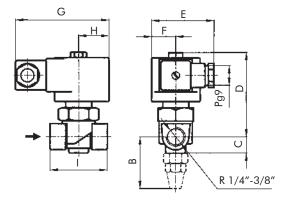
ø	Q Ori	) fioo		w	Wei	aht	Maximun	n temp. and c	atalog Nº acc	ording to sea	t material	
Pipe	mm	ince	rac Kv	tor	kg	Lb	Buna "N"	Neoprene	EPDM	FKM	PTFE	
		1115.	1.1	Cv.	ку		80 °C / 176 °F	80 °C / 176 °F	145 °C / 293 °F	150 °C / 302 °F	180 °C / 356 °F	
	Normally closed											
1/4"	6	0.24	0.80	0.94	0.70	1.6	1390BA2	1390BN2	1390BE2	1390BV2	1390BT2	
3/8"	9	0.35	1.60	1.87	0.65	1.4	1390BA3	1390BN3	1390BE3	1390BV3	1390BT3	
1/2"	12	.47	2.35	2.75	0.90	2.00	1390BA4	1390BN4	1390BE4	1390BV4	1390BT4	
							Norma	ally open				
1/4"	6	0.24	0.80	0.94	0.70	1.6	1390BA2INA	1390BN2INA	1390BE2INA	1390BV2INA	1390BT2INA	
3/8"	9	0.35	1.60	1.87	0.65	1.4	1390BA3INA	1390BN3INA	1390BE3INA	1390BV3INA	1390BT3INA	
1/2"	12	.47	2.35	2.75	0.90	2.00	1390BA4INA	1390BN4INA	1390BE4INA	1390BV4INA	1390BT4INA	

**B-10** 



ferso UUPATECH

# General dimensions 1390

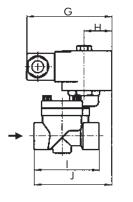


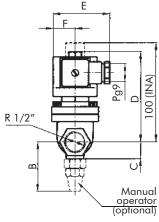
øA	В	С	D	Е	F	G	Н	Ι	J		
R 1/4"	40	15	77	57	22	05	27	50			
R 3/8"	48	15	77	57	22	85	21	52	-		
R 1/2"	50	17	91	57	22	85	27	65	78		
Measurements: mm											

# **Special constructions**

Stainless steel body:

- •AlSI304: change letter **B** for **S** in the catalog N<sup>o</sup>. Example: 1390ST4.
- •AlSl316: change letter **B** for **I** in the catalog №. Example: 1390IT4.





øA	В	С	D	Е	F	G	Н	Ι	J
R 1/4"	1 00	0.59	3.03	2.24	0.97	3.35	1.06	2.05	
R 3/8"	1.89	0.59	3.03	2.24	0.07	3.30	1.00	2.00	-
R 1/2"	1.97	0.67	3.58	2.24	0.87	3.35	1.06	2.56	3.07

Measurements: ins.

B-11

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1390BA4
Explosion and weather proof coils.	ZC		<b>ZC</b> 1390BA4
Weather proof housing.	Y		<b>Y</b> 1390BA4
Explosion and weather proof housing.	Z		<b>Z</b> 1390BA4
Manual operator: (*)		- M	1390BA4 <b>-M</b>
NPT connections		Т	1390BA4 <b>T</b>
Energized coil indicator light	See co	oils.	

### **Coil characteristics**

Electric power	Coil	Power	VA (volt	-amper)	Maxii tempe		Available
supply	type	W	Inrush	Holding	°C	°F	tensions
AC 50 Hz	MF11C	11	40	22	155	311	1
AC 50 HZ	MH11C	11	40	22	180	356	1
AC 60 Hz	MF13C	13	45	27	155	311	2
	MH13C	13	45	27	180	356	2
DC	MH19C	19	19	19	180	356	3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

# Application according to seat material

(\*) Only NC versions.

# **Recommendations for installation**

Place a strainer upstream the valve with a porosity  $\leq$  100m. Mount the valve in any position, preferably over horizontal pipeline with the coil upright. The valve input pressure must always be > than the pressure downstream from the valve. For the normally closed or normally open valve to open, the minimum pressure indicated in each model must be observed.

Seat material	Buna "N"	Neoprene	EPDM	FKM	PTFE
Maximum temperature	+80 °C / 176 °F	+80 °C / 176 °F	+145 °C / 293 °F	+150 °C / 302 °F	+180 °C / 356 °F
Uses	Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum	Oxygen, alcohol, argon, other non-corrosive light gases and liquids, Freon 12.	Water steam, hot water, acetone.	Benzene, naphta, aromatics, etc., hot gases, diesel oil.	Steam, hot oils, corrosive fluids.





# Main characteristics

Normally closed and normally open. Direct action. No minimum differential pressure to operate. Forged brass, nickel-plated forged brass body. BSP or NPT threaded connections. Stainless steel blade type closure PTFE seats. The straight passage prevents pressure drops and turbulence caused by the fluid's changing direction as it is the case with conventional valves.

# UPATECH

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# Applications:

- Autoclaves. Steam irons.
- Condensation purge in air systems.
- Coffee machines. Fryers.

#### **Options:**

• Explosion and weather proof housings.

Important: This series is not available for DC

# **Technical specifications**

Ø	Ø Orifice		Flow factor		∆p maximum		Weight		Maximum temperature		Catalog №.			
Pipe ins	mm	ins.	Kv	Cv	bar	psi	kg	Lb	°C	°F	Brass	Nickel plated		
	Normally closed													
1/4"			1.80	2.1			0.83	1.8			1393BS082	1393NS082		
3/8"	8	0.31	2.80	3.28	4	60	0.75	1.7	180	356	1393BS083	1393NS083		
1/2"			2.80	3.28			0.77	1.7			1393BS084	1393NS084		
						N	ormal	ly ope	n					
1/4"			1.80	2.1			0.83	1.8			1393BS082NA	1393NS082NA		
3/8"	8	0.31	2.80	3.28	4	60	0.75	1.7	180	356	1393BS083NA	1393NS083NA		
1/2"			2.80	3.28			0.77	1.7			1393BS084NA	1393NS084NA		

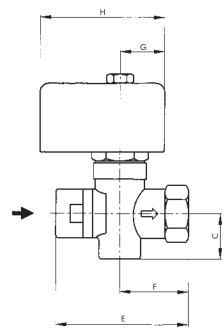


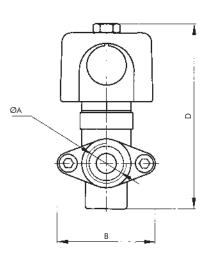


# 2 way solenoid valves. For steam and other hot fluids.

Pefferson UUPATECH

# General dimensions 1393





øA	В	С	D	Е	F	G	Н			
R 1/4"	<b>F</b> 4	05	104	70	00	05	00			
R 3/8"	54	25	104	73	38	25	68			
R 1/2"										
Measurements: mm										

øA	В	С	D	Е	F	G	Н			
R 1/4"	0.10	0.00	4.00	0.07	1 50	0.00	0.69			
R 3/8"	2.13	0.98	4.09	2.87	1.50	0.98	2.68			
R 1/2"										
Measurements: ins.										

Coil characteristics

Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available			
supply type		W	Inrush	Holding	°C	°F	tensions			
AC 50 Hz	M20H	20	66	33	180	356	1			
AC 60 Hz	M20H	20	66	33	180	356	2			
<b>1</b> - (12,24,110,220,240) V <b>2</b> - (12,24,110,120,220,240) V										

Options	Prefix	Suffix	Examples
Weather proof housing	Y		<b>Y</b> 1393BS802
Explosion and weather proof housing	Z		<b>Z</b> 1393BS802
NPT connections		Т	1393BS802 <b>T</b>

# **Recommendations for installation**

Place a strainer upstream the valve with a porosity  $\leq 100\mu$ . Mount **only** over horizontal pipeline with the coil upright.



**CERTIFIED QUALITY SYSTEM** 

Contact our manufacturing plant for information on available models

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Underwriters Laboratories Inc.®

UUPATECH



# **Applications:**

- •Instrumentation. Laboratories.
- Burner pilot for gas and oil.
- Welding equipment. Humidifiers.
- Dental equipment. Vacuum systems.
- Dry air-gas. Light liquids.

# Main characteristics

Normally closed. Direct action. No minimum differential pressure to operate. Forged brass compact body. BSP or NPT threaded connections. Buna "N" seat for neutral fluids up to 80 °C. Neoprene, ethylene-propylene and FKM for other applications. Encapsulated minicoils. Shape B DIN 43650 connection. IP65 and NEMA4 Protection. Response time with air at 6 bar (10 milliseconds) Approximate weight: 170 g. (0.38 Lb)

# **Technical specifications**

ø	¢	ð	Flow			Maxim	num ∆p	)	Maximum temp. and catalog № according to seat material					
Pipe	Orifice		factor		AC		DC		Buna "N"	Neoprene	EPDM	FKM		
ins	mm	ins.	Kv	Cv	bar	psi	bar	psi	80 °C / 176 °F	80 °C / 176 °F	145 °C / 293 °F	150 °C / 302 °F		
Normally closed - Minimum ∆p: 0														
	1,25	,049	0,05	0,06	37	536	31	450	2026BA121	2026BN121	2026BE121	2026BV121		
1/8"	1,75	,068	0,09	0,11	15	217	15	217	2026BA171	2026BN171	2026BE171	2026BV171		
1/0	2,25	,088	0,13	0,15	7.5	108	7.5	108	2026BA221	2026BN221	2026BE221	2026BV221		
	3,00	,118	0,26	0,30	3	43	3	43	2026BA301	2026BN301	2026BE301	2026BV301		
	1,25	,049	0,05	0,06	37	536	31	450	2026BA122	2026BN122	2026BE122	2026BV122		
1/4"	1,75	,068	0,09	0,11	15	217	15	217	2026BA172	2026BN172	2026BE172	2026BV172		
1/4″	2,25	,088	0,13	0,15	7.5	108	7,5	108	2026BA222	2026BN222	2026BE222	2026BV222		
	3,00	,118	0,26	0,30	3	43	3	43	2026BA302	2026BN302	2026BE302	2026BV302		
	4,00	,157	0,35	0,41	3	43	2,6	39	2026BA402	2026BN402	2026BE402	2026BV402		

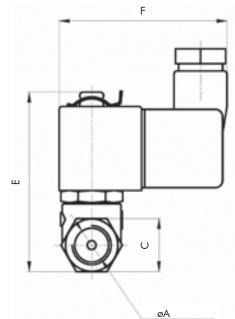
B-14

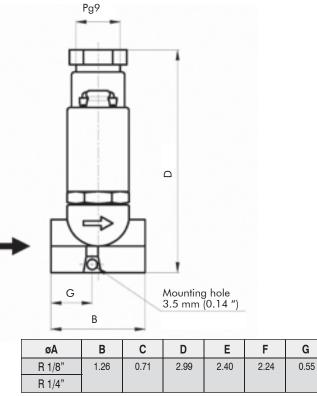


2 way solenoid microvalves.

efferso UUPATECH

# General dimensions 2026





Measurements: mm

G

14

# **Coil characteristics**

В

32

С

18

D

76

Е

61

F

57

øΑ

R 1/8"

R 1/4"

Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available	
supply	type	W	Inrush	Holding	°C	۴	tensions	
AC 50 Hz	GF06C	6	10.8	7.5	155	311	1	
AC 60 Hz	GF06C	6	12.9	8.0	155	311	2	
DC	GF06C	6	6	6	155	311	3	

Options	Prefix	Suffix	Examples
NPT connections		т	2026BA121 <b>T</b>

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

# Application according to seat material

Seat material	Buna "N"	Neoprene	EPDM	FKM
Maximum temperature	+80 °C / 176 °F	+80 °C / 176 °F	+145 °C / 293 °F	+150 °C / 302 °F
Uses	Water, air, light oils, kerosene, low and medium vacuum, neutral gases.		Water steam, hot water, acetone.	Benzene, naphta, aromatics, etc. hot gases, high vacuum, diesel oil, benzine.

# Recommendations for installation

Place a strainer upstream the valve with a porosity  $\leq 100\mu$ . Any position. Preferably over horizontal pipeline with the coil upright.

B-15



efferso





### 2036 Main features:

- Normally closed.
- Piston or diaphragm servo-operated action.
- Forged brass body.
- BSP or NPT threaded connections.
- Buna N or neoprene diaphragm with plastic core, EDPM or FKM with metal core, or brass piston with PTFE.
- Shape B DIN 43650 connection encapsulated minicoils.
- IP65 and NEMA4 Protection.



# 2036V Applications: Steam valve up to 10 bar Laundry, dry-cleaning, etc.

# 2036 Applications:

- •Washing machines.
- Lubricated air, hot air, dry air, etc.
- Oxygen and acetylene equipments.
- Spraying. Irrigation.
- Air dryers. Water treatment.

Size	Minim	······	Maxi		Maximum steam				
	Minin	num^	Maxi	mum	EPDM		PTFE		
	bar	psi	bar	psi	bar	psi	bar	psi	
3/8"									
1/2"	0.2	3	15	218	3	45	10	150	
3/4"									
1"	0.3	4.5	10	145	3	45	-	-	

\* With PTFE rings minimum: 0.3 bar (4 psi)

# **Technical specifications**

	e e	·	Flow Weight		Maximum temp. and catalog № according to seat material						
ø Connect.		fice		tor		-	Buna "N"	Neoprene	EPDM	FKM	PTFE
	mm	ins	Kv	Cv	kg	Lb	80°C / 176°F	80°C / 176°F	150°C / 302°F	145°C / 293°F	180 °C / 356 °F
3/8"	13	0.50	2.60	2.90	0.320	0.7	2036BA03	2036BN03	2036BE03	2036BV03	2036BT03 🔨
1/2"	13	0.50	3.60	4.20	0.320	0.7	2036BA04	2036BN04	2036BE04	2036BV04	2036BT03 2036BT04 <
3/4"	16	0.63	5.50	6.40	0.225	1.4	2036BA06	2036BN06	2036BE06	2036BV06	2036BT06
1"	25	1	9	10.50	0.980	2.2	2036BA08	2036BN08	2036BE08	2036BV08	-

Note: Buna N, Neoprene, EPDM y FKM: diaphragm. PTFE: piston. Only for steam.





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# **Operating pressure differential**

B-16

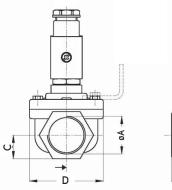


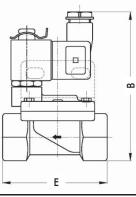
2 way solenoid valves. General purpose.



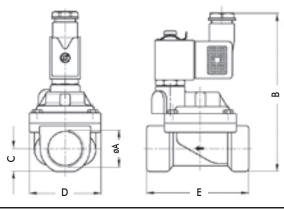
UUPATECH

### General dimensions 2036

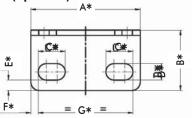




#### General dimensions 2036V



#### Fixing plate (optional)



#### **Coil characteristics**

	Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available
	supply	type	W	Inrush	Holding	٥C	°F	tensions
ſ	AC 50 Hz	GF06C	6	10.8	7.5	155	311	1
	AC 60 Hz	GF06C	6	12.9	8.0	155	311	2
	DC	GF06C	6	6	6	155	311	3

**1**-(12,24,110,220,240)V **2**-(12,24,110,120,220,240)V **3**-(12,24,110,220)V

Application	according to s	seat material				
Seat material	Buna "N"	Neoprene	EPDM	FKM	PTFE	Recommendations for installation
Maximum temperature	+80 °C / 176 °F	+80 °C / 176 °F	+145 °C / 293 °F	+150 °C / 302 °F		
Uses	Water, air, light oils. Neutral gases. Kerosene, low and medium vacuum		Water steam, hot water, acetone.	Benzine, naphta, aromatics, etc. hot gases, high vacuum, djesel oil.	Water steam.	$\leq 100\mu$ . Preferably over horizoni pipeline with the coil upright.

øA	В	С	D	E		
R 3/8"	95 13		45	64		
R 1/2"	90	13	45	04		
R 3/4"	103	17	52	73		
R 1"	115	21	72	99		
Measurements: mm						
ø۵	В	C	D	F		

øA	В	С	D	E	
R 3/8"	0.74	0.51	1 77	0.50	
R 1/2"	3.74	0.51	1.77	2.52	
R 3/4"	4.06	0.67	2.05	2.86	
R 1"	4.53	0.83	2.83	3.90	

Measurements: ins.

øA	В	С	D	Е
R 3/8"	100 F	10	45	64
R 1/2"	100,5	13	45	64
R 3/4"	115	17	52	73

Measurements: mm

øA	В	С	D	E
R 3/8"	0.00	0.51	4 77	0.50
R 1/2"	3.96	0.51	1.77	2.52
R 3/4"	4.53	0.67	2.05	2.86

Measurements: ins.

A*	B*	C*	D*	E*	F*	G*
52.5	29	13	7.9	5	3.5	45.5
				Measu	iremen	ts: mm

A*	B*	C*	D*	E*	F*	G*
2.07	1.14	0.51	0.31	0.20	0.14	1.79

Measurements: ins.

Options	Prefix	Suffix	Examples
Mounting bracket		-MB	2036BA03 <b>-MB</b>
NPT connections		Т	2036BA06 <b>T</b>
Energized coil indicator light	See c	oils.	

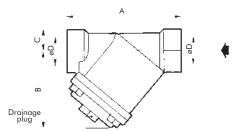
llation rainer upstream with a porosity over horizontal vith oright.







General dimensions 1359



Α	В	С	D(ø)		Α	В	С	D(ø)
80	60	16	1/2"		3.15	2.36	0.63	1/2"
100	78	18	3/4"		3.93	3.07	0.70	3/4"
120	95	21	1"		4.72	3.74	0.82	1"
150	121	32	1.1/2"		5.90	4.76	1.26	1.1/2"
180	165	39	2"		7.08	6.49	1.53	2"
Measurements: mm						Меазі	iremen	its: ins.

#### Applications:

• Strainers must be used wherever it is essential that the fluid flowing through pipe lines be maintained free of foreign solid matter, to assure the correct operation of the solenoid valve.

#### Main characteristics

#### Gray cast body.

B-18

Basket type filtering element with stainless steel double mesh. Particle retention capacity from 100 microns. Its design features guarantee 100% filtration of the product.

Flanged	cover	with	drainage	connection.

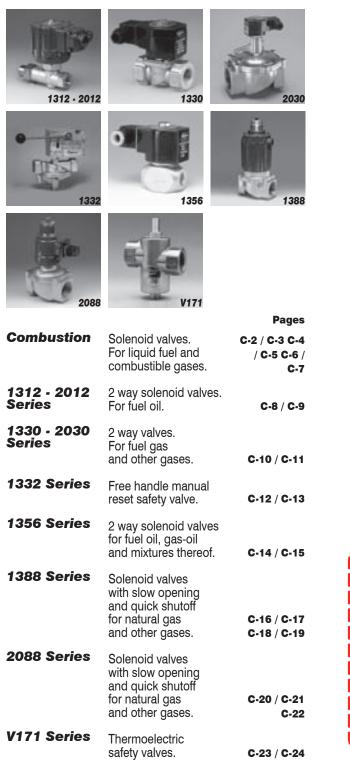
Options	Suffix	Example
NPT connections	Т	1359BS4 <b>T</b>

Ø Pine			∆p Maximum		Wei	ght	Maxir tem		Catalog Nº.				
Pipe ins.	Kv	Cv	bar	psi	kg	Lb	°C	°F	outdigg H				
	Iron body (1)												
1/2	6	7			0.5	1.1			1359FS04				
3/4	12	14			1	2.2			1359FS06				
1	19	22	10	150	1.6	3.5	180	356	1359FS08				
1.1/2	40	47			3	6.6			1359FS12				
2	65	76			5.2	11.5			1359FS16				





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## 2 Way Solenoid Valves for Combustion Use



C-1

C-2



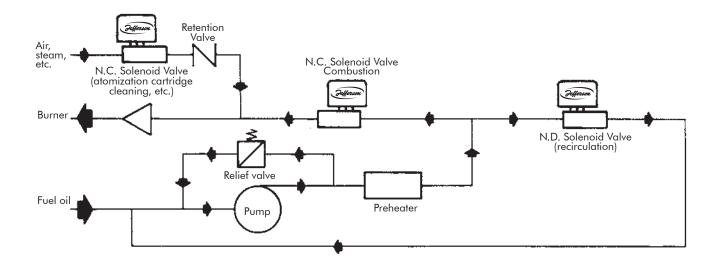
**Jefferson provides** solenoid valves specially designed for combustion, for both liquid and gaseous fuels.

## Solenoid valves for liquid fuels

1312 - 2012 and 1356 Series are direct acting and are applied They may also be used for LPG; heavy oil, gas or steam. particularly for the control of all fuel oil grades, both light and Series 2026 and 1327 described in General Purpose heavy, for temperatures up to 180 °C (356 °F) and pressure section, are also applied to light liquid fuel burners, such up to 21 bar (300 psi).

as gas-oil or LPG.

Typical circuit of a fuel oil burner with mechanical pressure atomizer, preheated up to more than 100 °C, with a recirculation valve and an atomization cartridge cleaning valve.



Pefferson LUPATECH

## **Flow charts**

For Fuel oil (100 °C) in kg/hour For Gas-oil (20 °C) in liters/hour

		1356 \$	Series				1	312 - 20	12 Serie	S		
Δp		Flow fa	ctor Kv				-	Flow fa	ctor Kv		-	
bar	bar 0.13		0.6		0.39		0	.6	1.4		2.5	
	Fuel oil	Gas-oil	Fuel oil	Gas-oil	Fuel oil	Gas-oil						
0.1	41	45	189	207	123	135	189	207	440	483	787	863
0.2	58	63	267	293	174	190	267	293	623	683	1112	1220
0.3	71	78	327	359	213	233	327	359	763	837	1362	1494
0.4	82	90	378	414	245	269	378	414	881	966	1573	1725
0.5	91	100	422	463	274	301	422	463	985	1080	1759	1929
0.7	108	119	499	548	325	356	499	548	1165	1278	2081	2282
1	129	142	597	655	388	426	597	655	1393	1528	2487	2728
2	183	201	844	926	549	602	844	926	1970	2160	3518	3858
3	224	246	1034	1134	672	737	1034	1134	2413	2646	4308	4725
5	289	317	1335	1464	868	952	1335	1464	3115	3416	5562	6099
10	409	449	1888	2070	1227	1346	1888	2070	4405	4830	7866	8626

# For Fuel oil Nº 6 (212 °F) in Lb/hour For Fuel oil Nº 2 (68 °C) in gal/min

		1356 \$	Series				1	312 / 20	12 Serie	s		
∆p		Flow fa	ctor Cv					Flow fa	ctor Cv		-	
psi	0.1	15	0.7		0.46		0.7		1.6		2.9	
•	Nº 6	Nº 2	Nº 6	Nº 2	Nº 6	Nº 2	Nº 6	Nº 2	Nº 6	Nº 2	Nº 6	Nº 2
1	77	10	354	46	230	30	354	46	825	107	1474	191
2	108	14	500	65	325	42	500	65	1167	152	2084	271
3	133	17	613	80	398	52	613	80	1429	186	2553	332
4	153	20	707	92	460	60	707	92	1651	214	2948	383
5	171	22	791	103	514	67	791	103	1845	240	3295	428
10	242	31	1119	145	727	94	1119	145	2610	339	4660	606
20	343	45	1582	206	1028	134	1582	206	3691	480	6591	856
25	383	50	1769	230	1150	149	1769	230	4127	536	7369	957
50	542	70	2501	325	1626	211	2501	325	5836	758	10421	1354
100	766	100	3537	460	2299	299	3537	460	8253	1072	14738	1915
150	939	122	4332	563	2816	366	4332	563	10108	1313	18050	2345



## Solenoid valves for combustible gases

1330 / 2030, 1332, 1388 and 2088 Series valves are especially designed to comply with the Resolutions, Regulations and Recommendations for the use of Natural Gas in Industrial Installations. They may be used with other gases, such as GLP, propane, manufactured gas, etc., as well as with air or any other noncombustible neutral gas. Maximum operating pressure for normally closed
1330/2030 series diaphragm valves, when applied as safety valves in natural gas burners, is 0.160 kg/cm<sup>2</sup>. For normally open valves, it's 0.5 kg/cm<sup>2</sup> with regular diaphragm and 2 kg/cm<sup>2</sup> with reinforced diaphragm.
1330 / 2030 Series Normally Closed diaphragm valves are optionally provided with adjustable slow openings up to 10 sec.

**1388** series valves include a system that allows them to open in two stages, the first of which is quick and with adjustable opening percentage, and the second is time adjustable up to > 20 seconds. **1330** / **2030**, **1332**, **1388** and **2088** Series are

**1330** / **2030**, **1332**, **1388** and **2088** Series are optionally provided with microcontacts for proof of closed valve.

**2088** Series is provided with a power-rectifier-controller that makes it possible for the valve to open at max. coil power, and after 90 sec. to come down to 16% of nominal value, that is, starting at 50 W and down to 8 W after 90 sec. The benefits over conventional systems are, safe opening, low power consumption, low working temperature and longer coil life.

# Automatic shutoff valve train for Natural Gas boiler burners according to current Resolutions for industrial installations

Diagrams	Requirements	Boiler m	aximum thermal charge							
Diagramo	nequiremento	Automatic	Semiautomatic and manual							
	One automatic shutoff valve. Tc< 5 sec.	CT < 360 kwh = = 309,600 kcal./h = = 1,228,320 btu/h	CT < 600 kwh = = 516,000 kcal./h = = 2,047,200 btu/h							
	Two automatic shutoff valves or one automatic shut- off valve with microcontact for closed valve verification (MCVV) Tc: < 1 sec.	CT < 720 kwh = = 619,200 kcal./h = = 2,456,640 btu/h without pilot CT < 600 kwh = = 516,000 kcal./h = = 2,047,200 btu/h	CT < 1,200 kwh = = 1,032,000 kcal./h = = 4,094,400 btu/h							
	Two automatic shutoff valves, one with MCVV. Valve upstream of the train: Mot = 10 sec. Both Tc: < 1 sec.	CT < 1,800 kwh = = 1,548,000 kcal./h <b>pilot burners</b> CT < 60 kwh = = 51,600 kcal./h = = 204,720 btu/h (no need for Mot)	CT < 3,600 kwh = = 3,096,000 kcal./h = = 12,283,200 btu/h <b>pilot burners</b> CT < 60 kwh = = 51,600 kcal./h = = 204,720 btu/h (no need for Mot)							
	Two automatic shutoff valves with a venting N.O. valve in between. Mot: 10 sec. Tc < 1 sec.	CT < 12,000 kwh = = 10,320,000 kcal./h = = 40,944,000 btu/h	CT < 12,000 kwh = = 10,320,000 kcal./h = = 40,944,000 btu/h							
	Two automatic shutoff valves, one with MCVV and one venting N.O. valve in between. Mot: 20 sec. Tc < 1 sec.	CT > 12,000 kwh = =10,320,000 kcal./h = = 40,944,000 btu/h	CT > 12,000 kwh = = 10,320,000 kcal./h = = 40,944,000 btu/h							
	For equipment wiith a thermal charge greater than 30,000 kwh and multiple burners, an automatic shutoff valve independent from the burner system shall be provided. (See manual reset valves).									

TC: Thermal Charge: 1 kwh = 860 kcal./h = 3,412 btu/h; Ct: Maximum Closing Time in seconds; Mot: Minimum opening time in seconds; MCVV: microcontact for closed valve verification.

C-4

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#### **Stove Burner Requirements:**

They are similar to those indicated for boilers. If there are no flame control devices available, an automatic shutoff and manual reset valve shall be installed.

Manual systems: The combustion equipment includes at least two automatic shutoff valves, one of which is a manual reset valve.

#### **Strainers**

Pilot line

Appliances which are not for domestic use must have strainers or dust separators immediately after the (manual) blocking valve. Said strainers shall retain 100% of the solid particles from  $50\mu$ .

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Main line

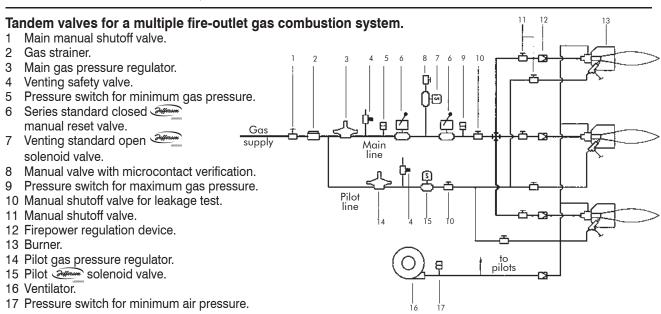
5 6'a

#### Applications. Tandem valves for an automatic gas burner up to 12,000 kw.

Gas

supply

- Main manual shutoff valve. 1
- 2 Gas strainer.
- 3 Main gas pressure regulator.
- 4 Venting safety valve.
- 5 Pressure switch for minimum gas pressure.
- 6a 1º Series standard closed solenoid valve.
  6b 2º Series standard closed solenoid valve.
- 7 Venting standard open rolenoid valve.
- 8 Pressure switch for maximum gas pressure.
- 9 Loss testing manual valve.
- 10 Firepower regulation device.
- 11 Burner.
- 12 Pilot gas pressure regulator.
- 13 *Petersen* pilot solenoid valve.
- 14 Manual valve for leakage.
- 15 Pressure switch for minimum air pressure.



#### Kv calculation for two valves or more

-2 equal valves in series.  $Kv_t = Kv_1 \times 0.7$ 

- 2 or more, equal valves or with different sizes in series.  $(1/Kv_{1})^{2} = (1/Kv_{1})^{2} + (1/Kv_{2})^{2} + \ldots + (1/Kv_{n})^{2}$ 

- 2 or more equal valves or with different sizes

in parallel.  

$$Kv_t = Kv_1 + Kv_2 + \dots + Kv_n$$

Kv.: Kv equivalent to a solenoid valve that replaces them.

#### Cv calculation for two valves or more

-2 equal valves in series.  $Cv_t = Cv_1 \times 0.7$ 

- 2 or more, equal valves or with different sizes in series.  $(1/Cv_1)^2 = (1/Cv_1)^2 + (1/Cv_2)^2 + \ldots + (1/Cv_n)^2$ 

- 2 or more equal valves or with different sizes in narallal

$$\mathbf{C}\mathbf{v}_t = \mathbf{C}\mathbf{v}_1 + \mathbf{C}\mathbf{v}_2 + \dots + \mathbf{C}\mathbf{v}_n$$

Cv.: Cv equivalent to a solenoid valve that replaces them.

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<b>P</b> <sub>1</sub>	Pressure drop through the valve in mm w.c.													
- 1	20	40	60	100	150	200	300	500	700	1000	1500			
100	1.61	2.27	2.78	3.58										
200	1.62	2.28	2.79	3.60	4.40	5.06								
300	1.62	2.29	2.81	3.62	4.42	5.09	6.20							
500	1.64	2.32	2.83	3.65	4.46	5.14	6.26	8.00						
700	1.65	2.34	2.86	3.69	4.50	5.19	6.32	8.08	9.47					
1000	1.68	2.37	2.90	3.74	4.57	5.26	6.41	8.20	9.61	11.32				
1300	1.70	2.40	2.94	3.79	4.63	5.33	6.50	8.32	9.75	11.49				
1600	1.72	2.43	2.98	3.84	4.69	5.41	6.59	8.43	9.89	11.65	13.93			
2000	1.75	2.48	3.03	3.90	4.77	5.50	6.71	8.58	10.07	11.87	14.21			
3000	1.82	2.58	3.15	4.07	4.97	5.73	6.99	8.95	10.50	12.40	14.87			
4000	1.89	2.67	3.27	4.22	5.16	5.95	7.26	9.30	10.92	12.91	15.50			
5000	1.96	2.77	3.39	4.37	5.34	6.16	7.52	9.64	11.33	13.39	16.11			
7000	2.09	2.95	3.61	4.65	5.69	6.56	8.01	10.28	12.09	14.32	17.26			
10000	2.26	3.20	3.92	5.05	6.18	7.12	8.70	11.18	13.16	15.60	18.86			
15000	2.53	3.58	4.38	5.65	6.91	7.97	9.74	12.53	14.76	17.54	21.25			
20000	2.77	3.92	4.80	6.19	7.57	8.74	10.69	13.75	16.21	19.28	23.41			

### Flow chart for Natural Gas or other gases. Nm<sup>3</sup>/h

 $P_1$  = Gauge pressure at the valve inlet in mm w.c.

Calculation base: Relative density 0.65 Fluid temperature: 25 °C Kv=1

#### **Application examples**

#### Data

Fluid: Natural Gas density 0.60

Flow: 120 Nm<sup>3</sup>/h

Input pressure: 500 mm w.c.

Admissible pressure drop through the valve: 15% Unknown: Kv.

#### Procedure

- $1^{\circ}$ ) Flow / correction factor = 120 / 1.04 = 115
- $2^{\circ}$ ) Search for value at intersection P<sub>1</sub> = 500 mm w.c. and  $\Delta p$  = 60 mm w.c. in the flow chart: value found: 2.83
- $3^{\circ}$ ) Corrected flow / value found = Kv: 115 / 2.83 = 40.6
- For **2030** Series the most approximate value is: 2030LA16 Kv = 43.
- For **1388** Series the most approximate value is: 1388LA16D Kv = 45

#### Pressure drop for kv = 45

- 1) Corrected flow / Kv: 115 / 45 = 2.55
- 2) Search for the closest value for  $P_1 = 500$  mm w.c. in the table, value found: in  $\Delta p$  40 value: 2.32
- 3)  $\Delta p$  calculation:  $(2.55 / 2.32)^2 \times 40 = 48$  mm w.c.

#### Pressure drop for Kv = 43

1) Corrected flow / Kv: 115 / 43 = 2.67

### Correction factor for density

Relative density	0.60	0.62	0.65	1.00	1.20	1.50
Correction factor	1.04	1.02	1.00	0.81	0.74	0.66

- 2) Search for the closest value for  $P_1 = 500$  mm w.c. in the table value found: in  $\Delta p$  60 value: 2.83
- 3)  $\Delta p$  calculation:  $(2.67 / 2.83)^2 \times 60 = 53$  mm w.c.

#### Calculation for two valves in series with the same data:

- 1) Corrected flow: 120 / 1.04 = 115
- 2) Search for a value for p 60 or  $\Delta$ p 100. We chose  $\Delta$ p 100 = 3.65.
- 3) Kv = 115 / 3.65 = 31.5 (2 valves Kv) Kv for one valve: 31.5 / 0.7 = 45.
- We must look for a valve with Kv greater than 45 to bring Δp 100 down to < 75 mm w.c. (according to data shown)

**2030** Series has no valve greater than 43, so it can only be possible in the **1388** Series: we choose catalog number 1388LA20: Kv = 65 Corrected Kv:  $65 \times 0.707 = 46$ 

#### Pressure drop for corrected Kv = 46

- 1) Corrected flow / Kv: 115 / 46 = 2.5
- 2) Search for  $P_1 = 500$  mm w.c. line in the table
- the  $\Delta p$  with the closest value: 2.83 for  $\Delta p = 60$ .
- 3)  $\Delta p$  calculation:  $(2.5 / 2.83)^2 \times 60 = 47$  mm w.c.

This 47 mm w.c. value belongs to the pressure drop through both valves



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<b>p</b> <sub>1</sub>			pressi	ure drop	through	the valve	e in inche	es w.c.						
• 1	1	2	3	4	6	8	12	20	30	40	60			
2	55.2	78.0												
4	55.3	78.2	95.6	110.3										
5	55.4	78.2	95.7	110.4										
10	55.7	78.7	96.3	111.1	135.7	156.3								
20	56.4	79.7	97.5	112.4	137.3	158.2	192.8	246.5						
30	57.1	80.6	98.6	113.7	139.0	160.1	195.1	249.5	301.9					
40	57.7	81.5	99.7	115.0	140.6	161.9	197.4	252.5	305.6	348.7	416.4			
50	58.4	82.4	100.8	116.3	142.1	163.8	199.7	255.5	309.3	352.9	421.7			
75	59.9	84.7	103.6	119.5	146.0	168.3	205.2	262.7	318.2	363.3	434.8			
100	61.5	86.8	106.3	122.6	149.8	172.6	210.6	269.7	326.9	373.5	447.5			
125	63.0	89.0	108.9	125.6	153.5	176.9	215.9	276.5	335.3	383.3	459.8			
150	64.4	91.0	111.4	128.5	157.1	181.1	221.0	283.2	343.6	393.0	471.9			
200	67.3	95.1	116.3	134.2	164.1	189.2	230.9	296.1	359.5	411.5	495.0			
250	70.0	98.9	121.0	139.7	170.8	196.9	240.4	308.4	374.8	429.3	517.2			
400	77.6	109.6	134.2	154.9	189.4	218.5	266.9	342.8	417.2	478.6	578.5			
600	86.7	122.5	150.0	173.1	211.8	244.3	298.6	383.9	467.8	537.4	651.3			

### flow chart for natural gas or other gases scfh

 $p_1$  = gauge pressure at the valve inlet in inches w.c.

calculation base: relative density 0.65 fluid temperature: 77 °f Cv=1

### application examples

Data

Fluid: Natural Gas density 0.60

Flow: 4,300 SCFH

Input pressure: 20" w.c.

Admissible pressure drop through the valve: 15% Unknown: Cv.

#### Procedure

- 1º) Flow / correction factor = 4,300 / 1.04 = 4,135
- 2°) Search for value at intersection  $P_1 = 20^{\circ}$  w.c. and  $\Delta p = 3^{\circ}$  w.c. in the flow chart: value found: 97.5.
- 3º) Corrected flow / value found = Cv: 4,135 / 97.5 = 42.4

For **2030** Series the most approximate value is: 2030LA16 Cv = 50.

For **1388** Series the most approximate value is: 1388LA16D Cv = 57.

#### Pressure drop for Cv = 50

- 1) Corrected flow / Cv: 4,135 / 50 = 82.7
- 2) Search for the closest value for  $P_1 = 20^{\circ}$  w.c. in the table value found: in  $\Delta p 2^{\circ}$  value: 79.7
- 3)  $\Delta p$  calculation:  $(82.7 / 79.7)^2 \times 2 = 2.15$ " w.c.

#### Pressure drop for Cv = 57

1) Corrected flow / Cv: 4,135 / 57 = 72.54

1 psi = 27,68 i.w.c.

#### correction factor for density

relative density	0.60	0.62	0.65	1.00	1.20	1.50
correction factor	1.04	1.02	1.00	0.81	0.74	0.66

- 2) Search for the closest value for  $P_1 = 20^{\circ}$  w.c. in the table, value found: in  $\Delta p$  2° value: 79.7
- 3)  $\Delta p$  calculation:  $(72.54 / 79.7)^2 \times 2 = 1.66$ " w.c.

#### Calculation for two valves in series with the same data:

- 1) Corrected flow: 4.300 / 1.04 = 4.135
- 2) Search for a value for  $\Delta p$  2" or  $\Delta p$  3". We chose  $\Delta p$  3" = 97.5.
- 3) Cv = 4,135 / 97.5 = 42.4 (2 valves Cv) Cv for one valve: 42.4 / 0.707 = 60.
- We must look for a valve with Cv greater than 60 to bring Δp 3" down to < 2" w.c. (according to data shown).

**2030** Series has no valve greater than 50, so it can only be possible in the **1388** Series: we choose catalog number 1388LA20: Cv = 76 Corrected Cv:  $76 \times 0.707 = 54$ 

#### Pressure drop for corrected Cv = 54

- 1) Corrected flow / Cv: 4,135 / 54 = 76.6
- 2) Search for P1 = 20" w.c. line in the table the  $\Delta p$  with the closest value: 79.7 for  $\Delta p = 2$ ".
- 3)  $\Delta p$  calculation:  $(79.7 / 76.6)^2 \times 2 = 2.19$ " w.c.

This 2.19" w.c. value belongs to the pressure drop through both valves

C-7

# 2 way solenoid valves for fuel oil.



CERTIFIED QUALITY SYSTEM

UUPATECH



1312 / 2012 Series

#### **Applications:**

• Burners for fuel oil (preheated or not) and its mixtures, gas-oil, etc., with mechanical pressure atomizer, rotating cup, compressed air, steam, etc.

• It may be used with heavy fluids, steam and corrosive fluids.

#### Main characteristics

Normally closed and normally open.

Lever activated direct acting. No minimum differential pressure to operate.

Body: bronze, stainless steel, etc.

Stainless steel needle type seats.

Class H coils coated with glass fibre and insulating

impregnation.

Output cables for splicing.

Interior use housing with an outlet for electrical connector.

#### **Technical specifications**

### **Options:**

• Explosion and / or weather proof housings. Suitable for heavy fluids, such as fuel-oil, heavy oils, steam and corrosive fluids.

Technica	l spec	ificati	ons						*Advi the m	S <b>E:</b> wher aximum o	n using direct current (DC perating pressure differen	), a 25% reduction on itial is expected	
Ø Piper	Ø orifice		Flow factor		∆p * maximum		Maximum Temp.		Weight		Catalog №.		
ins.	mm	ins.	Kv	Cv	bar	psi	°C	°F	kg	Lb	Brass	AISI 304	
Normally closed													
1/2"	5	0.20	0.60	0.7	21	300			3.4	7.5	2012BS504	1312SS504	
3/4"		0.20	0.00	0.7	21	300				7.0	2012BS506	1312SS506	
3/4	8	0.31	1.40	1.6	12	180	155	311	3.6	7.9	2012BS806	1312SS806	
1"		0.01	1.40	1.0	12	100			3.8	8.4	1312BS808	1312SS808	
I	11	0.43	2.50	2.9	6	90			5.0	0.4	1312BSB08	1312SSB08	
						Νοι	rmally	open					
1/2"		0.40	0.00	0.40	4.5	005			3.4	7.5	2012BS404NA	1312SS404NA	
3/4"	4	0.16	0.39	0.46	15	225					2012BS406NA	1312SS406NA	
0/4	5	0.20	0.60	0.7	12	180	155	311	3.6	7.9	2012BS506NA	1312SS506NA	
1"	4	0.16	0.39	0.46	15	225			3.8	8.4	2012BS408NA	1312SS408NA	
	5	0.20	0.60	0.7	12	180			3.0	0.4	2012BS508NA	1312SS508NA	

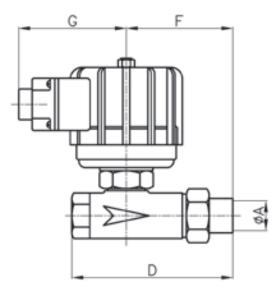
(\*) For steam at 10 bar

C-8

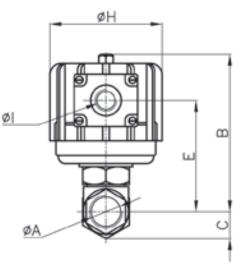
**1312 - 2012** Series 2 way solenoid valves for fuel oil.

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### General dimensions 1312 - 2012



øA	В	С	D	Е	F	G	øH	øl
R 1/2"	139	22	140	98	95	95	99	3/4"NF
R 3/4"	100		110					0,111
R 1"	147	30	147	106	96			
						Mea	surem	nents: mm



øA	В	С	D	Е	F	G	øH	øl
R 1/2"	5.47	0.87	5.51	3 86	3.74	3 74	3.90	3/4"NF
R 3/4"	0.17	0.07	0.01	0.00	0.7 1	0.7 1	0.00	0,111
R 1"	5.79	1.18	5.79	4.17	3.78			
						Mea	asuren	nents: ins.

#### **Coil characteristics**

Electric power	Coil	Power	VA (volt	-amper)	Maxii tempe		Available
supply	type	W	Inrush	Holding	°Ċ	°F	tensions
AC 50 Hz	SH46C	46	277	104	155	311	1
	S46H(*)	46	277	104	180	356	1
AC 60 Hz	SH46C	46	286	103	155	311	2
10000112	S46H(*)	46	286	103	180	356	2
D/C	SH48C	48	48	48	155	311	3
D/C	S48H(*)	48	48	48	180	356	3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

(\*) For steam at 10 bar

Options	Prefix	Suffix	Examples
Weather proof housing	Y		Y2012BS504
Explosion and weather proof housing	Z		<b>Z</b> 2012BS506
NPT connections		Т	2012BS504 <b>T</b>

**Recommendations for installation** Mount the valve **only** over horizontal pipeline with the coil upright.

2 way solenoid valves for fuel gas and other gases.



UUPATECH



1330 - 2030 <sub>Series</sub>

Main characteristics Normally closed and normally open. Direct acting or pilot operated versions. Injected aluminium body. Stainless steel or aluminium die-cast bonnet.

#### **Technical specifications**



2030 Series

BSP or NPT threaded connections. Buna "N" seats and dia-phragm. Encapsulated coil. DIN 43650 Connection. IP65 and NEMA 4 Protection. Quick or slow opening adjustable up to 10 sec. Closure in less than 1 second. Optional: microcontact for closed valve verification.

Ø		ð	Fle	w	1	Pressure	differentia	I	We.	a la t	
Piper	ori	lice	fac		Mini	mum	Maxi	mum	Wei	gnt	Catalog
ins.	mm	ins.	Kv	Cv	bar	psi	bar	psi	kg	Lb	N°
					Normally	/ closed - l	Direct actir	ng			
1/2	8	0.315	1.7	2			1	15	0.5	1.1	1330LA0
1/2	18	0.71	3.4	4.0	l		0.2	3	0.5	1.1	1330LA04
3/4	18	0.71	4.2	4.9	0	0	0.2	3	0.5	1.2	1330LA06
1	32	1.26	10	12	l		0.05	0.75	1	2.2	2030LA08
1 1/4	32	1.26	12	14			0.05	0.75	0.9	1.9	2030LA10
				No	rmally clos	sed - Pilot	operated -	Quick op	en		
1	26	1.02	12	14					1	2.2	1330LA08
1 1/2	48	1.89	35	41	0.001	0.015	0.2	3	1.8	4.0	2030LA12
2	51	2.00	43	50					1.6	3.5	2030LA16
				Nori	mally close	ed - Pilot c	perated -	Slow oper	ning		
1	26	1.02	12	14					1.09	2.4	1330LA08L
1 1/2	48	1.89	35	41	0.001	0.015	0.2	3	1.88	4.2	2030LA12L
2	51	2.00	43	50					1.66	3.7	2030LA16L
				Normally	/ closed -	Pilot opera	ated - Rein	forced dia	phragm		
1	26	1.02	12	14					1	2.2	1330LAR08
1 1/2	45	1.89	34	40	0.01	0.15	2	30	1.8	4.0	2030LAR12
2	45	2.00	41	48					1.6	3.5	2030LAR16
					-		- Direct ac				
1/2	8	0.315	1.7	2	0	0	1	15	0.6	1.3	1330LA0INA
1/2	18	0.71	3.4	4.0	0	0	0.2	3	0.6	1.3	1330LA04INA
3/4	18	0.71	4.2	4.9	_	_			0.6	1.3	1330LA06INA
					Norm	ally open	- Pilot ope	rated			
1	26	1.02	12	14					1	2.2	1330LA08NA
1 1/2	48	1.89	35	41	0.001	0.015	0.2	3	1.8	4.0	2030LA12NA
2	51	2.00	43	50					1.6	3.5	2030LA16NA
					ly open - F	lot opera	ted - Reinf	orced dia			
1	26	1.02	12	14	0.01	0.15	2	30	1	2.2	1330LAR08NA
1 1/2	45	1.89	34	40	0.01	0.15	2	30	1.8	4.0	2030LAR12N/
2	45	2.00	40	48					1.6	3.5	2030LAR16NA



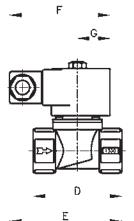


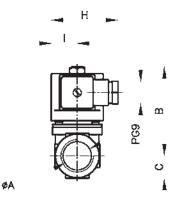


#### General dimensions 1330 - 2030

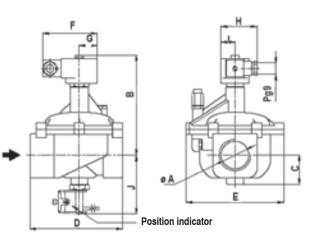
1330 - 2030

Series





2 way solenoid valves for fuel gas and other gases.



PILOT OPERATED

						D	IRECT /	ACTING
øA	В	С	D	Е	F	G	Н	I
1/2" 3/4"	75	19	75	95	85	27	57	22
1" 1,1/4"	90	29	105	111	85	27	57	22

Measurements: mm

Measurements: ins.

øA	В	С	D	Е	F	G	Н	I
1/2"	2.95	0.75	2.95	3 74	3 35	1.06	2 24	0.87
3/4"	2.00	0.70	2.00	0.7 1	0.00	1.00	2.21	0.07
1"	3.54	1 14	4 13	4.37	3 35	1 06	2 24	0.87
1,1/4"	0.04				0.00		2.21	0.07

#### Coil characteristics

COIL CITA											
Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available				
supply	type	W	Inrush	Holding	°C	٥F	tensions				
AC 50 Hz	MF11C	11	40	22	155	311	1				
AC JUTIZ	MH11C	11	40	22	180	356	1				
AC 60 Hz	MF13C	13	45	27	155	311	2				
AC 00 HZ	MH13C	13	45	27	180	356	2				
D/C	MH19C	19	19	19	180	356	3				

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

#### Applications

- •Low and medium pressure gas combustion equipment.
- Low and medium pressure air or any other neutral gas.
  They comply with the resolutions, regulations and
- recommendations for the use of natural gas in industrial installations in Argentina.



øΑ В С D E F G н I J 157 124 85 27 1" 131 22 57 22 74 1 1/2' 158 46 148 154 85 27 22 98 57 2"

Measurements: mm

øA	В	С	D	Е	F	G	н	Ι	J
1"	5.16	0.87	6.18	4.88	3.35	1.06	2.24	0.87	2.91
1 1/2"	6.22	1.81	5.83	6.06	3.35	1.06	2.24	0.87	3.86
2"									

Measurements: ins.

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 2030LA12
Explosion and weather proof coils.	zc		<b>ZC</b> 2030LA12
Weather proof housing (**)	Y		Y2030LA12
Explosion and weather (**) proof housing.	Z		<b>Z</b> 2030LA12
NPT connections		Т	2030LA12 <b>T</b>
Closed valve verification (*)		-l2	2030LA12 <b>-12</b>
Energized coil indicator light	See c	oils.	

(\*) Minimum dp 0.005 bar - 0.075 psi (\*\*) Only for 1", 11/2" and 2"

#### **Recommendations for installation**

Place a strainer upstream the valve with a porosity  $\leq 50\mu$ . Any position, preferably over horizontal pipeline with the coil upright.





**CERTIFIED QUALITY SYSTEM** 

UUPATECH



#### **Applications**

• Shutoff security systems that work with temperature limits, pressure, lack of flame, level, etc., in boiler combustion systems.

• Combustion equipment with charges over 30,000 Kw/h and multiple burners.

•Burners for automatic and semiautomatic furnaces.

#### Main characteristics

Normally closed.

Direct acting. No minimum differential pressure to operate. **"Free handle"** system, i.e., it closes

automatically when current is cut off and opens manually

when the electric signal is on.

Injected or cast aluminium body. DIN 43650 Connection encapsulated coils.

Acryl-nitryl seat.

IP65 and NEMA 4 Protection.

Closed or open valve viewer.

 $360^{\circ}$  Rotating housing. Response time < 50 milliseconds.

#### **Options:**

- Energized coil indicator light.
- Weather proof coils and housings.
- Explosion and / or weather proof coils and housings.
- Closed valve verification

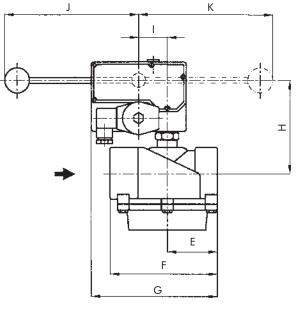
Ø	Q Ori	ð fice	Flow factor		∆p Maximum		Weight		Maximum Temp.		Catalog №.
Pipe ins.	mm	ins.	Kv	Cv	Bar	Psi	Kg	Lb	°C	°F	outdrog II
1"	26	1.02	13	15	3	45	2.3	5.1	80	176	1332LA08
1.1/4"	32	1.26	22	26	5		3.3	7.3			1332LA10
1.1/2"	48	1.89	30	35	2	30	3.1	6.8	1		1332LA12
2"	51	2.00	55	64	2	00	6.2	13.7			1332LA16
2 1/2"	76	3.00	60	70	1	15	6.0	13.2			1332LA20
3"	76	3.00	76	89	'						1332LA24

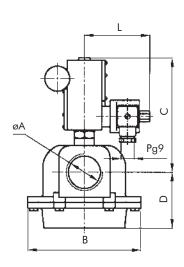


Free handle manual reset safety valve.

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#### General dimensions 1332





øA	В	С	D	E	F	G	Н	I	J	К	L
1"	124	133	87	79	157	183	104	39	190	190	90
1.1/2" 2"	154	157	76	68	146	173	128	39	190	190	90
2.1/2" 3"	163	190	135	112	224	-	162	39	190	190	90

Measurements: mm.

$\begin{array}{c c c c c c c c c c c c c c c c c c c $	øA	В	С	D	E	F	G	Н	I	J	К	L
2"         6.42         7.48         5.31         4.41         8.82         -         6.38         1.54         7.48         7.48         3.54	1"	4.88	5.24	3.43	3.11	6.18	7.20	4.09	1.54	7.48	7.48	3.54
		6.6	6.18	2.99	2.68	0.23	6.81	5.04	1.54	7.48	7.48	3.54
		6.42	7.48	5.31	4.41	8.82	-	6.38	1.54	7.48	7.48	3.54

Measurements: ins.

#### **Coil characteristics**

Electric	Electric power Coil		VA (volt	t-amper)	Maxii tempe		Available
supply	type	W	Inrush	Holding	°C	°F	tensions
AC 50 Hz	MF11C	11	40	22	155	311	1
AO 30 112	MH11C	11	40	22	180	356	1
AC 60 Hz	MF13C	13	45	27	155	311	2
AC 00 HZ	MH13C	13	45	27	180	356	2
D/C	MH19C	19	19	19	180	356	3

**1**-(12,24,110,220,240)V **2**-(12,24,110,120,220,240)V **3**-(12,24,110,220)V

#### **Special constructions**

- It closes automatically as soon as it receives the electric signal. It opens manually and it is reset only when the electric signal is off.
- Normally open.

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1332LA12
Explosion and weather proof coils.	ZC		<b>ZC</b> 1332LA12
Weather proof housing.	Y		<b>Y</b> 1332LA12
Explosion and weather proof housing.	Z		<b>Z</b> 1332LA12
NPT connections		Т	1332LA12 <b>T</b>
Closed valve verification		-	1332LA12 <b>-I</b>
Energized coil indicator light	See c	oils.	

#### **Recommendations for installation**

Place a strainer upstream the valve with aporosity  $\leq$  50  $\mu.$  Preferably over horizontal pipeline with the coil upright.







#### 1356 "T" Series

#### **Applications**

- Burners for fuel oil (preheated or not) and its mixtures, gas-oil, etc., with mechanical pressure atomizer, rotating cup, compressed air, steam, etc.
- · Heavy fluids, steam, corrosive fluids

#### **Main characteristics**

Normally closed. Direct acting. No minimum differential pressure to operate. Body: bronze, stainless steel, etc.. BSP or NPT threaded connections. Stainless steel type closure (s).



1356 "S" Series

PTFE seat closure (t).

Class **H** coil coated with glass fibre and isolating impregnation. Output cables for splicing (s version). Encapsulated coil. Shape A DIN 43650 connection (t version).

Internal use housing with an outlet for electric connector (s version).

#### **Options:**

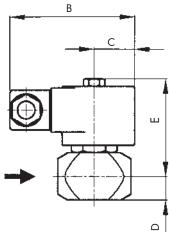
- Explosion and weather proof coils and housings.
- It may be used for heavy fluids such as fuel oil, heavy oils, steam and corrosive fluids.

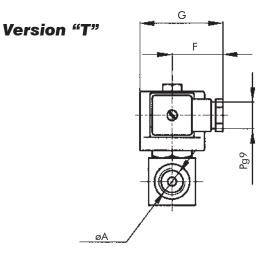
Ø	Q		Flo		Operating press		sure diff	erential	ential Power W			abt	Version	Catalog
Pipe	Ori	fice	fac	tor	Minimum		Maxi	imum Power w		Weight		version	N <sup>o</sup>	
ins.	mm	ins.	Kv	Cv	bar	psi	bar	psi	50 Hz	60 Hz	kg	Lb		
3/8"	2.5	0.088	0.17	0.20		0		300	18	16	0.72	1.6	Т	1356BT3
1/2"	2.5	0.088	0.17	0.20	(			300	4	46		1.5	Т	1356BT4
1/2"	5	0.197	0.60	0.70				150				6.8	S	1356BS4-48

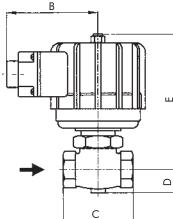


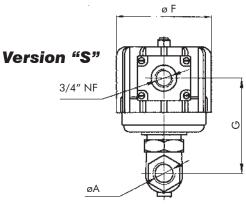
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General dimensions 1356 (t) - 1356 (s)









1356 "T
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	•								
Version	øA	В	С	D	Е	F	G		
Т	R3/8"	3.35	1.06	0.63	2.64	1.38	2.24		
Т	R1/2"	0.00	1.00	0.00	2.01	1.00			
1356 "S" Measurements: ins.									
Version	øA	В	С	D	Е	F	G		
S	R1/2"	3.74	2.87	0.94	5.59	3.90	3.86		

2.87 0.94 5.59 3.90 3.86 Measurements: ins.

Options	Prefix	Suffix	Examples
Weather proof housing	Y		<b>Y</b> 1356BT3
Explosion and weather proof housing	Z		<b>Z</b> 1356BT3
NPT connections		Т	1356BT3 <b>T</b>

#### **Recommendations for installation**

- Place a strainer upstream the valve.
- "T" version: Installation: any position. Preferably over horizontal pipeline with the coil upright.
- "S" version: Installation: only over horizontal pipeline with the coil upright.

 $\Box$ С

1356	" <b>T</b> "
------	--------------

Version	øA	В	С	D	Е	F	G
Т	R3/8"	85	27	16	67	35	57
Т	R1/2"	00	21				
1356 "	S"				Meas	suremei	nts: mm

Version	øA	В	С	D	Е	F	G
S	R1/2"	95	73	24	142	99	98
					Meas	suremei	nts: mm

#### **Coil characteristics**

Electric	Version	Coil	Power	VA (volt	-amper)	Maxii tempe	mum rature	Available
supply	Version	type	W	Inrush	Holding	° C	٥F	tensions
AC 50 Hz		MH18C	18	61	39	155	311	1
	т	M18H(*)	18	61	39	180	356	1
AC 60 Hz		MH16C	16	48	29	155	311	2
110 00 112		M16H(*)	16	48	29	180	356	2
AC 50 Hz		SH46C	46	277	104	155	311	1
AC JUTIZ	S	S46H(*)	46	277	104	180	356	1
AC 60 Hz	Ŭ	SH46C	46	286	103	155	311	2
110 00 112		S46H(*)	46	286	103	180	356	2

(\*) For Steam. 1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V



### 2 way solenoid valves with slow opening and quick shutoff for natural gas and other gases.

LUPATECH



#### Application

**1388** Series

•Low and high pressure gas combustion equipment.

•Low and medium pressure air or other neutral gases.

•They comply with the resolutions, regulations and recommendations for the use of natural gas in industrial installations in Argentina.

#### Main characteristics

Normally closed. Direct acting. No minimum differential pressure to operate. Low and high pressure versions. Injected or cast aluminium body.

BSP or NPT threaded connections. Buna "N" seats.



Class H coils with internal use housings. It includes the terminals for the electrical connection. Connection for 1/2" BSP pipeline. For 240V and 110V: current rectifier and transient reactive overvoltage supressor. Quick or two-stage opening. Both are adjustable. 1º stage: Quick opening from 0 to 80% of the total adjustable stroke.

2º stage: Adjustable slow opening up to20 seconds, from the end of stage 1, up to full stroke.Shutoff in less than one second.

Optional: microcontact for closed valve verification.

Ø		ð fice		ow tor	∆ Maxi	p mum	Weight		Maximum Temp.		Catalog №.		
Pipe ins.	mm	ins.	Kv	Cv	Bar	Psi	Kg	Lb	°C	°F	Slow opening	Quick opening	
Low pressure													
2 1/2"	76	3	65	76	0.1	1.5	13.8	30.5	80	176	1388LA20D	1388LA20DS	
3"	70	3	80	94			13.5	29.8			1388LA24D	1388LA24DS	
High pi	ressure										·		
3/4"	24	0.95	6	7			4.5	9.9			1388LA06A	1388LA06AR	
1"	24	0.95	12	14			4.2	9.3			1388LA08A	1388LA08AR	
1 1/2"	51	2.00	36	42	5	75	12.7	28	80	170	1388LA12A	1388LA12AR	
2"	51	2.00	49	57	э	75	12.3	27	00	176	1388LA16A	1388LA16AR	
2 1/2"	76	3.00	65	76			16.1	36			1388LA20A	1388LA20AR	
3"	76	3.00	80	94			15.8	35			1388LA24A	1388LA24AR	

C-16

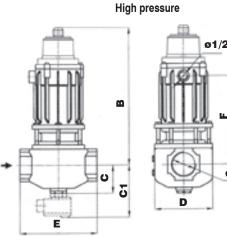


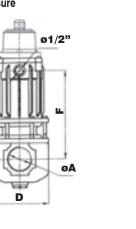
### 2 way solenoid valves with slow opening and quick shutoff for natural gas and other gases.

Pefferson

UUPATECH

### General dimensions 1388

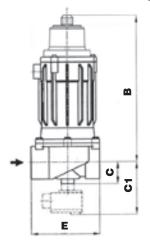


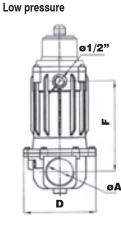


					High	pressure
øA	В	С	<b>C</b> <sub>1</sub>	D	Е	F
3/4" 1"	228	44	92	88	117	111
1.1/2" 2"	323	72	121	147	192	221
2.1/2" 3"	350	82	129	129	220	248

					Low	pressure
øA	В	С	<b>C</b> <sub>1</sub>	D	Е	F
2.1/2"	302	82	129	172	220	200
3"	302	02	129	172	220	200

Measurements: mm





High	pressure
------	----------

					<u> </u>	
øA	В	С	<b>C</b> <sub>1</sub>	D	Е	F
3/4"	8.97	1.73	3.62	3.46	4.60	4.37
1"						
1.1/2"	12.71	2.83	4.76	5.78	7.55	8.70
2"						
2.1/2"	13.78	3.22	5.10	6.77	8.66	9.76
3"		0.22	0.110	•	0.00	0.1.0

Low pressure

øA	В	С	<b>C</b> <sub>1</sub>	D	Е	F
2.1/2"	11.89	3.22	5.10	6.77	8.66	7.87
3"	11.00	0.22	5.10	0.77	0.00	1.01

Measurements: ins.

### Coil Characteristics for 3/4 and 1".

	Electric Power	Coil	Power	VA (volt	-amper)	Maxii Tempe		Avalaible
	Suply	Туре	W	Inrush	Holding	°C	٩	Tensions
	AC 50 Hz	S60HR	60	60	60	180	356	1
I	AC 60 Hz	S60HR						1
	D/C	S60H						2

1-(110,120,220 y 240)V 2-(24,110,120,220)V

#### Coil Characteristics for 1.1/2" to 3".

Electric Power	Coil	Power	VA (volt	-amper)	Maxii Tempe		Avalaible
Suply	Туре	W	Inrush	Holding	°C	٩	Tensions
AC 50 Hz	113HR						1
AC 60 Hz	113HR	113	113	113	180	356	1
D/C	113H						2

1-(110,120,220 y 240)V 2-(24,110,120,220)V

### Recommendations for installation

See next page.

Options	Prefix	Suffix	Examples
Weather proof housing	Y		<b>Y</b> 1388LA8A
Explosion and weather proof housing.	Z		<b>Z</b> 1388LA8A
Microcontact for closed valve verification (position indicator)		<b>-l</b> 2	1388LA8A- <b>I</b> 2
Microcontact for closed valve verification (position indicator)*		-14	1388LA8A-I4
NPT connections		Т	1388LA8A <b>T</b>
Energized coil indicator light	See coi	ls.	

\* With Led - Voltage 5-240 V. - Minimum current 5 mA Maximum power 50 W. - Voltage drop 3V.





## General instructions for installation and maintenance.

#### **Technical characteristics**

The instructions shown on the valve nameplate must be followed.

They indicate:

Working pressure differential and range. Maximum working pressure. Valve identification. Pipe size. Power consumption in W. Voltage and current type.

#### **Electrical installation.**

All valves are provided for different tensions and current types as follows. When the valve has a different coil voltage from the one required, a new coil with the right voltage can be placed without replacing the valve.

1388 valves are supplied with the following coils:

Size 3/4" to 1.1/4"		
24V D.C.	60W.	Part Nº S76HZ93
110V 50/60 Hz or D.C.	60W.	Part Nº S35H195
220V 50/60 Hz or D.C.	60W.	Part Nº S25H800
Size 1.1/2" to 3"		
24V D.C.	113W.	Part Nº BB3HZ56
110V 50/60 Hz or D.C.	113W.	Part Nº B55H098
220V 50/60 Hz or D.C.	113W.	Part Nº B40H385

The use of the voltage and current type specified on the nameplate is compulsory. Permitted tolerance: -15% or +10% of the nominal value.

All the coils, except for some special cases, are for continuous use or high operation frequency. When the coil is on for a long time, the housing heats up to the point that contact with hands will only be possible for a short time. Nonetheless, this temperature is normal and safe.

#### Starting up

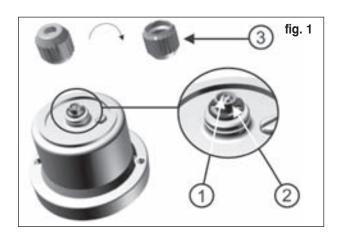
2088 slow opening and quick shutoff solenoid valves comprise two regulation elements: quick stroke regulator and opening time regulator.

#### Quick stroke regulator adjustment (2 and 3, figure 1) It must be adjusted from 0 to 80% of the total stroke.

Remove the cap from the valve (3) turn it as shown to adjust it to the kndo. Percentage decreases when turning the knob clockwise and increases when turning it counterclockwise.

#### Slow opening time regulator adjustment (1, figure 1)

It must be adjusted from 0 to 25 seconds. Time increases when turning the knob clockwise (1) and decreases when turning it ounterclockwise.



#### Mechanical installation.

Check that the service conditions are within the range of differential pressure and temperature indicated on the nameplate.

Place a strainer upstream from the valve with an adequate capacity and porosity below 50 microns.

The mounting position is only over horizontal pipeline with the coil upright.

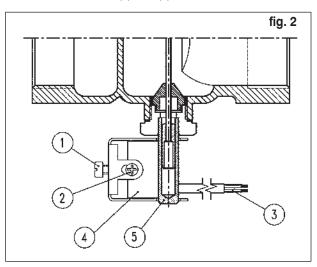
The pipe must be carefully and exhaustively cleaned upstream from the valve and before the strainer by means of compressed air purges or any other system that guarantees the disposal of solid elements such as welding or packaging remains, mud, etc.; this must be done especially in new pipelines.

The flow direction indicated with an arrow on the valve body must be observed. So, the input pressure must always be equal or greater than the output pressure.

#### Calibration of the position indicator

When present in the valve, the position indicator is already calibrated. If it is to be installed or recalibrated, proceed as follows (see fig. 2)

- Connect a tester between cables (3) and check for continuity.
- Insert indicator (3) and slide it along column (4) until the tester shows continuity.
- Tighten screw (1) and then screw (2) until assembly is secure.
- Energize the valve and check that continuity is interrupted.
- De-energize the coil and check if continuity resumes.
- Otherwise, unscrew (1) and (2) and re-calibrate.





#### 2 way solenoid valves with slow opening and quick shutoff for natural gas and other gases.



#### Sequence for 1388 series coil replacement

1388LA12-24 (1 1/2" to 3") See figure 1.

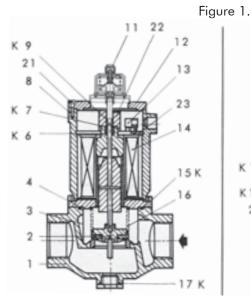
- **1** Cut off electric supply.
- 2 Remove the 3 screws which fasten the bonnet cover (Pos.21).

Remove the bonnet cover.

- **3** Disconnect the coil terminal cables.
- 4 Unscrew the fixing nut (Pos.22) and remove it together with the bumper (Pos. 9).
- 5 Remove the washer (Pos.23).
- 6 Remove the coil (Pos. 14).
- 7 Place the new coil and assemble the device following the instructions in the opposite direction.

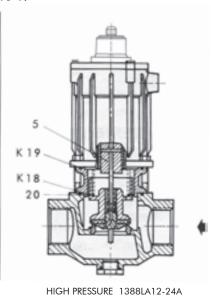
1388LA06-10 (3/4" to 1 1/4") See figure 2.

- 1 Cut off electric supply.
- 2 Remove both screws (Pos.20) and the connection box cover (Pos.21) and disconnect both coil cable ends from the terminal.
- **3** Remove both screws (Pos. 22) from the cap end, which is taken out together with the restraint.
- 4 Remove seeger ring (Pos. 23).
- 5 Remove retention washer (Pos. 24), then the cap washer (Pos. 25) and finally the coil (Pos. 6).
- 6 Place the new coil and assemble the device following the instructions in the opposite direction.

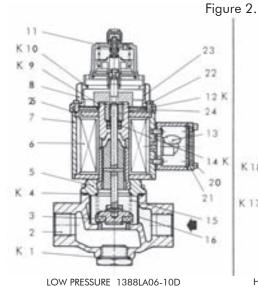


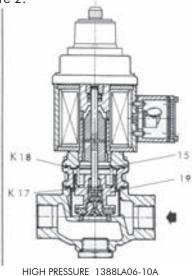
LOW PRESSURE 1388LA12-24D

	DESCRIPTION	NUMBER I	
POS			KIT
1	O-RING	1	к
Ż	BODY	1	
3	SEAT ASSEMBLY - PLUNGER	_' .	
4	O-RING	1	к
5	BONNET ASSEMBLY	1	
6	COIL	1	
7	HOUSING ASSEMBLY	1	
8	HOUSING BONNET	1	
9	SEEGER RING D.17 DIN 472	1	ĸ
10	O-RING	1	κ
11	BRAKE ASSEMBLY	1	
12	BUMPER	-	к
13	RECTIFYING CIRCUIT	1	
14	RETAINER	. 5	к
15	PLUG SPRING	1	
16	STRAINER	1	
17	O-RING	1	к
18	O-RING	1	к
19	PISTON ASSEMBLY - PLUNGER	1	
20	ROUND HEAD SCREW W 1/8" x 3/8"	2	
21	CONNECTION BOX BONNET	1	
22	CYL. HEAD SCREW W 5/32"x 3/8"	2	
23	SEEGER RING D. 30 DIN 471	1	
24	RETENTION GASKET		
25	HOUSING GASKET	- i	·



POS	DESCRIPTION	NUMBER	KIT
1	BODY	1	
2	SEAT ASSEMBLY - PLUNGER	1	
3	STRAINER	1	
4	BONNET ASSEMBLY	1	
5	PISTON ASSEMBLY - PLUNGER	1	
6	RETAINER	2	к
7	SEEGER RING D.17 DIN 472	1	к
8	HOUSING COVER	1	
9	BUMPER	1	к
10	O-RING	1	к
11	BRAKE ASSEMBLY	2	
12	BONNET COVER	1	
13	RECTIFYING CIRCUIT	1	
14	COIL	1	
15	O-RING	1	к
16	SPRING	1	
17	O-RING	1	к
18	O-RING	1	к
19	O-RING	1	к
20	SPRING	1	
21	CYLINDR. C. SCREW W. 3/16"X 5/8".	3	
22	FLIXING NUT	1	
23	IRON WASHER	1	





C-19

Solenoid valves with slow opening and quick shutoff for natural gas and other gases. eries



CERTIFIED QUALITY SYSTEM

UUPATECH



#### **Main characteristics**

No minimum differential pressure to operate. Low and high pressure versions. Injected or cast aluminium body. BSP or NPT threaded connections. Buna N interior and seals. Class **H** coils with internal use housings. Electric connector for shielded cable with strain relief or threaded connection for 1/2" NPT pipeline.

#### **Application:**

- Low and high pressure gas combustion equipment.
- Low and medium pressure air or other neutral gases.
- They comply with the resolutions, regulations and recommendations for the use of natural gas in industrial installations in Argentina.

Quick or two-stage slow opening.

**1º Stage:** Quick opening from 0 to 80% of the total adjustable stroke.

2<sup>o</sup> Stage: Adjustable slow opening up to 25 seconds from the end of stage 1, up to full stroke. Shutoff in less than one second.

#### **Optional:**

Microcontact for closed valve verification. Weatherproof housing. Explosion-proof and weatherproof housing.

**2088 series for 110 V to 240 V** is provided with a rectifiercontroller that makes it possible for the valve to open at max. coil power, and after 90 sec. to come down to 16% of

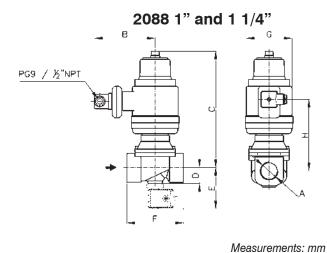
nominal value. The benefits over conventional systems are, safe opening, low power consumption, low working temperature and longer coil life.

Ø	Q Ori	ð fice		ow stor		p mum	Maxi Ter	mum np.	Wei	ght	Catalo	og №.
Pipe ins.	mm	ins.	Kv	Cv	Bar	Psi	°C	٩	⁰F Kg		Slow opening	Quick opening
1"	32	1.26	12	14			45 80		2.8	6.2	RC 2088LA08L	RC 2088LA08R
1,1/4"	32	1.26	15	17.5	3	45		176	2.0	0.2	RC 2088LA10L	RC 2088LA10R
1,1/2"	48	1.89	36	42		40		170	3.3	.3 7.3	RC 2088LA12L	RC 2088LA12R
2"	51	2.00	49	57					0.0	1.5	RC 2088LA16L	RC 2088LA16R

### Solenoid valves with slow opening and quick shutoff for natural gas and other gases. 2088 Series

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### General dimensions 2088



2088 1 1/2" and 2" PG9 / ½"NPT ÐÌ

Measurements: mm

ġ,

øA	В	С	D	Е	F	G	Н
R 1 1/2"	110	236	46	95	146	99	139
R 2"	110	236	46	95	146	99	139

Measurements: ins.

øA	В	С	D	Е	F	G	Н
R 1 1/2"	4.33	9.29	1.81	3.74	5.74	3.89	5.47
R 2"	4.33	9.29	1.81	3.74	5.74	3.89	5.47

øA	В	С	D	Е	F	G	Н
R 1"	110	217	29	77	105	99	120
R 1 1/4"	110	217	29	77	105	99	120

					Mea	sureme	nts: ins.
øA	В	С	D	Е	F	G	Н
R 1"	4.33	8.54	1.14	3.03	4.13	3.89	4.72
R 1 1/4"	4.33	8.54	1.14	3.03	4.13	3.89	4.72

#### **Coil Charateristics**

Electric Power	Coil	Power	VA (volt	-amper)	Maxii Tempe		Avalaible
Suply	Туре	W	Inrush	Holding	°C	٥F	Tensions
AC 50 Hz	S50HR		50	8(*)	155	311	1
AC 60 Hz	S50HR	50					1
DC	S50HR						2
			(04.44		0.011/	(4)	

1-(110,120,220, 240)V 2-(24,110,120,220)V - (\*) with RC

#### **Recommendations for installation**

- Place a stainer with a porosity below 50 microns upstream the valve.
- Mount the valve only over horizontal pipeline with the coil upright.

Options	Prefix	Suffix	Examples
Weather proof housing	Y		YRC2088LA08L
Explosion and weather proof housing.	Z		<b>Z</b> RC2088LA08L
Microcontact for closed valve verification (position indicator)		-12	RC2088LA08L-12
Microcontact for closed valve verification (position indicator)*		-14	RC2088LA08L-14
NPT connections		Т	RC2088LA08LT
Energized coil indicator light	See coi	ls.	

\* With Led - Voltage 5-240 V. - Minimum current 5 mA Maximum power 50 W. - Voltage drop 3V.

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### **Technical characteristics:** The instructions shown on the valve nameplate must be followed. They indicate:

- Working pressure differential and range: 0 to 3 bar (45 psi)
- Maximum working temperature: 80 °C (176 °F)
- Valve identification: RC2088LA (1) (2) (3) (4)
- (1) Pipe size: 1" (08); 1,1/4" (10); 1.1/2" (12); 2" (16)
- (2) Slow opening: (L); Quick opening: (R) Example: RC2088LA08L: 1" Slow opening

### - (3) NPT connection (T), (BSP not shown) Example: RC2088LA08LT

- (4) Additional position indicator. **Example:** RC2088LA08L-I4
- Coil power: 50 W.
- Coil voltage

#### **Electrical installation**

All the coils are for continuous use or high operation frequency. When the coil is on for a long time, the housing heats up to the point that contact with hands will only be possible for a short time. Nonetheless, this temperature is normal and safe. Check that the coil provided with the valve is adequate for the required voltage. When the valve has a different coil voltage from the one required, a new coil with the right voltage can be placed without replacing the valve.

The use of the voltage and current type specified on the nameplate is compulsory.

Permitted tolerance: -15% + 10% if the nominal value.

Electrical connection is DIN D43650 (ISO 4400) SHAPE A with strain-relief or thread for 1/2" NPT conduit.

#### Starting up

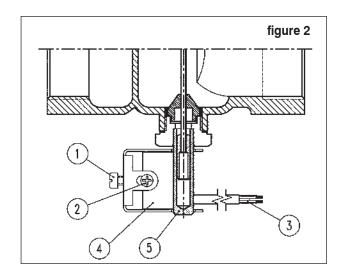
2088 slow opening and quick shutoff solenoid valves comprise two regulation elements: quick stroke regulator and slow opening time regulator.

#### Quick stroke regulator adjustment (2 and 3, figure 1)

It must be adjusted from 0 to 80% of the total stroke. Remove the cap (3) by turning it as shown. Tighten it (2). Percentage decreases when turning the knob clockwise and increases when turning it counter-clockwise.

#### Slow opening time regulator adjustment (1, figure 1)

It must be adjusted from 0 to 25 seconds. Time increases when turning the knob clockwise (1) and decreases when turning it counterclockwise.

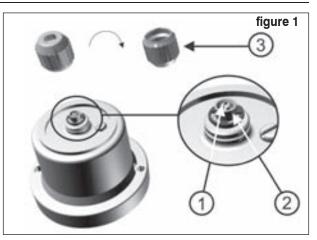


#### Mechanical installation

Check that the service conditions are within the range of pressure differential and temperature indicated on the nameplate. Place a strainer upstream from the valve with an adequate capacity and porosity below 50 microns.

The mounting position must be only over horizontal pipeline with the coil upright. The pipe must be carefully and exhaustively cleaned upstream from the valve and before the strainer by means of compressed air purges or any other system that guarantees the disposal of solid elements such as welding or packaging remains, mud, etc.; this must be done especially in new pipelines.

The flow direction indicated with an arrow on the valve body must be observed. So, the input pressure must always be equal or greater than the output pressure.



#### **Calibration of the position indicator** When present in the valve, the position indicator is already calibrated. If it is to be installed or recalibrated, proceed as follows (see fig. 2):

- Connect a tester between cables (3) and check for continuity.
- Place indicator (4) and slide it along column (5) until continuity is set.
- Turn screw (1) and after that turn the second screw (2) until assembly is tight.
- Energize the valve and verify that there is no continuity.
- If so, de-energize the coil and check for continuity.
- If there is no continuity, unscrew (1) and (2) and re-calibrate.





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Applications: • Secutity systems for natural gas and LPG burners.

**Construction characteristics** 

Injected aluminum body. Seats: Buna N. Interior: brass, stainless steel. BSP or NPT 3/4" connections. BSP or NPT 1/8" pilot connection. Maximum torque: 30 Nm ( 22 lb.ft ). Thermocouple connection: M9 x 1. Maximum torque: 4 Nm (3 lb.ft)

**Technical characteristics** No minimum pressure to operate.

Cut off time due to lack of flame: < 1 second.

Cut off time due to lack of flame depends on value + thermocouple assembly, which should be: < 45 sec.

Standard thermocouples: 16", 24" and 47" (400, 600, 800,

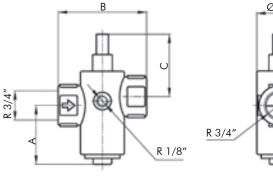
Opening time: 5 seconds.

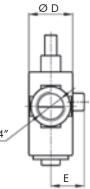
Additional features

1200 and 2000 mm).

**Observations:** 

#### V171 General dimensions





Α	В	С	ØD	Е
54	81	57	41	31
			Measu	rements: mm

В	С	ØD	E
3.18	2.24	1.61	1.22
		N/	and the state of the state of the state

Measurements: ins.

<b>Technical</b>	specifications
------------------	----------------

	Ø Orifice		Flow factor		Maximum pressure		Minimum temperature		- • · · · · · · · · · · · · · · · · · ·		Weight		Catalog №	
mm	ins.	Kv	Cv	Pilot	bar	psi	°C	°F	°C	°F	Kg	Lb		
19	0.75	4.2	4.9	si	0.2	3					0.44	0.97	V171 P06	
19	0.75	4.2	4.9	no	1.5	22	-10	14	80	176	0.43	0.95	V171-2	
9	0.35	1.9	2.2	si	1.5	22					0.44	0.97	V171-3	

Α

2.12

### C-23



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#### Installation Recommendations

The cutting time of a thermocouple safety valve depends on the sensitivity of different thermocouples available locally and facilities, so you should consider these factors to establish the response time, which should not exceed 45 seconds according to "NAG 201" standard.

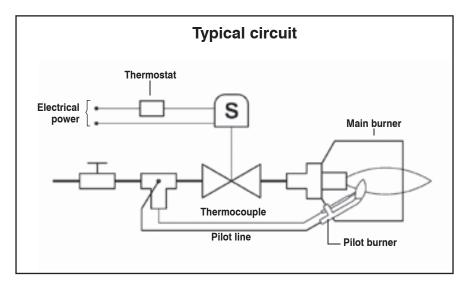
The installation of the thermocouple is important for proper closure. If it is placed in a position close to a source of radiation, it can be sufficiently high to prevent the temperature drops or lengthen the time required for closing the valve.

To extend the life of the thermocouple, it must be installed to avoid overheat.

That is the reason why it must be placed in a position to generate only the enough power to maintain the valve open.

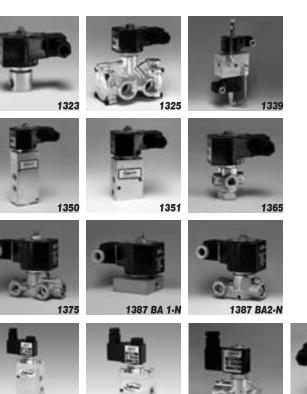
This is a benefit in the absence of flame, because you will get a quick drop in temperature and consequently a proper cut response.

The pilot flame should ensure a positive main burner ignition.



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## 3, 4 and 5 Way **Solenoid Valves** for Pneumatic and Hydraulic Use



2050



2095

Pages



1323 Series	3 ways.	-
	N.closed and N.open or universal. Direct acting.	D-2 / D-3
1325 Series	3 ways. N.closed and N.open. Pilot operated.	D-4 / D-5
1339 Series	4/3 ways. Closed center. Pilot operated.	D-6 / D-7
1350 Series	5 ways. Monostable and bistable. Pilot operated.	D-8 / D-9
1351 Series	3 ways. N. closed, N. open Monostable or bistable. Pilot operated.	D-10 / D-11
1365 Series	3 ways N. closed, N. open or universal. Direct acting.	D-12 / D-13
1375 Series	5 ways. Direct NAMUR mount. Pilot operated.	D-14
1387 Series	3 ways. N. closed. Direct NAMUR mount. Direct acting or pilot opera	ated. <b>D-15</b>

		Pages
2050 Series	5 ways. Monostable and bistable. Pilot operated.	D-16 / D-17
2051 Series	3 ways. N. closed, N. open Monostable or bistable. Pilot operated.	D-18 / D-19
2095 Series	3 ways and 5 ways. Direct NAMUR mount. Pilot operated.	D-20 / D-21
SI Series	Additional information	D-22 / D-23
2024 Series	5 ways. Pilot operated.	D-24



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#### **Applications:**

- Single acting pneumatic or hydraulic cylinders.
- Divergence of one fluid into two circuits.
- •Alternative convergence of two fluids into one circuit.

Main characteristics

Serie

3 Ways, 2 positions, normally closed, normally

open or universal. Direct action. No minimum differential pressure to operate. Body: brass, iron, stainless steel, etc. BSP or NPT 1/4" Connection. Buna N seal. Core tube SS. 304 and 316.

Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminum. Encapsulated coils. Shape A DIN 43650 connection. IP65 and NEMA4 Protection.

#### **Options:**

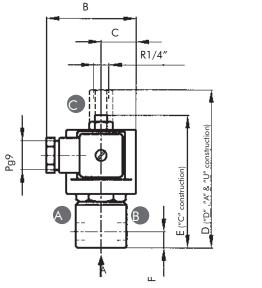
- Energized coil indicator light.
- Explosion and / or weather proof coils and housings.
- •Manual operator.

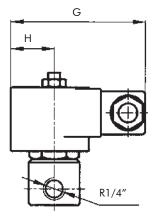
		Flo	w		Δ	∆ <mark>p m</mark>	axim	um				Maximum temp. and catalog ${\rm N}^{\rm o}$ according to seat material			
Ori	fice	fac	tor	N	С	N	0	DI	V	CO	NV	Buna "N"	Neoprene	EPDM	FKM
mm	ins.	Kv	Cv	bar	psi	bar	psi	bar	psi	bar	psi	80 °C / 176 °F	80 °C / 176 °F	145 °C / 293 °F	150 °C / 302 °F
	"C" Construction - no connector at "C" port														
1.75	.069	0.09	0.11	12	180	-	-	-	-	-	-	1323BA17C	1323BN17C	1323BE17C	1323BV17C
2.00	.079	0.10	0.12	8	120	-	-	-	-	-	-	1323BA20C	1323BN20C	1323BE20C	1323BV20C
2.50	.098	0.14	0.16	3	45	-	-	-	-	-	-	1323BA25C	1323BN25C	1323BE25C	1323BV25C
	"D" Construction														
1.75	.069	0.09	0.11	12	180	-	-	20	300	-	-	1323BA17D	1323BN17D	1323BE17D	1323BV17D
2.00	.079	0.10	0.12	8	120	-	-	15	225	-	-	1323BA20D	1323BN20D	1323BE20D	1323BV20D
2.50	.098	0.14	0.16	3	45	-	-	10	150	-	-	1323BA25D	1323BN25D	1323BE25D	1323BV25D
			_					61	'A" (	Cons	stru	ction			
1.75	.069	0.09	0.11	4	60	12	180	5	75	4	60	1323BA17A	1323BN17A	1323BE17A	1323BV17A
2.00	.079	0.10	0.12	3	45	8	120	3	45	3	45	1323BA20A	1323BN20A	1323BE20A	1323BV20A
2.50	.098	0.14	0.16	-	-	3	45	-	-	-	-	1323BA25A	1323BN25A	1323BE25A	1323BV25A
				_	-			"	<b>U</b> " (	Con	stru	ction			
1.75	.069	0.09	0.11	9	135	9	135	20	300	9	135	1323BA17U	1323BN17U	1323BE17U	1323BV17U
2.00	.079	0.10	0.12	7	105	7	105	15	225	7	105	1323BA20U	1323BN20U	1323BE20U	1323BV20U
2.50	.098	0.14	0.16	3	45	3	45	10	150	3	45	1323BA25U	1323BN25U	1323BE25U	1323BV25U

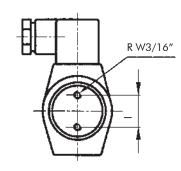
D-2

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#### **General dimensions**







A VIEW Mounting details

В	С	D	Е	F	G	Н	I			
57	22	100	85	10	85	27	20			
Measurements: mm										

В	С	D	E	F	G	Н	Ι
2.24	0.87	3.93	3.35	0.39	3.35	1.06	0.79
					Me	asureme	ents: ins.

YC

ZC

Υ

Ζ

- M

т

Prefix Suffix

**Examples** 

YC1323BA17C

**ZC**1323BA17C

Y1323BA17D

**Z**1323BA17D

1323BA17C-M

1323BA17CT

Options

Water, weather and saline

Explosion and weather proof

Explosion and weather proof

corrosion proof coils.

Weather proof

on the main orifice

NPT connections

Energized coil indicator light

coils.

housing.

housing. Manual operator:

#### **Special constructions**

Stainless steel body.

- •AISI 304: change letter **B** for **S** in the catalog Nº. Example: 1323SA17C
- •AISI 316: change letter **B** for **I** in the catalog Nº. Example: 1323IA17C

#### **Coil characteristics**

Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available	
supply	type	W	Inrush	Holding	°C	٩	tensions	
AC 50 Hz	MF11C	11	40	22	155	311	1	
AO 30 112	MH11C	11	40	22	180	356	1	
AC 60 Hz	MF13C	13	45	27	155	311	2	
AC 00 112	MH13C	13	45	27	180	356	2	
DC	MH19C	19	19	19	180	356	3	
1-(24,110,	220)V	2-(24,1	10,120,	240)V	<b>3</b> -(12,24,110,220)			

<b>1</b> -(24,110,220)V	<b>2</b> -(24,110,120,240)V	<b>3</b> -(12,24,110,22
-------------------------	-----------------------------	-------------------------

#### Flow diagrams

	3				
Construc.	C or D	A	D	U	U
De- Energized					¢ € € ₽ ₽ ₽ ₽ ₽
Energized					
Operation	NC	NO	Divergent	Convergent	Universal

#### **Recommendations for installation**

See coils.

Place a strainer upstream the valve with a porosity  $\leq 100 \mu$ .

Installation: in any position, preferably over horizontal pipeline with the coil upright. Except "C", all the constructions may be used for any operation manner, but it is advisable to choose the valve according to its use in order to obtain the best performance.

D-3



### **1325 Series**

#### Main characteristics

3 ways, 2 positions, normally closed, normally open. Diaphragm servo-operated action with metal core. Seat shutoff. No need for lubrication to operate. Body: brass, stainless steel, etc. BSP or NPT threaded connections. Buna N diaphragm and seats for neutral fluids up to 80 °C (176 °F). FKM diaphragm and seats for other uses. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminum. Weight: 2 kg (4.42 lb).

Applications: • Large single acting cylinders or actuators, compressors, turbines, etc.

Ideal for instrument air or dry gas.
It can also operate with lubricated air, water, light oils, etc.

Encapsulated coils. Shape A DIN 43650 connection. IP65 and NEMA4 Protection. Pilot orifice with internal discharge. It may be used with fluids which cannot be discharged into the atmosphere. Greater flow capacity and lower response time than any other spool valve of the same size.

#### **Options:**

• Energized coil indicator light.

• Explosion and / or weather proof coils and housings.

ø		Ø		w	Δр			Maximum temp	. and catalog № seat material	
Pipe	Or	ifice	fac	tor	Mini	mum	Max	imum		1
ins.	mm	ins.	Kv	Cv	bar	psi	bar	nci	Buna "N"	FKM
		1115.	Γ.V	CV	Dai	psi	Dai	psi	80 °C / 176 °F	150 °C / 302 °F
Forged Brass Body - Normally closed										
3/8"			2.7	3.2					1325BA3C	1325BV3C
1/2"	16	0.63	3.4	4.0	0.5	7.5	10	150	1325BA4C	1325BV4C
3/4"	1		4.7	4.7	1			Í	1325BA6C	1325BV6C
Forged brass body - Normally open										
3/8"			2.7	3.2			10		1325BA3A	1325BV3A
1/2"	16	0.63	3.4	4.0	0.5	7.5		150	1325BA4A	1325BV4A
3/4"	1		4.7	5.5	1				1325BA6A	1325BV6A
			Stainles	s steel	body	AISI 3	304 - 1	lorma	lly closed	
3/8"			2.7	3.2					1325SA3C	1325SV3C
1/2"	16	0.63	3.4	4.0	0.5	7.5	10	150	1325SA4C	1325SV4C
3/4"			4.7	5.5					1325SA6C	1325SV6C
			Stainle	ess stee	l bod	y AISI	304 -	Norma	ally open	
3/8"			2.7	3.2					1325SA3A	1325SV3A
1/2"	16	0.63	3.4	4.0	0.5	7.5	10	150	1325SA4A	1325SV4A
3/4"			4.7	5.5					1325SA6A	1325SV6A



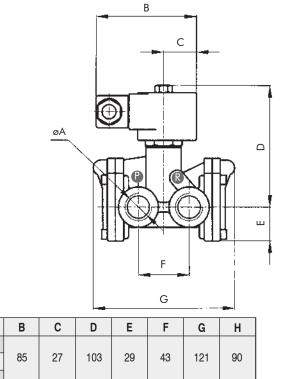


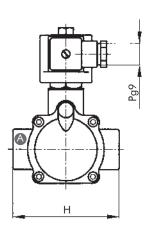
D-4



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#### **General dimensions**





øA	В	С	D	Е	F	G	Н
3/8"							
1/2"	3.34	1.06	4.05	1.14	1.69	4.76	3.54
3/4"							

YC

ZC

Υ

Ζ

See coils.

Prefix Suffix

Options

Water, weather and saline

corrosion proof coils. Explosion and weather proof

Weather proof housing.

Energized coil indicator light

Explosion and weather proof

coils.

housing. NPT connections

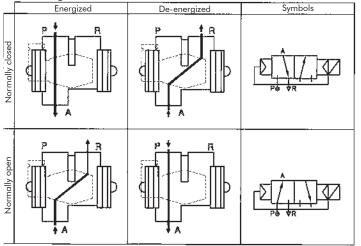
øΑ 3/8"

1/2" 3/4"

Electric	Coil	Power	VA (volt	-amper)	Maxi tempe		Available	
supply	type	W	Inrush	Holding	°C	٩	tensions	
AC 50 Hz	MF11C	11	40	22	155	311	1	
AC 60 Hz	MF13C	13	45	17	155	311	2	
DC	MH19	19	19	19	180	356	3	

1-(24,110,220)V 2-(24,110,120,240)V 3-(12,24,110,220)V

#### Flow diagrams



Т

**Recommendations for installation** Place a strainer upstream of the valve with a porosity  $\leq 100 \ \mu$ . Installation: in any position. Preferably on a horizontal pipeline with the coil upright.

**Examples** 

YC1325BA4C

**ZC**1325BA4C

Y1325BA4C

**Z**1325BA4C

1325BA4CT

Measurements: mm

Measurements: ins.





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#### **Main characteristics**

4 ways, 3 positions, closed center.

It allows to operate double acting cylinders or actuators. Aluminium, brass and stainless steel body. BSP or NPT 1/4", 3/8", 1/2" threaded connections.

Seat shutoff, 4 diaphragms which plug up the respective ways.

High capacity and operation speed. No need for lubrication to operate, ideal for instrument air.

Pilot orifices with internal discharge, it may operate dangerous fluids or those which do not allow spills,





#### **Applications:**

- Ideal for application where graduated or full stroke of piston is required.
- High flow; exceptionally long life; heavy-duty operation.
- Dry air, gas, water, light oil and others gases and liquids.

such as gas, fuel, water, light oils and other similar fluids. Buna N seals. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminium Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

#### Options:

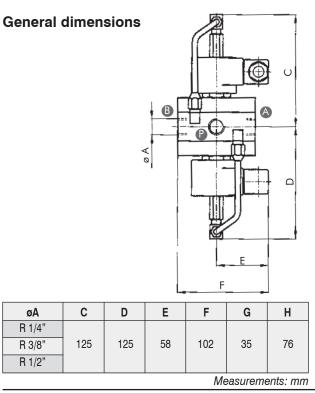
• Energized coil indicator light.

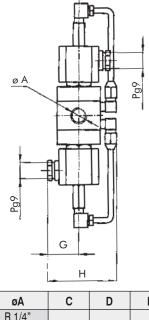
• Explosion and / or weather proof coils and housings.

		-	Flo	w	Pres	ssure	differe	ntial	Weight		Maximum temp. and catalog №				
ø Pipe	Ori	fice	fac	tor	$\Delta \mathbf{p}$ min	nimum	$\Delta \mathbf{p}$ ma	ximum		wei	ym		according to seat material		
ins.	mm	ins	Kv	Cv	bar	psi	bar	psi	k	-		b	Aluminium	Brass	AISI.304
				01	bui	por	bai	por	Alum	Br/ss	Alum	Br/ss	Alaminan	Diass	AI31.304
	Buna "N" diaphragm														
1/4"	8	0.23	0.34	0.4									1339LA1	1339BA1	1339SA1
3/8"	8	0.31	0.68	0.8	0.5	7.5	10	150	1.3	2.2	2.9	4.9	1339LA2	1339BA2	1339SA2
1/2"	8	0.39	1.27	1.5									1339LA3	1339BA3	1339SA3
							FKI	M diap	hrag	m					
1/4"	8	0.23	0.34	0.4									1339LV1	1339BV1	1339SV1
3/8"	8	0.31	0.68	0.8	0.5	7.5	10	150	1.3	2.2	2.9	4.9	1339LV2	1339BV2	1339SV2
1/2"	8	0.39	1.27	1.5									1339LV3	1339BV3	1339SV3



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øA	С	D	Е	F	G	Н
R 1/4"						
R 3/8"	81.7	81.7	2.3	4.0	1.4	3.0
R 1/2"						
				Me	asurem	ents: ins

#### **Coil characteristics**

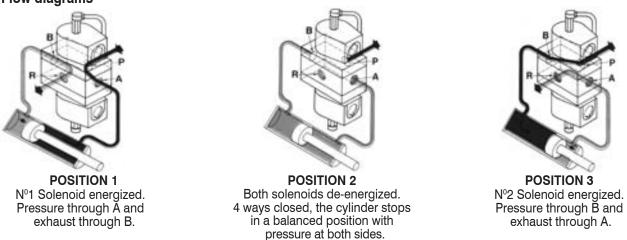
Electric power	Coil	Power	VA (volt	-amper)	Maxii tempe		Available		
supply	type	W	Inrush	Holding	°C	٩F	tensions		
AC 50 Hz	MF11C	11	40	22	155	311	1		
AC 50 HZ	MH11C	11	40	22	180	356	1		
AC 60 Hz	MF13C	13	45	27	155	311	2		
	MH13C	13	45	27	180	356	2		
DC	MH19C	19	19	19	180	356	3		

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

#### **Recomemendations for installation**

Place a strainer upstream the valve with a porosity  $\leq$  100  $\mu.$  Installation: in any position.

#### Flow diagrams



Note: The solenoids cannot be energized both at the same time because all 4 ways would open and pressure would be in direct contact with the exhaust.

Μ	easurements	: ins.

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1339BA2
Explosion and weather proof coils.	zc		<b>ZC</b> 1339BA2
Weather proof housing.	Y		Y1339BA2
Explosion and weather proof housing.	Z		<b>Z</b> 1339BA2
Manual operator: on the main orifice		- M	1339BA2 <b>-M</b>
NPT connections		Т	1339LA1 <b>T</b>
Energized coil indicator light	See co	oils.	



e





135

5 ways, 2 positions, monostable or bistable. Slide servo-operated action. Internal or external pilot: electropneumatic or pneumatic. BSP or NPT threaded connections. Aluminium, brass, stainless steel body. Buna N seals for neutral fluids up to 80 °C (176 °F). FKM seals for other uses. PTFE sleeve for instrument air and dry gases. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminium Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

#### New products **Intrinsically Safe. CERTIFIED QUALITY SYSTEM** Low Power. **ATEX Explosion-Proof** Underwriters Laboratories Inc.® Uı Coils. To request a technical bulletin for Association canadienne de normalisation models that are not included in eihene this catalog, please contact JEFFERSON at: info@jeffersonvalves.com Contact our manufacturing plant for information on available models

#### **Applications:**

- Double acting cylinders or diaphragms valves.
- ·Lubricated or dry air-gas, water, light oil.
- •Heavy-duty operation.

#### **Options:**

- Energized coil indicator light.
  Explosion and / or weather proof coils and housings.
- Manual operator.

	Main	line s	upply p	oress.							
Suffix	M	in	Ma	ах	Operation manner						
	bar	psi	bar	psi	operation manner						
Electric operator with internal pilot											
А	1	15			Spring return						
В	0.5	7.5	10	150	Pneumatic return						
С	0.5	7.5			Bistable						
Ele	ectric	oper	ator	with i	ndependent pilot						
G	0	0	10	150	Spring return						
	0	0	10	150	Bistable						
Pneumatic operator											
D	0	0	10	150	Spring return						
F	-	-			Bistable						

Note: The pilot signal with independent pilots or pneumatic operators must be 1 bar and equal or greater than the valve working pressure.

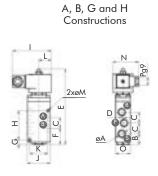
Ø	ø Pipe ins.ø OrificeFlow factorBuna "mmins.KvCvNo sleeve				Buna "N	N" seals	FKM seals				
			v No sleeve with sleeve		No sleeve	with sleeve					
Aluminium body											
1/4"	7	0.27	0.80	0.94	1350LA1*	1350LTA1*	1350LV1*	1350LTV1*			
3/8"	7	0.27	0.96	1.12	1350LA2*	1350LTA2*	1350LV2*	1350LTV2*			
	Brass body										
1/4"	7	0.27	0.80	0.94	1350BA1*	1350BTA1*	1350BV1*	1350BTV1*			
3/8"	7	0.27	0.96	1.12	1350BA2*	1350BTA2*	1350BV2*	1350BTV2*			
1/2"	10	0.39	1.90	2.22	1350BA3*	1350BTA3*	1350BV3*	1350BTV3*			
	Stainless steel body AISI 304										
1/4"	7	0.27	0.80	0.94		1350SA1*		1350SV1*			
3/8"	7	0.27	0.96	1.12	NO	1350SA2*	NO	1350SV2*			
1/2"	10	0.39	1.90	2.22		1350SA3*		1350SV3*			

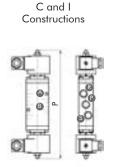
### **Technical specifications**

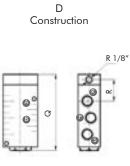
(\*) The suffix corresponding to the operation manner must be added to the catalog number according to the table Example: 1350LA1A.

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#### **General dimensions**









F

Construction

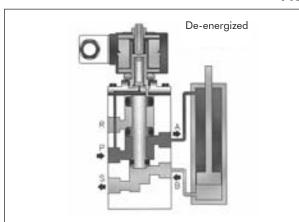
øΑ	Unit	В	С	D	Е	F	G	Н	Ι	J	K	L	М	Ν	0	Р	Q	R	S
R1/4"																			
R3/8"	mm	24	24	5	168	36	10	64.5	85	50	40	27	5.5	57	32	240	110	31	126
R1/2"		23	33		192	39	39	56								259	134	39	144
R1/4"				4.400					0.040	4 000	4.574	4 000	0.010	0.044	4.050				
R3/8"	ins.	0.944	0.944	1.196	6.614	1.417	0.393	2.539	3.346	1.968	1.574	1.062	0.216	2.244	1.259	9.448	4.330	1.220	4.960
R1/2"		0.905	1.299		7.559	1.535	1.535	2.204								10.196	5.275	1.535	5.669

	Weight													
øΑ	Units	Figur	e 1	Figur	e 2	Figur	e 3	Figur	e 4					
27	onno	Aluminium	Brass	Aluminium	Brass	Aluminium	Brass	Aluminium	Brass					
R1/4" R3/8"	Kg	0.820	1.650	1.300	2.700	0.400	1.250	0.460	1.470					
R1/2"		0.900	1.820	1.380	2.400	0.480	1.400	0.540	1.570					
R1/4" R3/8"	Lb	1.610	3.642	2.869	4.856	0.883	2.759	1.015	3.134					
R1/2"		1.986	4.017	3.046	5.298	1.059	3.090	1.192	3.465					

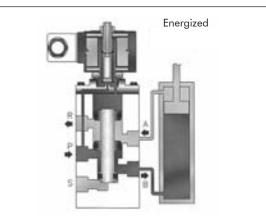
#### **Coil characteristics**

Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available	
supply	type	W	Inrush	Holding	°C	٩F	tensions	
AC 50 Hz	MF11C	11	40	22	155	311	1	
AC 50 HZ	MH11C	11	40	22	180	356	1	
AC 60 Hz	MF13C	13	45	27	155	311	2	
	MH13C	13	45	27	180	356	2	
DC	MH19C	19	19	19	180	356	3	

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V



### Flow diagrams



<b>M</b>	
0	1
P_	
0	-
S	~
0	

Ontione	-	• •	
Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1350BA2B
Explosion and weather proof coils.	ZC		<b>ZC</b> 1350BA2B
Weather proof housing.	Y		<b>Y</b> 1350BA2B
Explosion and weather proof housing.	z		<b>Z</b> 1350BA2B
Manual operator		- M	1350BA2B <b>-M</b>
NPT connections		Т	1350BA2B <b>T</b>
Energized coil indicator light	See co	ils.	

#### **Recommendations for installation**

Place a strainer upstream the valve with a porosity  $\leq 100~\mu.$  Installation: in any position. It is advisable to use lubrication with valves which do not have a PTFE sleeve.

D-9







•Single acting cylinders or diaphragms valves.

•Lubricated or dry air-gas, water, light oil

•Heavy-duty operation.

### Main characteristics

3 ways, 2 positions, normally open or normally closed. Slide servo-operated action.

Internal or external pilot: electropneumatic or pneumatic.

BSP or NPT threaded connections. Aluminium, brass, stainless steel body.

Buna N seals for neutral fluids up to 80  $^{\circ}$ C (176  $^{\circ}$ F).

FKM seals for other uses.

PTFE sleeve for instrument air and dry gases.

Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

#### **Options:**

• Énergized coil indicator light.

**Technical specifications** 

• Explosion and/or weather proof coils

and housings.

•Manual operator.

	Main	line s	upply p	oress.	
Suffix	М	in	Ma	ax	Operation manner
	bar	psi	bar	psi	-
	Ele	ctric	operation	with internal pilot	
Α	1	15			N. closed. Spring return
В	0.5	7.5			N. closed. Pneumatic return
С	0.5	7.5	10	150	Bistable
G	1	15			N. open. Spring return.
Н	0.5	7.5			N. open. Pneumatic return
E	lect	ric op	perato	or wit	h independent pilot
K					N. closed. Spring return
Ν	0	0	10	150	N. open. Spring return
М					Bistable
			Pneu	matic	; operator
D					N. closed. Spring return
J	0	0	10	150	N. open. Spring return
F					Bistable
Note:	The pr	essure	at the	pilot si	ignal with and independent pilot

Interpressure at the pilot signal with and independent pilot or a pneumatic operator must be 1 bar and equal or greater than the valve's working pressure.

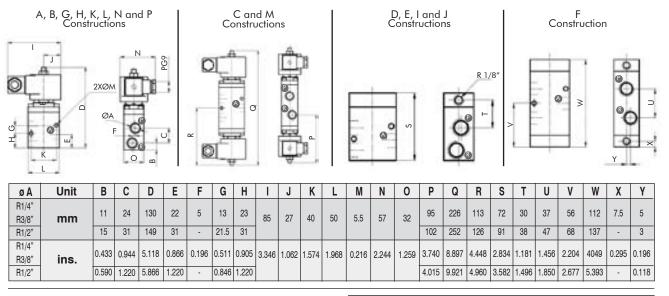
ø Pipe	ø Pipe		Flo fac		Buna "	N" seals	FKM seals				
ins.	mm	ins.	s. Kv Cv No sleeve		. Kv Cv No sleeve with sleeve		No sleeve	with sleeve			
1/4"	7	0.27	0.80	0.94	1351LA1*	1351LTA1*	1351LV1*	1351LTV1*			
3/8"	7	0.27	0.96	1.12	1351LA2*	1351LTA2*	1351LV2*	1351LTV2*			
1/2"	10	0.39	1.90	2.22	1351LA3*	1351LTA3*	1351LV3*	1351LTV3*			
					E	Brass body					
1/4"	7	0.27	0.80	0.94	1351BA1*	1351BTA1*	1351BV1*	1351BTV1*			
3/8"	7	0.27	0.96	1.12	1351BA2*	1351BTA2*	1351BV2*	1351BTV2*			
1/2"	10	0.39	1.90	2.22	1351BA3*	1351BTA3*	1351BV3*	1351BTV3*			
	Stainless steel body AISI 304										
1/4"	7	0.27	0.80	0.94		1351SA1*		1351SV1*			
3/8"	7	0.27	0.96	1.12	NO	1351SA2*	NO	1351SV2*			
1/2"	10	0.39	1.90	2.22		1351SA3*		1351SV3*			

(\*) The suffix corresponding to the operation must be added to the catalog number according to the table Example: 1351LA1A.



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## **General dimensions 1351**

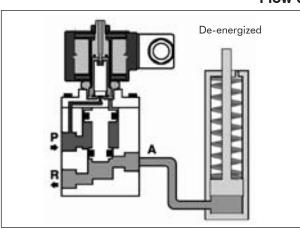


	Weight												
øA	Units	Figur	e 1	Figur	e 2	Figur	e 3	Figur	e 4				
27	onno	Aluminium	Brass	Aluminium	Brass	Aluminium	Brass	Aluminium	Brass				
R1/4" R3/8"	Kg	0.680	1.250	0.680	1.800	0.280	0.800	0.350	0.970				
R1/2"	J	-	-	1.20	1.950	0.300	0.920	0.370	1.100				
R1/4" R3/8"	Lb	1.501	2.759	1.501	3.973	0.618	1.766	0.772	2.141				
R1/2"	1	-	-	2.649	4.304	0.662	2.030	0.816	2.428				

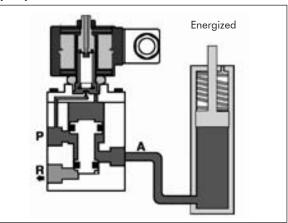
## **Coil characteristics**

Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available
supply	type	W	Inrush	Holding	°C	° F	tensions
AC 50 Hz	MF11C	11	40	22	155	311	1
AC 50 HZ	MH11C	11	40	22	180	356	1
AC 60 Hz	MF13C	13	45	27	155	311	2
AC 00 HZ	MH13C	13	45	27	180	356	2
DC	MH19C	19	19	19	180	356	3

1-(12, 24,110,220,240) V 2-(12,24,110,120,220,240) V 3-(12,24,110,220) V



## Flow diagram (NC)



Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1351BA2B
Explosion and weather proof coils.	ZC		<b>ZC</b> 1351BA2B
Weather proof housing.	Y		<b>Y</b> 1351BA2B
Explosion and weather proof housing.	z		<b>Z</b> 1351BA2B
Manual operator: on the main orifice		- M	1351BA2B <b>-M</b>
NPT connections		Т	1351BA2B <b>T</b>
Energized coil indicator light	See co	ils.	

**Recommendations for installation** 

Place a strainer upstream the valve with a porosity  $\leq 100 \ \mu$ . Installation: in any position. It is advisable to use lubricated air when valves have no PTFE sleeve.





## **1365 Series**

#### Main characteristics

3 Ways, 2 positions, normally closed, normally open or universal.

Direct action. No minimum differential pressure to operate.

Body: brass, iron, stainless steel, etc. BSP or NPT 1/4" 3 way connections in body. Seals: Buna N, FKM and EPDM.

Core tube SS. 304 and 316.

Plunger and fixed core: SS. 430 F.



#### **Applications:**

Contact our manufacturing plant for information on available models

- •For the control of single acting cylinders and diaphragms.
- •Also suitable for fluids selection and diversion systems.
- Dry air, gas, water, light oils.
- Instrumentation, lubrication devices, robots, pilot operators.

Shading coil: copper, silver or aluminium Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection Approximate weight: 0.6 kg / 1.3 Lb.

#### **Options:**

• Energized coil indicator light.

- Explosion and/or weather proof coils and housings.
- Manual operator.

## **Technical specifications**

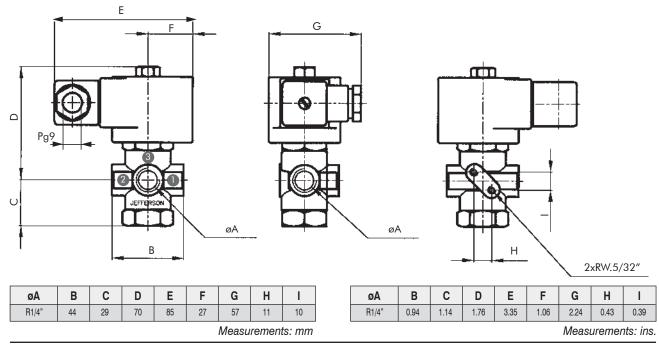
	ð	Flo	w		Δ	∆p m	axin	num				Maximum te	Nº according to s	eat material	
	fice	fac		N	C	N	Α	D	IV	CO	NV	Buna "N"	Neoprene	EPDM	FKM
mm	ins.	Kv	Cv	bar	psi	bar	psi	bar	psi	bar	psi	80 °C / 176 °F	80 °C / 176 °F	145 °C / 293 °F	150 °C / 302 °F
								"	'С" (	Con	stru	ction			
1.75	0.07	0.08	0.09	15	225	3	45	20	300	3	45	1365BA17C	1365BN17C	1365BE17C	1365BV17C
2.25	0.09	0.12	0.14	11	165	1.5	22	15	225	1.5	22	1365BA22C	1365BN22C	1365BE22C	1365BV22C
3.00	0.12	0.21	0.25	6	90	0.5	7.5	10	150	0.5	7.5	1365BA30C	1365BN30C	1365BE30C	1365BV30C
4.00	0.16	0.30	0.35	3	45	-	-	5	75	-	-	1365BA40C	1365BN40C	1365BE40C	1365BV40C
			-	-					<b>'A'' (</b>	Cons	stru	ction			
1.75	0.07	0.08	0.09	1.5	22	14	210	10	150	1.5	22	1365BA17A	1365BN17A	1365BE17A	1365BV17A
2.25	0.09	0.12	0.14	1.2	18	10.5	157	5	75	1.2	18	1365BA22A	1365BN22A	1365BE22A	1365BV22A
3.00	0.12	0.21	0.25	1	15	5	75	3	45	1	15	1365BA30A	1365BN30A	1365BE30A	1365BV30A
4.00	0.16	0.30	0.35	-	-	3	45	1	15	-	-	1365BA40A	1365BN40A	1365BE40A	1365BV40A
				_	-			"	<u>'U" (</u>	Con	stru	ction			
1.75	0.07	0.08	0.09	9	135	8	120	15	225	8	120	1365BA17U	1365BN17U	1365BE17U	1365BV17U
2.25	0.09	0.12	0.14	7	105	7	105	8	120	7	105	1365BA22U	1365BN22U	1365BE22U	1365BV22U
3.00	0.12	0.21	0.25	4	60	3.5	52	6	90	3.5	52	1365BA30U	1365BN30U	1365BE30U	1365BV30U
4.00	0.16	0.30	0.35	1.5	22	1.5	22	4	60	1.5	22	1365BA40U	1365BN40U	1365BE40U	1365BV40U

D-12



**Pefferson** LUPATECH

#### **General dimensions 1365**



#### **Special constructions**

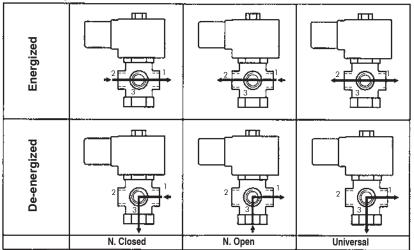
- •AISI 304: change letter **B** for **S** in the catalog №. Example: 1365SA302C
- •AISI 316: change letter **B** for **I** in the catalog №. Example: 1365IA302C.

#### Coil characteristics

Electric	Coil	Power	VA (volt	-amper)	Maxin tempe		Available
supply	type	W	Inrush	Holding	°C	٩	tensions
AC 50 Hz	MF11C	11	40	22	155	311	1
AC 50 HZ	MH11C	11	40	22	180	356	1
AC 60 Hz	MF13C	13	45	27	155	311	2
AC 00 HZ	MH13C	13	45	27	180	356	2
DC	MH19C	19	19	19	180	356	3
1-(24 110	220)V	2-(24 1	10 120	240)V	3-(12	24 1	10 220)V

**1**-(24,110,220)V **2**-(24,110,120,240)V **3**-(12,24,110,22

#### Flow diagrams



Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1365BA17C
Explosion and weather proof coils.	ZC		<b>ZC</b> 1365BA17C
Weather proof housing.	Y		<b>Y</b> 1365BA17C
Explosion and weather proof housing.	z		<b>Z</b> 1365BA17C
Manual operator: on the main orifice		- M	1365BA17C <b>-M</b>
NPT connections		Т	1365BA17C <b>T</b>
Energized coil indicator light	See co	ils.	

## Recommendations for installation

Place a strainer upstream the valve with a porosity  $\leq 100 \ \mu$ . Installation: in any position, preferably over horizontal pipeline with the coil upright.

5/2 way solenoid valves. Direct NAMUR mount. Series





# **CERTIFIED QUALITY SYSTEM**



## **1375 Series**

137

#### **Main characteristics**

5/2-way compact valve. Servo-operated action. NAMUR mount. 1/4" input and exhaust threaded connections. BSP or NPT. Forged brass body. Buna "N" seals.

### **Applications:**

• Ideally suited as pilot valves for double acting cylinders and actuators with NAMUR mount.

Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper. DIN connection encapsulated coil. IP65 and NEMA 4 protection. **Options:** 

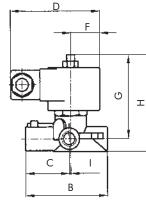
• Energized coil indicator light. • Explosion and weather proof coils

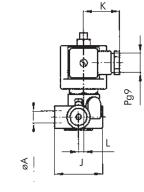
and housings.

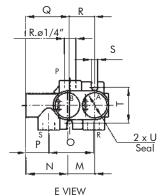
### **Technical specifications**

	Ø ifice	Flo fac		Mini	∆ mum	p Maxi	mum	Wei	ight	
mm	ins.	Kv	Cv	bar	psi	bar	psi	kg	Lb	Catalog №
5.5	0.21	0.59	0.69	0.5	7.5	10	150	0.8	1.76	1375BA2N

### **General dimensions 1375**







				t ∎													Meas	uremer	nts: mm
øA	В	С	D	F	G	Н	I	J	К	L	М	Ν	0	Р	Q	R	S	Т	U
R1/4	78	42	85	27	78	90	1.5	46	35	5	25	38	42.5	21	41	24	6	32	23.5
																	Meas	uremei	nts: ins.
øA	В	С	D	F	G	Н	Ι	J	К	L	М	Ν	0	Р	Q	R	S	Т	U
R1/4	3.07	1.65	3.35	1.06	3.07	3.54	0.06	1.81	1.38	0.2	0.98	1.5	1.67	0.83	1.61	0.94	0.24	1.26	0.93





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#### **Main characteristics**

NC 3/2 ways compact valve. Direct or servo-operated action. NAMUR mount. 1⁄4" input and exhaust threaded connections. BSP or NPT. Forged brass body. Buna "N" seals.



1387BA2N

Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper. Shape A DIN 43650 connection encapsulated coil. IP65 and NEMA 4 protection. **Options:** 

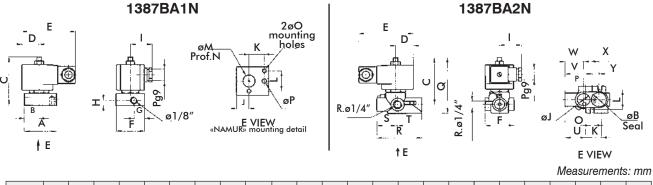
• Energized coil indicator light.

•Explosion and weather proof coils and housings.

### **Technical specifications**

¢		Flow $\Delta p$		Wei	aht					
Ori	fice	fac	tor	Mini	mum	Maxi	imum		gin	Catalog Nº
mm	ins.	Kv	Cv	bar	psi	bar	psi	kg	Lb	
1.75	0.06	0.09	0.11	0	0	10	150	0.71	1.56	1387BA1N
5.50	0.21	0.59	0.69	0.5	7.5	10 150		0.8	1.76	1387BA2N

#### **General dimensions**



Α	В	С	D	Е	F	G	Н	Ι	J	К	L	Μ	Ν	0	Ρ	Q	R	S	Т	U	V	W	X	Y
51	23.5	77	27	85	45	17	8	35	20	24	32	19	1.2	6	7	92	70	30	3	31	42	29	23	12

Measurements: ins.

D-1

Α	В	С	D	Е	F	G	Н	I	J	K	L	М	Ν	0	Ρ	Q	R	S	Т	U	۷	W	Х	Y
2	0.93	3.03	1.06	3.35	1.77	0.67	0.31	1.38	0.79	0.94	1.26	0.75	0.05	0.24	0.28	3.62	2.76	1.18	0.12	1.22	1.65	1.14	0.91	0.47

**2050** Series 5/2 way solenoid valves for double acting cylinder.







## Main characteristics

5 ways, 2 positions, monostable or bistable. Slide servo-operated action. Internal or external pilot. BSP or NPT threaded connections. Aluminium, brass, stainless steel body. Buna N seals for neutral fluids up to 80 °C (176 °F). FKM seals for other uses. PTFE sleeve for instrument air and dry gases. Core tube SS. 304. Plunger and fixed core: SS. 430 F. Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection. **Options:** 

Low power pilot with manual operator. Intrinsically Safe Pilot.

 $\langle \xi_x \rangle$  ATEX 6122X EEx ia IIC T6 - IP65.

### **Technical specifications**

	1			
1			8	
P	1	11	<b>.</b>	in:

LP - Low Power





M - Manual Operator

Applications: Double acting cylinders or diaphragms valves. Lubricated or dry air-gas, water, light oil. Heavy-duty operation.

Explosion and / or weather proof coils and housings.

CA: (£x)	ATEX II 2GD Ex mbll T5 - IP66	j_
----------	-------------------------------	----

CC: (Ex) ATEX II 2GD Ex mbll T4 - IP66.

Suffix	Ma Mínii		ply pressu Máxi		Forms of work		
Cullix	bar	psi	bar	psi			
Electric operator with internal pilot							
A	1	15			Spring return		
В	0.5	7.5	8	116	Pneumatic return		
С	0.5	7.5	7.5		Bistable		
	Ele	ctric opera	tor with in	dependent	pilot		
G	0	0	0	116	Spring return		
I	0	0	0 8 116		Bistable		

Ø	ø Or	ifice	Flow	Factor	Buna "N	N" Seals	FKM	Seals
Pipe ins.	mm	ins.	Kv	Cv	No sleeve With sleeve		No sleeve	With sleeve
Aluminiur	n body							
1/4"	7	0.27	0.80	0.94	2050LA02*	2050LTA02*	2050LV02*	2050LTV02*
3/8"	7	0.27	0.96	1.12	2050LA03*	2050LTA03*	2050LV03*	2050LTV03*
1/2"	10	0.39	1.90	2.22	2050LA04*	2050LTA04*	2050LV04*	2050LTV04*
Brass boo	Brass body							
1/4"	7	0.27	0.80	0.94	2050BA02*	2050BTA02*	2050BV02*	2050BTV02*
3/8"	7	0.27	0.96	1.12	2050BA03*	2050BTA03*	2050BV03*	2050BTV03*
1/2"	10	0.39	1.90	2.22	2050BA04*	2050BTA04*	2050BV04*	2050BTV04*
Stainless	Steel B	ody **			AISI 304	AISI 316	AISI 304	AISI 316
1/4"	7	0.27	0.80	0.94	2050SA02*	2050IA02*	2050SV02*	2050IV02*
3/8"	7	0.27	0.96	1.12	2050SA03*	2050IA03*	2050SV03*	2050IV03*
1/2"	10	0.39	1.90	2.22	2050SA04*	2050IA04*	2050SV04*	2050IV04*

(\*) The suffix corresponding to the operation manner must be added to the catalog number according to the table, Example: 2050LA02A (Spring return). (\*\*) Stainless steel bodies only build PTFE sleeve.

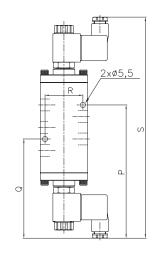


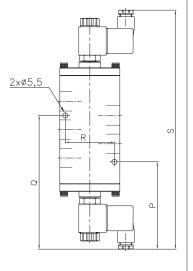


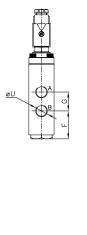
# 5/2 way solenoid valves for double acting cylinder.



## General dimensions 2050







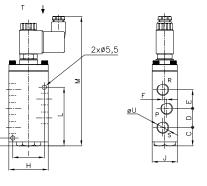
Connection

U R.1/4"

R.3/8" R.1/2"

Connection

Ü





Monostable - Simple solenoid

D

Ε F GH

F

G Н I

С

23.5 24

22.5 33

С

D Е T View

24 35.5 24 50 40 32

33 38 34 63.5 40 35

Т J Κ L Μ Ν

> 10 75 166 25 73

39

Κ L М Ν

J

95 194 32

Measurements mm.

### **Bistable - Double solenoid**

Connection U	Р	Q	R	S
R.1/4"	141	105	40	234
R.3/8"	141	105	40	234
R.1/2"	92	141	52	253

Measurements mm.

Connection U	Р	Q	R	S	
R.1/4"	5.55	4.13	1.57	9.21	
R.3/8"	5.55	4.13	1.57	9.21	
R.1/2"	3.62	5.55	2.04	9.96	

Measurements ins.

#### **Coil characteristics**

Electric power	Coil Type	Power W		A Imper)		mum np.	Available tensions
supply	Type	VV	Inrush	Holding.	⁰C	₽F	lensions
CA 50 Hz	GF06C	6	10.8	7.5	155	311	Ver 1
CA 60 Hz	GF06C	6	12.9	8.0	155	311	Ver 2
CC	GF06C	6	6	6	155	311	Ver 3
CA 50 Hz	G2ZC	2	4.8	3.2	80	176	Ver 1
CA 60 Hz	G2ZC	1.7	4	2.7	80	176	Ver 2
CC	G4ZC	3.8	3.8	3.8	80	176	Ver 3
12VCC	LP12	1	80 mA		80	176	12V
24VCC	LP24	1	42	mA	80	176	24V

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

For the electrical characteristics of the pilot valve Intrinsically Safe (SI) see page D-22/D-23.

#### **Recommendations for installation**

R.1/4"	0.00	0.04	0.04	1 20	0.04	1 06	1 57	1 05	0 20	2 05	6 50	0 00	2.87
R.3/8"	0.92	0.94	0.94	1.09	0.94	1.90	1.57	1.20	0.39	2.90	0.00	0.90	2.07
R.1/2"	0.88	1.29	1.29	1.49	1.33	2.5	1.57	1.37	1.53	3.74	7.63	1.25	3.18
									Ме	easu	rem	ents	ins.

Options	Prefix	Suffix	Examples
Manual operator		- M	2050BA02A <b>-M</b>
Low power Pilot. Pulse manual operator.(*)	LP		LP2050BA02A
Explosion and weather proof coils.	ZC		<b>ZC</b> 2050BA02A
Explosion proof housing and weather and pulse manual operator.	ZC	- M	<b>ZC</b> 2050BA02A-M
Intrinsically Safe Pilot. Pulse manual operator. (*)(**)	SI		<b>SI</b> 2050BA02A
NPT connections		т	2050BA02A <b>T</b>

(\*) Only for valves with aluminum bodies and brass.

(\*\*) See additional information for SI, D-22 / D-23 page.

Place a strainer upstream the valve with a porosity  $\leq 100 \mu$ . Installation: in any position. It is advisable to use lubrication with valves which do not have a PTFE sleeve.



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2051 3/2 way solenoid valves for single acting cylinder.



SI - Intrinsically Safe Pilot.

M - Manual Operator

LUPATECH





LP - Low Power



ZC - Explosion Proof

## **Applications:**

Single acting cylinders or diaphragms valves. Lubricated or dry air-gas, water, light oil. Heavy-duty operation.

#### Main characteristics

3 way, 2 position, normally open, or normally closed. Slide servo-operated action.

Internal or external pilot: pneumatic or electropneumatic. BSP or NPT threaded connections.

Aluminium, brass, stainless steel body.

Buna N seals for neutral fluids up to 80 °C (176 °F). FKM seals for other uses.

PTFE sleeve for instrument air and dry gases.

Shape A DIN 43650 connection encapsulated coils. IP65 and NEMA 4 protection.

## **Options:**

Low power pilot with manual operator. Intrinsically Safe Pilot.

 $\langle \xi_x \rangle$  ATEX 6122X EEx ia IIC T6 - IP65.

## **Technical specifications**

7

10

0.27

0.39

0.96

1.90

1.12

2.22

Explosion and / or weather proof coils and housings.	
Evologion and / or weather proof colls and hougings	
LAPIOSION difu / Or wednier proof cons difu nousings.	

CA: (x) ATEX II 2GD Ex mbll T5 - IP66.

## CC: (Ex) ATEX II 2GD Ex mbll T4 - IP66.

	Main	line sup	ssure						
Suffix	Mini	mum	Maxi	mum	Forms of work				
	bar	psi	bar	psi					
Electric operator with internal pilot									
А	1	15			N.C. Spring return				
В	0.5	7.5	10		N.C. Pneumatic return				
С	0.5	7.5		150	Bistable				
G	1	15			N.O. Spring return				
Н	0.5	7.5			N.O. Pneumatic return				
	Elect	ric oper	ator wit	h indep	endent pilot				
K					N.O. Spring return				
Ν	0	0	10	150	N.O. Spring return				
М					Bistable				

2051SV03\*

2051SV04\*

2051IV03\*

2051IV04\*

ø	ø Or	ifice	Flow I	Factor	Buna "N" Seals		FKM	Seals
Connection	mm	ins.	Kv	Cv	No sleeve	With sleeve	No sleeve	With sleeve
					Aluminium bod	y		
1/4"	7	0.27	0.80	0.94	2051LA02*	2051LTA02*	2051LV02*	2051LTV02*
3/8"	7	0.27	0.96	1.12	2051LA03*	2051LTA03*	2051LV03*	2051LTV03*
1/2"	10	0.39	1.90	2.22	2051LA04*	2051LTA04*	2051LV04*	2051LTV04*
					Brass body			
1/4"	7	0.27	0.80	0.94	2051BA02*	2051BTA02*	2051BV02*	2051BTV02*
3/8"	7	0.27	0.96	1.12	2051BA03*	2051BTA03*	2051BV03*	2051BTV03*
1/2"	10	0.39	1.90	2.22	2051BA04*	2051BTA04*	2051BV04*	2051BTV04*
Stainless Steel Body ** AISI 3				AISI 304	AISI 316	AISI 304	AISI 316	
1/4"	7	0.27	0.80	0.94	2051SA02*	2051IA02*	2051SV02*	2051IV02*

(\*) The suffix corresponding to the operation manner must be added to the catalog number according to the table, Example: 2051LA02A (NC Spring return). (\*\*) Stainless steel bodies only build PTFE sleeve.

2051SA03\*

2051SA04\*

2051IA03\*

2051IA04\*



3/8"

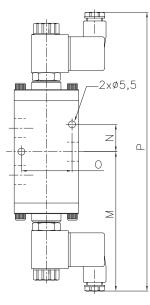
1/2"

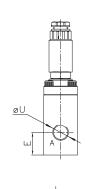


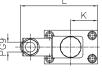
# 3/2 way solenoid valves for single acting cylinder.



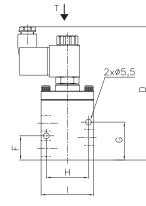
## General dimensions 2051

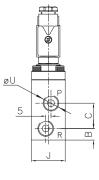






T View





#### Bistable - Double solenoid

Connection U	М	Ν	0	Р
R.1/4"	110	22	40	220
R.3/8"	110	22	40	220
R.1/2"	123	30	52	246

Measurements mm.

Connection U	М	Ν	0	Р
R.1/4"	4.33	0.86	1.57	0.66
R.3/8"	4.33	0.00	1.5 <i>1</i>	8.66
R.1/2"	4.84	1.18	2.04	9.68

Measurements ins.

#### **Coil characteristics**

Electric power	Coil Type	Power W		VA (volt-amper)			Available tensions	
supply	Type	VV I	Inrush	Holding.	⁰C	₽F	lensions	
CA 50 Hz	GF06C	6	10.8	7.5	155	311	Ver 1	
CA 60 Hz	GF06C	6	12.9	8.0	155	311	Ver 2	
CC	GF06C	6	6	6	155	311	Ver 3	
CA 50 Hz	G2ZC	2	4.8	3.2	80	176	Ver 1	
CA 60 Hz	G2ZC	1.7	4	2.7	80	176	Ver 2	
CC	G4ZC	3.8	3.8	3.8	80	176	Ver 3	
12VCC	LP12	1	80	80	176	12V		
24VCC	LP24	1	42	80	176	24V		

 $1\mbox{-}(12,24,110,220,240)V \ \ 2\mbox{-}(12,24,110,120,220,240)V \ \ 3\mbox{-}(12,24,110,220)V$ 

For the electrical characteristics of the pilot valve Intrinsically Safe (SI) see page D-22/D-23.

#### **Recommendations for installation**

#### Monostable - Simple solenoid

Connection U	В	С	D	Е	F	G	Н	I	J	Κ	L	
R.1/4"	44	24	126	00	23	36	40	50	32	25	73	
R.3/8"	11		24	120	22	20	30	40	50	32	20	13
R.1/2"	15	31	145	31	31	9	52	63.5	35	32	79	

Measurements mm.

Connection U	В	С	D	Е	F	G	Н	Ι	J	Κ	L
R.1/4"	0 12	0.04	1 06	0.06	0 00	- 1-	1.57	1 06	1 05	0 00	0 07
R.3/8"	0.43	0.94	4.90	0.00	0.90	1.41	1.57	1.90	1.25	0.90	2.07
R.1/2"	0.59	1.22	5.70	1.22	1.22	0.35	2.04	2.5	1.37	1.25	3.11

Measurements ins.

Opciones	Prefijo	Sufijo	Ejemplos
Manual operator bistable.		- M	2051BA02A <b>-M</b>
Low power Pilot. Pulse manual operator. (*)	LP		LP2051BA02A
Explosion and weather proof coils.	ZC		<b>ZC</b> 2051BA02A
Explosion proof housing and weather and pulse manual operator.	ZC	- M	<b>ZC</b> 2051BA02A-M
Intrinsically Safe Pilot. Pulse manual operator. (*)(**)	SI		<b>SI</b> 2051BA02A
NPT connections.		Т	2051BA02A <b>T</b>

(\*) Only for valves with aluminum bodies and brass.

(\*\*) See additional information for SI, D-22 / D-23 page.

Place a strainer upstream the valve with a porosity  $\leq 100 \mu$ . Installation: in any position. It is advisable to use lubrication with valves which do not have a PTFE sleeve.

**2095** Series Solenoid valve de 5/2 ways & 3/2 ways NC. NAMUR mounting, with or without threaded base.





2095 Series

### Main characteristics

Compact Valves:: Versions 5/2 way. Versions 3/2 way NC. Servo-operated. NAMUR mounting. Threaded base <sup>1</sup>/<sub>4</sub>" BSP or NPT (optional). Input and threaded download to <sup>1</sup>/<sub>4</sub>" BSP or NPT. Forged brass body. Buna N seals. Admissible Fluids: Air or neutral gas. Capsulated coil connection DIN 43650 form B.



LP - Low Power





SI - Intrinsically Safe Pilot.



ZC - Explosion Proof

#### Applications: Ideally suited to command cylinders and actuators single and double acting with NAMUR mounting.

Optional with threaded base.

## Optional

Low power pilot with manual operator. Intrinsically Safe Pilot.

 $\langle \xi_x \rangle$  ATEX 6122X EEx ia IIC T6 - IP65.

Explosion and / or weather proof coils and housings.

CA:  $\langle \xi_x \rangle$  ATEX II 2GD Ex mbll T5 - IP66.

CC:  $\langle Ex \rangle$  ATEX II 2GD Ex mbll T4 - IP66.

## **Technical specifications**

#### 3/2 ways

	ØO	rifice	Fle	w		Δ	Р		Maxi	mum	Wei	ight						
Connection			o onnee		Factor		Minimum		Maximum		Temperature		mongin		Catalog Nº			
	mm	mm ins.		Cv	bar	psi	bar	psi	ºC ºF		Kg	Lb						
1/4" BSP	0	3	3	3	3	3	0.10	0.18	0.21	0.8	12	8	116	00	176	0.4	0.0	2095BA2N3
1/4" NPT	3 0.12		0.10	0.21	0.0	12	0	116	80	176	0.4	0.9	2095BA2N3T					
With mounting base with threaded side connections 1/4"- BSP: 2095BA2N3-B / NPT: 2095BA2N3-BT																		

### 5/2 ways

	ØOI	rifico	Fle	w		Δ	Р		Maxi	mum	Woi	iaht		
Connection	0 Office		Factor		Minimum		Maximum		Temperature		Weight		Catalog Nº	
	mm	ins.	Kv	Cv	bar	psi	bar psi		°C	₽F	Kg	Lb		
1/4" BSP	0	0.10	0.18	0.21	0.8	12	8	116	90	176	0.4	0.9	2095BA2N5	
1/4" NPT	3 0.12		0.10	0.21	0.0	12	0	110	80	170	0.4	0.9	2095BA2N5T	
With mounting base with threaded side connections 1/4"- BSP: 2095BA2N5-B / NPT: 2095BA2N-BT														

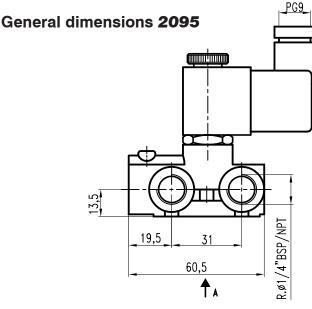
D-20

2095 Series

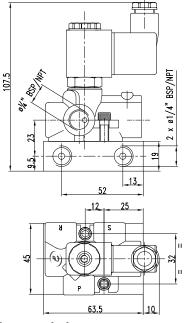
## Solenoid valve de 5/2 ways & 3/2 ways NC. NAMUR mounting, with or without threaded base.



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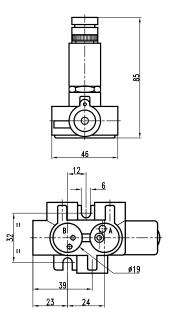
## With threaded base dimensions 2095

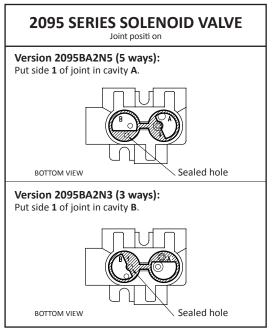


## **Coil characteristics**

Electric power	Coil Type	Power W	V (volt-a		mum np.	Available tensions	
supply	Type	VV	Inrush	Holding.	⁰C	₽F	lensions
CA 50 Hz	GF06C	6	10.8	7.5	155	311	Ver 1
CA 60 Hz	GF06C	6	12.9	8.0	155	311	Ver 2
CC	GF06C	6	6	6	155	311	Ver 3
CA 50 Hz	G2ZC	2	4.8	3.2	80	176	Ver 1
CA 60 Hz	G2ZC	1.7	4	2.7	80	176	Ver 2
CC	G4ZC	3.8	3.8	3.8	80	176	Ver 3
12VCC	LP12	1	80 mA		80	176	12V
24VCC	LP24	1	42	80	176	24V	

For the electrical characteristics of the pilot valve Intrinsically Safe (SI) see page D-22/D-23.





Options	Prefix	Examples
Low power pilot. Pulse manual operator.	LP	LP2095BA2N3
Explosion and weather proof coils.	ZC	<b>ZC</b> 2095BA2N3
Intrinsically Safe Pilot.(*) Pulse manual operator.	SI	<b>SI</b> 2095BA2N3

(\*) See additional information for SI, D-22 / D-23 page.

#### Recommendations for installation:

Place a strainer upstream the valve with a porosity  $\leq$  100  $\mu$ . Installation: in any position, preferably over horizontal pipeline with the coil upright.





A mínimum amount of energy is needed to produce the ignition of a combustible and oxidizing blend. The Intrinsically safe is a preventive method applied to feeding energy of a certain device, in this case a solenoid valve, preventing to reach this value, both in normal conditions and fail situations. The usage of intrinsically safe solenoid valves, results in many considerable advantages towards systems in which other explosion containing methods are applied, therefore using the intrinsically safe option will not produce spark as standard explosion proof contained methods.

The intrinsically safe valve is not enough to accomplish all the safety requirements, it also has to be fed from a electrical source delivered from an associated device, located **outside the danger area**, this assures that **inside the explosive area** even in presence of a shortcut the energy values will maintain below the deflagration level.

For a better understanding we should introduce some concepts of the standard ANSI/ISA-RP12.06.01-2003.

**Intrinsically safe device:** Is any device in which all its circuits are intrinsically safe. They can be active devices that generate electrical energy restricted to a 1.5 V, current of 100mA and a power smaller than 25mW or passives that do not dissipate energy beyond 1.3W.

**Associated device:** Any device in which their circuits aren't necessarily intrinsically safe and are used to maintain intrinsically safe within the area classified as explosive.

Intrinsically safe system: it consist of a device associated installed within a **Secure area** (or inside an area classified as Division 2 / zone 2), wherein connects by wire to an intrinsically safe device installed within an area classified as **Division 1 (zone 1 or zone 0)**.

**Intrinsically safe barriers:** These are the most commonly used associated devices, Connected between the intrinsically safe instrument and its controller. The main propose is restricting the energy sent towards the area under normal operation condition or under failure.

#### There are two types:

**Passive Intrinsically safe barriers:** employing Zener diodes to limit the tension near the classified area, in addition of resistors and fuses to restrict the flow of electricity. In order to use this kind of barrier it must exists a common equipotential ground system separated from the factory one. Besides the installed device in the danger area must be isolated from other kinds of grounds.

#### **Galvanic barriers**

it's the best option, when there is **no** available equipotential ground system or the field devices don't gather to it, because these provides a floating supply and the same signal to the transmitter, thanks to an isolating transformer.

This kind of barrier provides a full electrical isolation between the inputs, the outputs, supply and immunity to the problems associated to ground connections of Zener barriers and their ability to realize any additional conditioning to the signal, making it more versatile and their application as a protection method easier and more reliable.

There are other kinds of devices associated that are not necessarily barriers of intrinsically safe, but they have energy limiting circuits similar to these barriers. For example a PLC that is not intrinsically safe by itself, has to be installed in a **secure area**, but has certain modules for inlet and outlet signals of intrinsically safe instruments.

When they are evaluated separately the I.S. instrument or device (instrument or electro valve) and the element associated of I.S. (security barrier), the electrical values called identity parameters, must be compatible, depending on it the correct combination when they are assembled.

The criteria employed that takes place in such combinations is that voltage and electricity that could be absorbed from a I.S. valve, considering failure conditions, must be equal or bigger to the voltage and electricity provided from the IS barrier.

In addition the capacity and maximum inductance including wiring that the I.S. instrument is capable to store without protection, must be equal or smaller to the capacity and inductance connected to the IS device associated.

Summary: Vi max  $\geq$  V Suministrated li max  $\geq$  I Suministrated Li + L wire  $\leq$  La (associated device) Ci + C wire  $\leq$  Ca (associated device)

Achieving these criteria, then these could be combined, the I.S. instrument or equipment with their associated I.S. device.



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## Electrical characteristics of intrinsically safety pilot valve

For 24 V U nominal voltage 24 VDC U min 18 VDC P maximum power: 0,70 W. I deflagration: 55,5 mA Maximum current: I max: 37 mA (maximum current which may flow through the coil). C internal capacity: 0 Resistance at room temperature: +20 °C =  $580 \Omega \pm 7 \%$ . Resistance at room temperature: +20 °C =  $580 \Omega \pm 7 \%$ . Resistance at room temperature: +20 °C =  $580 \Omega \pm 7 \%$ . Resistance at room temperature: +20 °C =  $580 \Omega \pm 7 \%$ . Resistance at room temperature: +20 °C =  $580 \Omega \pm 7 \%$ .

#### **Operating Conditions**

- Maximum operating pressure: 7 bar.
- Ambient temperature -10 ° C to +50 ° C
- Compressed air Maximum temperature: + 50 ° C
- Authorized Fluid: dry air, class 4, according to ISO 8573-1 (or inert gas)

For 12 V

U nominal voltage 12 VDC U min 9 VDC P maximum power: 0,70 W. I deflagration: 111 mA Maximum current: I max: 74 mA (maximum current which may flow through the coil). C internal capacity: 0 Resistance at room temperature:  $+20 \ ^{\circ}C = 146 \ \Omega \pm 7 \ \%$ . Resistance at room temperature:  $+20 \ ^{\circ}C = 146 \ \Omega \pm 7 \ \%$ . Resistance at room temperature:  $+50 \ ^{\circ}C \le 119 \ \Omega$ . Resistance at room temperature:  $+50 \ ^{\circ}C \le 174 \ \Omega$ . Max. U (EEx source) at the circuit terminals: 18 V

- Maximum operating frequency: 2 Hz
- Duty cycle 100% ED
- Strictly observe polarities electrical connection.
- Channel leaks outside the ATEX.
- Other features: see catalog.



CE





#### **Applications:**

• These valves control small double acting cylinder not larger than 4" in diameter.

#### **Main characteristics**

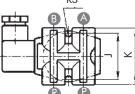
For compressed air and other neutral gases. Forged brass body. Buna "N" seals and seats. BSP or NPT 1/4" threaded connections. Servo operated action. Shape A DIN 43650 connection encapsulated coil IP65 NEMA 4 protection. Maximum temperature: 80 °C. **Options:** • Energized coil indicator light. • Explosion and weather proof coils and housings.

#### **Technical specifications**

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		H p
		20
		R3

**General dimensions 2024** 





E VIEW - Mounting details

øA	Α	В	С	D	Е	F	G	Н	I	J	К
R 1/4"	49	26	27	11	91	85	27	49	35	40	49
	Magguramantai mm										

Measurements: mm

øA	Α	в	С	D	Е	F	G	н	I	J	К
R 1/4"	1.92	1.02	1.06	0.43	3.58	3.34	1.06	1.92	1.37	1.57	1.92

Measurements: ins.

Ø	¢	ð	Flo	w		Δ	р			Wei	iaht	Catalog Nº	
Pipe	Ori	fice	fac	tor	Mini	mum	Maxi	imum	Manual		igin		
ins.	mm	ins.	Kv	Cv	bar	psi	bar	psi	Operator	kg	Lb	BSP	NPT
1/4"	1.75	0.07	0.08	0.09	0.8	12	10	150	No	0.7	1.55	2024BA2	2024BA2T
1/4	1.75	0.07	0.00	0.09	0.0	12	10	150	Yes	0.7	1.55	2024BA2-M	2024BA2T-M

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 2024BA2
Explosion and weather proof coils.	zc		<b>ZC</b> 2024BA2
Weatherproof housing	Y		<b>Y</b> 2024BA2
Explosion and weather proof housing.	Z		<b>Z</b> 2024BA2
NPT connections		Т	2024BA2 <b>T</b>
Energized coil indicator light	See coils	S.	

#### **Coil characteristics**

Electric	Coil	Power	VA (volt	A (volt-amper) t		mum rature	Available		
supply	type	W	Inrush	Holding	°C	٩	•		
AC 50 Hz	MF11C	11	40	22	155	311	1		
AO 30 112	MH11C	11	40	22	180	356	1		
AC 60 Hz	MF13C	13	45	27	155	311	2		
AC 00 112	MH13C	13	45	27	180	356	2		
DC	MH19C	19	19	19	180	356	3		
1.(24 110	220)V	2.(24 1	10 120	240)V	3.(12	24 1	10 220\V		

**1**-(24,110,220)V **2**-(24,110,120,240)V **3**-(12,24,110,220)V

**Recommendations for installation** 

Place a strainer upstream the valve with a porosity  $\leq 100\mu$ . It is advisable to use lubrication with compressed air. Installation: in any position. Preferably over horizontal pipeline with the coil upright.

D-24

Pefferson UUPATECH

## Valves and Devices for Special Service



1310	1311	<b>1360</b>
<b>O</b> 1369	2073	1372
2094	1398	"UC"
1310 Series	Pneumatically opera globe valves.	-
1311 Series	Pneumatically opera diaphragm valves.	ted E-4 / E-5
1360 Series	Solenoid valves for corrosive fluids.	E-6 / E-7
1369 Series	Manual reset device for solenoid valves	E-8 / E-9
2073 Series	Solenoid valves for dust collector sys	stems. <b>E-10</b>
1372 Series	Pneumatic operator.	E-11
2094 Series	Solenoid valves for CNG (VNG).	E-12 / E-13
1370 Series	Pulse operated solenoid unit.	E-14
1398 Series	Digital condensation removal timer.	E-15
"UC" Series	Solenoid valves for cryogenic fluids.	E-16 / E-17
"CP" Series	Power control.	E-18

# Globe valves operated by pneumatic or hydraulic action.



CERTIFIED QUALITY SYSTEM

UPATECH



#### **Applications:**

These are used when there are no solenoid valves available due to size, pressure, working temperature, type of fluid or special service conditions (explosive areas, corrosive fluids, etc.)

#### Main characteristics

Normally closed or normally open. Direct acting. Operated by double acting pneumatic or hydraulic cylinder (air, water, light oils). Body: bronze, carbon steel, stainless steel, etc. BSP or NPT threaded or flanged connections. Buna "N", PTFE, stainless steel seats.

Minimum auxiliary pressure: 1.5 bar. 5-Way, 2 or 3 position pilot valve. DIN 43650 connection encapsulated coil. IP65 and NEMA 4 protection. Standard constructions to be used with water, air, light oils, other neutral liquids or steam up to 200 °C.

#### **Technical specifications**

									Catalog Nº according to body and seat material.				
ø	Pipe Orifice		Flow Factor		Ap ma	∆p maximum		ø	Body material				
Pipe							Cylinder		Bronze	Carbon Steel	AISI304		
ins.									Seat material				
	mm	ins.	Kv	Cv	bar	psi	mm	ins.	Buna N (*)	S.S.	AISI304		
3/4"	19	0.75	6	7	20	300			1310BA06D3	1310AS06D3	1310SS06D3		
1"	26	1.02	11	13	20	300	76.2	3"	1310BA08D3	1310AS08D3	1310SS08D3		
1.1/2"	32	1.26	15	18	10	150			1310BA12D3	1310AS12D3	1310SS12D3		
2"	38	1.5	23	27	10	150	101.6	4"	1310BA16D4	1310AS16D4	1310SS16D4		
2.1/2"	76	2.99	66	77	2	30	101.6	4	1310BA20D4	1310AS20D4	1310SS20D4		
3"	76	2.99	85	99	10	150	150 4	6"	1310BA24D6	1310AS24D6	1310SS24D6		
4"	100	3.94	150	176	2	30	152.4	0		1310AS32BD6	1310SS32BD6		
6"	150	5.91	320	374	4	60	203.2	8"		1310AS48BD8	1310SS48BD8		
8"	200	7.87	600	702	3.5	53	254	10"		1310AS64BD10	1310SS64BD10		

For PTFE seats change A for T. Example: 1310BT06D3 (\*)

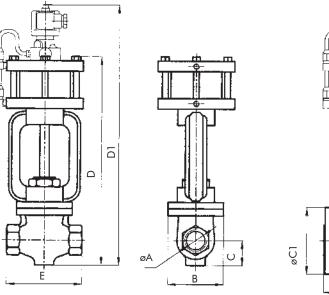
Maximum temp.: with PTFE or stainless steel seat 200 °C - with Acrylo-nitrile N seat 80 °C. Note: Maximum pressure: Maximum pressures are determined considering an auxiliary pressure of 5 bar.



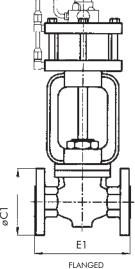
## Globe valves operated by double acting pneumatic or hydraulic cylinder with solenoid pilot.

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#### **General dimensions**



THREADED



ø A	В	С	ø C1	D	D1	Е	E1			
3/4"	150	32	99	317	408	100	117			
1"	157	41	108	335	426	122	127			
1.1/2"	173	49	127	358	449	139	165			
2"	180	51	152	394	485	149	203			
2.1/2"	163	89	178	466	557	224	216			
3"	163	89	191	466	557	224	241			
4"			229	570	661		292			
6"			279	673	764		406			
8"			343	770	861		495			
	Measurements: mm									

øΑ	В	С	ø C1	D	D1	Е	E1
3/4"	5.90	1.26	3.89	12.48	16.06	3.93	4.60
1"	6.18	1.61	4.25	13.18	16.77	4.80	5.00
1.1/2"	6.81	1.92	5.00	14.04	17.67	5.47	6.49
2"	7.08	2.00	5.98	15.51	19.09	5.86	7.99
2.1/2"	6.41	3.50	7.00	18.34	21.92	8.81	8.50
3"	6.41	3.50	7.52	18.34	21.92	8.81	9.48
4"			9.01	22.44	26.02		11.49
6"			10.98	26.49	30.07		15.98
8"			13.50	30.31	33.89		19.48

Measurements: ins.

E-3

## **Coil characteristics**

Electric	Coil	Power	VA (volt	-amper)	Maxii tempe		Available	
supply	type	W	Inrush	Holding	°C	°F	tensions	
AC 50 Hz	MF11C	11	40	22	155	311	1	
	MH11C	11	40	22	180	356	1	
AC 60 Hz	MF13C	13	45	27	155	311	2	
110 00 112	MH13C	13	45	27	180	356	2	
DC	MH19C	19	19	19	180	356	3	

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		YC1310BT12D3
Explosion and weather proof coils.	zc		<b>ZC</b> 1310BT12D3
Weather proof housing	Y		<b>Y</b> 1310BT12D3
Explosion and weather proof housing.	Z		<b>Z</b> 1310BT12D3
NPT connections		Т	1310BT12 <b>T</b> D3
Flanged connections		В	1310BT12 <b>B</b> D3
Energized coil indicator light	See co	ils	

#### Special constructions: Consult Jefferson.

#### Pilot solenoid valves (supplied)

For 3, 4, 6" cylinders:	2024BA2 (2 positions)
	1339BA2 (3 positions)
For 6, 8, 10" cylinders:	1350BA2 (2 positions)
	1339BA2 (3 positions)

#### **Recommendations for installation**

Place a strainer upstream the **pilot valve** with a porosity  $\leq 50\mu$  if the fluid is gas, or not greater than 100 $\mu$  if the fluid is water. It is advisable that the air or other gas employed is lubricated.

It is also recommended to place an adequate strainer on the main line to prevent suspended solid elements from settling on the valve seats, thus hindering a complete shutoff.

Mounting: Preferably over horizontal pipeline with the operator upright.



# Diaphragm valves operated by double acting pneumatic or hydraulic cylinder with solenoid pilot.



CERTIFIED QUALITY SYSTEM

UUPATECH



#### Main characteristics

Normally closed or normally open.

Direct acting. Operated by double acting pneumatic or hydraulic cylinder (air, water, light oils).

Body: cast iron, carbon steel, stainless steel, plastic coated, etc.

BSP or NPT threaded or flanged connections. Diaphragm: rubber, FKM, neoprene, PTFE, etc. 5-way, 2 or 3 position pilot valve.

#### **Applications:**

Fluids with suspended solids, corrosive chemical products, vacuum systems, food products, large flows of liquids and gases, etc.

DIN 43650 connection encapsulated coil. IP65 and NEMA 4 protection. Minimum auxiliary pressure: 1.5 bar. No pressure differential required to operate. Standard constructions to handle water, air, light and heavy oils and other liquids or steam. Fluids: corrosive, viscose with suspended solids, etc.

#### Ø Catalog Nº according to body material Coef. Kv. Ø Pipe ∆p maximum Cylinder m<sup>3</sup>/h bar in inches **AISI 316** Ebonite coated Iron 3/4" 8 7 1311FA06D3 1311IT06D3 1311EV06D3 3 1" 12 5 1311FA08D3 1311IT08D3 1311EV08D3 1,1/2" 31 5 1311FA12D4 1311IT12D4 1311EV12D4 4 2" 60 3 1311FA16D4 1311IT16D4 1311EV16D4 5 2,1/2" 89 1311FA20D6 1311IT20D6 1311EV20D6 6 3" 127 2 1311FA24D6 1311IT24D6 1311EV24D6 4" 226 3 1311FA32D8 1311IT32D8 1311EV32D8 8 2 5" 299 1311FA40D8 1311IT40D8 1311EV40D8 6" 425 2 10 1311FA48D10 1311IT48D10 1311ET48D10

#### **Technical specifications**

E-4

Note: Diaphragms are made of natural rubber, PTFE or FKM for iron, stainless steel and ebonite coated bodies respectively. Valves can be provided with other types of diaphragms or body materials upon request. Maximum pressures are established with an auxiliary pressure of 5 bar.

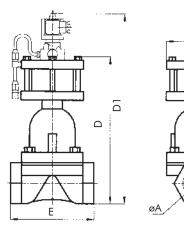


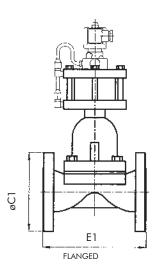
## Diaphragm valves operated by double acting pneumatic or hydraulic cylinder with solenoid pilot.

В



#### **General dimensions**





THREADED

øΑ	В	С	ø C1	D	D1	Е	E1		
3/4"	125	19	99	195	275	100	117		
1"	125	21	108	215	295	122	127		
1.1/2"	125	29	127	265	345	139	160		
2"	145	37	152	315	395	149	190		
2.1/2"	145	43	178	340	420	224	216		
3"	200	48	191	390	470	224	254		
4"	200		229	500	580		305		
6"	270	-	279	660	740		406		
8"	330		343	880	960		521		
10"	330		406	1000	1080		635		
Measurements: mm									

øΑ	В	С	ø C1	D	D1	Е	E1
3/4"	4.92	0.74	3.89	7.67	10.82	3.93	4.60
1"	4.92	0.82	4.25	8.46	11.61	4.80	5
1.1/2"	4.92	1.14	5	10.43	13.58	5.47	6.29
2"	5.70	1.45	5.98	12.40	15.55	5.86	7.48
2.1/2"	5.70	1.69	7.00	13.38	16.53	8.81	8.50
3"	7.87	1.89	7.52	15.35	18.50	8.81	10
4"	7.87		9.01	19.68	22.83		12.00
6"	7.87		10.98	25.98	29.13		15.98
8"	12.99		13.50	34.64	37.79		20.51
10"	12.99		15.98	39.37	42.52		25

Measurements: ins.

### Coil characteristics

Electric	Coil	Power	r VA (volt-amper)		Maxii tempe		Available
supply	type	W	Inrush	Holding	°C	٩	tensions
AC 50 Hz	MF11C	11	40	22	155	311	1
AC 50 HZ	MH11C	11	40	22	180	356	1
AC 60 Hz	MF13C	13	45	27	155	311	2
	MH13C	13	45	27	180	356	2
DC	MH19C	19	19	19	180	356	3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1311FA12D3
Explosion and weather proof coils.	ZC		<b>ZC</b> 1311FA12D3
Weather proof housing	Y		<b>Y</b> 1311FA12D3
Explosion and weather proof housing.	Z		<b>Z</b> 1311FA12D3
NPT connections		Т	1311FA12TD3
Flanged connections		В	1311FA12BD3
Energized coil indicator light	See co	ils	

#### Pilot solenoid valves

With 3, 4, 6" cylinders:	2024BA2 (2 positions)
-	1339BA2 (3 positions)
With 6, 8, 10" cylinders:	1350BA2 (2 positions)
	1339BA2 (3 positions)

#### **Recommendations for installation**

Place a strainer upstream the **pilot valve** with a porosity  $\leq 50\mu$  if the fluid is gas and not greater than  $100\mu$  if the fluid is water.

It is advisable that air or other gas employed is lubricated.

It is advisable to place the valve over horizontal pipeline with the operator upright.

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#### Main characteristics

Acrylic, PVC, PTFE bodies. FKM seals and diaphragms. Shielded core. Solenoid parts totally isolated from the fluid. Shape A DIN 43650 connection encapsulated coil. IP65 and NEMA 4 protection. Absence of galvanic electrolysis. No contamination of the fluid handled.

#### **Options:**

• Energized coil indicator light.

• Explosion and weather proof coils and housings.

## **Technical specifications**

ø		ø	Flo	w		Max. p	ressure	•	Maxi	mum		Weight		
Pipe	Ori	fice	fac	tor	lm	put	Out	tput	tempe	rature	Figure			Catalog
	mm	ins.	Kv	Cv	bar	psi	bar	psi	°C	°F	N⁰	kg	Lb	N°
	Acrylic body													
1/4"	2.25	0.09	0.13	0.15	1	15	0.5	7.5	60	140	1	0.4	0.88	1360AV2
	PVC body													
3/8"	7	0.28	1	1.17	4	60	2	30	60	140	2	0.8	1.75	1360PV3
1/2"														1360PV4
	PTFE body													
1/4"	2.25	0.09	0.13	0.15	1	15	0.5	7.5	60	140	1	0.4	0.88	1360TV2
3/8"	7	0.28	1	1.17	4	60	2	30	150	302	2	2 0.8	1.75	1360TV3
1/2"		0.20				00	-	00		UUL	-	- 0.0		1360TV4

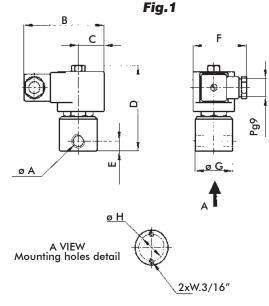
Note: For Buna N diaphragms and seals, change letter "V" for "A" in the valve catalog number. Example: 1360TV4 turns into 1360TA4.



E-6







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n	im	٥r	ei		ne	Fi	2	-1
		CI		I U I	13		ч.	

	Dimensionerig															
ø A	В	С	D	ш	F	øG	øΗ		ø A	В	С	D	ш	F	øG	øΗ
1/4	85	27	86	10	57	40	27		1/4	3.35	1.06	3.39	0.39	2.24	1.57	1.06
Measurements: mm												Mea	asur	eme	nts:	ins.

#### **Coil characteristics**

Ø Pine	Coil	Power	VA (volt	-amper)	Maxii tempe	num rature	Available
ins.	туре	vv	Inrush	Holding	°C	٩F	tensions
1/4"	MF11C	11	40	22	155	311	1
3/8"-1/2"	MH18C	18	61	39	180	356	1
1/4"	MF13C	13	45	27	155	311	2
3/8"-1/2"	MH16C	16	48	29	180	356	2
	Pipe ins. 1/4" 3/8"-1/2" 1/4"	Pipe ins.         Other type           1/4"         MF11C           3/8"-1/2"         MH18C	ins.         type         w           1/4"         MF11C         11           3/8"-1/2"         MH18C         18           1/4"         MF13C         13	type         W         Inrush           1/4"         MF11C         11         40           3/8"-1/2"         MH18C         18         61           1/4"         MF13C         13         45	ins.         type         w         Inrush         Holding           1/4"         MF11C         11         40         22           3/8"-1/2"         MH18C         18         61         39           1/4"         MF13C         13         45         27	Pipe ins.         Cont type         Power W         W(volcamper) tempe Inrush Holding         •C           1/4"         MF11C         11         40         22         155           3/8"-1/2"         MH18C         18         61         39         180           1/4"         MF13C         13         45         27         155	Pipe ins.         type         W         Increase of the provided of the pro

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		<b>YC</b> 1360PV4
Explosion and weather proof coils.	zc		<b>ZC</b> 1360PV4
Weather proof housing	Y		<b>ZC</b> 1360PV4
Explosion and weather proof housing.	z		<b>Z</b> 1360PV4
NPT connections		Т	1360PV4 <b>T</b>
Energized coil indicator light	See coil	S.	

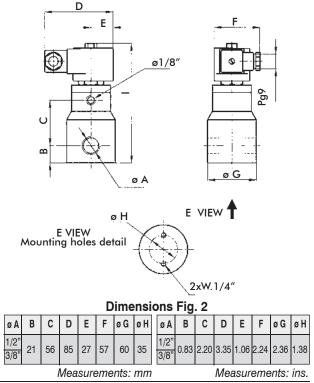


Fig. 2

#### **Special constructions**

Diaphragms and seals: neoprene, ethylene propylene, etc. Vacuum Service.

#### **Recommendations for installation**

Place a strainer upstream the valve with a porosity  $\leq 100\mu$ Installation: in any position. Preferably over horizontal pipeline with the coil upright. Do not restrict the flow downstream with fittings or valves since this may end up increasing the output pressure, thus hindering a proper closure. If a flow control valve has to be installed, it must be located upstream the solenoid valve. In case of using spray nozzles, make sure that the valve's output pressure does not exceed the value shown in the table. Due to the mechanical properties and limitations of every material, the installation of a plastic body valve must be done very carefully in order to avoid distortion, especially while threading.

E-7

#### Resistance of materials in contact with the fluid

	Bodies						
PTFE	PVC	Acrylic	FKM				
It is practically inert to all corrosive products. Atmospheric conditions do not affect it. It is not flammable and has an exceptional low friction coefficient.	At low temperatures it is excellent for the most severe alkaline products, mineral acids, salts and many other chemical products that corrode con- ventional materials.	It is a hard and rigid resin. Weather, oxidation and light radiation proof. Common acids and solvents resistant. It is corroded by strong acids: highly concentrated oxidant acids (nitric, sulphuric, hydrochloric).	It is resistant to petroleum and its distillations, most mineral acids and aliphatic and aromatic hydrocarbons which act as solvents to other elastomers. Not advisable for acetone or halogenated hydrocarbons.				

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#### **Main characteristics**

Manual reset and automatic release. Reset with energized coil or without electric signal. The "**free-handle**" system sets the lever out of operation when the coil is de-energized (1369 version) or energized (1369B version). It is adaptable to most of our valve series.



ø Pipe ins.	1327	1335	1390 1342	1351	1365 1325	1350					
	1369 version - Reset with electrical signal										
1/4"	1327BA402-69			1351LA1A-69	1365BA40U-69	1350LA1A-69					
3/8"		1335BA3-69		1351LA2A-69	1325BA3-69	1350LA2A-69					
1/2"		1335BA4-69	1390BA4-69	1351LA3A-69	1325BA4-69	1350LA3A-69					
3/4"		1335BA6-69	1342BA06-69		1325BA6-69						
1"			1342BA08-69								
1.1/2"			1342BA12-69								
2"			1342BA16-69								
	·	1369B versio	n - Reset withou	ut electrical sigr	nal						
1/4"	1327BA402-69B			1351LA1A-69B	1365BA402-69B	1350LA1A-69B					
3/8"		1335BA3-69B		1351LA2A-69B	1325BA3-69B	1350LA2A-69B					
1/2"		1335BA4-69B	1390BA4-69B	1351LA3A-69B	1325BA4-69B	1350LA3A-69B					
3/4"		1335BA6-69B	1342BA06-69B		1325BA6-69B						
1"			1342BA08-69B								
1.1/2"			1342BA12-69B								
2"			1342BA16-69B								

## **Technical specifications**

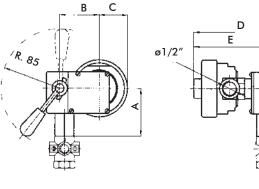
Note: 1365 is also provided for normally open operation.

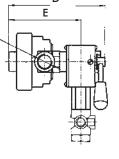


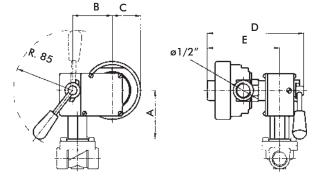


"Free-handle" manual reset safety device for solenoid valves.

## **General dimensions**







A	В	С	D	E
70	57	41	140	104
			Measur	ements: mm

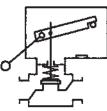
Electric Coil		Power	VA (volt	-amper)	Maxii tempe		Available					
supply	type	W	Inrush	Holding	°C	٥F	tensions					
AC 50 Hz	MF11C	11	47	18	155	311	1					
AC 30112	MH11C	11	47	18	180	356	1					
AC 60 Hz	MF13C	13	57	23	155	311	2					
AC 00 112	MH13C	13	57	23	180	356	2					
DC	MH19C	19	19	19	180	356	3					

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

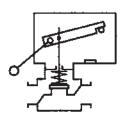
А	В	С	D	E
2.76	2.24	1.61	5.51	4.09
			Measu	rements: ins.

Options	Prefix	Suffix	Examples
Water, weather and saline corrosion proof coils.	YC		YC1335BA3-69
Explosion and weather proof coils.	ZC		<b>ZC</b> 1335BA3-69
Weather proof housing.	Y		<b>Y</b> 1335BA3-69
Explosion and weather proof housing.	Z		<b>Z</b> 1335BA3-69
NPT connections		Т	1335BA3 <b>T-</b> 69
Energized coil indicator light	See co	oils.	

## Operation

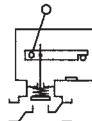


1- Energized, unlatched. (Valve is closed)



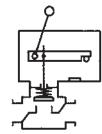
1- De-energized, unlatched. (Valve is closed)

#### 1369 FOR NORMALLY CLOSED VALVES (N.C.)

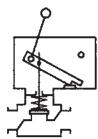


2- Energized and latched manually, (Valve opens)

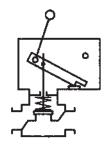
1369B FOR NORMALLY CLOSED VALVES (N.C.)



2- De-energized and latched manually, (Valve opens)



3- Tripped due to lack of electric signal, valve closes and remains so, even after the signal is restored.



3- Tripped due to signal in the coil, valve closes remains so after stopping.



**2073** Series Solenoid valves for dust collector systems.



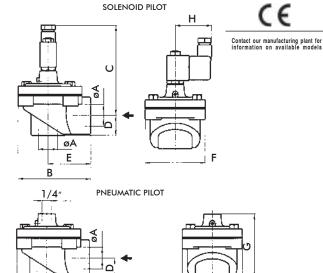
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#### **Main characteristics**

High flow and quick response. Injected or cast aluminum body. BSP or NPT threaded angle connections. Hytrel diaphragms. Electric or pneumatic operated versions. Encapsulated coils. DIN 43650 connection. IP65 and NEMA4 protection.



, В							
øΑ	В	С	D	E	F	G	Н
3/4" - 1"	92	104	23	54	76	73	45
1.1/2"	135	119	31	80	126	97	58

Measurements: mm

øA	В	С	D	Е	F	G	Н
3/4" - 1"	3.62	4.1	0.91	1.13	2.99	2.87	1.77
1.1/2"	5.31	4.69	1.22	3.15	4.96	3.82	2.28

Measurements: ins.

#### **Coil characteristics** Maximum temperature Available Electric VA (volt-amper) Coil Power Ø Pipe power supply tensions ins. type W Inrush Holding ٥C ٥F AC 50 Hz GF06C 6 10.8 155 311 7.5 1 ø 3/4" AC 60 Hz GF06C 12.9 155 311 6 8.0 2 ø 1" DC GF06C 6 6 6 155 311 3 AC 50 Hz 40 MF11C 11 22 155 311 1 ø 1 1/2" AC 60 Hz MF13C 13 45 17 155 311 2 DC MH19 19 19 19 180 356 3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

#### **Technical specifications**

#### **Recommendations for installation**

Place a strainer upstream the valve with a porosity  $\leq 100 \ \mu$ . Installation: in any position, preferably over horizontal

pipeline with the coil upright.

øA E

Options	Suffix	Example
NPT connections	Т	2073LH06S <b>T</b>
For C/C	С	2073LH06SC

Ø		ø ifice		low ctor		Δ	<b>p</b>		_		Max temp. Weight		ght	Maximum temp. and catalog Nº according to seat material
Pipe ins.	mm	ins.	Kv	Cv	Mini	mum	Maxi	mum	Power W	°C	°F	kg	Lb	Hytrel
1115.		1113.	111	01	bar	psi	bar	psi						60 °C / 140 °F
	Integrated solenoid pilot													
3/4"	29	1.14	8.7	10.2					6	60	1/10	0.55	1.21	2073LH06S
1"	29	1.14	16	18.7	0.5	7.5	10	10 150		00	1-0	0.55	1.21	2073LH08S
1,1/2"	40	1.57	29	34	Ι				11	80	176	1.3	2.87	2073LH12S
						E	ctern	al pn	eumati	c pilo	ot (*)	)		
3/4"	29	1.14	8.7	10.2						60	140	0.45	-	2073LH06
1"	29	1.14	16	18.7	0.5	7.5	7.5 10		) -	00	140	0.45	I	2073LH08
1,1/2"	40	1.57	29	34						80	176	0.9	1.97	2073LH12

(\*) In this case the auxiliary pneumatic signal must be equal or greater than the main input pressure.

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#### Main characteristics

Operates with pneumatic signal. Replaces the solenoid operator and can be adapted to some of the size **M** solenoid valve models. Normally closed and normally open. Seats: Buna N, FKM, etc. Minimum operating pressure: 1 bar. Maximum operating pressure: 10 bar.

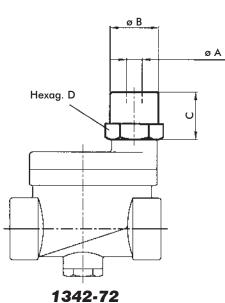


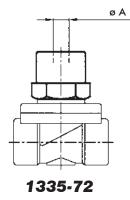
1335-72 Series

Series that match with this device Direct acting: 1327 Series Pilot operated: 1335 - 1342 - 1390 Series.

For N.C. models, the auxiliar minimum pressure is 1 bar. For N.O. models, the auxiliar minimum pressure equals the maximum pressure of the fluid to be controlled plus 1 bar.

### **General dimensions**





С øΑ øΒ С Hexag. D øΑ øΒ Hexag. D R 1/8" 31 30 1.22 1.18 R 1/8" 1.26 32

Measurements: mm

Measurements: ins.







**CERTIFIED QUALITY SYSTEM** 

ATEX - Directive 94 / 9 C C

CE

UUPATECH



#### **General description**

2094 series valves have been designed to handle high pressure fluids such as gaseous fuels and offer the customer the ultimate in performance, resistance

and efficiency under hard working conditions. In addition, the piston system allows perfect opening and shutoff through an 8 mm passage, by means of a pilot orifice suited for high pressure.

#### **Applications:**

Automatic safety shutoff for Compressed Natural Gas Systems, like CNG Dispensers, etc.

#### Main characteristics

Normally closed. Servo-operated action. Brass body. Inoxidable piston and Delrin seats. NPT threaded connection. Core tube SS. 304 and 316. Plunger and fixed core: SS. 430 F. Shading coil: copper, silver or aluminum. Housing: Integrated explosion and weather proof according to IEC 79-1 "d".

#### **Technical specifications**

ø	¢	ð	Flow		Operati	ng pres	sure diff	erential				Power W tempe			Wei	a 64	Catalog
Pipe	Ori	fice	fac	tor	Mini	mum	Maxi	mum			tempera						Catalog N <sup>o</sup>
ins.	mm	ins.	Kv	Cv	bar	psi	bar	psi	50 Hz	60 Hz	Minin °C	num ⁰F	Maxi °C	mum ⁰F	kg	Lb	N
1/4"			1.1	1.29													Z2094RBD2
3/8"	8	0.31	1.5	1.76	1	15	250	3750	11	13	-20	-4	80	176	2.3	5	Z2094RBD3
1/2"			1.5	1.76													Z2094RBD4

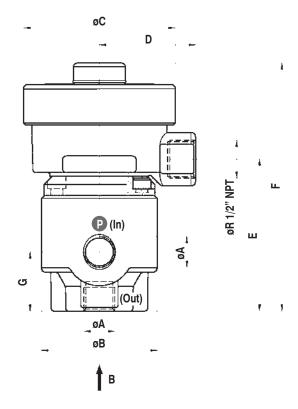


E-12



efferso UUPATECH

## General dimensions 2094



øA	øB	øC	D	Е	F	G
R 1/4" NPT	00 F		50		100	
R 3/8" NPT	62.5	82	52	80	133	32
R 1/2" NPT	75	82	52	80	133	32

Measurements:	mm
model officino.	

øA	øB	øC	D	Е	F	G	
R 1/4" NPT	0.40	0.00	0.05	0.45	F 04	1.00	
R 3/8" NPT	2.46	3.23	2.05	3.15	5.24	1.26	
R 1/2" NPT	2.95	3.23	2.05	3.15	5.24	1.26	

Measurements: ins.

#### Coil characteristics

Electric	Coil	Power	VA (volt	-amper)	Maxii tempe	num rature	Available		
supply	type	type W		Holding	°C	٩	tensions		
AC 50 Hz	M11F	11	40	22	155	311	1		
AC 50 HZ	M11H	11	40	22	180	356	1		
AC 60 Hz	M13F	13	45	27	155	311	2		
AC 60 HZ	M13H	13	45	27	180	356	2		
<b>1</b> -(12,24,110,220,240) V <b>2</b> -(12,24,110,120,220,240) V									

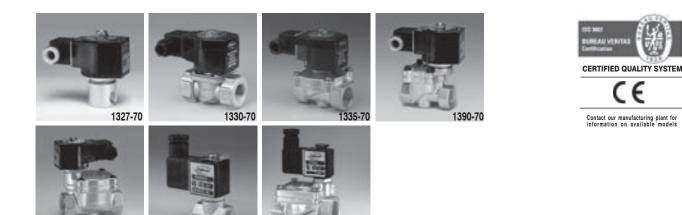
#### **Recommendations for installation**

Place a strainer upstream the valve with a porosity  $\leq$  50  $\mu$ . Mounting: In any position, preferably over horizontal pipeline with the coil upright.

# Pulse operated solenoid unit with magnetic latch.



UUPATECH



2036-70

#### Description

1342-70

This device is designed to turn monostable 2-position solenoid valves into bistable 2-position solenoid valves, to operate them through electric pulses.

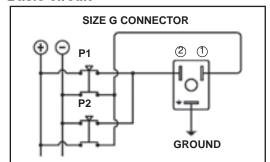
Although it uses the same coil as a standard valve, its solenoid assembly has certain specific characteristics. When the coil is energized with a direct current pulse polarized as shown in the picture, the core goes up to contact the plugnut and stays in that position (P1) by the influence of a magnet placed on top of the core-tube.

To return to the initial position (P2), a new electric pulse with reversed polarity must be applied. This device can be adapted to direct acting / pilotoperated using M or G size coils. Suitable for neutral liquids or gaseous fluids.

#### **Technical specifications**

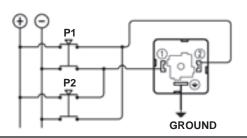
Maximum temperature: 60 °C / 140 °F Pressures up to 10 bar - (150 psi). For higher pressures, please contact Jefferson. Available tensions: 12, 24, 110 and 220 V DC. Length of pulse: 0.1 - 1 sec. Power consumption during electric pulse: Size M coil: 19 VA.

## Size G coil: 6 VA. Compatible series



**Basic circuit** 





P1: To open. P2: To close. Do not pulsate at the same time.

Ø Pipe ins.	1327	1330	1335	1390 1342	2026	2036
1/8"	-	-	-	-	2026BA1-70	-
1/4"	1327BA2-70				2026BA2-70	-
3/8"		-	1335BA3-70		-	2036BA03-70
1/2"		1330LA04-70	1335BA4-70	1390BA4-70	-	2036BA04-70
3/4"		1330LA06-70	1335BA6-70	1342BA06-70	-	2036BA06-70
1"				1342BA08-70	-	2036BA08-70
1.1/2"				1342BA12-70	-	-
2"				1342BA16-70	-	-
2 1/2"	-	-	-	1342BA20-70	-	-
3"	-	-	-	1342BA24-70	-	-

E-14

1398 Series

## Digital condensation removal timer.



CERTIFIED QUALITY SYSTEM

e

Contact our manufacturing plant for information on available models



#### **General description**

• The Digital Condensation Removal Timer is a compact electronic device specially designed for pipe air condensation removal when matched with a solenoid valve.

- •This digital timer is adaptable to any valve using a DIN type, 43650 shape A coil.
- This device can by easy programmed by two press-keys and an LCD display.

#### **Technical Specifications**

Supply voltage: 12 - 115 VDC. 24 - 240 VAC.

Maximum current: 1 A.

Poles: 2 + Ground.

Time ranges: Off 0-99.59 min. On 0-59 sec

## Applications:

Automatic draining of filters, liquid separators, dryers, receivers, pipes and other compressed air system components.

Ambient temperature: -10 °C to +50 °C; (+14 °F to +122 °F).

Weight: 64 g; (2.3 oz.).

Protection: IP65 when plugged to a coil with a connector.

Insulation group: VDE 0110 1/89 - Class C.

#### Time adjustment

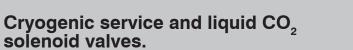
1 - Press SET for 2 seconds.

- 2 Press ADJ to adjust ON time (sec.)
- 3 Press SET
- 4 Press ADJ to adjust OFF time (min.)
- 5 Press SET

Reset press protected switch located above SET & ADJ keys.

E-15

Series that may be adapted to this device Direct acting: 1327 Servo operated action: 1335 - 1342 - 1390.





CERTIFIED QUALITY SYSTEM

Contact our manufacturing plant for information on available models

UUPATECH



eries



#### Main characteristics

1314, 1327 and 1390 Series with the suffix "UC" solenoid valves are specially designed to control cryogenic flow. Cryogenic fluids include liquid oxygen, liquid argon, liquid nitrogen and liquid  $CO_2$ . All valves showing a UC suffix are clean, and free from oil and moist.

#### **Temperature ranges:**

Cryogenic fluids -200 °C to 50 °C (-328 °F to 122 °F). Liquid CO<sub>2</sub> : -60 °C to 50 °C (-76 °F to 122 °F).



**Construction Materials** 

Body: Brass or bronze. Seals and seats: PTFE. Piston: 1314 Series: SS304 / 1390 Series: Brass. Core assembly and magnetic stop: AISI 430. Springs: 302. Shading coil: copper.

_	
Technical	specifications

\*Advise: when using direct current (DC), a 25% reduction on the maximum operating pressure differential is expected

							Ν	ormal	ly Clos	sed					
ø Pipe	Ori	ð fice	Fle fac	ow tor	۵ mini	p mum		o * mum		mum np.		mum np.	Wei	ight	Catalog Nº
ins.	mm	ins.	Kv	Cv	bar	psi	bar	psi	C°	F°	°	F°	kg	Lb	-
	3	0.12	0.26	0.30	0	0	10	150					0.5	1.1	1327BT302UC
1/4"	4	0.16	0.43	0.50	0	0	5	75					0.5	1.1	1327BT402UC
	6	0.24	0.8	0.94									0.75	1.7	1390BBT2UC
3/8"	9	0.35	1.6	1.87	0.1	1.5	15	225					0.70	1.5	1390BBT3UC
1/2"	12	0.47	2.35						-200	-328	50	122	0.96	2.1	1390BBT4UC
1/2	19	0.75	4.5	5.27					-200	-320	50	122	4	8.9	1314BST04UC
3/4"	19	0.75	6	7.02									4	8.9	1314BST06UC
1"	26	1.02	10	11.7	0	0	7	105					4.9	10.9	1314BST08UC
1 1/2"	32	1.26	15	17.6									6.5	14.4	1314BST12UC
2"	38	1.5	23	26.9									7.3	16.2	1314BST16UC
Normally Open															
	3	0.12	0.26	0.30	0	0	10	150					0.5	1.1	1327BT302INAUC
1/4"	4	0.16	0.43	0.50	0	0	5	75					0.5	1.1	1327BT402INAUC
	6	0.24	0.8	0.94					-200	-238	50	122	0.75	1.7	1390BBT2INAUC
3/8"	9	0.35	1.6	1.87	0.1	1.5	15	225					0.70	1.5	1390BBT3INAUC
1/2"	12	0.47	2.35	2.75									0.96	2.1	1390BBT4INAUC
					L	.iauid	CO, s	ervice	(1) No	ormally	/ Clos	ed			
	1.25	0.5	0.05	0.06			100	1500					0.5	1.1	1327BT121UC
	1.75	0.07	0.09	0.11			35	525					0.5	1.1	1327BT171UC
1/8"	2.25	0.09	0.13	0.15	0	0	20	300	-60	-76	50	122	0.5	1.1	1327BT221UC
	3.00	0.12	0.26	0.30			10	150					0.5	1.1	1327BT301UC
						Liauid	CO. 5	service	∋ (1) N	ormal	lv Ope	en			
	1.25	0.5	0.05	0.06			50	750			/ - 100		0.5	1.1	1327BT121INAUC
	1.75		0.09			0 0 20 300		300			_		0.5	1.1	1327BT171INAUC
1/8"	2.25	0.09	0.13		0			180	-60	-76	50	50 122		1.1	1327BT221INAUC
	3.00		0.26				10	150					0.5 0.5	1.1	1327BT301INAUC
(1) 0		te et et en et				·									

(1) Connection pipe: Inside diam. cannot be larger than valve's passage. The expansion will occur downstream, far away from valve. It prevents CO<sub>2</sub> from freezing.

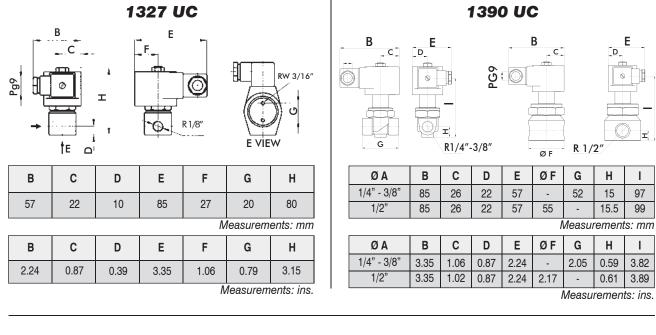
E-16

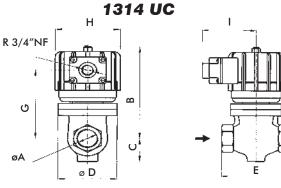
Series

# **Cryogenic service and liquid CO**<sub>2</sub> solenoid valves.



**General dimensions** 





øA	В	С	øD	Е	F	G	øH	I
R 3/4"	150	32	76	100	80	113		
R 1"	157	41	90	120	89	120	99	95
R 1.1/2"	180	49	100	149	97	143		
R 2"	180	51	100	149	100	147		

Measurements: mm

øA	В	С	øD	Е	F	G	øH	I
R 3/4"	5.91	1.26	2.99	3.94	3.15	4.45		
R 1"	6.18	1.61	3.54	4.72	3.50	4.72	3.90	3.74
R 1.1/2"	7.09	1.93	3.94	5.87	3.82	5.63		
R 2"	7.09	2.01	3.94	5.87	3.94	5.79		

Measurements: ins.

#### **Coil characteristics**

Electric power	Version	Coil	Power	VA (volt	-amper)	Maxii tempe	mum rature	Available
supply	Version	type	W	Inrush	Holding	°C	٩	tensions
AC 50 Hz	1327UC	MF11C	11	40	22	155	311	1
AC 60 Hz	1390UC	MF13C	13	45	27	155	311	2
DC	139000	MH19C	19	19	19	155	311	3
AC 50 Hz	4007110	MH18C	18	61	39	180	356	1
AC 60 Hz	1327UC (CO <sub>2</sub> )	MH16C	16	48	29	180	356	2
DC	(002)	MH19C	19	19	19	180	356	3
AC 50 Hz		SH28C	28	241	69	155	311	1
AC 60 Hz	1314UC	SH30C	30	267	80	155	311	2
DC		SH48C	48	48	48	155	311	3

1-(12,24,110,220,240)V 2-(12,24,110,120,220,240)V 3-(12,24,110,220)V

#### **Recommendations for installation**

Place a strainer with a porosity  $\leq$  100  $\mu$  upstream the valve. The valve input pressure must always be equal or greater than the output pressure.

#### 1327UC

Mount the valve in any position, preferably over horizontal pipeline with the coil upright.

#### 1314UC- 1390UC

Mount the valve only over horizontal pipeline with the coil upright.



CP Series Power control

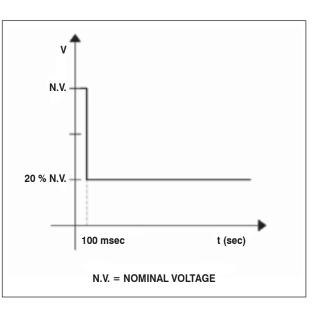
#### **General Description**

The CP is a solid state device placed on DIN –connection solenoid valves' coil connectors to control valve power. The CP has two main functions: one is to induce a stronger than usual response at solenoid pull-in. The second is to reduce the solenoid power consumption during hold-in. The CP allows the input voltage directly to the coil for a fixed single shot of 100 milliseconds. After that period the CP automatically decreases to 20 % of the input nominal voltage, and the power is decreased to 4 %.

- The CP is available in DIN 43650 / ISO 4400 shape "A" connectors.
- High-frequency operating cycles.
- Saves energy by reducing overall consumption to nominal power.
- Reduces temperature in long runs of energized coil.
- Increases coil life considerably.
- It is provided with a LED indicator light.
- 3 m (9 ft) standard cable length.

### **Electrical Data**

- Input Voltage: 12 to 24 VDC
- Maximum input voltage tolerance 10 %
- Ambient temperature range: -20° to 50 °C (4° to 122 °F)
- Maximum output current:
  - Inrush (50 milliseconds): 8A
  - Holding: 1 A





**CERTIFIED QUALITY SYSTEM** 

UUPATECH

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# Technical information

	Pages
Fluids and materials compatibility table.	F-2 / F-3
Recommendations for installation.	F-4
Problems and solutions.	F-5
Repair Kits.	F-6 / F-7 / F-8

	Burna N	EPDM	Neoprene	PKM	Deltin	Nytion	PVC	PTFE	Carbon steel	AUSI 430	AISI 304	AIST 1216	Silver	Grey cast	Copper	Bronze	Brass	Aluminium
Animal oil	в	c	в	A	A	A		A	A	A	A	A		A	A	A	A	A
Break oil	c	8	c	A	1	A	<b>—</b>	A	A	A	A	A	в		A	A	Α.	A
Linseed oil (pure)	c		A				A	A	B	8	8		A	8	c	c	с	8
Chinese wood oil	A	C	8	A	в	A	A	A	A	1	A	A		A	8	1	8	A
Corn oil	A	C	в	A	в	A	A	A	A		A	A	A	A	A	A	8	A
Olive oil	A	1	A	A	1			A		A	A	A	-	A			A	A
Pine oil	A	C	C.	A		A		A			A	A		A			A	A
Ulicone oil	A	A	A	A.	A					A	A	A	A		A	A	A	1
tydraulic oil	A	c		A	A			A	A	A	A	A	A	A	A	A	A	A
Mineral oil	A	c	8	A	-	A	A	A	A	A	A	A	A	A	A			A
Motor oil	A	c		A			A		A	A	A	A	A		A	A	A	A
Petroleum oil	A			A	-		-		A	A	1		A	A	A	A	A	A
Acetylene	A	CA	в	A	A	A	A	Α.	A	A	A	A	c	A	c	c		A
kcetaldehyde	c	8	c	C	1	A	c	A	A	8	8	8	A.	A	c	с	с	A
Potassium acetate	A	A	8					8	A	B	8	8	A	A	8	8	8	c
loetone	c	A	c	c	0	A	с	A	A	8	8	8	A	A	A	A	A	в
Aqueous acetic acid	в	c	в	A	1					A	A	A	A		A	A	A	A
Boric acid	A	A		A	-	A	A.	A	c	8	-		A	c		-		-
lutyric acid	A	8	c	c				A		c	c	C	A	c			c	
arbonic acid	c	A	A					A		8	8	8	8	c			8	A
litric Acid	A	A	A	A	-	A	A	A	с	-			в	c	с	8	c	
lydrochloric acid	+	в	-	$\vdash$	-	c	c	A	8	c	с	c	c		с	c	c	с
Itearic acid	A	8	A			A	A	A			1		A	С	c	с	c	в
lydrofluoric acid	-	-	C	A	C	с	-	A.		C	c		8	C		с	С	C
ormic acid	A	8	A	C	C	C		A	C	c	1		-	C	-		-	C
hosphoric acid	-	8		A	C	c	A	A	C	C			8	C				A
actic acid				8				A	C	1			8	C		c	С	Ċ
Vitric acid	C		C	c	c	C		A	c		A	A	C	C	с	С	c	
Dieic acid	8			8		A	A	A	8	в	A	A	A	8	-			
Duatic acid	A	A	8	c		A		A	c				8	с		8		
Salicylic acid	A		A	A		A	A	A	C	8	8	8	A	c	8	в	8	
Sulfuric acid (10%)	c		C	A	c	C		A					с	c	с	с	c	в
Sulfuric acid (20%)	8	-		-	C	C	A	A	C	с	с		в	с	с		8	-
fannic acid	t	A		-	-	A	A	A		в	8		A,	B				
fartaric acid		в				A	A	A	C				A	C			С	
fot water	A	A	A	A	A	A	A	A	A	A	A	A	A			A	A	A
Carbonated water	A	A	A	A	A	A	A	A	A	A	A	A	A			A	A	٨
Chiorinated water	A	A	A	A	A	A	A	A	A	A	A	A	A			A	A	A
Soawater	A	A	A	A	A	A	A	A	A	A	A	A	A			A	A	A
Demineralized water	1	A		A	A	A	A	A	C	A	A	A	A	C				A
Destilled/deionizated water		A		A	A	A	A	A	c	A	A	A	A	c				A
And the second se	-	1.1	-	-					-	-			-	-			-	-

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**Drinking water** 

Hot air

Aniline

Argon

Benzene

Antioxidants

**Baking** soda

Carbon bisulfite

Soda bisulfite

**Baking ammonium** 

Air

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## Fluids and materials compatibility **Table**

Jeff	erson
	UUPATECH

Butanol / Carbon ammonium / Beer / Dry chlorine / Chloroform / Carbon dioxide / Ethanol / Freon 12	B A C C C C A B	C B C C	8 8 A	A	A	A	_		Carbon steel	AUSI 430	AUSI 304	AUSI 316	Silver	Gray cast	Copper	Bronne	Brass	Aluminium
Carbon ammonium 0 Beer 0 Dry chlorine 0 Chloroform 0 Carbon dioxide 2 Ethane 4 Ethanol 1 Freon 12	c c	c	-					A	A	A	A	A		A	A	A	A	A
Beer Dry chlorine C Chloroform C Carbon dioxide Ethane A Ethanol Ethanol Freon 12	C C A	-	A			A		A	A	A	A	A	в		A	A	A	A
Dry chlorine Chloroform G Carbon dioxide Ethane / Ethanol I Freon 12	A	-					A	A	в	8	8		A	в	С	с	C	8
Chloroform Carbon dioxide Ethane / Ethanol Ethanol Freon 12	A	-			A	A	A	A	A	8	A	A			A	8	8	A
Carbon dioxide Ethane A Ethanol I Freon 12	A	¢	C	8	C	C	c	8		c	C		8				C	
Ethane / Ethanol I Freon 12			C		8	A	с	A		Ð	A	Α.	A			8		¢
Ethanol I Freon 12						C	A	A	A	A	A	A	A	A	A	A	A	A
Freon 12	в	c	A		Α.	A	с	A	A	A	A	A	A	A	A	A	A	
		A	8	в	A	A	A	A	A	8	8		A	8	в	8	8	
Erenn 22	-	-	A	c		A	-	A	с	A	A	A	A	c	A	A	A	A
1 PROFILES.	c			c		A	c	A	с	A	A	A	A	c	A	A	A	A
Fuel oil		c	8	A	A	A	A	A		A	A	A	A			A	A	A
Coke gas	-	c		в	A		A	A	A	A	A	A	A	A	A		c	A
· · · · · · · · · · · · · · · · · · ·	в	c	8	A	1	-	-	-		A	A	A	A	-	A	A	A	A
	A	c	A	A		A	A	A	A	A	A	A	A	A	8	A	A	A
and a state of the second s	8	c	8	A	A	A	-	A	A	A	A	A	A	A	A	A	A	A
	A	A	A	A	A	A	A	A	c	A	c	-		c	A	A	8	A
	A	A	A	-	A	A	A	A	A	A	A	A	A	8	8	A	A	A
	A	A	A		1	-	-	~	~	A	A	A	A	-	A	A	A	~
	A	A	A	A	A	A	A	A	A	A	A	A	~	A	A	A	8	A
	A	c	A	A	^	A	^	A	A	A	A	A	A	^	A	A	A	A
	B	c	8	A	A	^	-	A	A	A	A	A	A	в	8	8	A	8
	0	c	C	B	^	0	0	-	^	8	8	^		0	-	-	-	-
Chlorinated hydrocarbona		-		-		C	c	A .		-	-		8		A	A	A	A
Hydrogen / Harmonium hydrogen	A	A	A	A	A	A .	A	A	A	A .	A	A .	A C	A	A	A C	A	A
		A	A	8	C	A	A	A		A	A	A	-		C	-	C	8
	A .	C	8	A	A B	A	A	A	A	A.	A	A	A	A	A	A .	A	A
	A .	A C	A	A	0	^	A .	A	A	A .	A .			A	A	A	A	A
	A .	-	8	A			A	A	A	A	A	A	A	A	A	Α.	A	A
	A	A	A	c	A	A	A	A	A	B	A	A	A	A	A	A.	Α.	
	8	c	c	A		A	8	A	A	A	A	A	A		8	8	8	A
Aromatic naphtha		C		A		A	c	A	A	A	A	A	A	A	A	A	A	-
	A	A	A	B	A	A	A	A		B	A	A	A		C	c	C	
and the second se	A	A	A	A	A	A	A	A	A	Α.	A	A	A	A	A	A	A	A
Liquid nitrogen (-200°C)	1	-			_	_	_	A	_		A	A	A	-		A		
	c	_	A	A	-		-	_		A	A	A	в	A	A	A.	A	A
	C	A		A		A	-	A	C	8	8	-			-			8
Perchlorate ethylene	_	-		A	-			A	A	A	A	_	A	-	-	A	A	
	A	A	A	Α.	Α.	Α.	A	A	_	¢				8	8	8	A	
Blood		_					c	A	C	A	A	A	_	_				_
	A	A	A	A	A		A			A	A	A	A		A	A	A	
Caustic soda	_	A			A	A	A	A	ļ	B	8		A	_	L		-	C
Chlorinated solvents		c	C	8	-	8		A	8	-	8	_			-	A		C
	A	A	A	A	8	A	A	A	A	A	A	A	8	C	8	8	C	A
the second s	¢	C	C	¢	-			A	A	A	A	A	A	8	8	8	A	8
and the second	c	c	C	A	8	A	c	A	A	A	A	A	A	A	A	A	A	A
	C	C	C	8	8	A	C	A		8	8	_						в
Urea /	A		A			A	A	A		в	B		A	в		A		в
Water vapor	с	A	C				с	A	8	A	A		в	в	8	A	8	
Vinegar		A		A	8	с		A		8	в		A		в	в	C	
Wines					A	A	A	A	¢	Α.	A	A					8	

Instructions and Recomendations

## For the installation and maintenance of solenoid valves



## **Electrical installation.**

All the coils are for continuous use - permanent or high frequency operation.

Check that the coil supplied with the valve has the correct tension and current required. If not, replace it with the adequate coil without changing the valve.

The allowed tension variation that does not affect the performance of the valve is -15% to +10% of the nominal tension for AC and -10% to +10% for DC.

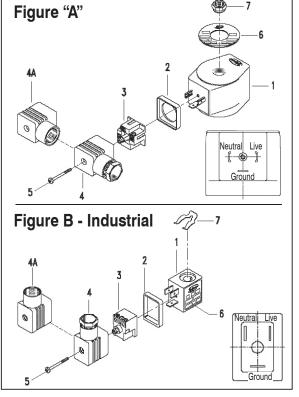
Except for valve series 1312, 1314, 1344, 1356S, 1388 which are provided with "S" coils, and 1393 series with "C" housing, the other Jefferson models are generally supplied with Shape A or B DIN 43650 Connection (ISO 4400) encapsulated coils.

Do not energize coil unless mounted on valve

## Mechanical installation.

- Verify that the working conditions are within the range of differential pressure and temperature indicated on the nameplate of the valve.
- Place a strainer immediately upstream from the valve with the adequate capacity and a mesh smaller than 100 microns.
- The most favorable mounting position is on a horizontal pipeline with the coil upright.
- Pipelines upstream from the valve must be carefully and exhaustively cleaned even before the strainer, by means of purges with compressed air or any other system that guarantees the disposal of solid elements as well as welding bits, gasketing tape, mud, dirt, etc., especially with new pipelines.
- Follow the arrow that indicates the flow direction in the valve's body. The input pressure must always be equal or greater than the output pressure.

## Plug-in coils - DIN 43650 Connection (ISO 4400). IP65 Protection.



# Instructions for the electrical connection with strain relief.

- Unscrew the screw (8) to reach the block (3), where the terminals are. The system is designed to use armored cables with 3 "PG9" conductors. Carry out Neutral - Live - Ground connections.
- 2. Insert the terminal block into the cover (4) according to the desired entrance angle, in any of the two or four possible positions: Left, Right, Above, Below.
- **3.** Insert the coil blades into the connector. Fasten it with the screw.
- 4. Finally but very important, tighten the strain relief (7) to make sure that it is hermetic. Otherwise, moisture may enter and cause a short-circuit between the terminals.

## Instructions for the cover with an opening for $\frac{1}{2}$ NPT conduit.

- 1. Follow instructions 1, 2 and 3 for strain relief connector.
- 2. It is important to be sure that the interconnection is hermetic, so we recommend the use of a sealant or

gasketing tape over the threads.

## Coil fixing.

The nut (9) that fixes the coil to the core-tube must be 5 Nm / 0.5 kpm / 3.75 lbf, to prevent the coil from turning round. Avoid unnecessary tension that may damage the core-tube due to excess of torsion.

Note: All this is valid both for shape "A" and shape "B" connectors (2026, 2036, 2073 and 2095 series)

## Failure analysis.

Many times solenoid valves fail due to an inadequate selection for certain applications.

In other cases the failures are caused by a defective installation, not having followed the manufacturer's recommendations. In many other cases, because of lack of maintenance, which should be adequate for the kind of job or the efforts the valve is subjected to. Most of the failures that occur when starting a new installation are the result of lack of cleanness in the pipelines between the filter and the valve, due to left-owers of packaging, teflon, welding residue, mud, etc.

However, in spite of having made a good choice, a good installation and the adequate maintenance, some contingent factors may occur after the installation and disturb a suitable peration.

offers its complete post-sales service by phone, e-mail or fax to assist the end user in studying and finding a solution to failures.

The following page shows the most common failures with their possible causes and solution.

## Problems and Solutions

Pefferson UUPATECH

PROBLEM	POSSIBLE CAUSES	SOLUTIONS
I		e energy effectively reaches the coil terminals and check strainer before the valve is in good condition.
1. Valves do not open when energized (NC) or when de-energized (NO).	<ul> <li>For direct acting valves</li> <li>1.1 Tension less than 15% of the nominal voltage.</li> <li>1.2 Too high a differential pressure for that model.</li> <li>1.3 Burnt coil (with the circuit open).</li> <li>1.4 Plunger jammed with solids.</li> <li>1.5 Damaged plunger.</li> <li>For servo operated action valves</li> <li>The same as above plus:</li> <li>1.6 Differential pressure below required for valve model.</li> <li>1.7 Jammed servo piston (in models with servo piston).</li> <li>1.8 Damaged servo piston, servo piston rings or diaphragm.</li> <li>1.9 Pilot orifice blocked.</li> <li>1.10 Pilot gasket damaged or misaligned.</li> <li>1.11 Excessive viscosity.</li> </ul>	<ul> <li>1.1.1 Check the coil voltage, which must not be less than 85% of the indicated nominal tension. If this is the case, adjust the source to the adequate value.</li> <li>1.2.1 Reduce pressure to the maximum shown on the valve nameplate or change it for a more adequate one.</li> <li>1.3.1 See Burnt Coils.</li> <li>1.4.1 Clean the plunger's core tube and the valve. If the system lacks an adequate strainer before the valve, the problem will substist and service will shut down.</li> <li>1.5.1 Replace the damaged part. Damage may be caused by fluid abrasive elements or high operation frequency over a long period of time and exceeding the element's life. Sometimes it's a combination of both.</li> <li>1.6.1 This factor should be considered when choosing a valve. It may occur due to over-sizing or reduction of differential pressure. If differential pressure cannot be increased by increasing the flow, the valve must be changed for an adequate one.</li> <li>1.7.1 Check that solids have not affected the piston's movement. After cleaning, check that it is not damaged. A strainer must be placed upstream from the valve to eliminate the problem.</li> <li>1.8.1 Change damaged parts. Check that the cause is not dirt. Point 1.4.1. is applicable in this case.</li> <li>1.9.1 Clean the orifice. See 1.4.1., if the orifice is damaged consult Jefferson.</li> <li>1.1.1.Fluids with vicosities exceeding 60 cSt cannot be used with servo operated valves. If not, change the valve model.</li> </ul>
2.The valve remains open	<ul> <li>For direct acting valves</li> <li>2.1 The coil was not de-energized (NC valve) or energized (NO valve).</li> <li>2.2 Plunger jammed with solids.</li> <li>For servo assisted valves The same as above plus:</li> <li>2.3 The pilot orifice does not close.</li> <li>2.4 Compensation orifice blocked.</li> <li>2.5 Jammed servo piston.</li> <li>2.6 Servo piston, servo piston rings or diaphragm damaged.</li> <li>2.7 Excessive viscosity.</li> </ul>	<ul> <li>2.1.1- Check the control circuits.</li> <li>2.2.1- Clean the plunger's core tube and the valve. If the system lacks an adequate strainer before the valve, the problem will substist and service will shut down.</li> <li>2.3.1- Check that the plunger is not jammed or the seats damaged. In the first case, clean it, in the second case, change it. If the orifice seat is damaged, consult <b>Jefferson</b>.</li> <li>2.4.1. Clean the orifice. See 1.4.1., if the orifice is damaged consult <b>Jefferson</b>.</li> <li>2.5.1- Check that solids have not affected the piston's movement. After cleaning, check that it is not damaged. A strainer must be placed upstream from the valve to eliminate the problem.</li> <li>2.6.1- Change the damaged parts. Check that the cause is not dirt. Point 1.4.1. is applicable in this case.</li> <li>2.7.1- Fluids with vicosities exceeding 60 cSt cannot be used with servo operated valves. If not, change the valve model.</li> </ul>
3. The coil gives off a burning smell after working for a short period or it burns up frequently.	<ul> <li>3.1 Excessive voltage.</li> <li>3.2 Only for AC: Too high a pressure that does not allow the pilot to open, therefore, only inrush current is present, which doubles the holding current.</li> <li>3.3 The coil's nominal tension is less than the source's or does not correspond to its cycling.</li> <li>3.4 Excessive fluid or ambient temperature.</li> <li>3.5 Moisture entering the interior of the coil.</li> <li>3.6 Lack of part of the electromagnetic package when it is not integrated to the coil.</li> <li>3.7 It is energized outside the valve (AC only).</li> </ul>	<ul> <li>3.1.1- The voltage must not exceed 10% of the nominal tension, and only for brief periods. Correct the voltage.</li> <li>3.2.1- Adjust the maximum working pressure to the maximum shown on the nameplate. If pressure is within the parameters, check that voltage is not less than 85% of the nominal tension.</li> <li>3.3.1- Check that the tension and current type is as indicated on the coil.</li> <li>3.4.1- The fluid, atmosphere and power of the coil determine the internal temperature. As a general rule, the fluid temperature + ambient temperature must not exceed 210 °C. The fluid temperature cannot be above 180 °C. When handling hot fluids and the ambient exceeds 30 °C, it is advisable to fit the valve in the most ventilated area.</li> <li>3.5.1- Check that DIN coils' strain relief is tight and the armored cable corresponds to the connector Pg. For S coils, check that the housing and connection are closed. See mounting recommendations.</li> <li>3.6.1- Replace the missing parts because they are part of the magnetic circuits and their absence results in an increase of the intensity which reduces the force of the magnetic attraction.</li> <li>3.7.1- Do not energize the coil if it is not fitted to the valve.</li> </ul>
4.The coil vibrates when energized.	<ul><li>4.1 Insufficient voltage.</li><li>4.2 Fixed core and plunger surfaces, are dirty or have scales.</li></ul>	<ul><li>4.1.1- Adjust the tension within the permitted parameters.</li><li>4.2.1- Clean the surfaces. If scales remain there, change the components.</li></ul>
5-Fluid leakage when closed.	5.1 Main or pilot seat damaged or dirty.	5.1.1- Clean or change seats. If the orifice seats are damaged, consult Jefferson.
6-It operates slowly or fails.	<ul><li>6.1 Compensation or pilot orifice partially blocked.</li><li>6.2 Excessive fluid viscosity.</li><li>6.3 Temporary excess or lack of differential pressure.</li></ul>	<ul> <li>6.1.1- In case of dirt, clean the orifices. In case of damage, consult Jefferson.</li> <li>6.2.1- The fluid's viscosity must not exceed 60 cSt. See 1.11.</li> <li>6.3.1- Check that both differential and opening pressure differential are within the limits indicated in the valve nameplate.</li> </ul>

## Repair Kits



### **General Purpose**

Catalog	Kit						
Nº	part №						
<b>1314</b> 1314BA06 K14A1							
1314BA06 1314BA08	K14A1 K14A2						
1314BA08							
1314BA16	K14A3						
1314BE06	K14T1						
1314BE08	K14T2						
1314BE12	K14T3						
1314BE16							
1314BN06	K14N1						
1314BN08 1314BN12	K14N2						
1314BN12 1314BN16	K14N3						
1314BST06	K14T1						
1314BST08	K14T2						
1314BST12							
1314BST16	K14T3						
1314BV06	K14V1						
1314BV08	K14V2						
1314BV12	K14V3						
1314BV16							
1314BA06A	K14A1 K14A2						
1314BA08A 1314BA12A	K14A2						
1314BA16A	K14A3						
1314BE06A	K14T1						
1314BE08A	K14T2						
1314BE12A							
1314BE16A	K14T3						
1314BN06A	K14N1						
1314BN08A	K14N2						
1314BN12A	K14N3						
1314BN16A							
1314BST06A	K14T1						
1314BST08A 1314BST12A	K14T2						
1314BST16A	K14T3						
1314BV06A	K14V1						
1314BV08A	K14V2						
1314BV12A	K14V3						
1314BV16A	K14V3						
	27						
1327BA122 1327BA172							
1327BA172 1327BA222							
1327BA222 1327BA302	K27A						
1327BA402							
1327BA502							
1327BA522							
1327BE122							
1327BE172							
1327BE222	K27E						
1327BE302							
1327BE402							
1327BE502							
1327BE522							
1327BN122 1327BN172							
1327BN172 1327BN222	K27N						
1327BN302							
1327BN402							
1327BN502							
1327BN522							

Catalog	Kit							
N⁰	part Nº							
1327								
1327BT122								
1327BT172								
1327BT222	K27T							
1327BT302								
1327BT402								
1327BV122								
1327BV172	1/07)/							
1327BV222	K27V							
1327BV302 1327BV402								
1327BV402								
1327BV502								
1327BA122NA								
1327BA172NA	K27AA							
1327BA222NA								
1327BA252NA								
1327BA302INA								
1327BA402INA	K27AINA							
1327BA502INA								
1327BE122NA								
1327BE172NA	K27EA							
1327BE222NA	N2/EA							
1327BE252NA								
1327BE302INA	K27EINA							
1327BE402INA								
1327BE502INA								
1327BN122NA	K27NA							
1327BN172NA	1421101							
1327BN222NA								
1327BN252NA								
1327BN302INA	K27NINA							
1327BN402INA								
1327BN502INA								
1327BT122INA 1327BT172INA								
1327BT172INA	K27TINA							
1327BT222INA								
1327BT402INA								
1327BV122NA								
1327BV172NA	K27VA							
1327BV222NA								
1327BV252NA								
1327BV302INA								
1327BV402INA	K27VINA							
13	35							
1335BA3D	K35A1D							
1335BA4D								
1335BA6D	K35A2D							
1335BE3D	K35E1D							
1335BE4D	ROSETD							
1335BE6D	K35E2D							
1335BN3D	K35N1D							
1335BN4D								
1335BN6D	K35N2D							
1335BV3D	K35V1D							
1335BV4D	KOCLOD							
1335BV6D	K35V2D							
1335BA3 1335BA4	K35A1							
1335BA4 1335BA6	K35A2							
1335BA6 1335BE3	NOUMZ							
1335BE3	K35E1							

Catalog	Kit			
N⁰	part Nº			
133	35			
1335BE6	K35E2			
1335BN3				
1335BN4	K35N1			
1335BN6	K35N2			
1335BV3				
1335BV4	K35V1			
1335BV6	K35V2			
1335BA3A				
1335BA4A	K35A1A			
1335BA6A	K35A2A			
1335BE3A				
1335BE4A	K35E1A			
1335BE6A	K35E2A			
1335BN3A				
1335BN4A	K35N1A			
1335BN6A	K35N2A			
1335BV3A				
1335BV4A	K35V1A			
1335BV6A	K35V2A			
1335BA3INA				
1335BA3INA 1335BA4INA	K35A1INA			
1335BA6INA	K35A2INA			
1335BE3INA	ROOALINA			
1335BE4INA	K35E1INA			
1335BE6INA	K35E2INA			
	NOJEZINA			
1335BN3INA	K35N1INA			
1335BN4INA	K35N2INA			
1335BN6INA	NJONZINA			
1335BV3INA	K35V1INA			
1335BV4INA				
1335BV6INA	K35V2INA			
134				
1342BA06	K42A1 K42A2			
1342BA08	K42A2 K42A3			
1342BA12	K42A3 K42A4			
1342BA16	N42A4			
1342BA20	K42A5			
1342BA24	141051			
1342BE06	K42E1			
1342BE08	K42E2			
1342BE12	K42E3			
1342BE16	K42E4			
1342BE20	K42E5			
1342BE24				
1342BN06	K42N1			
1342BN08	K42N2			
1342BN12	K42N3			
1342BN16	K42N4			
1342BN20	K42N5			
1342BN24				
1342BT06	K42T1			
1342BT08	K42T2			
1342BT12	K42T3			
1342BT16	K42T4			
1342BT20	KAOT5			
10420120	K42T5			
1342BT24				
	K42V1			
1342BT24	K42V1 K42V2			
1342BT24 1342BV06				
1342BT24 1342BV06 1342BV08	K42V2			
1342BT24 1342BV06 1342BV08 1342BV12	K42V2 K42V3			

Catalog	Kit						
N⁰	part Nº						
1342							
1342BA06INA	K42A1INA						
1342BA08INA	K42A2INA						
1342BA12INA	K42A3INA						
1342BA16INA	K42A4INA						
1342BA20INA							
1342BA24INA	K42A5INA						
1342BE06INA	K42E1INA						
1342BE08INA	K42E2INA						
1342BE12INA	K42E3INA						
1342BE16INA	K42E4INA						
1342BE20INA	K42E5INA						
1342BE24INA	K42EDINA						
1342BN06INA	K42N1INA						
1342BN08INA	K42N2INA						
1342BN12INA	K42N3INA						
1342BN16INA	K42N4INA						
1342BN20INA	K42N5INA						
1342BN24INA	K42NJINA						
1342BT06INA	K42T1INA						
1342BT08INA	K42T2INA						
1342BT12INA	K42T3INA						
1342BT16INA	K42T4INA						
1342BT20INA	K42T5INA						
1342BT24INA	K42T5INA						
1342BV06INA	K42V1INA						
1342BV08INA	K42V2INA						
1342BV12INA	K42V3INA						
1342BV16INA	K42V4INA						
1342BV20INA	K42V5INA						
1342BV24INA	K42V5INA						
139	2.0						
	90						
1390BA2							
	K90BA1						
1390BA2							
1390BA2 1390BA3	K90BA1 K90BA2						
1390BA2 1390BA3 1390BA4	K90BA1						
1390BA2 1390BA3 1390BA4 1390BE2	K90BA1 K90BA2						
1390BA2 1390BA3 1390BA4 1390BE2 1390BE3	K90BA1 K90BA2 K90BE1 K90BE2						
1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4	K90BA1 K90BA2 K90BE1						
1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2	K90BA1 K90BA2 K90BE1 K90BE2						
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1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT4 1390BT4 1390BV2 1390BV4 1390BA2INA 1390BA2INA 1390BA2INA 1390BE3INA 1390BE3INA 1390BE4INA 1390BA2INA 1390BA2INA	K90BA1           K90BA2           K90BE1           K90BE2           K90BN1           K90BN2           K90BT1           K90BT2           K90BV1           K90BV2           K90BA2INA           K90BA2INA           K90BE2INA           K90BN1INA						
1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT4 1390BT4 1390BT4 1390BV2 1390BV4 1390BA2INA 1390BA2INA 1390BA2INA 1390BE3INA 1390BE3INA 1390BE4INA 1390BA2INA 1390BA2INA 1390BA2INA 1390BA3INA 1390BA3INA 1390BA3INA 1390BA3INA 1390BA3INA 1390BA3INA	K90BA1           K90BA2           K90BE1           K90BE2           K90BN1           K90BN2           K90BT1           K90BV1           K90BV2           K90BA2           K90BT1           K90BT2           K90BV1           K90BA2           K90BA1           K90BA2           K90BA2           K90BA2           K90BA2           K90BA2           K90BA2           K90BA2           K90BE2           K90BE2						
1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT4 1390BT4 1390BV2 1390BV4 1390BA2INA 1390BA2INA 1390BA2INA 1390BE3INA 1390BE3INA 1390BE4INA 1390BA2INA 1390BA2INA	K90BA1           K90BA2           K90BE1           K90BE2           K90BN1           K90BN2           K90BT1           K90BV2           K90BV1           K90BA2           K90BT1           K90BT1           K90BV1           K90BA2           K90BA1           K90BA1           K90BA2           K90BA1           K90BA1           K90BA1           K90BA2           K90BA1           K90BA1           K90BA2           K90BA1           K90BA2           K90BA1           K90BA2           K90BA1           K90BA2           K9						
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1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT3 1390BT4 1390BV2 1390BV3 1390BA2INA 1390BA2INA 1390BA2INA 1390BA2INA 1390BE2INA 1390BE2INA 1390BN2INA 1390BN2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA	K90BA1           K90BA2           K90BE1           K90BE2           K90BN1           K90BN2           K90BT1           K90BT2           K90BV1           K90BV2           K90BA2INA           K90BE2INA           K90BE1INA           K90BE2INA           K90BN1INA           K90BE2INA           K90BN1INA           K90BE2INA           K90BN1INA           K90BN1INA           K90BN1INA						
1390BA2 1390BA3 1390BA4 1390BE2 1390BE3 1390BE4 1390BN2 1390BN3 1390BN4 1390BT2 1390BT3 1390BT4 1390BV2 1390BV3 1390BV4 1390BA4INA 1390BA4INA 1390BE2INA 1390BE3INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BE4INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT2INA 1390BT4INA 1390BT4INA	K90BA1           K90BA2           K90BE1           K90BE1           K90BN1           K90BN1           K90BN2           K90BN1           K90BN2           K90BN2           K90BN2           K90BN2           K90BN2           K90BT1           K90BT2           K90BV2           K90BA1INA           K90BE1INA           K90BE1INA           K90BN1INA           K90BN1INA           K90BN1INA           K90BN2INA           K90BT1INA           K90BT1INA						

F-6



## **General Purpose**

#### **Combustion Use** Catalog

Kit

Catalog Nº	Kit part Nº
	93
1393BS082	
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1393BS084	
1393NS082 1393NS083	
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1393BS082NA	K93T1
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1393NS083NA	
1393NS084NA	1
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2026BA121 2026BA171	
2026BA221	
2026BA301	K026A
2026BA122	RUZUA
2026BA172 2026BA222	
2026BA302	
2026BE121	
2026BE171	
2026BE221	K026E
2026BE301 2026BE122	
2026BE172	
2026BE222	
2026BE302	KOOCE
2026BN121 2026BN171	K026E
2026BN221	
2026BN301	K026N
2026BN122	
2026BN172 2026BN222	
2026BN302	
2026BV121	
2026BV171 2026BV221	
2026BV301	1/0001/
2026BV122	K026V
2026BV172	
2026BV222 2026BV302	-
	36
2036BA03/4	K036A01
2036BA06	K036A02
2036BA08	K036A03
2036BE03/4	K036E01
2036BE06 2036BE08	K036E02 K036E03
2036BN03/4	K036N01
2036BN06	K036N02
2036BN08	K036N03
2036BT03/4	K036T01
2036BT06	K036T02
2036BT08 2036BV03/4	K036T03 K036V01
2036BV03/4 2036BV06	K036V01
2036BV08	K036V03
13	59
1359BS04	K59S1
1359BS06	K59S2
1359BS08	K59S3
1359BS12	K59S4
1359BS16 1359FS04	K59S5 K59S1
1359FS04 1359FS06	K59S1
1359FS08	K59S3
1359FS12	K59S4
1359FS16	K59S5

Nº Nº	part Nº				
1312 -	2012				
1312BS504	K12B1				
1312BS504	RIZDI				
1312BS806					
1312BS808	K12B2				
1312BSB08					
1312SS504	K12S1				
1312SS506					
1312SS806					
1312SS808	K12S2				
1312SSB08					
1312BS404NA	K12B1				
1312BS406NA					
1312BS606NA	K12B2				
1312BS408NA	NIZ DZ				
1312BS608NA					
1312SS404NA	K12S1				
1312SS406NA					
1312SS606NA	K12S2				
1312SS408NA					
1312SS608NA					
1330 -	2030				
1330LA0 1330LA04	K30A0				
1330LA04 1330LA06	K30A1				
2030LA08					
2030LA08	K030A1				
1330LA08	K30A2				
2030LA12	ROOAL				
2030LA16	K030A2				
1330LA08L	K30A2L				
2030LA12L					
2030LA16L	K030A2L				
1330LAR08	K30AR2				
2030LAR12					
2030LAR16	K030AR2				
1330LA04NA	K30A1A				
1330LA06NA	NJOATA				
1330LA08NA	K30A2				
2030LA12NA	K030A2				
2030LA16NA	1000/12				
1330LAR08NA	K30AR2				
2030LAR12NA	K030AR2				
2030LAR16NA					
133					
1332LA08	K32A1				
1332LA10	K32A2				
1332LA12	K32A3				
1332LA16 1332LA20					
1332LA20	K32A4				
	-6				
1356BT3	00				
1356BT4	K56B1				
1356BS4-48	K56B2				
13					
1388LA06D	50 K88A2D				
1388LA08D					
1388LA10D	K88A3D				
1388LA12D					
1388LA16D	K88A5D				
1388LA20D	Kootop				
1388LA24D	K88A6D				

Catalog	Kit					
Nº	part №					
13						
11388LA06DS	K88A2D					
1388LA08DS	K88A3D					
1388LA10DS	100/0D					
1388LA12DS K88A5D						
1388LA16DS	NOOADD					
1388LA20DS	K88A6D					
1388LA24DS	ROOADD					
1388LA06A	K88A2A					
1388LA08A	ROOAZA					
1388LA12A	K88A4A					
1388LA16A	K88A4A					
1388LA20A						
1388LA24A	K88A6A					
1388LA24A 1388LA06AR						
1388LA08AR	K88A2A					
1388LA12AR						
1388LA12AR	K88A4A					
1388LA16AR						
1388LA20AR 1388LA24AR	K88A6A					
208 RC 2088LA08DL	58					
RC 2088LA08DL RC 2088LA10DL	K088D1L					
	1/00/ 5					
RC 2088LA12DL	K088D2L					
RC 2088LA16DL	K088D3L					
RC 2088LA08DR K088D1R						
RC 2088LA10DR						
RC 2088LA12DR	K088D2R					
RC 2088LA16DR	K088D3R					
RC 2088LA08L	K0881L					
RC 2088LA10L	1/2225					
RC 2088LA12L	K0882L					
RC 2088LA16L	K0883L					
RC 2088LA08R	K0881R					
RC 2088LA10R						
RC 2088LA12R	K0882R					
RC 2088LA16R	K0883R					
Pneumatic	Use					
132	23					
1323BA17C	1/0010					
1323BA20C	K23AC					
1323BA25C						
1323BE17C						
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1323BE25C						
1323BN17C						
1323BN20C	K23NC					
1323BN25C						
1323BV17C						
1323BV20C	K23VC					
1323BV25C						
1323BA17D						
1323BA20D K23AD						
1323BA25D						
12028E17D						

1323BE17D

1323BE20D 1323BE25D 1323BN17D

1323BN20D 1323BN25D 1323BV17D

1323BV20D

K23ED

K23ND

K23VD

Catalog Kit							
Nº	part Nº						
	23						
1323BV25D	K23VD						
1323BA17A	12015						
1323BA20A	K23AA						
1323BA25A							
1323BE17A							
1323BE20A	K23EA						
1323BE25A							
1323BN17A							
1323BN20A	K23NA						
1323BN25A							
1323BV17A 1323BV20A	K23VA						
1323BV25A	N23VA						
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1323BA20U	K23AU						
1323BA25U							
1323BE17U							
1323BE20U	K23EU						
1323BE25U							
1323BN17U							
1323BN20U	K23NU						
1323BN25U							
1323BV17U							
1323BV20U	K23VU						
1323BV25U	05						
13	25						
1325BA3C 1325BA4C	K25AC						
1325BA4C	N25AC						
1325BV3C							
1325BV4C	K25VC						
1325BV6C							
1325BA3A							
1325BA4A	K25AA						
1325BA6A							
1325BV3A							
1325BV4A	K25VA						
1325BV6A							
1325SA3C	K25SA1C						
1325SA4C							
1325SA6C	K25SA2C						
1325SV3C	K25SV1C						
1325SV4C 1325SV6C	K25SV2C						
1325SA3A							
1325SA4A	K25SA1A						
1325SA6A	K25SA2A						
1325SV3A							
1325SV4A	K25SV1A						
1325SV6A	K25SV2A						
13	39						
1339LA1							
1339LA2	K39A						
1339LA3							
1339LV1							
1339LV2	K39AV						
1339LV3							
1339BA1	Koop						
1339BA2	K39B						
1339BA3 1339BV1							
1339BV1 1339BV2	K39BV						
1339BV2 1339BV3	N29DV						
1339SA1							
1339SA2	K39A						
1339SA3							
1339SV1							
1339SV1 1339SV2	K39AV						

F-7



## Repair Kits

Pefferson

## UUPATECH

## **Pneumatic Use**

Catog Nº Kit part Nº					
Ť	50				
10	A	K50AA			
	В	K50AB			
1350LA1-2-3 1350LTA1-2-3	C	K50AD			
1350BA1-2-3	G	K50AA			
1350BTA1-2-3 1350IA1-2-3	1	K50AC			
1350SA1-2-3	D	K50AD			
	F	K50AF			
	A	K50VA			
105011/1 0 0	В	K50VB			
1350LV1-2-3 1350LTV1-2-3 1350BV1-2-3	C	K50VC			
	G	K50VA			
1350BTV1-2-3 1350IV1-2-3	I	K50VC			
1350SV1-2-3	D	K50VD			
	F	K50VE			
10		10001			
13					
	A	K51AA			
	В	K51AB			
1351LA1-2-3	С	K51AC			
1351LTA1-2-3	G	K51AA			
1351BA1-2-3	H	K51AB			
1351BTA1-2-3 1351IA1-2-3 1351SA1-2-3	K N	K51AA			
	M	K51AC			
	D	K51AD			
	Ι				
	F	K51AF			
	A	K51VA			
	В	K51VB			
1351LV1-2-3	С	K51VC			
1351LTV1-2-3	G	K51VA			
1351BV1-2-3	Н	K51VB			
1351BTV1-2-3 1351IV1-2-3	K N	K51VA			
1351SV1-2-3	M	K51VC			
	D				
	Ι	K51VD			
	F	K51VF			
	65				
1365BA17C					
1365BA22C	ł	K65BAC			
1365BA30C					
1365BA40C					
1365BE17C	{				
1365BE22C		K65BEC			
1365BE30C					
1365BE40C					
1365BN17C	ļ				
1365BN22C		K65BNC			
1365BN30C		ROODING			
1365BN40C					
1365BV17C					
1365BV22C		KEEDVO			
1365BV30C		K65BVC			
1365BV40C	ĺ				
1365BA17A					
1365BA22A	1				
1365BA30A	1	K65BAA			
1365BA40A	ĺ				
1365BE17A					
1365BE22A					
1365BE30A	1	K65BEA			
1365BE40A					
10000L40A					

Catog Nº	Ki	t p	oart Nº	IL
13	65			
1365BN17A				1 1
1365BN22A				
1365BN30A	I	6	5BNA	
1365BN40A				2
1365BV17A				
1365BV22A			2	
1365BV30A				
1365BV40A				
1365BA17U				2
1365BA22U	I	K6	5BAU	2
1365BA30U				
1365BA40U				2
1365BE17U				2
1365BE22U		K6	5BEU	
1365BE30U		l F		
1365BE40U				↓ ŀ
1365BN17U				
1365BN22U		6	5BNU	Z
1365BN30U		.0.	2.10	
1365BN40U				
1365BV17U				Z
1365BV22U		Z		
1365BV30U				
1365BV40U				
13	75			
1375BA2		K	75A2	
13	87			Ž
1387BA1	01	K	37A1	
1387BA2		K		
20	50			1
		Δ	K050AA	1
2050LA02-03-04 2050LTA02-03-04		_	K050AB	1
2050BA02-03-04			K050AC	S
2050BTA02-03-04 2050IA02-03-04		G	K050AA	S
2050SA02-03-04		۲ ا	K050AC	5
702				5
202	050	2		
	050		K05044	5
ZC2050LA02-03-0			K050AA	5
ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BA02-03-0	)4 ·04 )4	A B	K050AA K050AB	
ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BA02-03-0 ZC2050BTA02-03	)4 ·04 )4 -04	A B C	K050AC	5
ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BA02-03-0	)4 •04 )4 -04 4	A B C G	K050AC K050AA	
ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BA02-03-0 ZC2050BTA02-03 ZC2050IA02-03-0 ZC2050SA02-03-0	)4 ·04 )4 -04 4 )4	A B C G	K050AC	S S S
ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BA02-03-( ZC2050BTA02-03 ZC2050IA02-03-0 ZC2050SA02-03-( SI2(	)4 :04 :04 -04 4 :04 <b>050</b>	A B C G	K050AC K050AA	
ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BA02-03- ZC2050BTA02-03 ZC2050IA02-03-0 ZC2050SA02-03-0 SI20 SI2050LA02-03-04	)4 -04 -04 4 04 <b>050</b>	A B C G I	K050AC K050AA K050AC	S S S
ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BA02-03- ZC2050BTA02-03- ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0	)4 -04 -04 4 -04 04 <b>050</b> 4 )4 4	A B C G I	K050AC K050AA	S S L L L L
ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BTA02-03- ZC2050BTA02-03- ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0	)4 -04 -04 4 04 04 050 4 04 04	A B C G I	K050AC K050AA K050AC	5 5 5 1 1 1 1 1 1 1 1 1 1 1
ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BTA02-03- ZC2050BTA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0	)4 -04 -04 4 04 050 4 )4 4 04 1	A B C G I	K050AC K050AA K050AC	S S L L L L
ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BTA02-03- ZC2050BTA02-03- ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0	)4 -04 -04 4 -04 <b>050</b> 4 -04 4 -04 4 -04 -1 -04	A B C G I	K050AC K050AA K050AC	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1
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ZC2050LA02-03-C ZC2050LTA02-03- ZC2050BTA02-03- ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050LV02-03-0 SI2050EV02-03-0	)4 -04 -04 4 )4 )4 <b>D50</b> 4 4 )4 4 04 1 1 )4 4 04	A B C G I	K050AC K050AA K050AC	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1
ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BTA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0	04 04 -04 4 04 04 4 04 4 04 4 04 04 04 050	A B C G I	K050AC K050AA K050AC	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1
ZC2050LA02-03-C ZC2050BA02-03- ZC2050BA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0	)4 04 04 -04 4 04 4 04 1 04 04 04 04 04 04 04 04 04 04		K050AC K050AA K050AC K050ALP	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1
ZC2050LA02-03-0 ZC2050BA02-03- ZC2050BA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 LP2050LA02-03-0	04 04 04 -04 4 04 4 04 04 04 04 050 04 04		K050AC K050AA K050AC	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1
ZC2050LA02-03-0 ZC2050BA02-03-0 ZC2050BA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 LP2050LA02-03-0 LP2050LA02-03-0	04 04 -04 4 024 <b>0500</b> 4 04 4 04 04 04 04 04 04		K050AC K050AA K050AC K050ALP	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1
ZC2050LA02-03-C ZC2050BA02-03- ZC2050BA02-03- ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050BA02-03-0 SI2050BA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 LP2050LA02-03-0 LP2050LA02-03-0 LP2050LA02-03-0	04 04 -04 4 02 050 4 04 4 04 4 04 04 04 04 04 04 04 04 04		K050AC K050AA K050AC K050ALP	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1
ZC2050LA02-03-0 ZC2050LTA02-03- ZC2050BTA02-03-0 ZC2050BA02-03-0 ZC2050SA02-03-0 ZC2050SA02-03-0 SI2050LA02-03-0 SI2050LTA02-03-0 SI2050BTA02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 SI2050BTV02-03-0 LP2050LA02-03-0 LP2050LA02-03-0 LP2050BTA02-03-0 LP2050BTA02-03-0	04 004 004 -04 4 004 004 004 004 004 004		K050AC K050AA K050AC K050ALP	5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1

Catog Nº	Kit	part Nº	[	Catog Nº	Ki	t part Nº	Catog Nº	K	it part N <sup>g</sup>
	50			13		·	205		
15	<u> </u>	K50AA		1365BN17A	30		200	-	K051AA
	A K50AA B K50AB							В	K051AB
1350LA1-2-3 1350LTA1-2-3		K50AD		1365BN22A	K65BNA		2051LA02-03-04	С	K051AD
1350BA1-2-3		K50AC		1365BN30A					2051LTA02-03-04 2051BA02-03-04
1350BTA1-2-3 1350IA1-2-3	$\vdash$	K50AC		1365BN40A			2051BA02-03-04 2051BTA02-03-04	н	
1350SA1-2-3	$\vdash$	K50AD		1365BV17A			2051IA02-03-04	ĸ	K051AA
		K50AF		1365BV22A			2051SA02-03-04	N	K051AA
		K50VA		1365BV30A	K65BVA			М	K051AM
105011/1 0 0		K50VB		1365BV40A				A	K051VA
1350LV1-2-3 1350LTV1-2-3		K50VC		1365BA17U				В	K051VB
1350BV1-2-3	$\vdash$	K50VA		1365BA22U			2051LV02-03-04	С	K051VC
1350BTV1-2-3 1350IV1-2-3		K50VC		1365BA30U	ł	K65BAU	2051LTV02-03-04 2051BV02-03-04		K051VA
1350SV1-2-3	$\vdash$	K50VD					2051BTV02-03-04	Н	K051VB
		K50VF		1365BA40U			2051IV02-03-04	ĸ	K051VA
12		10011		1365BE17U			2051SV02-03-04	N	K051VA
13	51 A	K51AA		1365BE22U	ł	K65BEU			K051VA
	$ \rightarrow $	K51AA		1365BE30U			ZC20	M 51	
	_			1365BE40U			2020	1	KOFIAA
1351LA1-2-3		K51AC K51AA		1365BN17U				A	K051AA
1351LTA1-2-3				1365BN22U			ZC2051LA02-03-04	B	K051AB
1351BA1-2-3 1351BTA1-2-3	к	K51AB		1365BN30U	ł	K65BNU	ZC2051LTA02-03-04	C	K051AC
1351IA1-2-3	N	K51AA		1365BN40U			ZC2051BA02-03-04		K051AA
1351SA1-2-3	М	K51AC		1365BV17U	_		ZC2051IA02-03-04 ZC2051SA02-03-04		K051AB
	D	K51AD		1365BV22U					K051AA
					K65BVU			Ν	K051AA
		K51AF		1365BV30U				М	K051AM
	$\vdash$	K51VA		1365BV40U				A	K051VA
	$\vdash$	K51VB		13	75		ZC2051LV02-03-04	В	K051VB
1351LV1-2-3	$ \rightarrow $	K51VC		1375BA2		K75A2	ZC2051LTV02-03-04	С	K051VC
1351LTV1-2-3		K51VA		13	<b>87</b> K87A1		ZC2051BV02-03-04	G	K051VA
1351BV1-2-3 1351BTV1-2-3	H K	K51VB		1387BA1			ZC2051BTV02-03-04 ZC2051IV02-03-04	Н	K051VB
1351IV1-2-3	N	K51VA		1387BA2		K87A2	ZC2051SV02-03-04		K051VA
1351SV1-2-3	М	K51VC		20	50				K051VA
	D	K51VD				A K050AA		М	K051VM
				2050LA02-03-04 2050LTA02-03-04	-	B K050AB	SI205	51	
10		K51VF		2050BA02-03-04		C K050AC	SI2051LA02-03-04		
	65			2050BTA02-03-04		G K050AC	SI2051LTA02-03-04		K051ALP
1365BA17C	-			2050IA02-03-04 2050SA02-03-04			SI2051BA02-03-04		KUSTALP
1365BA22C	ĸ	65BAC			0.50	I K050AC	SI2051BTA02-03-04		
1365BA30C	-			ZC2			SI2051LV02-03-04		
1365BA40C				ZC2050LA02-03-0		A K050AA B K050AB	SI2051LTV02-03-04		
1365BE17C	-			ZC2050LTA02-03- ZC2050BA02-03-0			SI2051BV02-03-04		K051VLP
1365BE22C	ĸ	65BEC		ZC2050BTA02-03	-04	C K050AC	SI2051BTV02-03-04		
1365BE30C				ZC2050IA02-03-04	4	G K050AA	LP20	51	
1365BE40C				ZC2050SA02-03-0	)4	I K050AC	LP2051LA02-03-04		
1365BN17C	-			SI20	050		LP2051LTA02-03-04		K051ALP
1365BN22C	ĸ	65BNC		SI2050LA02-03-04			LP2051BA02-03-04		RUSTALP
1365BN30C				SI2050LTA02-03-0		K050ALP	LP2051BTA02-03-04		
1365BN40C				SI2050BA02-03-04 SI2050BTA02-03-0			LP2051LV02-03-04 LP2051LTV02-03-04		
1365BV17C			I F	SI2050LV02-03-04			LP2051BV02-03-04		K051VLP
1365BV22C	k	65BVC		SI2050LTV02-03-0		K050VLP	LP2051BTV02-03-04		
1365BV30C				SI2050BV02-03-04		NUSUVLE	2095/SI2095	//	P2095
1365BV40C				SI2050BTV02-03-					. 2000
1365BA17A				LP2	050	)	2095BA2N3	K	095BA2
1365BA22A	- L	(65BAA		LP2050LA02-03-0	4		2095BA2N5		
1365BA30A			[	LP2050LTA02-03-	04	K050ALP	ZC20	95	
TOOSDACOA				LP2050BA02-03-0	)4	NUSUALF	ZC2095BA2N3	KOG	95BA2ZC
1365BA40A	1			LP2050BTA02-03-	-04		ZC2095BA2N5	08	
							000		
1365BA40A				LP2050LV02-03-04	4		2024	ŧ.,	
1365BA40A 1365BE17A	- k	(65BEA	I F	LP2050LV02-03-04		K050VLP	2024BA2	-	K024A

## Special Aplications

Catog Nº	Kit part №							
1360								
360AV2	K60AV1							
1360PV3 160TV2	K60PV2 K60AV1							
1360TV3								
160TV4	K60PV2							
2073								
2073LA08S	K073LA1S							
2073LA12S	K73A2S							
2073LH06	K73A25							
2073LH08	K073LH1							
2073LH12	K73H2							
2073LH06S	K73H2							
2073LH08S	K073LH1S							
2073LH12S	K73H2S							
2094								
Z2094RBD2T								
Z2094RBD3T	K094RBDZ							
Z2094RBD4T								
U	С							
1327BT121UC								
1327BT122UC								
1327BT171UC								
1327BT172UC								
1327BT221UC	KOZT							
1327BT222UC	K27T							
1327BT301UC								
1327BT302UC								
1327BT401UC								
1327BT402UC								
1390BBT2UC	K90BBT1C							
1390BBT3UC	Redbbille							
1390BBT4UC	K90BBT2C							
1314BST04UC	K14T1							
1314BST06UC	1(1411							
1314BST08UC	K14T2							
1314BST12UC	K14T3							
1314BST16UC								

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## ConversionTable

	Density															
	Kg./m <sup>3</sup>	Lb./ft <sup>3</sup>				● Temperature										
Kg./m <sup>3</sup>	1	0.0624					°F		°C		°K		°R			
Lb./Ft <sup>3</sup>	16.018	1	-			°F	1		(°F - 32) / 1.8		(°F + 459.69) / 1.8		°F + 459.69			
LD./11	10.010					°C	°C x 1.8	+32		1	°C + 2	73.16	°C x	1.8 + 491.		
						°K	°K x 1.8 - 459.69		°K - 273.16		1			°K x 1.8		
				°R	°K - 459	°K - 459.69 (°R - 49		91.69) / 1.8 °R / 1		1.8		1				
		Pow	/er													
Kw. Kcal./H BTU/H Refrig. Ton.								● Volume								
Kw	1	860			.284					Liters	m <sup>3</sup>	Gall.USA		ft <sup>3</sup>		
Kcal./H	0.00116		3.96	-	003306			Liters		1	0.001	0.264	4	0.0353		
BTU/H	0.00029	-	_		000833			m <sup>3</sup>		1000	1	264		35.31		
Refrig.Tor		_			1			Gall.USA		3.785	0.00378	1		7.481		
neing.ioi	0.0100	0025	+ 1200					Ft <sup>3</sup>		28.32	0.02832	0.133	7	1		
	Ke /om?		Pressure			luck of										
Kg./cm <sup>2</sup>	<b>Kg./cm</b> <sup>2</sup>	<b>KPa.</b> 98.1	<b>bar.</b> 0.981	<b>Psi.</b> 14.22	mm.c.hg. 736	28.97	-			•	Weight					
KPa.							_		Г		kg.	Pounds	5			
	0.0102	1	0.01	0.145	0.75	0.295	_			kg.	1	2.207				
bar.	1.02	100	1	14.5	750	29.53	_			Pounds	0.453	1				
Psi.	0.0703	6.897	0.069	1	51.76	2.036										
mm.c.hg.	0.00136	0.133	0.00133	0.0193	1	25.4										
nch.c.hg.	0.0345	3.39	0.0339	0.491	0.0394	1										

#### Kinematic Viscosity (approximate)

	m²/s	ft²/s	cSt	SSU	°E
m²/s	1	10.76	10 <sup>6</sup>	4.6 x 10 <sup>6</sup>	7.5 x 10 <sup>6</sup>
ft²/s	0.093	1	93000	4.28 x 10 <sup>5</sup>	7 x 10 <sup>5</sup>
cSt.	10 <sup>-6</sup>	10.76 x 10 <sup>-6</sup>	1	4.6	0.133
SSU	2.2 x 10 <sup>-7</sup>	22.8 x 10 <sup>-6</sup>	0.217	1	0.029
°E	7.5 x 10 <sup>-6</sup>	1.43 x 10 <sup>-6</sup>	7.5	34.5	1

#### Note:

Column units: Origin Units.

Line units: Resultant Units.

In order to obtain the results, intersection coefficients must be multiplied by the known value of the origin unit. For temperature conversion use given formulas.

Jefferson shall notbe held responsible for any mistakes in this catalog. The company reserves the right to modify product characteristics provided that they do not after what has been agreed upon with the client. This catalog was prepared by Jefferson's Technical-Commercial Department. Printed in February 2013.









#### JEFFERSON SOLENOID VALVES U.S.A. INC ENGINEERING FOR INDUSTRIAL AUTOMATION

#### Solenoid Valves and Level Switches

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